#### **De-Carbonizing the Campus:** Planning, Tools & Technologies

# CampusEnergy2023

#### February 27 – March 2, 2023

Gaylord Texan Resort & Convention Center | Grapevine, Texas



# University of Iowa **Replacement of Steam Turbine Generators**

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**PRVN** Consultants, Inc.



# Agenda

- Project background
- Capacity expansion program objectives
- Plant electrical generation capacity
- TG8 clutched condensing tail
- Installed turbine performance
- Plant and distribution improvements
- Unique design conditions
- Questions





#### **Project Background**





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### **Project Background**







## **Capacity Expansion Program Objectives**





- New reliable boiler and turbine capacity
- Two new steam turbine generators to replace TG1 (installed in 1947) and TG5 (installed in 1952)
- More efficient in-plant and distribution processes





#### **Previous Turbine Capacity**

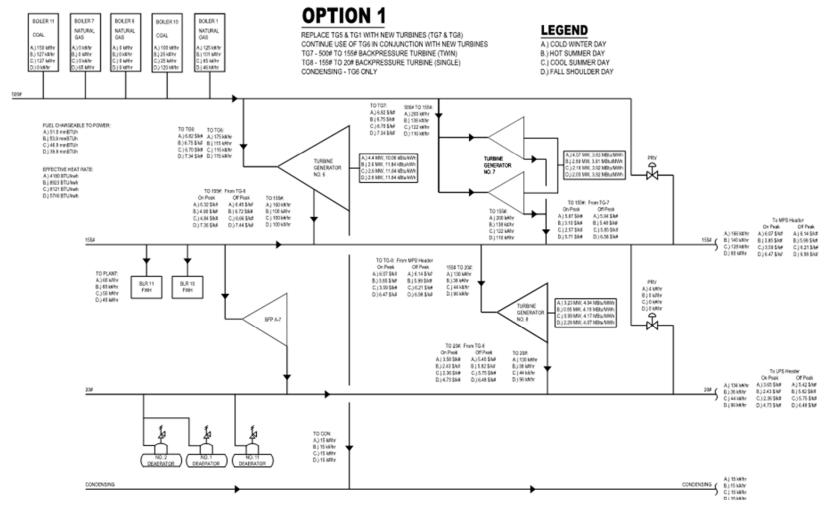


#### **Pre-Project Plant Capacity**

Total Plant Output Capacity	Electric (MW)
TG 6	18
TG 1	3
TG5	3
Total	24











#### **Post-Project Turbine Capacity**



#### **Post-Project Plant Capacity**

Total Plant Output Capacity	Electric (kW)		
TG 6	18		
TG 7 & 8	15		
Post Project Plant Capacity	33		





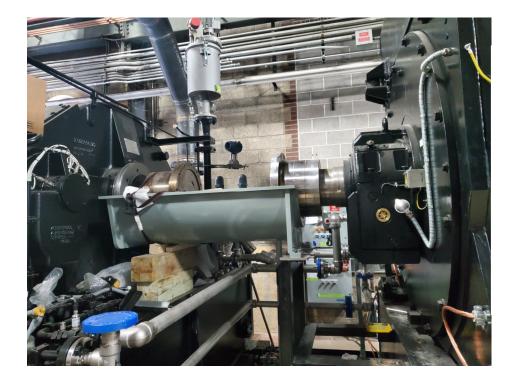
#### **Post-Project Turbine**

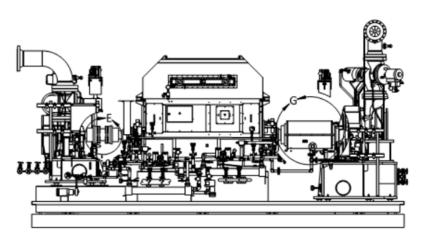




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#### **Clutched Condensing Tail**

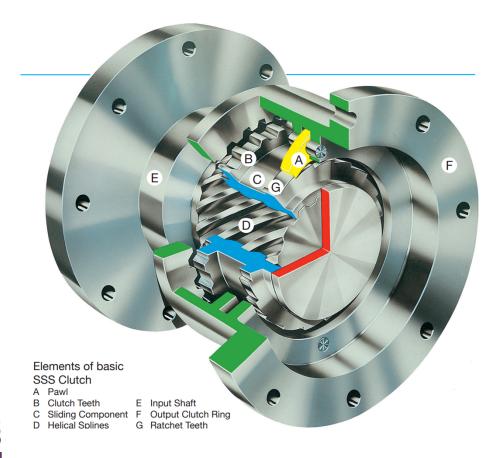








#### **Clutched Condensing Tail**



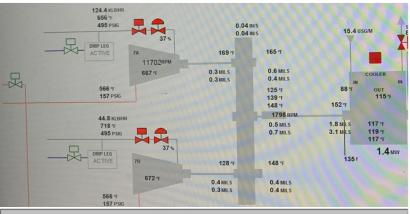


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## **Backpressure Turbine Performance**

#### TG7



#### Univ of Iowa TG-7

Condition 1 - 750F Inlet Steam							
	100%	75%	50%	25%			
Inlet Pressure	500	500	500	500	PSIG		
Inlet Temperature	750	750	750	750	۴F		
Exhaust Pressure	155	155	155	155	PSIG		
Exhaust Temperature	540	554	572	622	۴F		
Enthalpy	1,294	1301	1311	1337	Btu/lb		
Turbine Speed	11,726	11,726	11,726	11,726	RPM		
Mass Flow	200,000	150,000	100,000	50,000	lb/hr		
Power Output	4,968	3,398	1,959	566	kWe		

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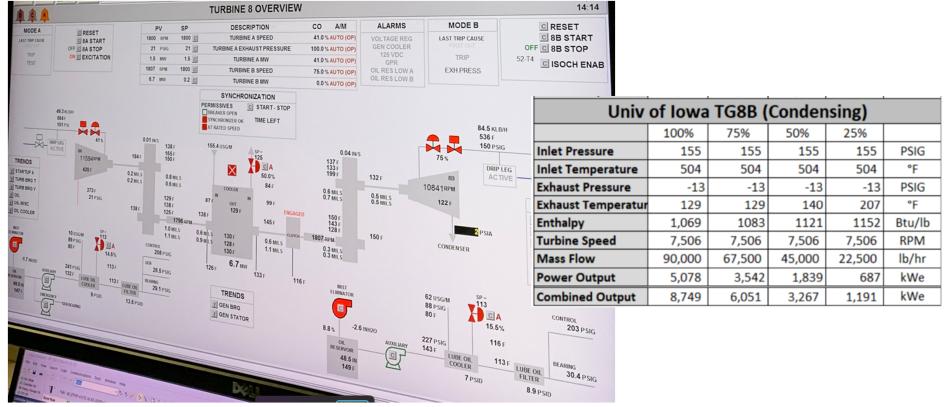
#### BREAKER OPEN 62.9 KLB/H TIME LEFT SYNCHRONIZER OK AT RATED SPEED 511F 155 PSI 0.02 IN/S 0.0 USGM 139 F DRIPLEG 167 F 158 F H CIM 194 F 11590RPM 30.0% TRENDS 0.2 MILS 57 F 0.8 MILS 364 0.6 MILS 1 STARTUP A 118 346 F TURB BRG TEMP 132 F 129 F 20 PSIG TURB BRG VIBR 136 F 127 F 139 145 F 135 F OIL 1796 OIL MISC 1.6 MILS 1.7 MILS 1.1 MLS 160F 160F 162F 1.0 MILS 1.7 MILS OIL COOLER CONTROL 212 PSIG 8 USG 1.5 MW MIST 99 PSIG 70 F CA 128 F 133 F 10.4% GEN 27.2 PSIG 111 F CEN BRG E GEN STATO 245 DSIG 0.2 INH20 BEARING 29.4 PSIG 113 F 131 F LUBE OIL FILTER OIL RESERVOIR 3.5 IN 146 F CJ 13.5 PSID

TG8A

#### Univ of Iowa TG8A (Backpressure) 100% 75% 50% 25% 155 **Inlet Pressure** 155 155 155 **PSIG** Inlet Temperature 504 504 504 504 °F **Exhaust Pressure** 20 20 20 20 **PSIG** Exhaust Temperatur 266 297 307 347 °F Enthalpy 1,171 1,185 1,191 1,211 Btu/lb **Turbine Speed** 11,590 11,590 11,590 11,590 **RPM** Mass Flow 130,000 104,000 65,000 32,500 lb/hr Power Output 3,671 2,508 1,428 504 kWe



#### **Condensing Turbine Performance**

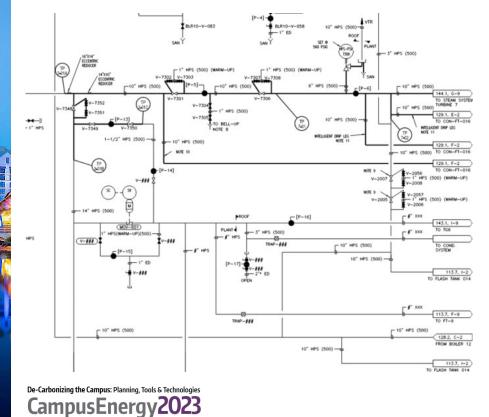


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INTERNATIONAL DISTRICT ENERGY ASSOCIATION

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#### Main Power Plant Improvements

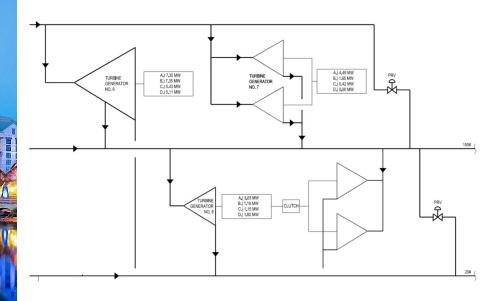


- Created a 2<sup>nd</sup> Main Plant steam header with addition of Boiler 12 and new turbines
- Combination of Boiler 12 and new turbines can be run independently from rest of plant
- New turbines can be shutdown/locked out without bringing down other equipment



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### **Distribution Improvements**



 Main Plant now meets larger campus steam loads more efficiently

 Condensing tail allows extra capacity for Storm and Isoch modes as well as peak shaving capabilities during high electric rate hours





## **Unique Design Conditions**

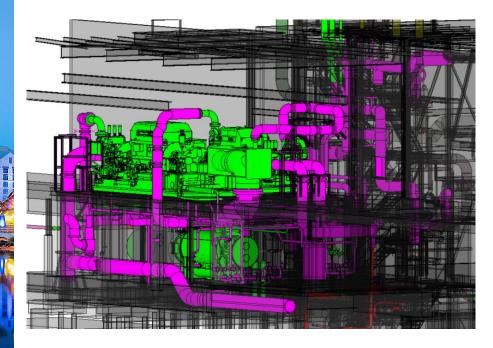


- Vertical turbine condensate pumps
- Used to create ample suction head
- Coordinated installation of wells with Condenser Room floor replacement





### **Unique Design Conditions**



- New steam pipe routing
- Designed to meet Howden and NEMA nozzle loads
- Routed within existing, congested plant
- No expansion joints used (with exception of condensing tail)





#### Questions





### Thank You!

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