

Using CHP to Convert Campus Steam Systems to Hot Water Systems

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Agenda

01 | The Challenges

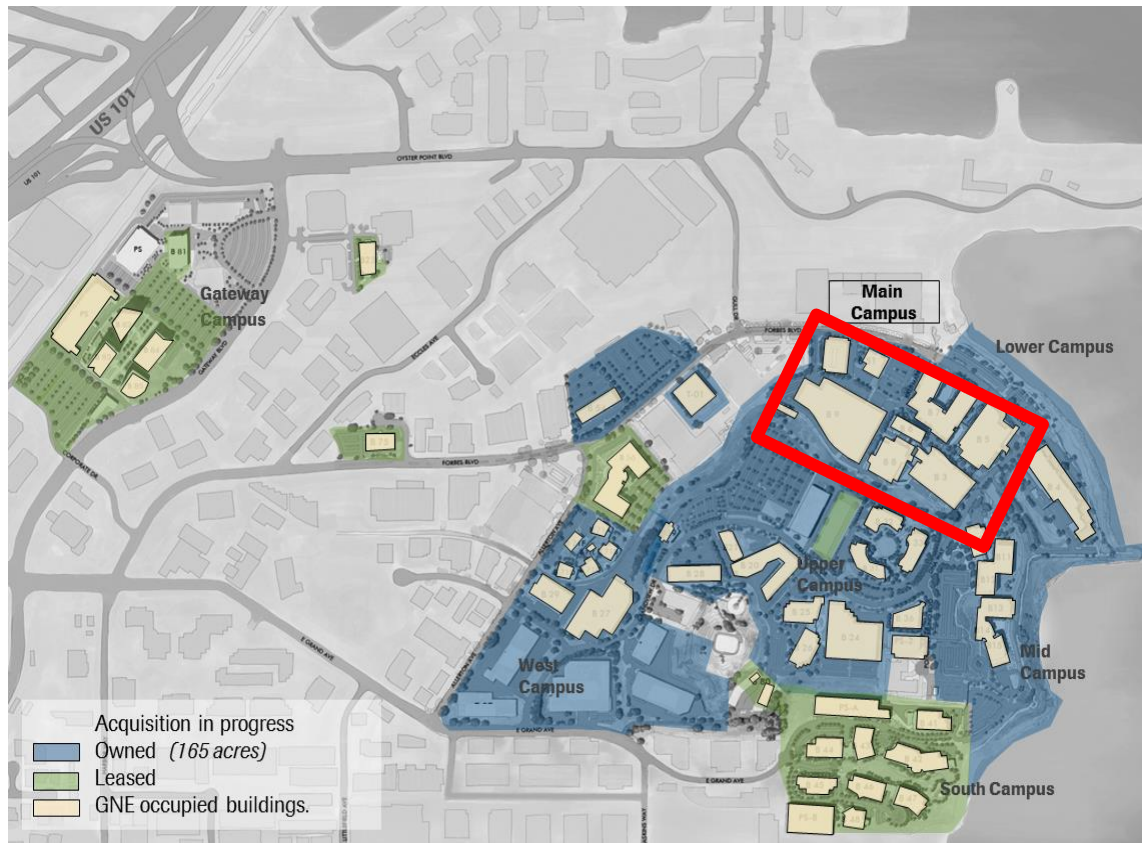
- Existing Campus Steam Distribution System
- High Steam Consumption for Mild Climate
- Corporate Energy Efficiency Goals

02 The Solution Approach

- Utility Reduction Goals
- Project Drivers
- Load Assessment Analysis
- System/Technology Options Evaluation

03 Recommended System and Conclusions

Northern California Biotech Campus



Multi-use Campus

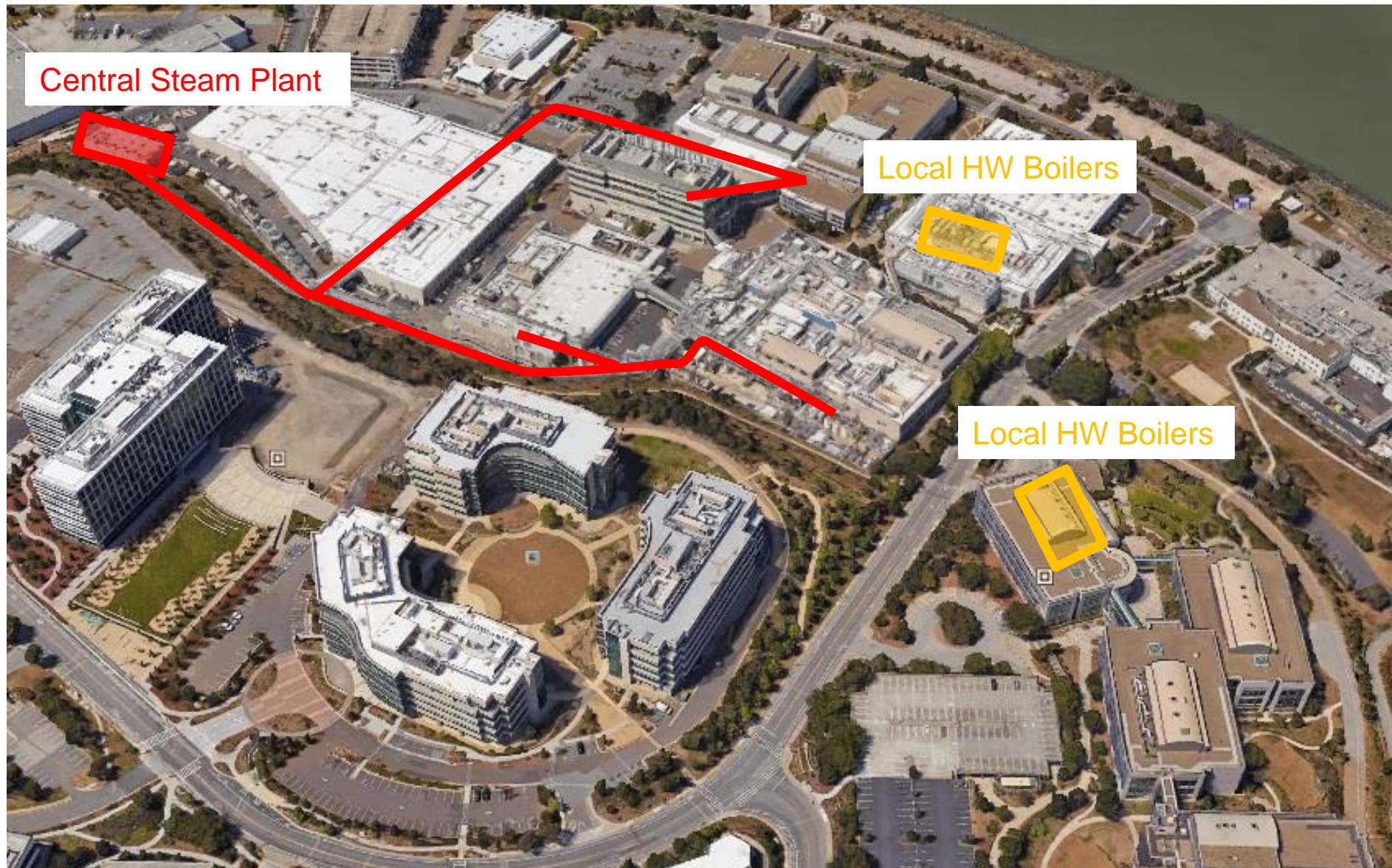
- Research
- Production/Manufacturing
- Office Space
- Corporate Headquarters

61 Total Campus Buildings

Control Over 5.3 MSF of Facilities

165 Acres Owned

Campus Utility Hub



RED = STEAM

ORANGE = HOT WATER

Campus Energy Opportunities

- Mild Climate
- Campus Efficiency Improvement Potential
- High Cost of Electricity - 190,000,000 kWh annually = **\$26M+**
- Low Cost of Natural Gas for the Foreseeable Future
- Organic Campus Growth - Lack of Centralization
- Steam System Oversized & Serves Space Heating Loads
- Resiliency & Reliability is of Utmost Importance
 - High-value research and production facilities
 - Seismic zone

Utility Project Drivers

Corporate Directive / Mandate

- **Cost-effective** Energy Conservation Measures (ECMs)
- Annual & Short-Term (2020) Utility Usage Reduction Goals
- Optimize and Utilize Existing Assets
- Use Total Cost of Ownership (TCO) as Basis

Existing Steam Distribution System

- Central Steam Plant with three (3) 80,000 pph boilers
- Steam production averages ~35,000 pph, peak ~60,000 pph
 - Good metering data for steam production
- Steam distribution system serves five (5) production & manufacturing buildings
 - Serving both process and HVAC loads
 - Steam to hot water heat exchangers for building hot water systems
 - Limited metering data on building demand-side systems
 - Concern of high steam use - excessive reheat/preheat?
- Local hot water boilers in most remaining campus buildings
 - Large stand-alone HW boilers in two buildings in close proximity

Goals for Project Team

- Evaluate “Self-Generation”
 - Reduce annual electric utility costs
 - Improve system efficiency
 - Reduce global carbon generation
 - Increase resiliency
- Reduce Steam Use
 - Utilize waste heat associated with “self-generation”
 - Identify and evaluate hot water vs. steam systems in buildings
 - Understand demand-side loads of HW & steam systems
- Meet the NPV & TCO Financial Goals of Energy Projects

Challenges for Project Team

- High Cost of Capital Projects and Labor in Area
- Organic Campus / Site Development Over Time
 - Lack of distribution infrastructure and centralization
 - Spread-out, suburban campus with 100 ft+ elevation changes
 - Sub-campuses with distinctly different load profiles/needs
- Limited (but Improving) Metering Data
- Plan for Future Steam Reductions
- Site Master Planning / Limited Space Available

Utility System Upgrade Approach

Develop Options

- Screen Self-Generation Technologies
- Existing Steam vs. New Hot Water Distribution
- Microgrid Distribution

Evaluation / Selection

- Local and Global System Efficiency Calculations
- Operational Cost/Savings Modeling
- NPV/TCO Financial Analysis

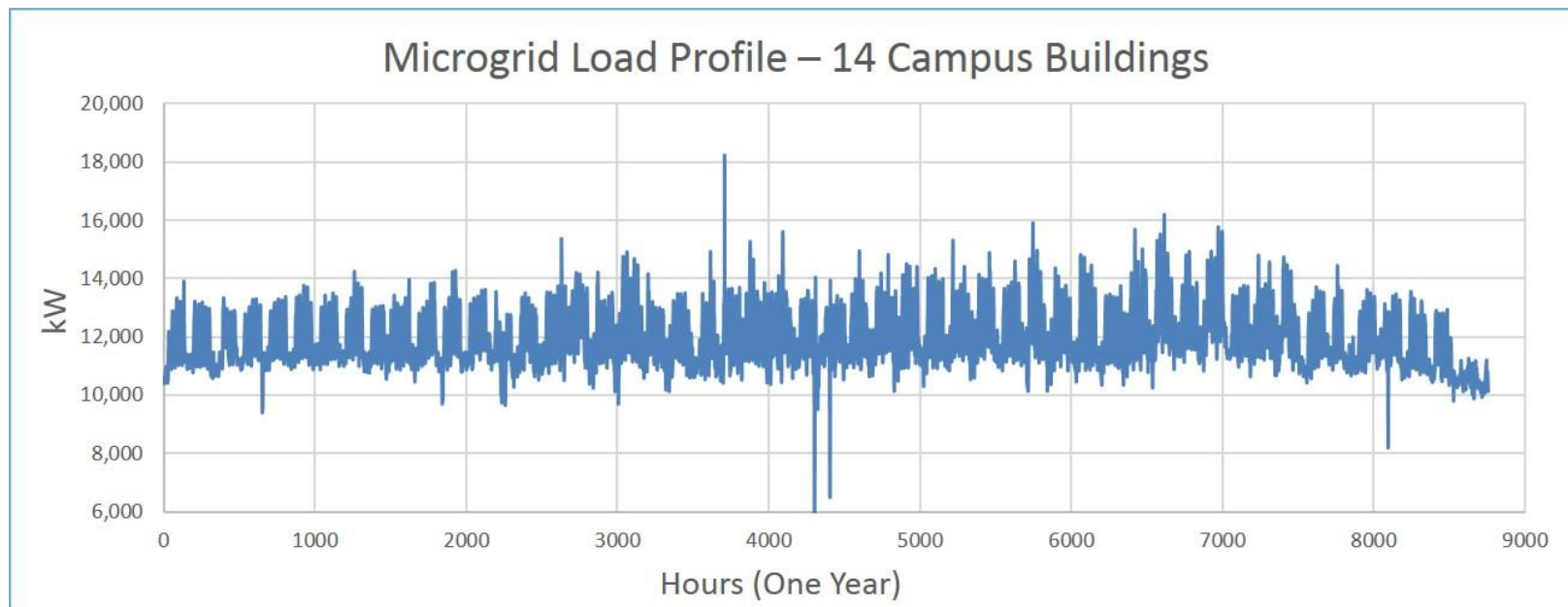
Load Development - Electrical

Quality Existing Data

- Electrical data repository available by building (hourly)
- Local Utility electrical data also available by meter (5 min)

Evaluation

- Understanding of different building rate tariffs (3 different)
- Building aggregation options to determine best Microgrid approach



Load Development – Steam & Hot Water

Existing Data

- Central steam boiler production data (15 min)
- Local hot water boiler production data (15 min)
- Monthly gas usage for all boilers (calibration)

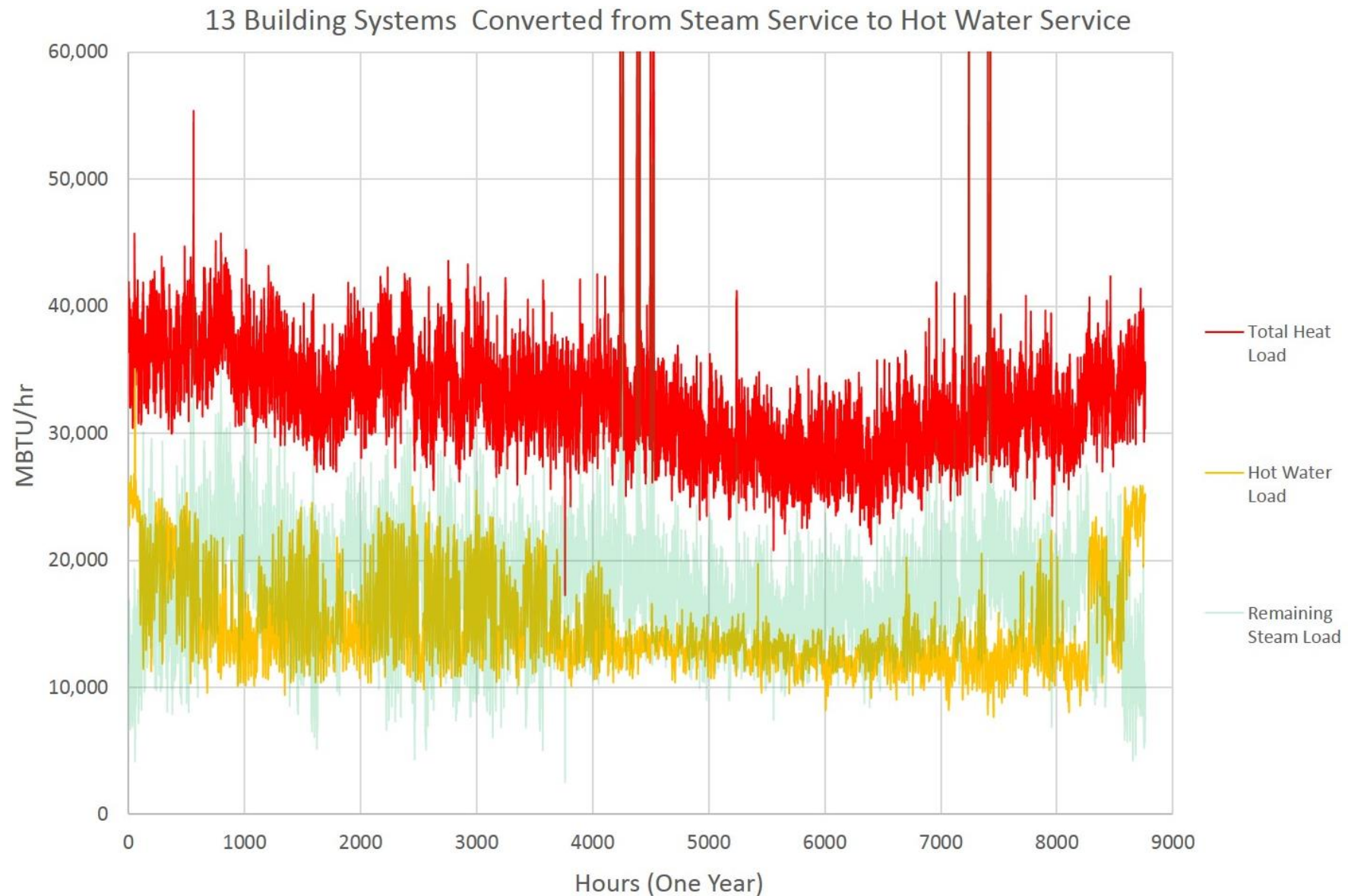
Data Challenges

- Limited demand-side data for building systems (steam or HW)
- Temporary metering required
- Scaled and normalized yearly profiles created

Evaluation

- Determine building conversion feasibility – **Steam** → **Hot Water**
- Cost of connection vs. load for financial justification (steam offset)

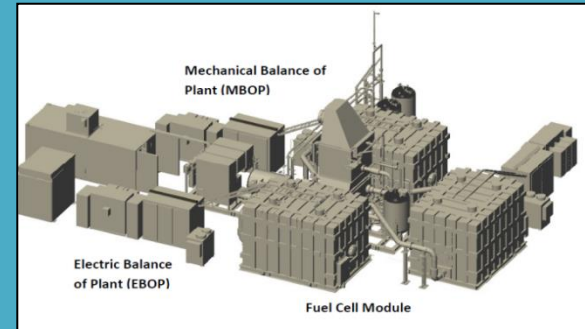
Steam & Hot Water Load Profiles



Technology / Self-Generation Options

- Thermal System ECM's
 - Ongoing efficiency and sustainability efforts
 - Minimal impact on achieving corporate goals
- CHP Options
 - Flexible mix of electrical and thermal production available
 - Most efficient if waste heat energy fully utilized
 - Requires new Microgrid and HW distribution
- Fuel Cell Options
 - Electrical production only, Very low thermal
 - System sizing and scale-up flexibility
 - Procurement/installation flexibility
 - Federal 30% ITC significant impact on Proforma

Technology Options Evaluation



Combustion Turbine

- Good electrical efficiency
- Primary heat recovery medium is steam with some hot water
- Excellent potential CHP efficiency

Reciprocating Engine

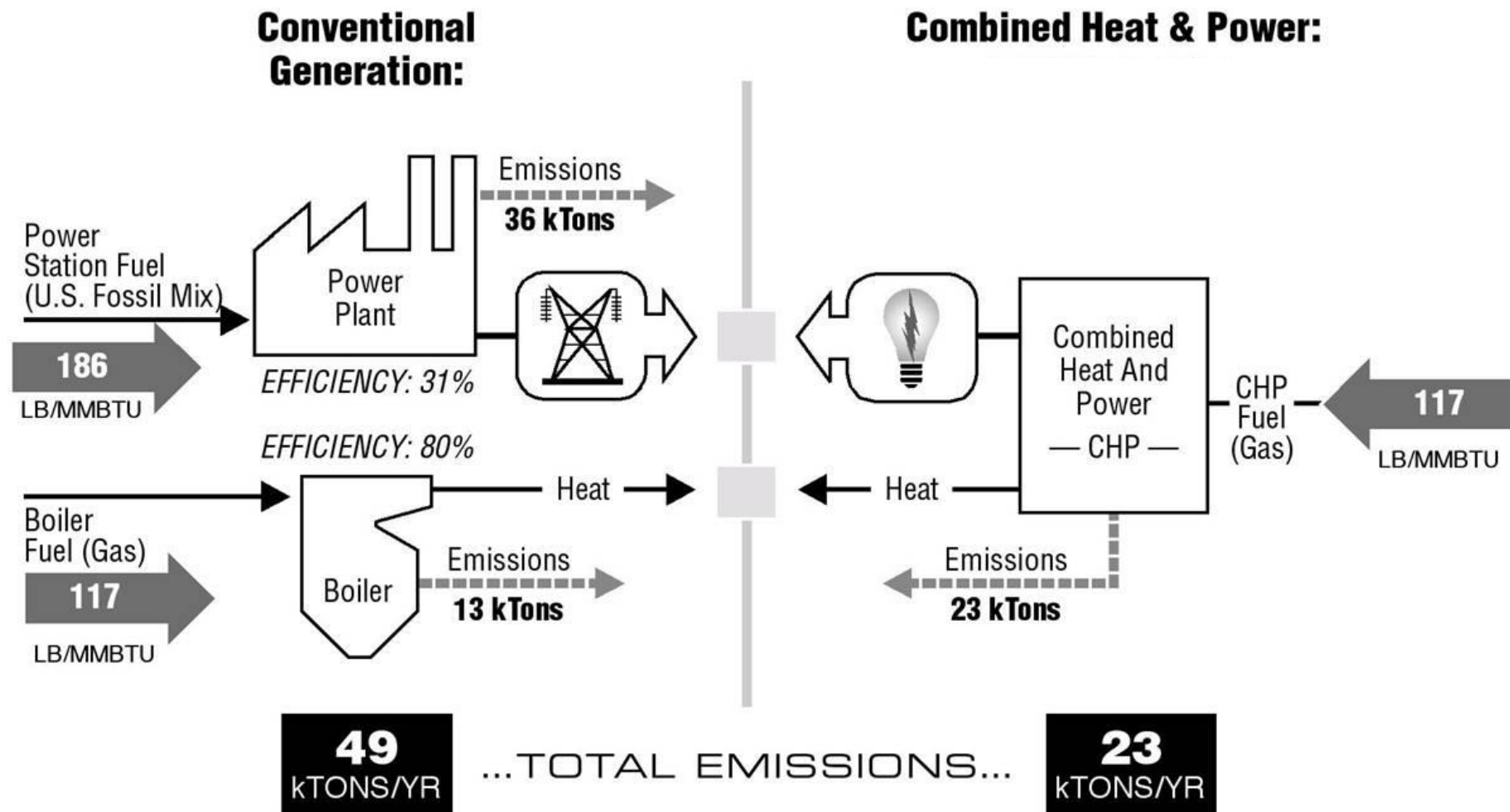
- Excellent electrical efficiency
- Primary heat recovery medium is hot water with some steam
- Excellent potential CHP efficiency

Fuel Cell

- Best electrical efficiency
- Minimal heat recovery potential with low thermal output
- System efficiency limits

Environmental Benefits of CHP

CO₂ Emissions Reductions

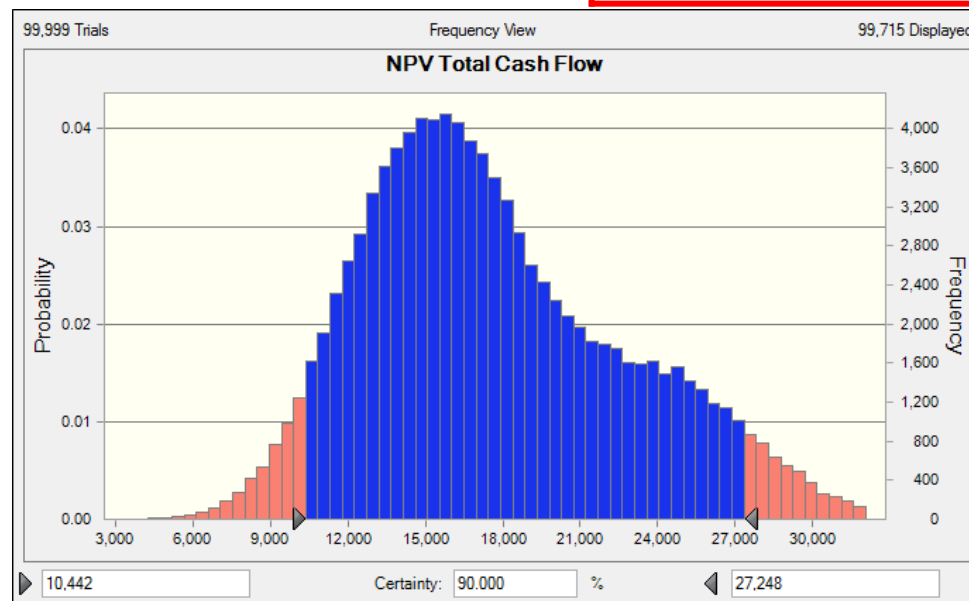


Four Primary Technology Options

| B9A CHP Technical Assessment | Units | Case 1 | Case 2 | Case 3 | Case 4 |
|--|--------------------------|---|--|---|---|
| Technology | | Large Turbine | Large Recip Eng. | Fuel Cell | Small Turbine |
| CONFIGURATION | | | | | |
| Electricity Steam 160-180°F Hot Water (HHW) | MW lbs/hr MMBtu/hr | 7.4 36.6k 7.2 | 8.4 9.3k 15.8 | 7.4 N/A 3.8 | 4.3 15.3k 4.8 |
| Use of Power Use of Steam Use of High Temp Hot Water | | LC + FRCs LC + ARU FRC1 | LC + FRCs LC Steam Off Set | LC + FRCs N/A FRC1 | LC ONLY LC FRC1 |
| PERFORMANCE | | | | | |
| Total System Fuel Required | MMBtu/yr | 1,048,000 | 961,000 | 1,089,000 | 1,106,000 |
| Total System Energy Efficiency | % | 67.0% | 69.7% | 60.4% | 58.5% |
| Carbon Emissions (PG&E marginal) | mTon/yr | 55.8 | 52.1 | 60.6 | 60.1 |
| Capital | \$M | \$69.7 | \$66.4 | \$67.5 | \$51.3 |
| Estimated Savings | \$M/yr | \$5.41 | \$5.42 | \$2.45 | \$2.70 |
| ASSESSMENT | | | | | |
| Rank: Case 2 and 4 – further analysis Case 1 and 3 – deleted | | # 3 Highest cost Equal savings Less efficient Too much heat | #1 Better cost Best savings High efficiency Good fit | #4 High cost Lowest savings Low efficiency Not a good fit | #2 Lowest cost Low savings Low efficiency (grid purchase) Lower output |

TCO/NPV Analysis

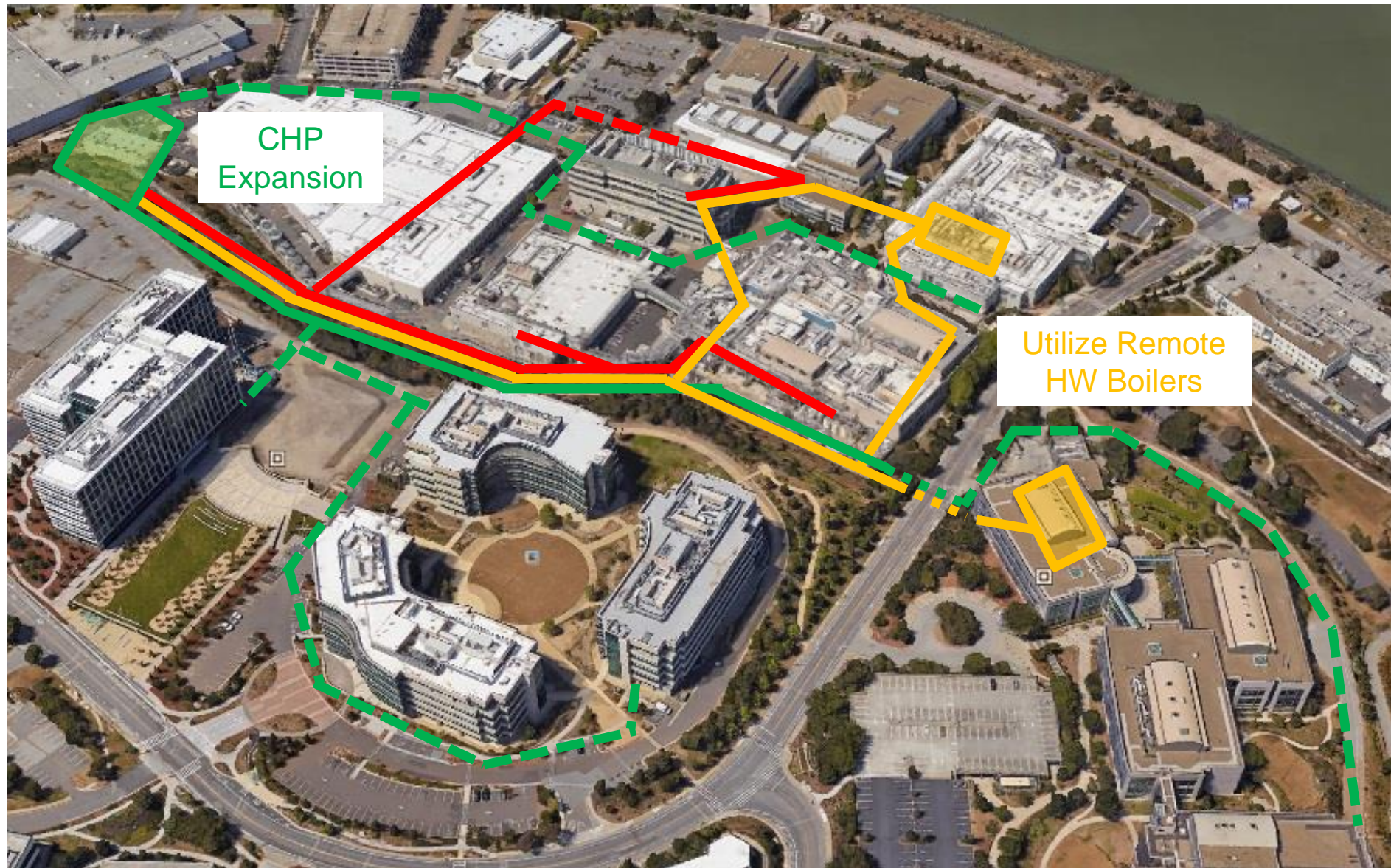
| CHP Financial Analysis | Case 2 | Case 4 |
|--------------------------------------|--------------|------------|
| | Recip Engine | Merc-50 |
| FIRST COST | \$67.9M | \$51.3M |
| OPERATING COST (in \$ 2015) | \$13.0M/yr | \$15.5M/yr |
| Utilities (Gas & Power) | \$9.6M/yr | \$13.2M/yr |
| Labor & Overhead | \$3.4M/yr | \$2.3M/yr |
| SAVINGS (\$ 2015) | \$5.1M/yr | \$2.8M/yr |
| TOTAL COST OF OWNERSHIP (NPV) | \$11.2M | (\$11.4M) |



Recommended System Approach

1. Reciprocating Engine (GEJ-920) CHP Prime Mover
 - Electrical efficiency (49%+)
 - Waste heat is good fit for campus loads
2. New Microgrid and Hot Water Distribution Systems
 - Connect 14 buildings to Microgrid
 - Convert 13 building systems from steam to hot water connections
3. New Right-Sized Steam Generation Assets
 - Supplemental steam production for reduced steam demand
 - Add quick start, high efficiency smaller steam boilers for improved load following
4. Utilization of Existing Local HW Generation Assets
 - Supplemental hot water production for large load periods

CHP & Microgrid System Recommendation



RED = STEAM

ORANGE = HOT WATER

GREEN = MICROGRID

Recommended System Approach

| | | Units | System Options | | |
|---|-------------|-------|-----------------|----------------------------------|----------------------------------|
| Energy Analysis | | | BAU (No CHP) | Recip Engine CHP (8.2 MW Net) | Recip Engine CHP (9.0 MW Net) |
| CHP Efficiency | % | | N/A | 73.2% | 72.6% |
| Overall System Efficiency | % | | 53.5% | 68.3% | 69.4% |
| Annual Carbon Production (includes Utility Carbon) | Metric Tons | | 71,400 | 55,300 | 54,500 |
| | | | | | |
| Annual Savings | | | BAU (No CHP) | Recip Engine CHP (8.2 MW Net) | Recip Engine CHP (9.0 MW Net) |
| Total Savings (Direct Access) | \$M/yr | | \$0.00 | \$5.9 | \$6.1 |
| Total Savings (Primary Rate) | \$M/yr | | \$0.00 | \$4.4 | \$4.7 |

Conclusions & Lessons Learned

- Increased efficiency
 - Global carbon reduction
 - Utility cost savings
 - Increased resiliency and reliability of campus utilities
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- Demand-side load investigation
 - Additional metered data early and more in-depth

Questions & Answers