

# Benefits of a Connected System

District Energy and the Industrial IoT

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**IDEA2018**

Local Solutions,  
Global Impact

109<sup>TH</sup> ANNUAL CONFERENCE & TRADE SHOW  
June 11-14 | Vancouver Convention Centre | Vancouver, BC

# District Energy – Benefits of a Connected System

## Presentation Agenda

- 1. Automated Meter Reading: Modernizing Existing Infrastructure with IIoT**
  - > Benefits for System Operator
  - > Benefits for Customers
  - > *Success Story: Creative Energy, Vancouver BC*
- 1. Real-Time System Modeling: Leveraging Data You Already Own**
  - > Day to Day Operation: modeling “what-if” scenarios
  - > Energy Optimization: temperature, pump & pressure
  - > *Success Story: University of Texas, Austin*
- 1. Predictive Asset Analytics: Equipment Health Monitoring for Critical Assets**
  - > The path to Risk Based maintenance departments
  - > Connecting real-time data with maintenance systems
  - > Predictive Asset Analytics for Equipment Health
  - > *Success Story: Duke Energy*



# **Automated Meter Reading**

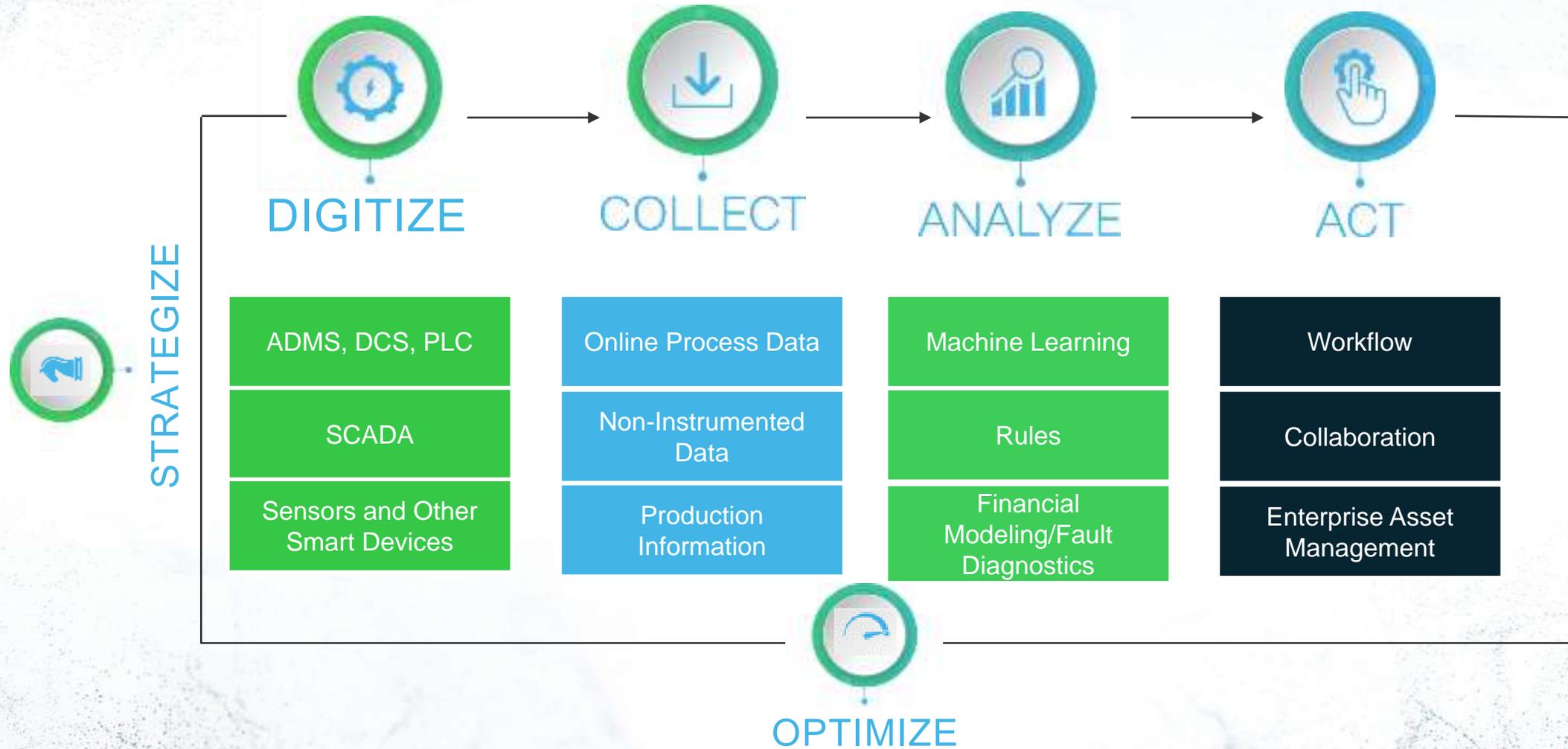
## **Modernize Existing Infrastructure with IIoT**

***Creative Energy, Vancouver BC***

# Moving along the path to actionable intelligence



# Strategy



# Benefits of a Connected System



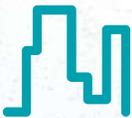
## District Energy System Operator - Generation Facility

- Manage the network efficiently with fluctuations in demand and changing weather conditions
- Increased visibility provides improved decision making
- View key plant data remotely - without affecting production
- Reduce operations and maintenance risks and costs
- Fully optimize pressure, temperature, production to reduce production costs
- Forecast system behavior using real-time data



## Mobile Workforce

- Save time and money by automating meter-reads
- Access to operational data any time, any where
- Early detection of malfunctioning / inaccurate equipment



## Customer (building operator)

- Provides easy access to usage data via web portal
- Integrate BAS & usage data into a single dashboard
- Relate usage data to external factors (weather, etc...)
- Insight into service status & maintenance



# Customer Success Story

## Creative Energy – Vancouver, BC

Vancouver based Creative Energy seeks remote monitoring solution for automated metering, customer retention, and more efficient system utilization.

Project goals:

- Automate system-wide meter reading
- Provide customers with visibility into energy usage and billing
- Enable mobile maintenance staff with real-time data on mobile devices
- Make generation facility data available outside the control room

Project Requirements:

- Customer Retention
  - > Detailed explanation of historical & real-time usage information to backup monthly bill
  - > Information to enable customers to make smart, energy saving investments
  - > Customer portal for real-time viewing
- Automated Data Collection (Meter Reading)
  - > Enhance existing infrastructure
- Connect with Building Automation System of customer
- **Integration with District Energy provider's billing software**
- Fully interface and compliment energy generation control system
- **Provide customer data into CE's enterprise database for advanced analysis**



*“Based on the data being brought into our dashboard, I already see items that should be addressed in the Building Automation System.”*

**- Lori Parker, Operations Manager, on behalf of Creative Energy,  
4 Hours after gaining access to DeviceLynk's Actionable Intelligence**



# **Real-Time System Modeling**

## **Leveraging Data You Already Own**

*University of Texas, Austin*

# Challenges in District Energy Today



- Increasing efficiency, while reducing costs, and lowering emissions
  - > Companies expected to reduce energy consumption and CO2 emissions
  - > Little to no visibility once energy leaves plant
  - > Energy supply / energy optimization: what levels, temperature, flow, and pressure should plants run at?
  
- Limitations of current systems and network
  - > SCADA only allows for partial monitoring of the network
  - > SCADA does not provide option to efficiently manage fluctuations in demand and weather conditions
  - > No software for temperature optimization
  - > Limited software for online operations
  - > No software for offline simulations



# District Energy Optimization

From reactive control to proactive management



Modeling networks in real-time through the use of **advanced operational tools**, linking data from multiple sources - optimizing cooling and heating systems:

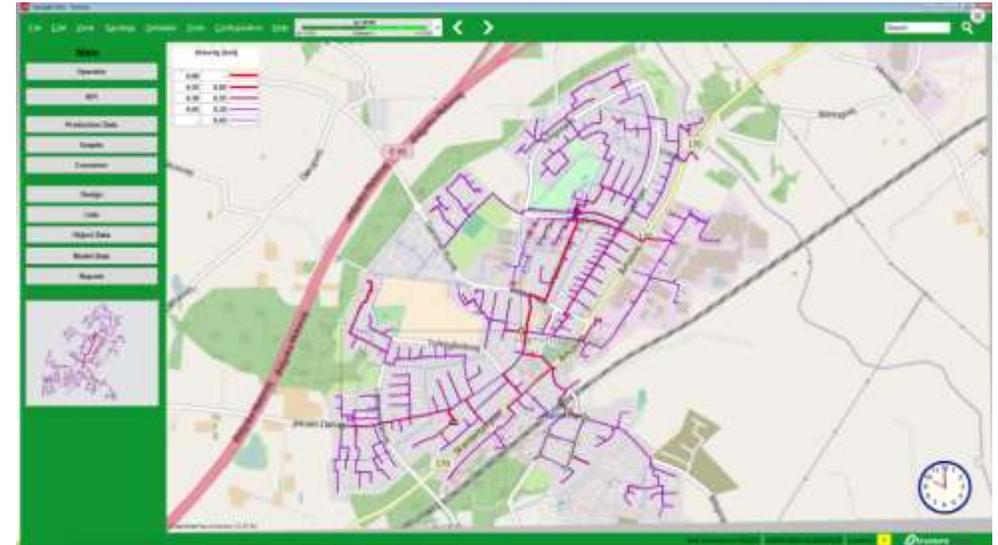
- Transforms network management approach from reactive to proactive
- Enhances real-time supervision in SCADA, providing:
  - > More data for real-time decision making
  - > Additional data for predictive analysis
- Reduces energy usage, costs, and CO2 emissions while ensuring required level of service
- Reduces operations & maintenance risks and costs: predict network behavior and see what happens before it happens
- Improves service and planning: plan ahead to save time and money
- Builds on existing data and IT: gives existing software and systems new functionality



# Going Beyond SCADA

## From reactive control to proactive management

- Expanded real-time control - augmented reality of distribution and transmission network
  - > Incorporate virtual sensors for insight into parameters at any point in network
  - > View current levels of service
  - > Detailed analysis of zone behavior, status, and trends over previous 24 hours
  - > Get data on areas that are not instrumented



Full Network Visibility



# Data sources

SCADA

Real-time  
Measurements

GIS

Asset Data

Hydraulic  
Models

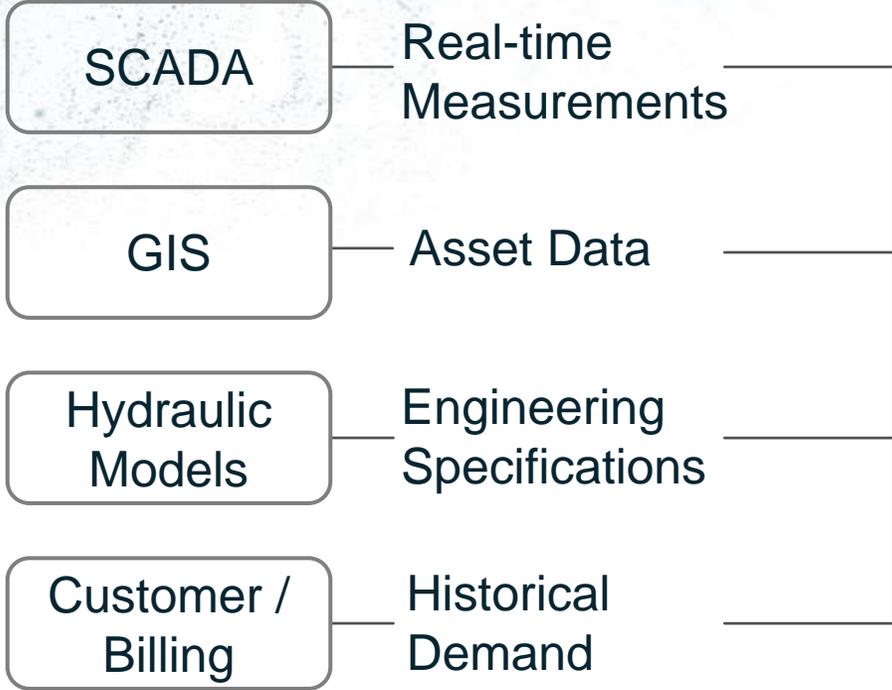
Engineering  
Specifications

Customer /  
Billing

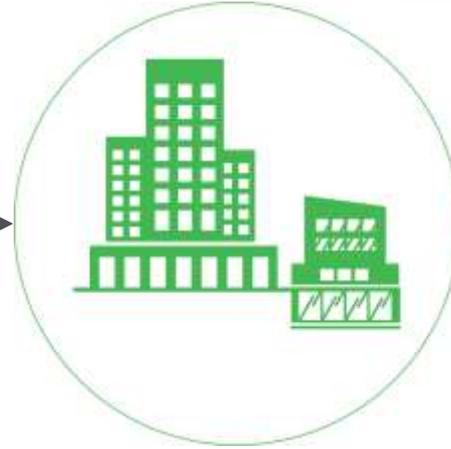
Historical  
Demand



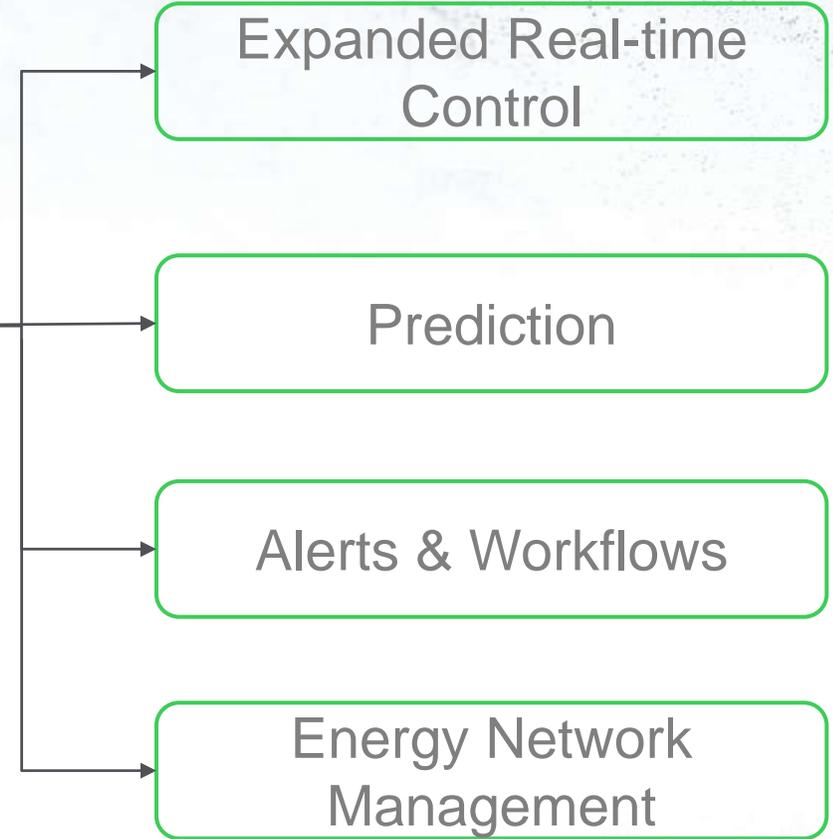
## Data sources



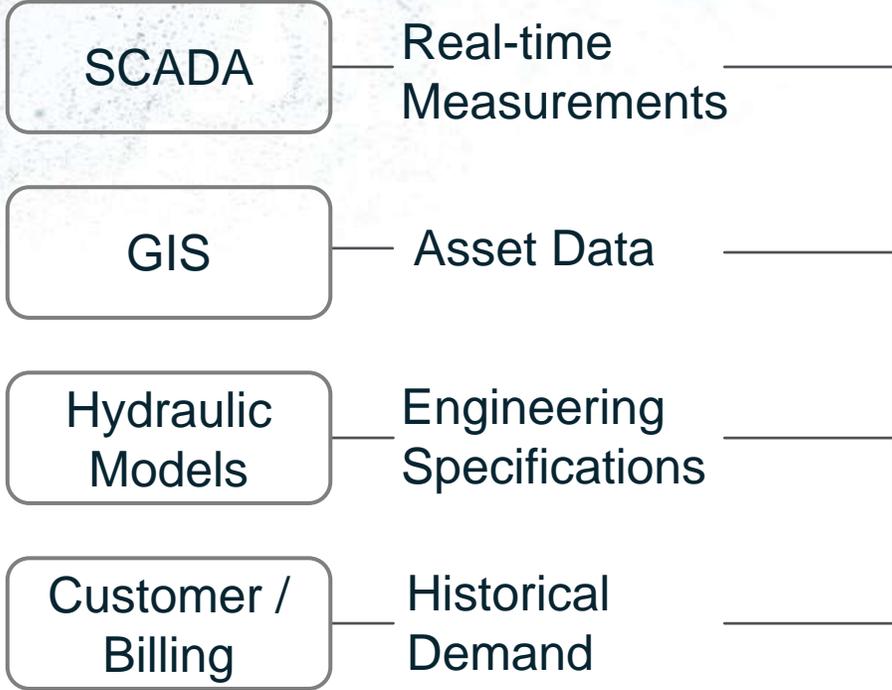
## Connected System



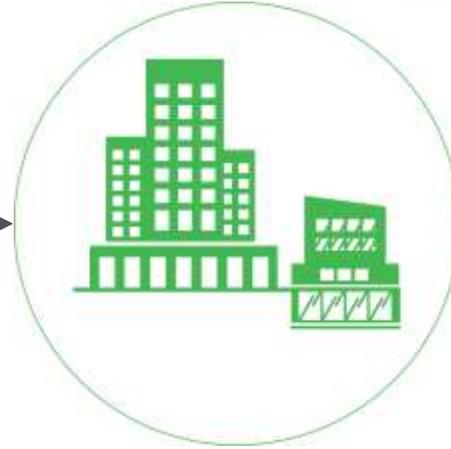
## Outputs



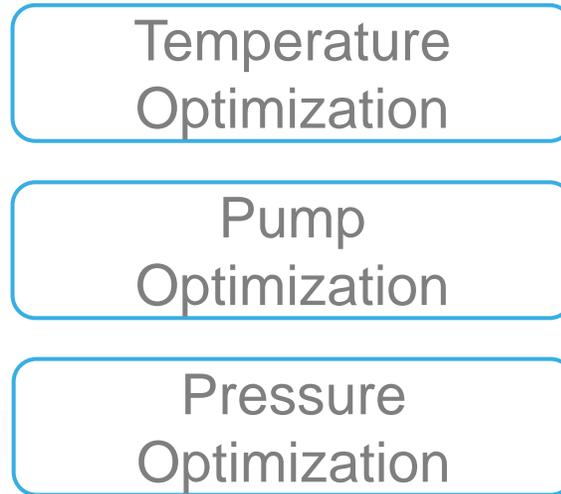
## Data sources



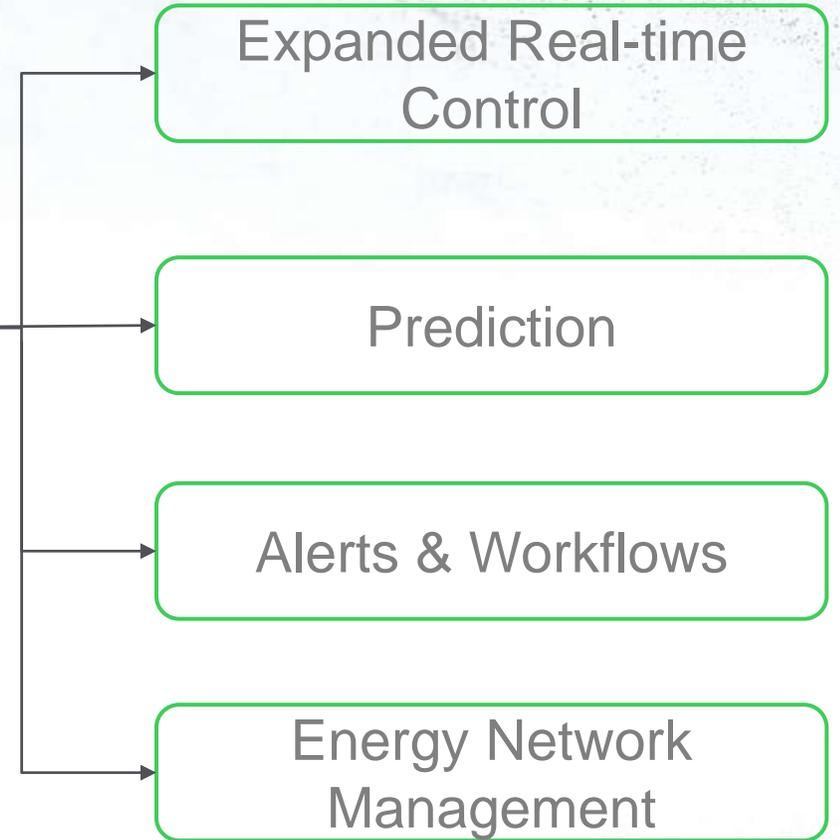
## Connected System



## Capabilities



## Outputs



# Customer Success Story

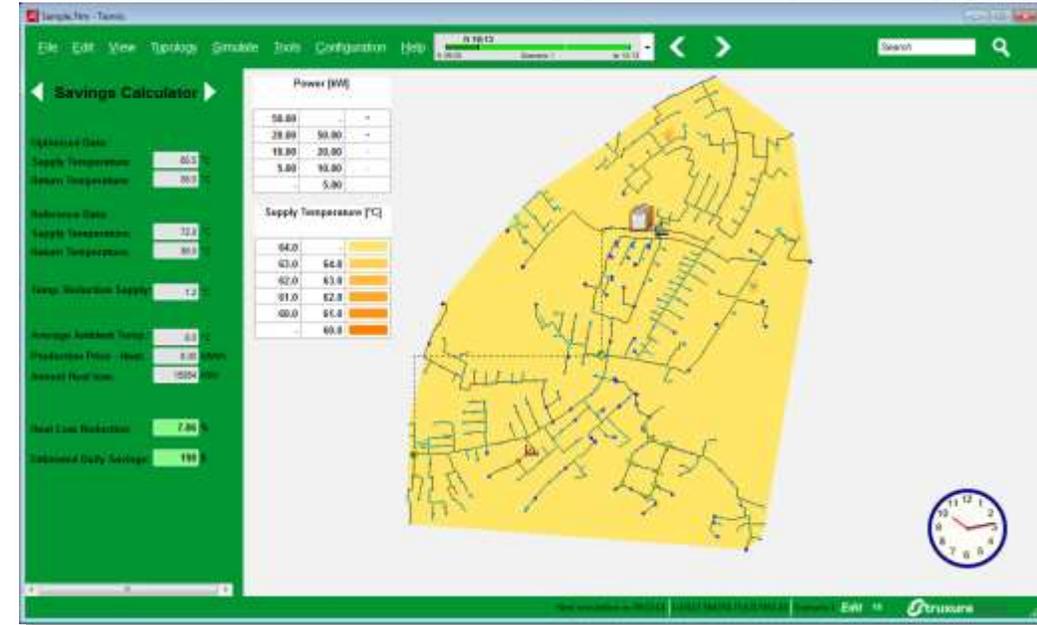
University of Texas, Austin  
Energy Network Management

## Project goals:

- Reduce energy consumption and environmental impact
- Improve contingency planning
- Optimize expansion and maintenance
- Ensure operational continuity and high levels of reliability

## Solution: District Energy Platform with a Connected System

- Access to real-time application for prioritizing production
- Reduced overhead production costs
- Optimized system pressures and temperatures
- Knowledge of impact of operational actions beforehand
- Decreased operational man-hours



UTA Facts:

3<sup>rd</sup> Largest Campus in USA

Consumers: 50,000

Campus Buildings: 160

Plants: 11

Chillers: 4

Piping: 9.7km (~6 miles)

Temperature: 3.9° C (~39°F)



# **Predictive Asset Analytics**

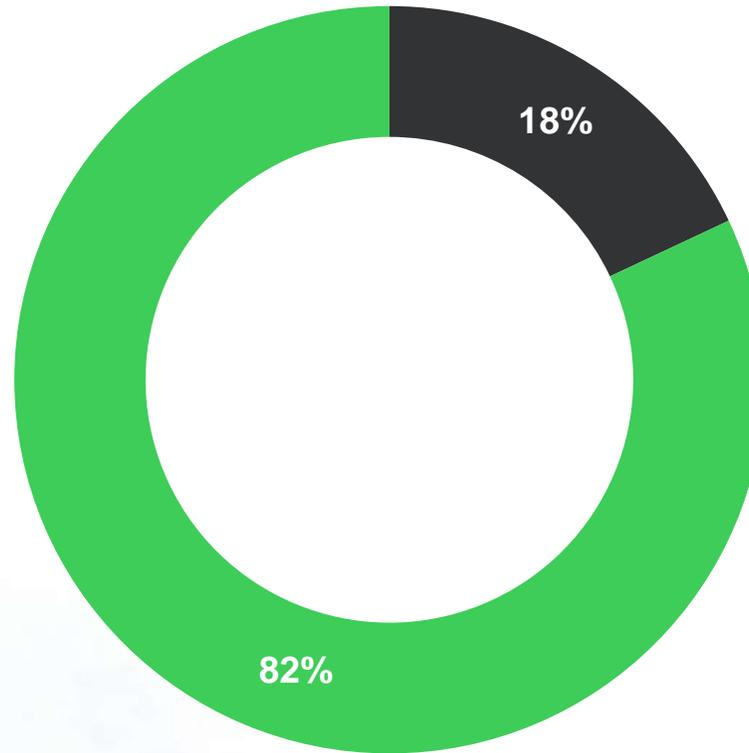
## **Equipment Health Monitoring for Critical Assets**

***Duke Energy***

# Organizations are evolving beyond traditional maintenance practices to become predictive

## Failure Patterns

- Age-related failure
- Random failure

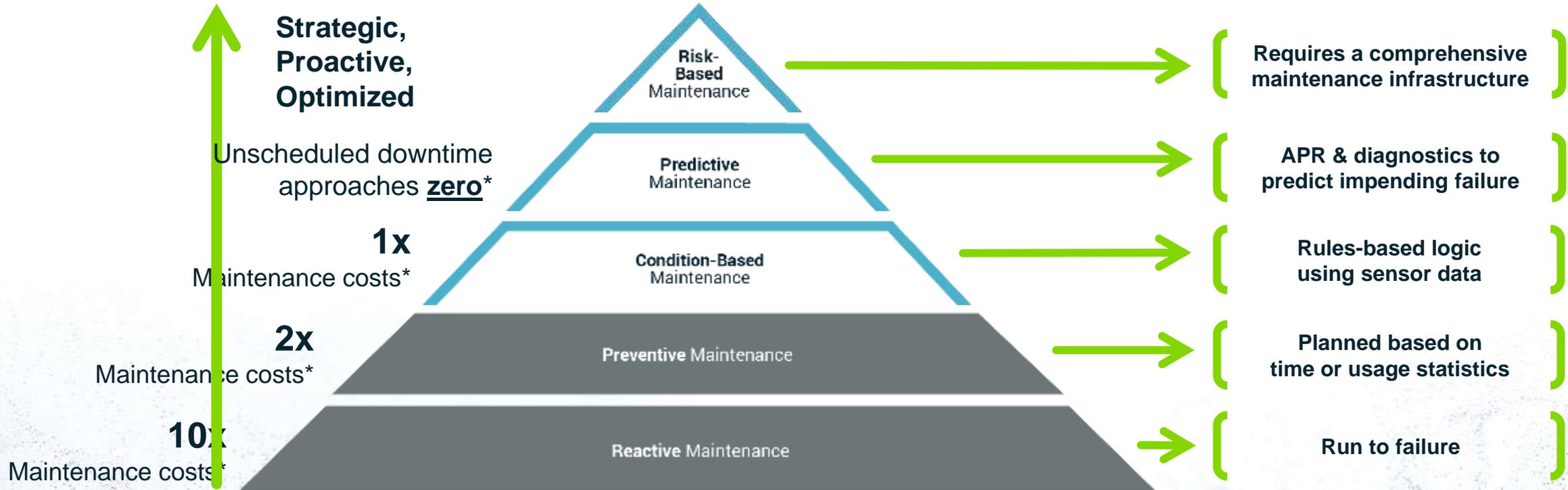


Reactive and Preventive Programs

Predictive Technology for Early Warnings

# Organizations are evolving beyond traditional maintenance practices to become predictive

## Maintenance Maturity Pyramid



\*Source: *Proactive Asset Management with IIoT and Analytics* (ARC View, January 2015)



# Operating Condition Management

## Rule-based Asset Monitoring System

- Continuous monitoring of process data stored in your Process Historian for asset conditions that require preventative maintenance, automatically generates Work Requests based on asset data vs. calendar schedule.
- Rule-based system monitors asset data to alert known conditions
  - > Automate maintenance process by automatic initiation of maintenance activity
  - > Reduce unplanned downtime with faster WR and WO generation
  - > Reduce operator fatigue and reliance on manual data sharing
- Drive maintenance work processes
  - > Provide notification about asset conditions
  - > Generate workflows that trigger maintenance activities
  - > Update EAM/CMMS with asset conditions and actions

Condition Manager Configuration Wizard - Simple Expressions Trigger Properties

Specify the run time limits for the condition monitoring of the selected real time point(s), if required. Then select the operation that should be applied on the set of collected data to calculate a value that will be used in the generated statistic.

Simple expression(s)

| Real Time Point | Operator | Value | Operator | Value |
|-----------------|----------|-------|----------|-------|
| ReactTemp       | >        | 50    |          |       |

Value rule

Rule name: (Select A Value)

Condition Manager Configuration Wizard - Action Properties

Specify the activities to perform when an action state has been triggered. The same information will be used in all actions to provide context.

Work order/work request

None  Work Order  Work Request

Template: Bleeder Repair and Maintenance

Description: Motor Over Heating

Equipment activity record

Generate

Template: (Select A Value)

Description:

ASB events

Raise events

Email alert

Email alert

Address: maintenance@se.local

Subject: Bearing temperature exceeds optimal range

Description: Please inspect Bearing 2 on Motor 2030A

Reissue interval

Interval: 1 week

Step 5 of 5

<Back Next Cancel Finish

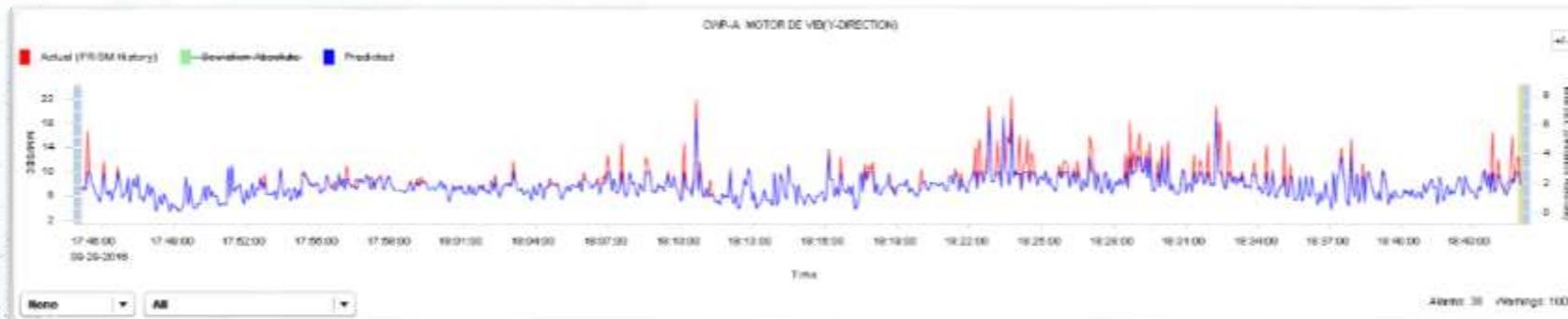
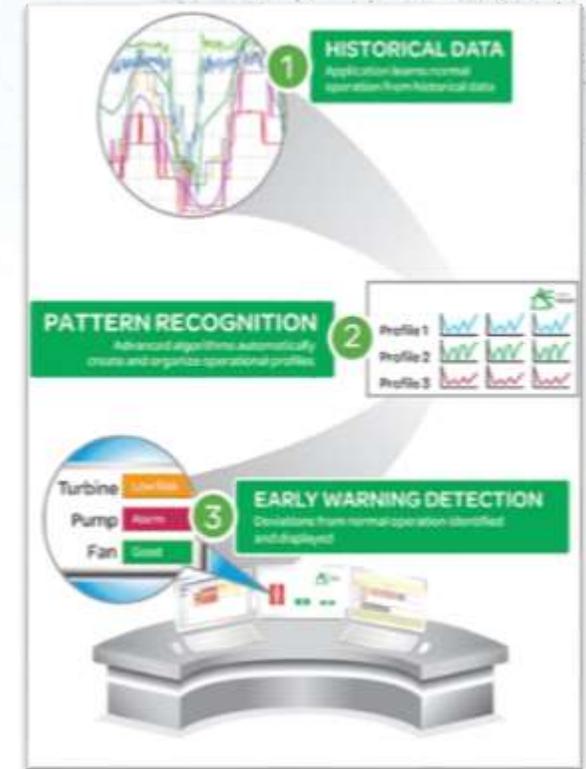


# Equipment Health Monitoring

## Predicting Asset Failure with Machine Learning

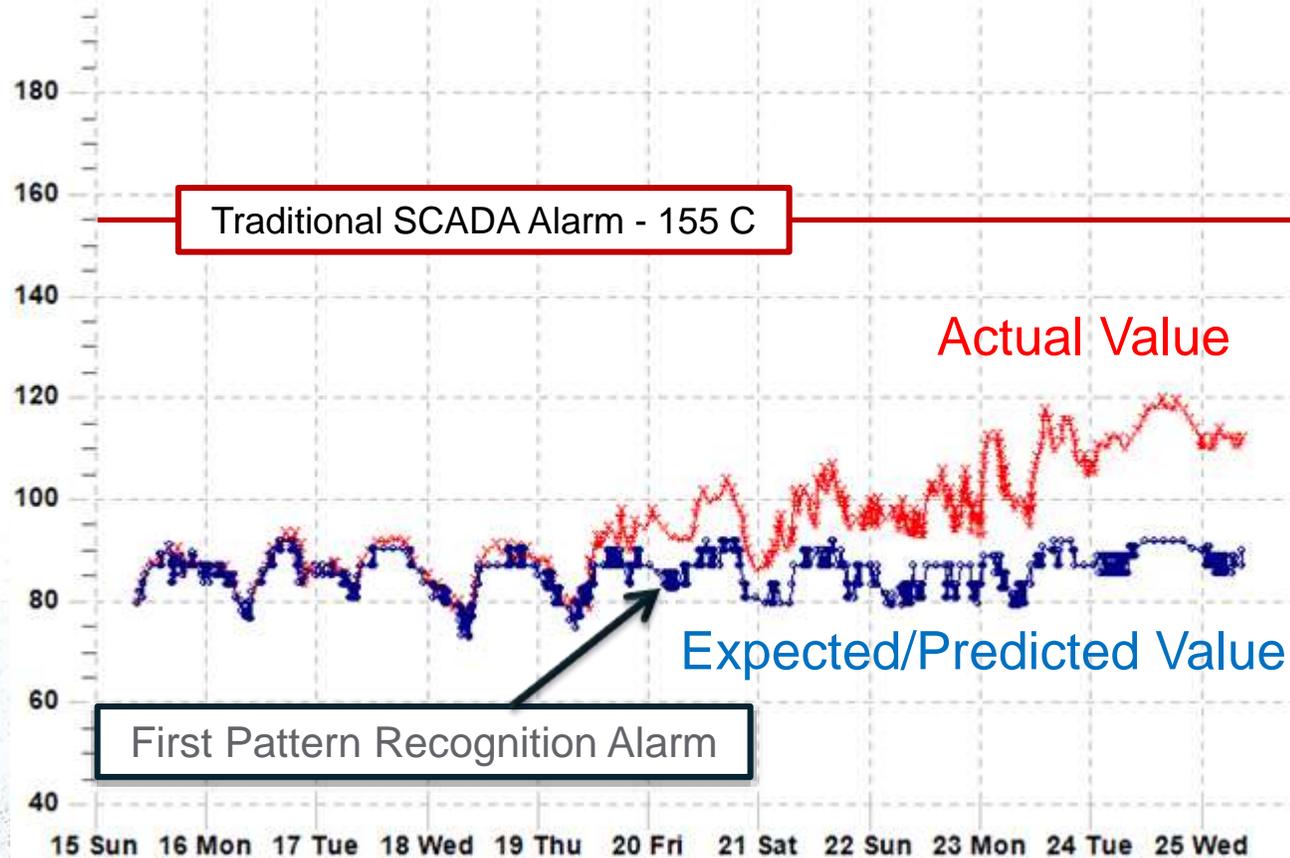
### Provides early failure warning through predictive asset performance

- Advanced pattern recognition
- Uses historical data to build a model of how equipment normally operates
- Continuously monitors behavior in real-time
- Alerts when the operation differs from the historical norm
- Early warning detection of equipment problems
- Advanced analysis capabilities including problem identification and root cause analysis
- Generally use proprietary analysis algorithms
- Can monitor assets regardless of equipment type, vendor, or asset age



# Equipment Health Monitoring

Predicting Asset Failure



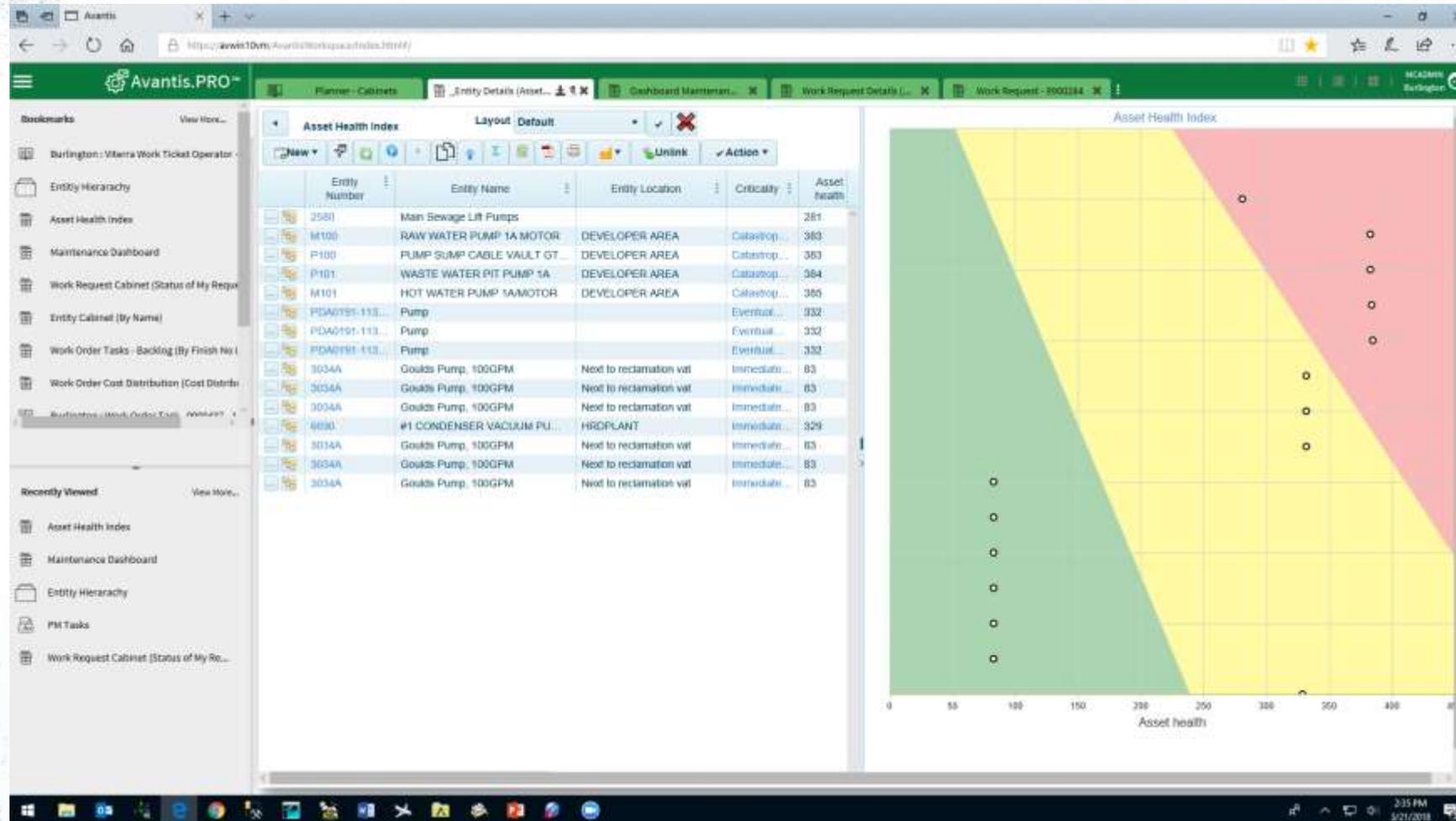
Predictive monitoring allows for finer discrepancies to be detected than what traditional SCADA alarms can provide.

Detecting issues as early as possible can mean big differences in the damage to the unit, length of downtime required to repair and cost of that repair.



# Equipment Health Monitoring

## Asset Health Index

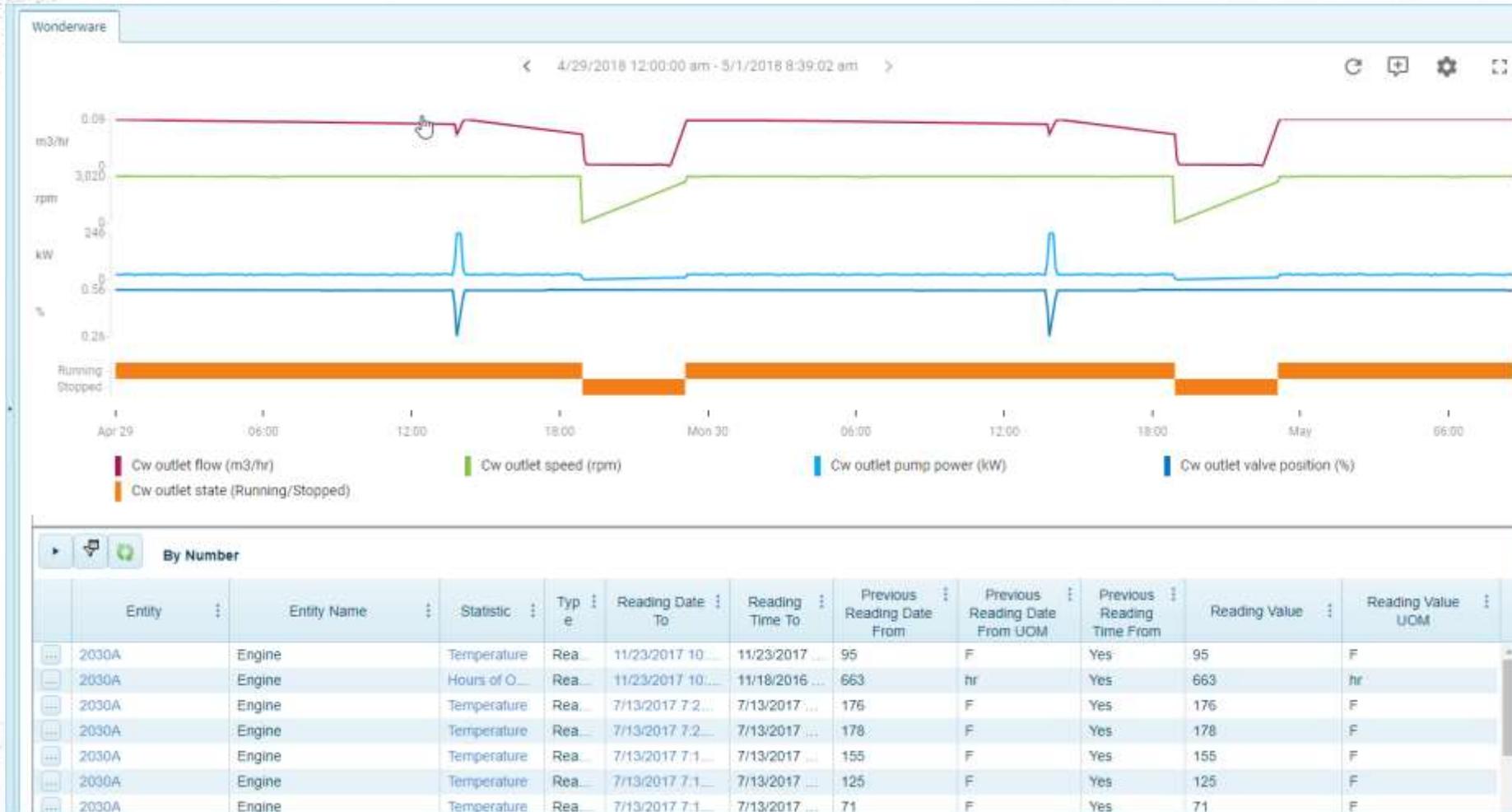


Data from predictive analytics system viewed as an Asset Health Index from within Maintenance System



# Industrial Software Platform

Seamless Integration of OT Data with Maintenance System



Real-Time & Historical Data from Operations (System Platform)

Viewed in Context of your Asset Hierarchy



# Success Story – Duke Energy

## About Duke Energy

- 60+ plants in 6 states & 1,000+ U.S. Wind & Solar Assets
- 7.2 million customers
- Proposed CHP Facility Clemson University, Kite Hill



## Turbine Blade Separation

- Unit was restarted after an outage, shortly after a vibration step change on one of the turbines was detected
  - Vibration levels were well below the control system alarm level
- Bolts on lower half of flow sleeve had broken off and flow sleeve contacted blade edge
- Minor damage to the blades, avoided damaging multiple stages of blades, packing, and diaphragms if a severe blade liberation had been allowed to occur.
- **Estimated avoided cost - \$4.1M**



# Q&A

