

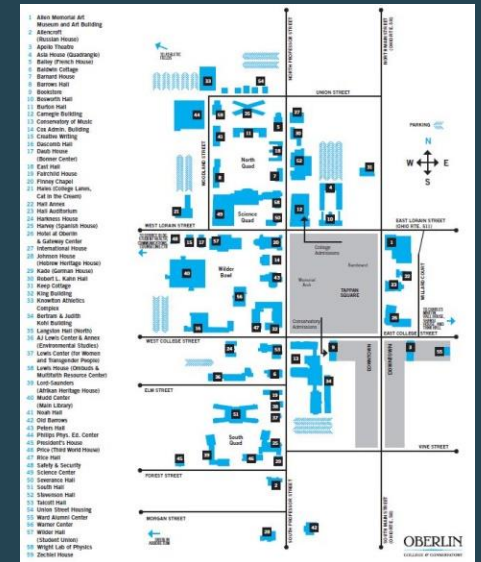
Commissioning and the Impact on District Energy at Oberlin College



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Campus Background

- Ohio
- Founded in 1833
- 2,900 Students
- Distributed Heating and Cooling Systems
- 79 Campus Buildings
 - 56 building on central steam
 - 15 buildings on central cooling



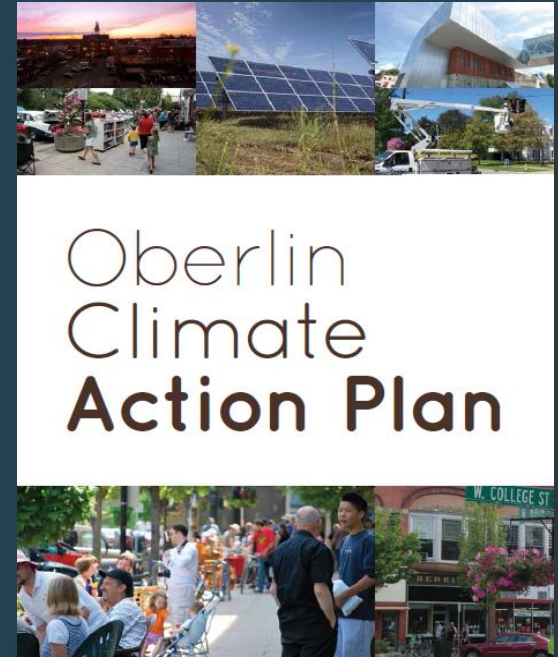
Science Center Background

- Largest energy consumer on campus
- 229,000sf
- Constructed in 2000; and fused four separated building spaces together
- Mixed-Use Facility
 - Teaching Labs
 - Research Labs
 - Vivarium
 - Lecture Theatres
 - Offices
 - Greenhouse



Project Motivation

- First re-commissioning project for Oberlin College
- Identify O & M enhancements that result in
 1. Energy efficiencies and savings
 2. Occupant comfort
 3. Indoor air quality
 4. Training opportunities
- Optimize control systems
- RCx value beyond energy savings to safety, campus planning, & operations.
- Impact our commitment to become a carbon neutral campus



Expectation of Re-Commissioning

- Reduced energy consumption in the Science Center
- Identification of building specific equipment deficiencies
- Identification and prioritization of ECM's
- Understanding of District Energy Systems



Project Approach

- Education
 - Student learning
- Collaboration
 - Oberlin teams
 - Other related Science Center and building system projects
 - Other relevant campus partners
- Holistic system thinking
 - Science Center as part of larger campus system



Unexpected Results

- Building performance issues due to timing of chilled water plant start-up
- Building performance issues due to plant steam delivery pressure
- Applicable to primary institution mission of education
- Additional value to airflow PM and carbon neutral campus planning efforts



Re-Commissioning Process

Planning

- Initial Site Survey
- Review System Design
- Utility Benchmarking
- Energy Audit
- Energy Conservation Considerations
- Detailed Re-Cx Plan

Investigation

- Diagnostic Monitoring Plan
- Current System Performance
- Facilities Management Staff Interviews
- Energy Conservation Analysis
- Detailed Functional Testing Program
- Functional Testing
- Draft Report
- Issues Log

Implementation and Turnover

- Detailed Scope of Work for Capital Improvement Projects
- Budget Estimates
- Implement Modifications
- Final Re-Cx
- Measurement and Verification
- Operator Training
- Re-Cx Manual
- Recommendations for Future Initiatives

**Review systems
Operations**

**Optimize
Performance**

**Train
Staff**



Our Re-Commissioning Goals

- Reduce Energy Consumption
- Optimize Efficiency
- Lower Maintenance Costs
- Improve System Reliability
- Improve Equipment Life



Typical Re-Cx Opportunities

- Simultaneous heating and cooling
- BAS programming vs. actual operation
- Chilled water bypass and leaks
- Corroded coils
- Equipment not responding to controls/disconnected
- Controls sensors out of calibration
- Lack of water treatment
- Incorrect cooling load calculations
- Low Delta-T syndrome



Planning

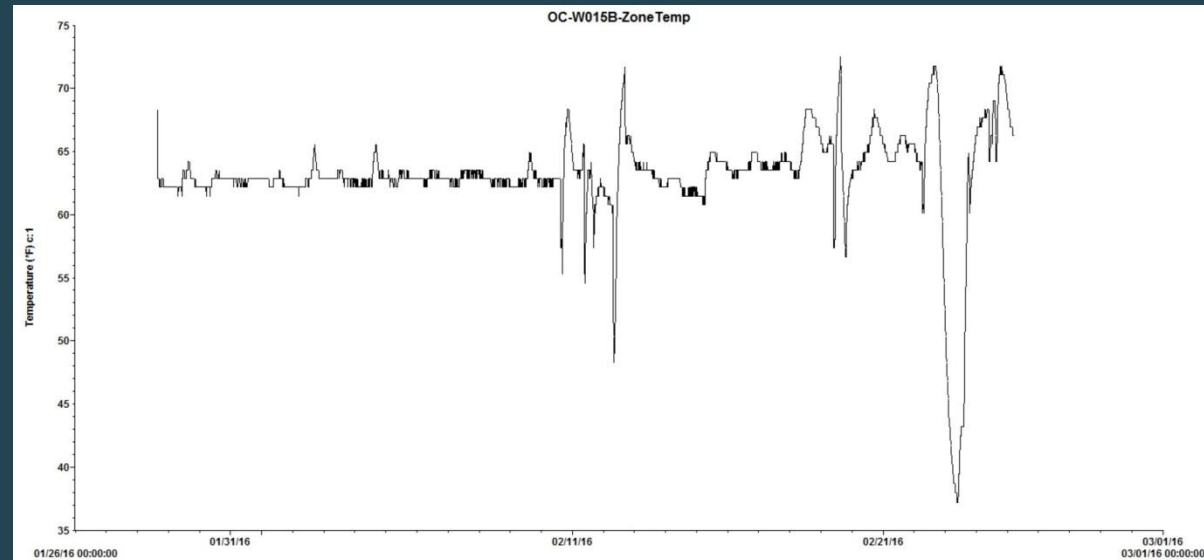
Interview Technical Support Staff

- Owner occupants
- Operations staff
- Facility team
- HVAC/controls staff



Investigation – Winter Operation

- Recurring interview comment – Cold In Winter!
- AHU and terminal equipment heating coils and actuators were operational and in fair condition
- So why are we cold?



Investigation – Winter Operation

- System designed for an building inlet steam pressure of 25 psig.
- Building receiving between 8 and 9 psig
- Majority of the heating systems in the building not achieving design capacities

| STEAM PRESSURE REDUCING VALVE SCHEDULE 4/95 S291 DWG | | | | | | | | | | |
|---|-----------------------|--|---------------|------------|-------------|--------|-------------|----------|---------|-----------------|
| UNIT NUMBER | LOCATION | SERVICE | INLET TEMP °F | INLET PSIG | OUTLET PSIG | LBS/HR | SIMILAR TO | SILENCER | ORIFICE | NOTES SEE BELOW |
| PRV-1A | WEST PENTHOUSE M.E.R. | BLDG. HTG., HUMIDIFICATION DHW HEATERS | 274 | 25 | 10 | 16,700 | SPENCE 6"ED | YES | YES | 1,2 |
| PRV-1B | WEST PENTHOUSE M.E.R. | BLDG. HTG., HUMIDIFICATION DHW HEATERS | 274 | 25 | 10 | 8,300 | SPENCE 4"ED | YES | YES | 1,2 |
| | | | | | | | | | | |
| | | | | | | | | | | |

Winter Operation Solution

- 2 buildings are driving the need for lower than design delivered steam pressure
- Consider new design efforts at those buildings to either modify the size of the PRV station or install de-centralized steam generation



Investigation – Spring Operation

- Recurring interview comment – Hot and cold swings in the spring!
- Science Center has a local air-cooled chiller to carry the springtime

cooling load



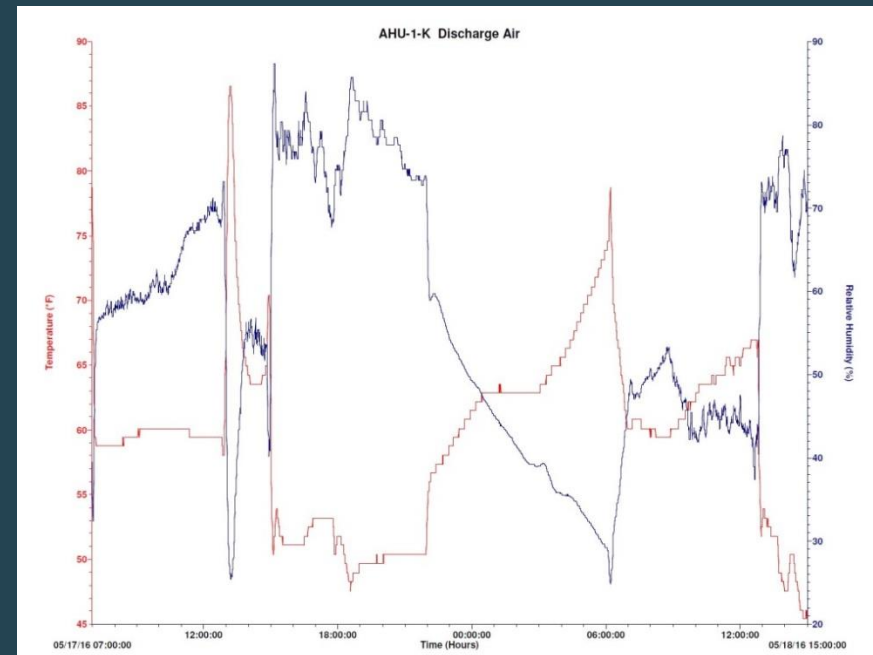
Investigation – Spring Operation

- AHU Supply Air Temperature swings of up to 22 deg F
- Manual manipulation of air handling equipment to “choke off”

chilled water usage

- District chilled water not available

during shoulder season



Investigation – Spring Operation

- Local chillers/pumps are undersized for building load
- Chillers at full capacity equate to less than 45% of building design cooling load

AIR COOLED CHILLER SCHEDULE

| UNIT NUMBER | NOM TONS | ELECTRICAL DATA | | EVAPORATOR | | | | | | | CONDENSER | | COMPRESSOR DATA | | | | SIMILAR TO | NOTES SEE BELOW | EMER POWER | | |
|-------------|----------|-----------------|-----------------|------------|--------|-----|-------|-------------|------------------------------|----------------|------------------|---------|-----------------|-----|----------|----------------------|------------|-----------------|-------------|----------------|------------|
| | | VOLTS (3Ø) | MAX. CURC. AMP. | EWI °F | LWT °F | GPM | FLUID | # OF PASSES | ΔPRESS. FT. H ₂ O | FOULING FACTOR | AMBIENT TEMP. °F | CFM | NUMBER OF FANS | QTY | FLA (EA) | STAGES UNLOAD. (TOT) | | | | KW RATING (EA) | KW/TON MAX |
| ACWC-1 | 53.5 | 480 | 142 | 55 | 45 | 125 | WATER | --- | 10 | 0.0005 | 95 | 30,300 | 2 | 2 | 57 | 5 | --- | 1.2 | YORK 244BA3 | 1 | YES |
| ACWC-2 | 193.4 | 480 | 488 | 55 | 45 | 450 | WATER | --- | 11 | 0.0005 | 95 | 143,000 | 8 | 2 | 188 | 7 | --- | 1.2 | YORK J200 | 1 | NO |
| ACWC-3 | 10 | 208 | 35 | 55 | 45 | 15 | WATER | --- | --- | --- | 95 | --- | 2 | 2 | - | | | | | | |

WATER PUMP SCHEDULE

| UNIT NUMBER | LOCATION | SERVICE | TYPE | GPM | TOTAL HEAD (ET. H ₂ O) | MOTOR DATA @ 60 HZ | | | | | SIMILAR TO | EMER POWER |
|-------------------|-----------------|-------------------------|-------------|-----|-----------------------------------|--------------------|-----|------|-------|-------|---------------------------------|------------|
| | | | | | | BHP | MHP | RPM | VOLTS | PHASE | | |
| HWP-1 | WEST PENTHOUSE | H.W. REHEAT & RADIATION | END SUCTION | 500 | 75 | 11.9 | 15 | 1750 | 480 | 3 | BELL AND GOSSETT 1510 | YES |
| HWP-2 | WEST PENTHOUSE | HWP-1 STAND BY | END SUCTION | 500 | 75 | 11.9 | 15 | 1750 | 480 | 3 | BELL AND GOSSETT 1510 (STANDBY) | YES |
| CHP-1A | NORTH PENTHOUSE | CHILLER #1 | END SUCTION | 120 | 75 | 3.3 | 5 | 1750 | 480 | 3 | BELL AND GOSSETT 1510 | YES |
| CHP-1A (STAND-BY) | NORTH PENTHOUSE | CHILLER #1 | END SUCTION | 120 | 75 | 3.3 | 5 | 1750 | 480 | 3 | BELL AND GOSSETT 1510 | YES |
| CHP-2 | NORTH PENTHOUSE | CHILLER #2 | END SUCTION | 450 | 75 | 11.0 | 15 | 1750 | 480 | 3 | BELL AND GOSSETT 1510 | YES |
| CHP-2A (STAND-BY) | NORTH PENTHOUSE | CHILLER #2 | END SUCTION | 450 | 75 | 11.0 | 15 | 1750 | 480 | 3 | BELL AND GOSSETT 1510 | YES |

Spring Operation Solution

- Fix failed chilled water valves that lead to excessive chilled water usage
- Consider de-centralized cooling for the critical Vivarium AHU during shoulder season



Lessons Learned

- When performing building level Re-Cx, consider scope to investigate district energy systems
- Consider review of district energy delivery conditions during either building renovations or new building design



Questions?

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Field Services

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