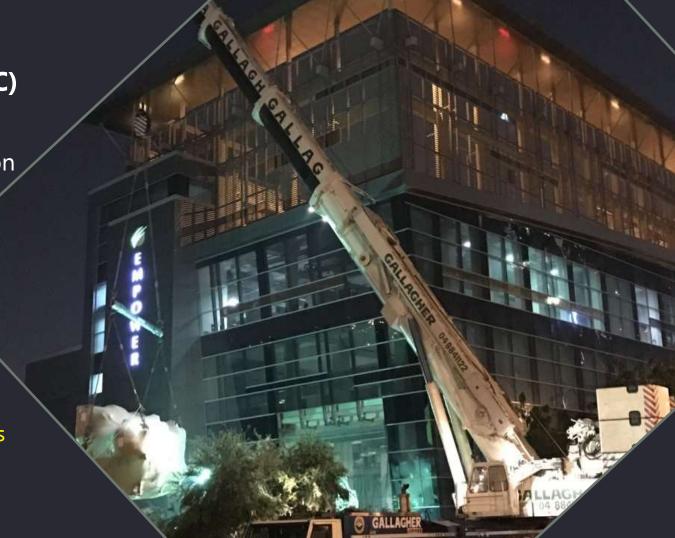


Plant Upgrade / Expansion

Design Considerations, Challenges, Risks & Lessons Learned



Types of DCP Upgrades / Expansions

Planned Unplanned Unforeseeable Foreseeable Upgrade Upgrade **DIFC Plant**

Design Considerations







2008 As-Built

2018 As-Built

The Challenges

Design

- Incorporate operational data input
- Different equipment
- Electrical load distribution
- Avoid interruption of operation

The Challenges





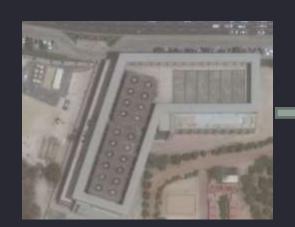
Water Stopping

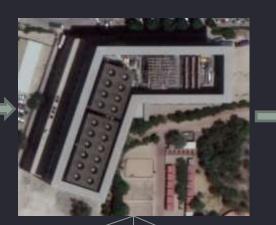
Hot Tapping



Major Piping Modifications

The Challenges













The Main Risk

Interruption of operation



How we mitigated the risk

Increase supervision

Rigid work permit system

VS

How it should have been mitigated

Flexible design

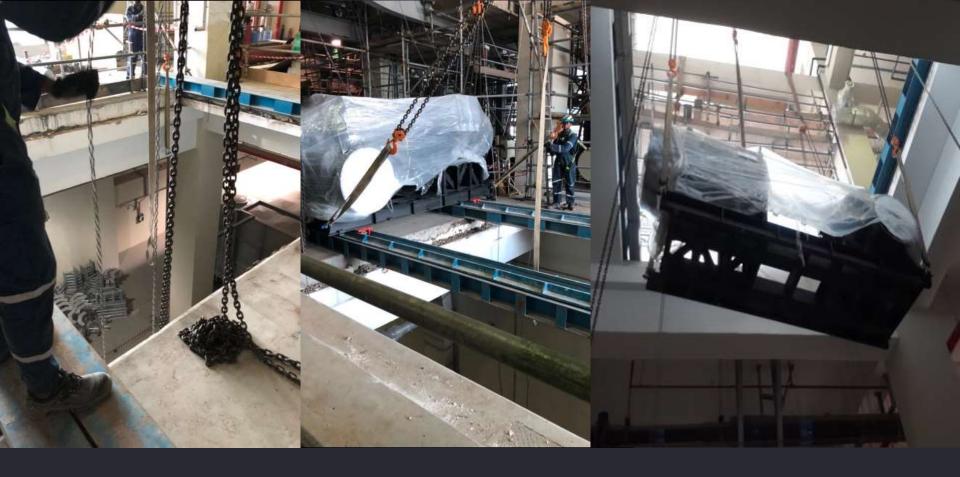
Less provisions

Less points of interface

Physical separation



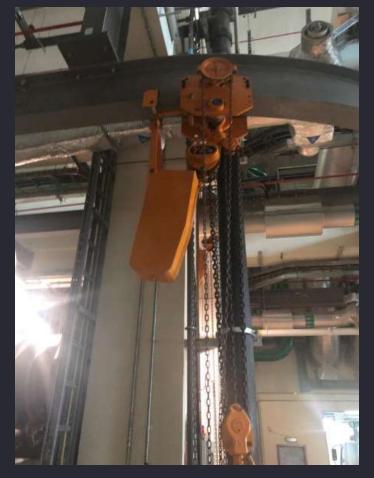




Removable Concrete Slabs



Service Lift(s)



Cranes / Monorails

Thank You