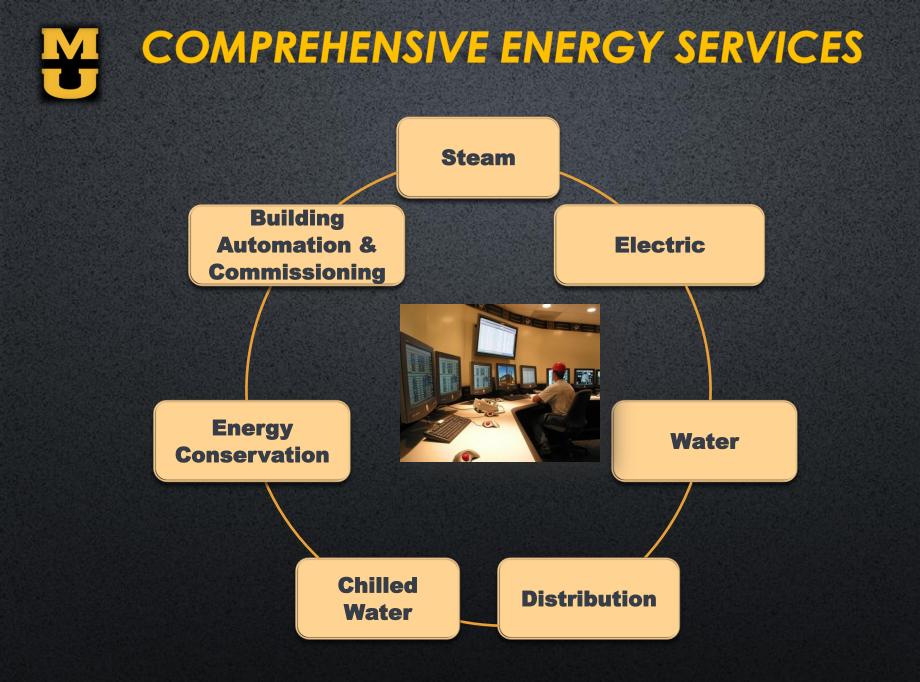
SUSTAINABLE DISTRICT ENERGY AT MIZZOU



Ken Davis, P.E. – Assistant Director, Campus Facilities Energy Management

CAMPUS ENERGY2016 The Changing Landscape





UTILITY PRODUCTION

66 MW GENERATION

1,100,000 LB/HR STEAM

32,000 TONS CHILLED WATER

4 MILLION GAL/DAY WATER

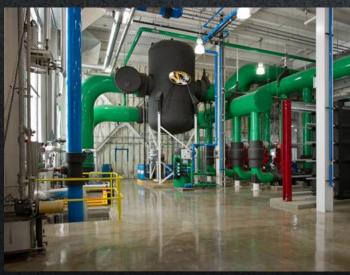
- CAPABLE OF RELIABLY SERVING ALL MU'S NEEDS
- EFFICIENT COMBINED HEAT & POWER PROCESS SINCE 1892





M CHILLED WATER PRODUCTION

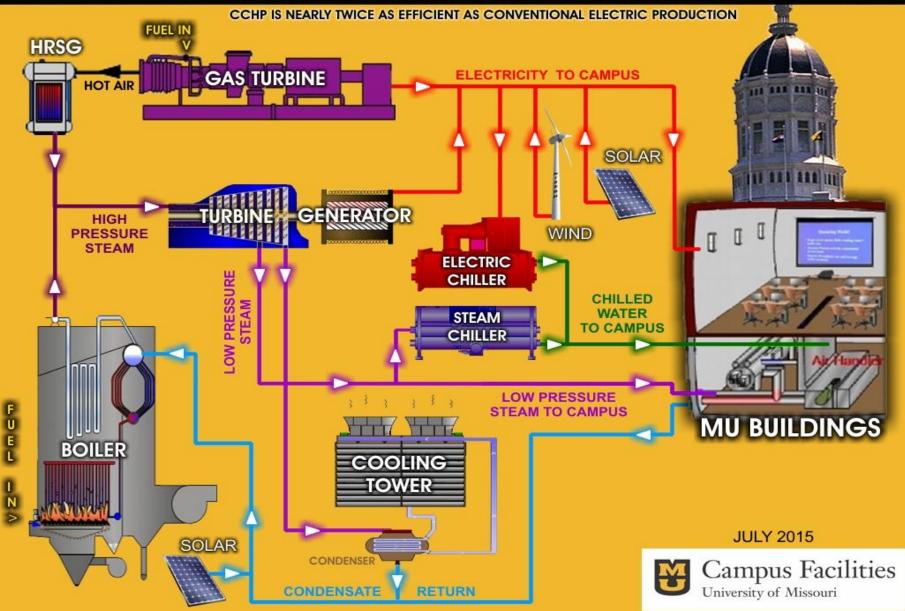








MU COMBINED COOLING HEAT & POWER DIAGRAM



2010 EPA Energy Star CHP Award Winner!

LOOKING BACK - 2008 FUEL MIX

2% 2% 2008 % Coal Biomass Natural Gas 95% Tire Derived Fuel

Purchased Electricity (MISO)

- 27% Campus Needs (Economic Power)
- 81% Coal Based

2008 - 2009 CAMPUS CLIMATE

Coal Free Mizzou campaign



- American College & University
 Climate Commitment 2009 signatory
- 150 kpph Coal boiler needing replacement
- Growing concerns about burning coal
- Capital constraints





Renewable Energy Initiatives

DIVERSIFIED RENEWABLE ENERGY PORTFOLIO

- ON-CAMPUS WIND ENERGY
- ON-CAMPUS SOLAR PV
- OFF-SITE WIND ENERGY
- ON-CAMPUS SOLAR THERMAL
- BIOMASS COMBINED HEAT & POWER







Demonstration Wind Turbine

- Rated for up to 20,000 Watts
- 98 foot pole with 16 foot blades
- Annual generation equal to supplying 2.5 homes
- Can be lowered for maintenance and tours



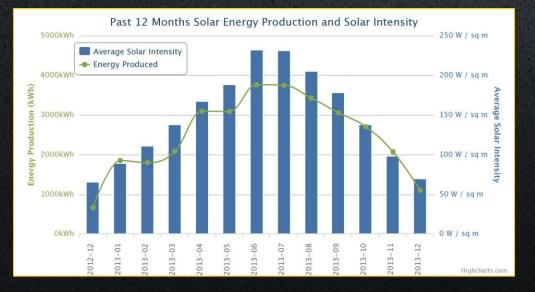


SOLAR PHOTOVOLTAIC

Power Plant Solar PV

- 144 Solar PV Panels
- Rated for 34,000 Watts
- Annual production equal to supplying 4 homes





Research Reactor Solar PV

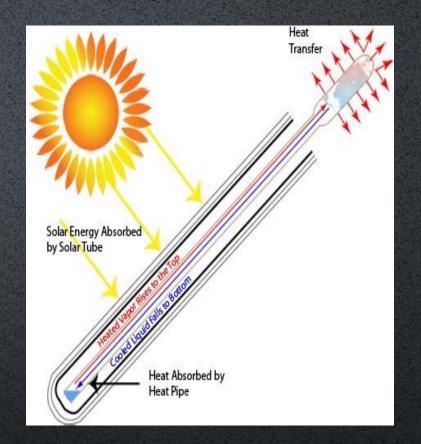
- 10 Solar PV Panels
- Rated for 2,350 Watts

SOLAR THERMAL

Power Plant Preheating

- 12 Evacuated Tube Panels and 2 Emerging Technology Panels
- Up to 600 Million Btu Annually to pre-heat boiler makeup water
- Annual production equal to heating 10 homes





Success!

Solar Thermal now installed in a new residence hall to supplement water heating



2012 Biomass Combined Heat & Power Upgrade



Project Designer Sega

Contractor McCarthy Builders

Boiler Supplier B & W



Project Overview

<u>Biomass Boiler</u> – 150,000 lbs per hr at 950 psig / 850 F

<u>Steam - 150,000 lb/hr at 950 psig at 850 F</u>

<u>Heat Input</u> – 227 MMBtu / hr

• 21 Tons / hr

• Up to 140,000 tons of biomass per year

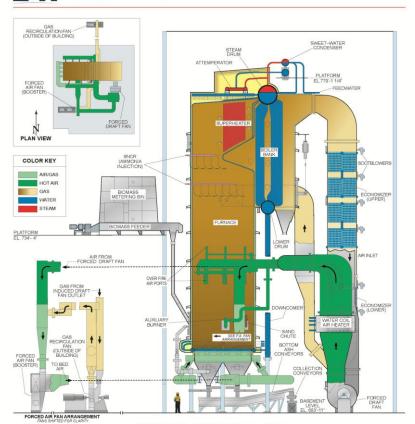
Primary Fuel – Wood Residues

Fuel Supplier – Foster Brothers Wood Products





Bubbling Fluidized Bed Combustion



babcock & wilcox power generation group

BM

UNIVERSITY OF MISSOURI – BFB1 Columbia, Missouri

BABCOCK & WILCOX TOWERPAK[®] BOILER • Contract 118-0024 (230H) Steam Gapacity lbfv: 150,000 Superheater Outlet Temperature, F. 850 Superheater Cutlet Pressure, noi: 999 Feedwater 4

©2012 BABCOCK & WILCOX POWER GENERATION GROUP, INC. ALL RIGHTS RESERVED.

Bubbling fluidized bed technology

Boiler burns wood wastes and other types of biomass

Emission controls: Pulse Jet Filter Baghouse Flue Gas Recirculation SNCR

Other features: Sweet Water Condenser Water Coil Air Heater Bed Reclaim/Sifting System Steam Soot Blowers Air Fuel Sweep Retractable Light Off Burners

Biomass Fuels for Mizzou

CURRENT SOURCES

- MILL RESIDUES
- GROUND PALLETS
- TREE TRIMMINGS
- MANAGED FOREST THINNING





Future Sources?

- Corn Stover
- Switchgrass
- Miscanthus
- Short Rotation
- Woody Crops
- Logging Residues

SUSTAINABILITY REQUIREMENTS

Each harvesting team shall include at least one logger that has completed the <u>Missouri Forest</u> <u>Products Association's Professional Timber Harvester</u> <u>Program</u>

All land will be managed according to a written <u>Forest Management Plan</u> prepared by a professional forester



MU will <u>NOT</u> accept any biomass as a result of conversion from forestland to either agricultural row crops, pasture, or commercial development

BENEFITS OF BIOMASS FOR MIZZOU

 Provides local renewable fuel source for MU and helps Missouri's economy

- Supports MU's sustainability goals
- Supports academics and research in sustainable energy





First Year Challenges

- First Major Biomass Permit in Missouri
- Operating plant during construction
- Fixed budget
- Tight Schedules
- Limited Site Space
- Fuel Sourcing the Biomass
- Operational Challenges

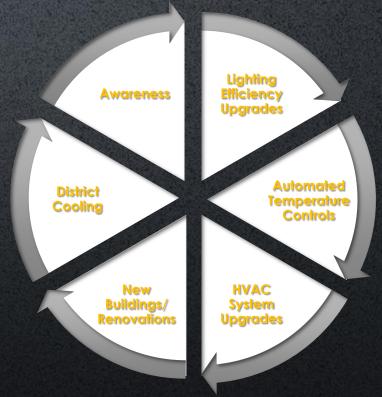
 Biomass Silo Reclaimers
 Drag Conveyors
 Char in Ash Collection





B Energy Conservation Program

- Formal program started in 1990
- Energy conservation is an important part of MU's sustainability efforts
- Since 1990, energy conservation has reduced energy costs in existing space by an average of 1.5% annually



Energy Conservation Program



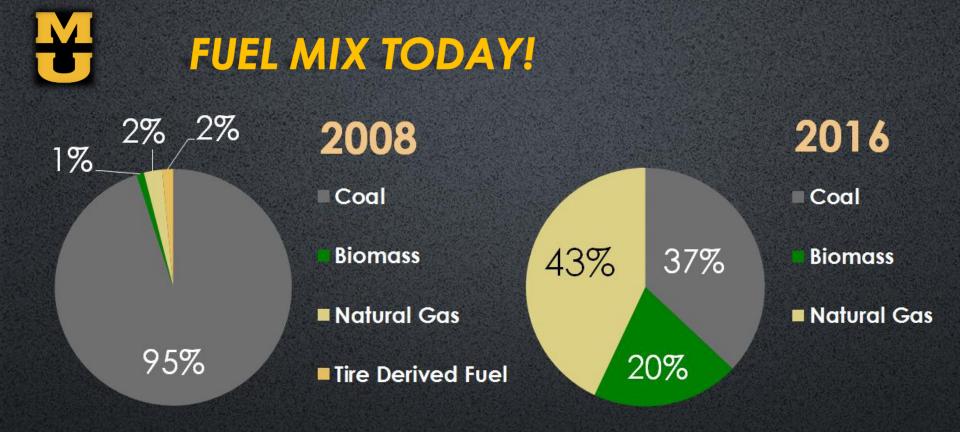
ENERGY CONSERVATION

20% reduction in energy use per sq ft













PURCHASED POWER MIX TODAY!

2008

81% Coal Based

2016 Projection

• 37% Wind

51% Coal Based

100





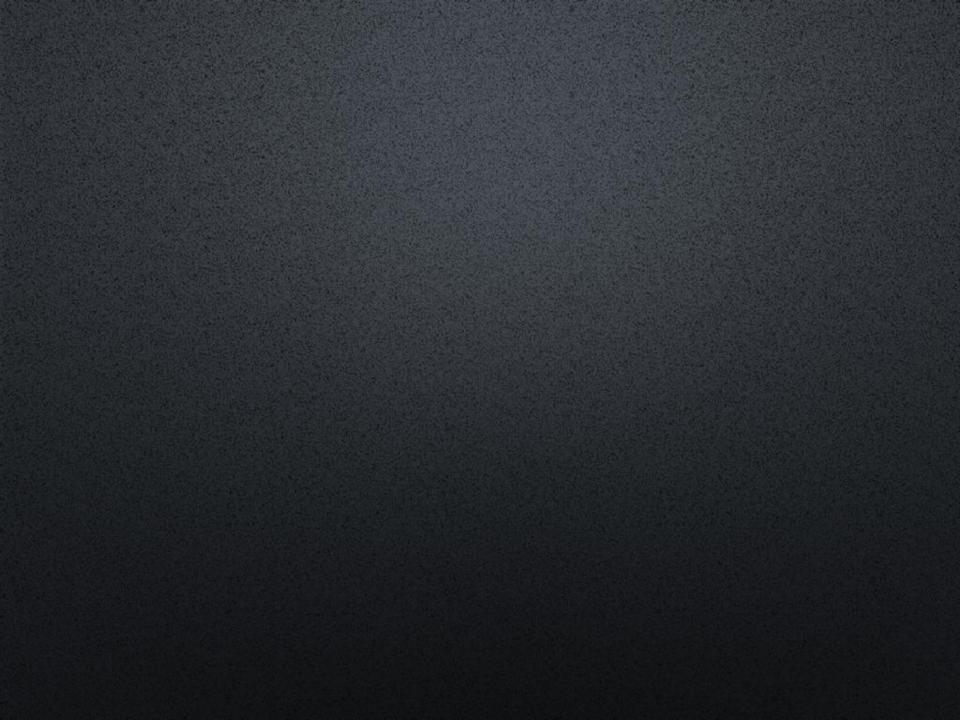


ONGOING SUCCESS

Through 2015:

- Total renewable energy portfolio 27%
- Greenhouse gas emissions reduced by (2008 Base) 43%
- Coal use being reduced by (2008 Base) 54%
- Wind Power percentage of campus electric 11%





CAMPUS COMMUNITY INVOLVEMENT

Energy Strategies Student Group

- Formed by the Vice Chancellor
- Student Lead With Faculty & Staff Advisors
- Advises Campus Leadership

Combined Heat & Power Plant Tours

850+ Students Tour Annually



Academic Partnerships

- Forestry Sustainable Biomass Harvesting
- Agriculture Development of Future Biomass Fuels
- Engineering Thermodynamics, Electrical,



Mechanical & Energy Related Fields

Thank You! Questions?

