

UC Davis Chilled Water, Thermal Storage, and Building Integrated Optimization Project

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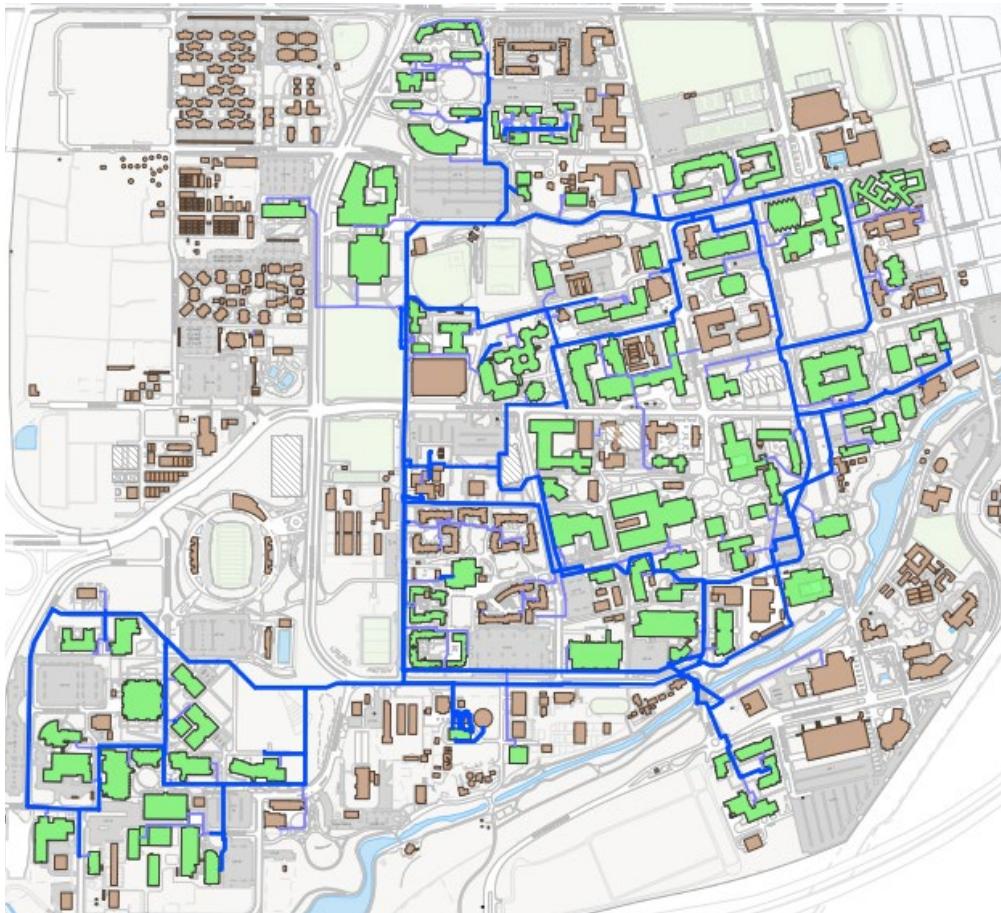
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February 12, 2020

UC Davis Campus

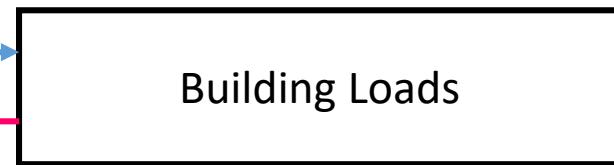


- Nearly 100 buildings on district cooling
- Two chiller plants
- Daily population 50,000

Chiller Plants

Central Heating & Cooling Plant (CHCP)

- 10,000 tons
- 4 centrifugal chillers
- Primary/Secondary CHW pumps
- 5 cooling tower cells



Thermal Energy Storage Plant (TES)

- 8,000 tons
- 4 centrifugal chillers
- Primary/Secondary CHW pumps
- 12 cooling tower cells
- 5 Mgal TES tank (40k to 50k ton-hr)

40 million ton-hr/yr
12°F average ΔT
0.70 kW/ton (plant)
\$0.07/kWh (average)
\$2M annual cost

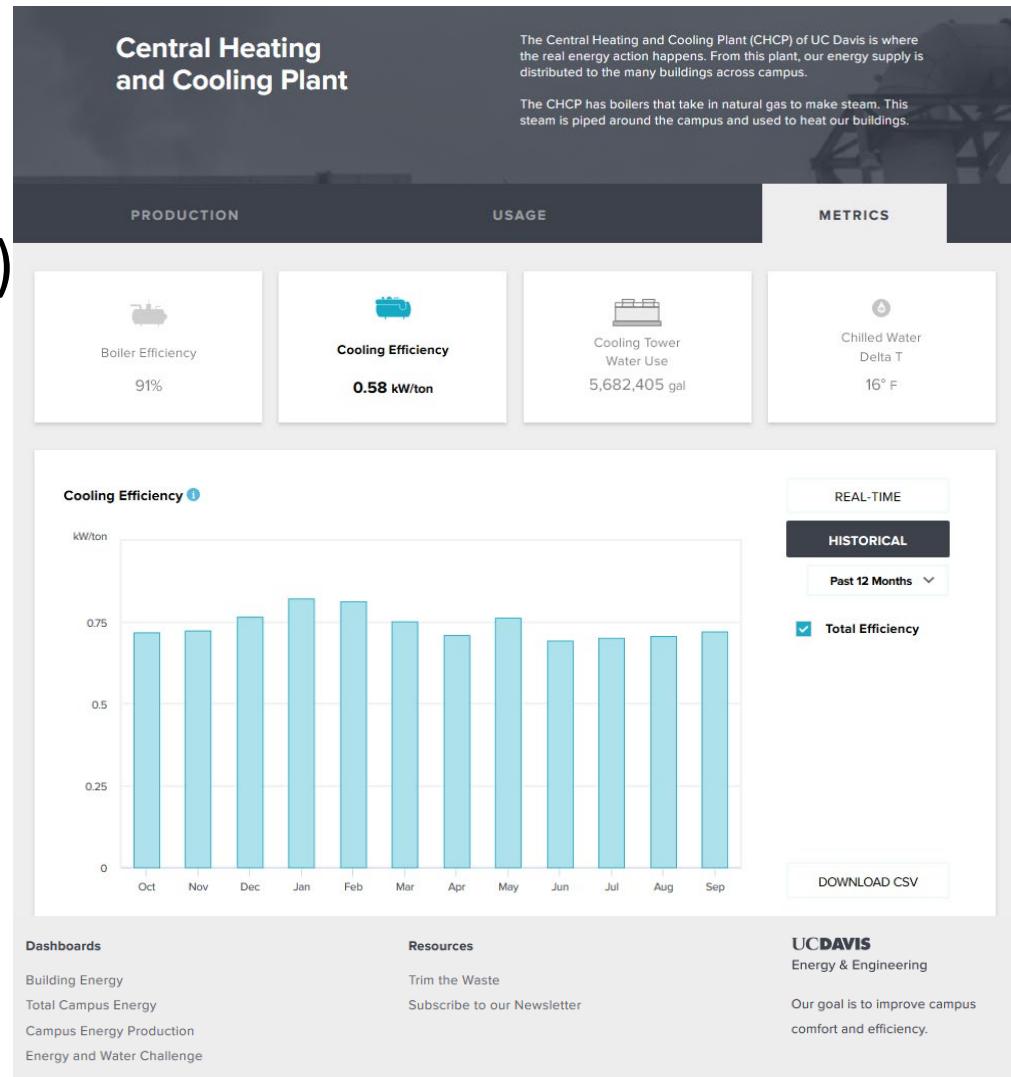
Pre-project Status

- Chiller plants
 - Operator shift-based TES dispatch
 - Fixed condenser water supply temperature
 - Fixed chilled water supply temperature
 - Insufficient chiller performance monitoring
- Buildings
 - Inconsistent design and use of bypass and bridge valves
 - Contribute to low system ΔT
 - Nonoptimal/nonexistent air side P and T resets

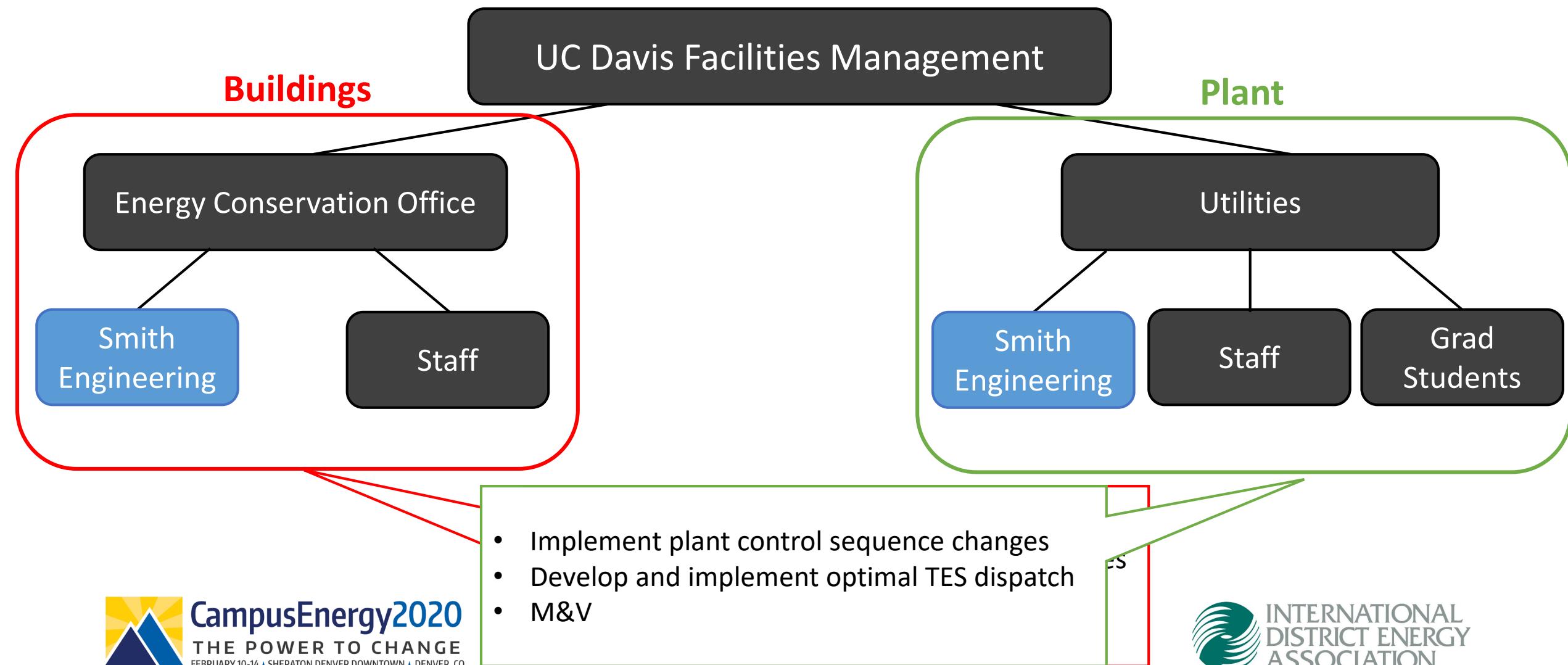
None of these issues require a large capital expense to fix!

Project Goals

- System-wide approach
 - Improve the buildings (pilot and deploy)
 - Improve the plant
- Fast implementation
 - Steam-to-HW will cause changes
 - Get most savings with minimal effort
- Capital-free (or low capital)
- Collaborative partner
 - Implement and teach
 - Leverage in-house knowledge
- Fee limited by savings



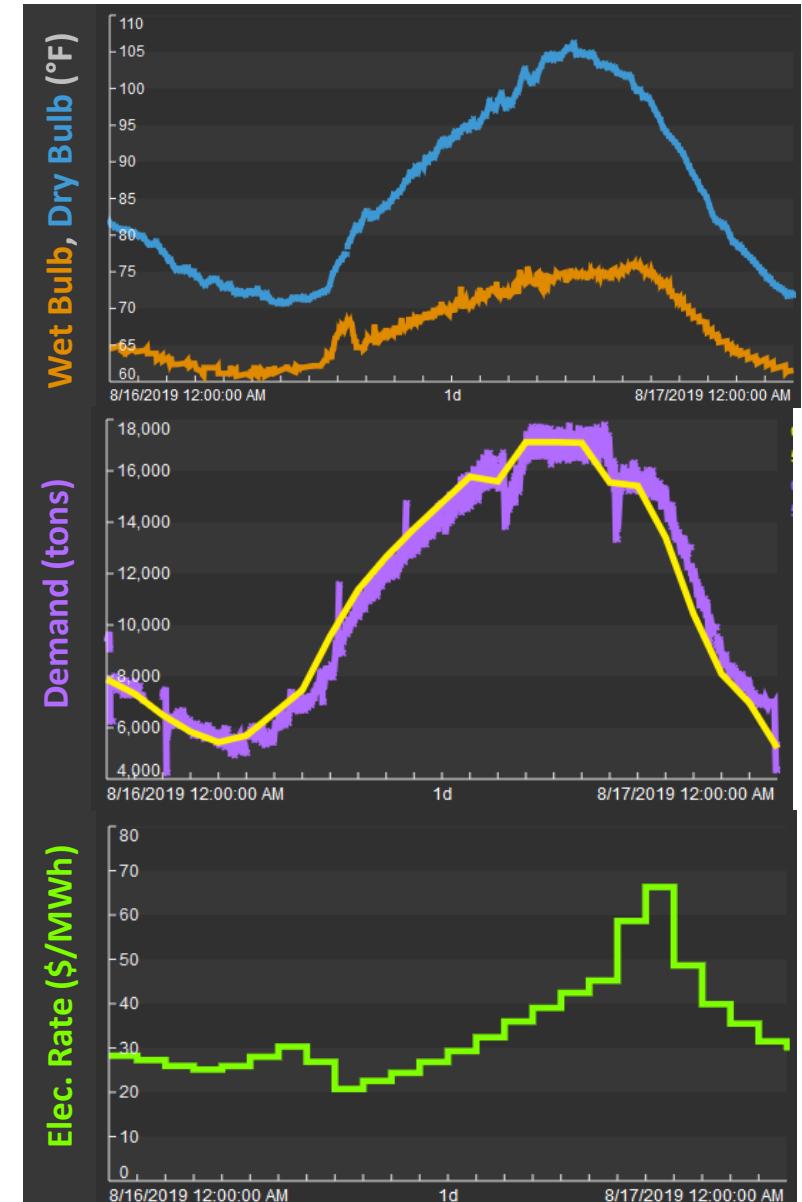
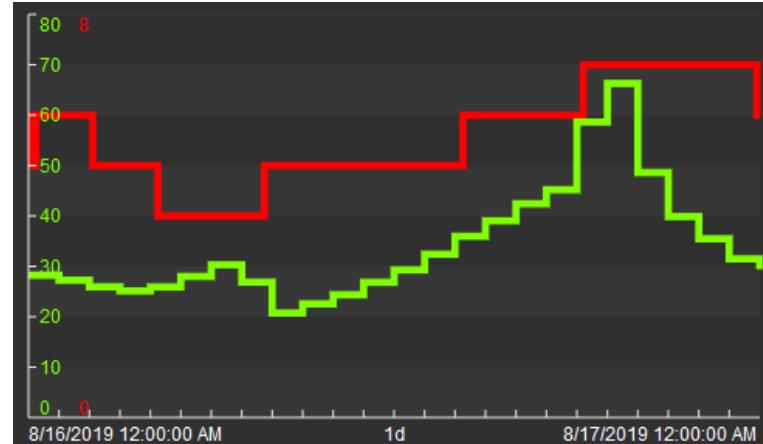
Project Organization



Opportunity: Rate

- Historical method of operation:
 - Night: Complete charging the tank
 - Day: Ride it out, use the tank
 - Swing: Turn on chillers, begin charging tank

Chillers Running



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DISTRICT ENERGY
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Opportunity: Rate, continued...

Impacts of Efficiency and Rate

	kW/Ton	\$/MWh
Max	0.90	\$70
Min	0.60	\$20
Max/Min	1.5	3.5

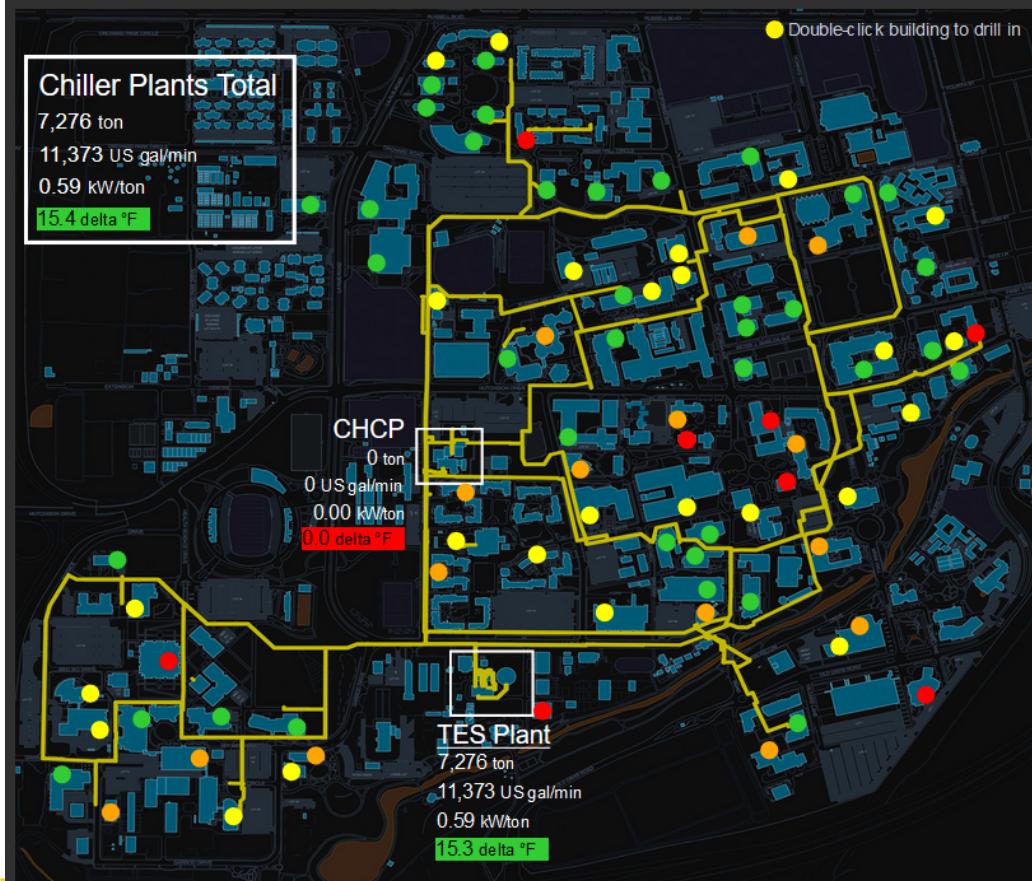
$$\$ = 10,000 \text{ Ton} * 0.90 \text{ kW/Ton} * \$0.02 = \$180$$

$$\$ = 10,000 \text{ Ton} * 0.60 \text{ kW/Ton} * \$0.07 = \$420$$

Opportunity: ΔT

Chilled Water Utilization

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Chilled Water Utilization	Heat (tons)	Heat (% of Total)	Flow (gpm)	Flow (% of Total)
$\Delta T < 5^{\circ}\text{F}$	10	0 %	420	4 %
$\Delta T = 5 - 10^{\circ}\text{F}$	815	11 %	2,548	22 %
$\Delta T = 10 - 15^{\circ}\text{F}$	1,318	18 %	2,520	22 %
$\Delta T > 15^{\circ}\text{F}$	2,752	38 %	2,911	26 %
ΔT unknown	2,287	29 %	2,809	22 %

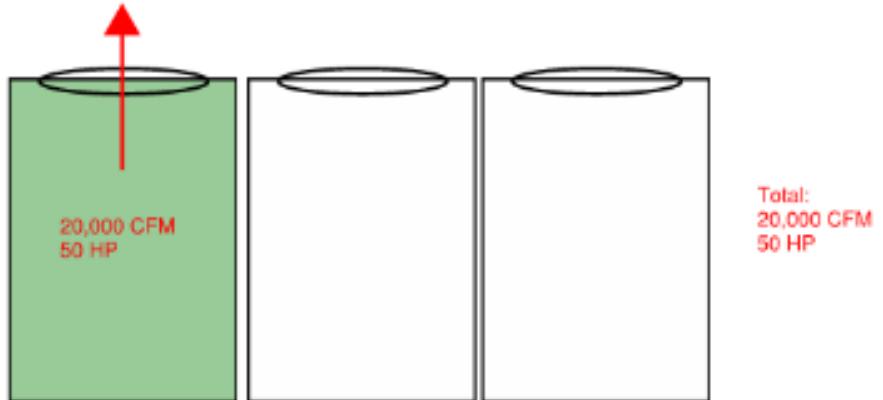
Building Performance

Building Name	Double-click building name to drill in	Delta T	Heat (ton)	Flow (US gal/min)
Academic_Surge_Building		24.4 delta °F	97 ton	93 US gal/min
Activities_and_Recreation_Center		23.7 delta °F	232 ton	234 US gal/min
Ann_E_Pitzer_Center		16.7 delta °F	8 ton	12 US gal/min
Art_Music_&_Wright		10.4 delta °F	2 ton	4 US gal/min
Asmundson_Hall		14.3 delta °F	32 ton	53 US gal/min
Bainer_Hall		12.9 delta °F	16 ton	30 US gal/min
Briggs_Hall		9.8 delta °F	88 ton	217 US gal/min
California_Hall		11.1 delta °F	3 ton	7 US gal/min
Center_for_Companion_Animal_Health		11.7 delta °F	88 ton	180 US gal/min
Central_Cage_Wash		17.0 delta °F	22 ton	30 US gal/min
CFA_Administration_Building		10.1 delta °F	11 ton	27 US gal/min
CFA_Mondavi		7.7 delta °F	131 ton	403 US gal/min
Chemistry		3.2 delta °F	0 ton	0 US gal/min
Chemistry_Annex		5.4 delta °F	36 ton	161 US gal/min
Cole_B		2.9 delta °F	0 ton	0 US gal/min
Cruess_Hall		22.0 delta °F	20 ton	22 US gal/min
Dutton_Hall		33.1 delta °F	41 ton	25 US gal/min
Earth_and_Physical_Sciences_Building		17.7 delta °F	131 ton	180 US gal/min
Genome_&_Biomedical_Sciences		11.5 delta °F	89 ton	186 US gal/min

Plant Optimization: Training

- Learn from operators
- Builds Trust
- Reduces Fear
- Opens Lines of communication
- Operators become part of the team

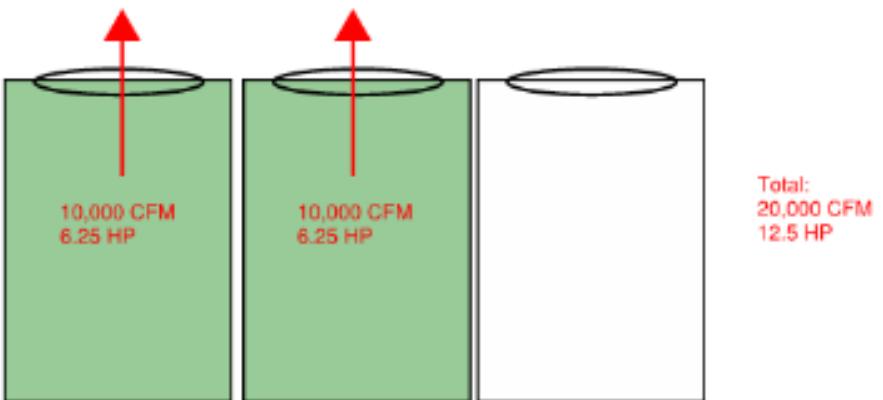
Plant Optimization: Tower Staging



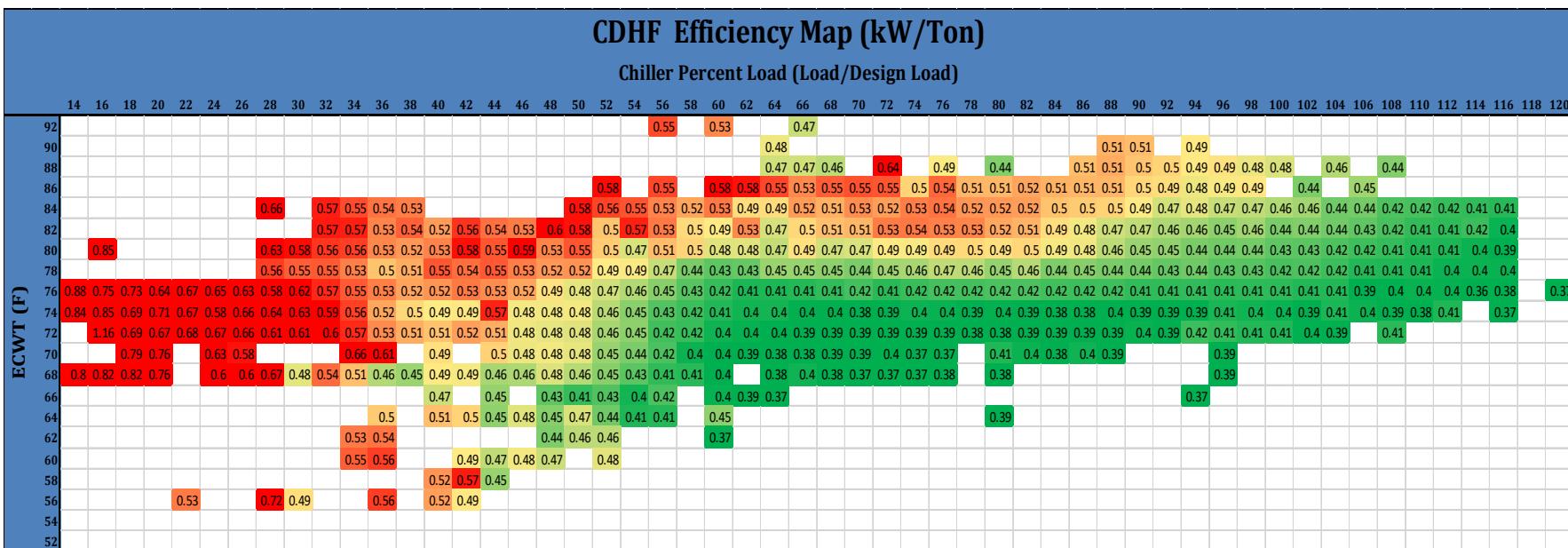
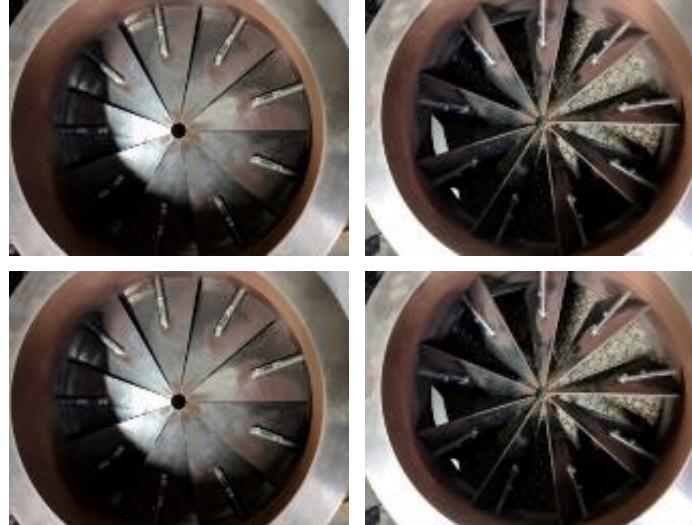
Fan Affinity Law

Fan Power varies with x^3 of flow

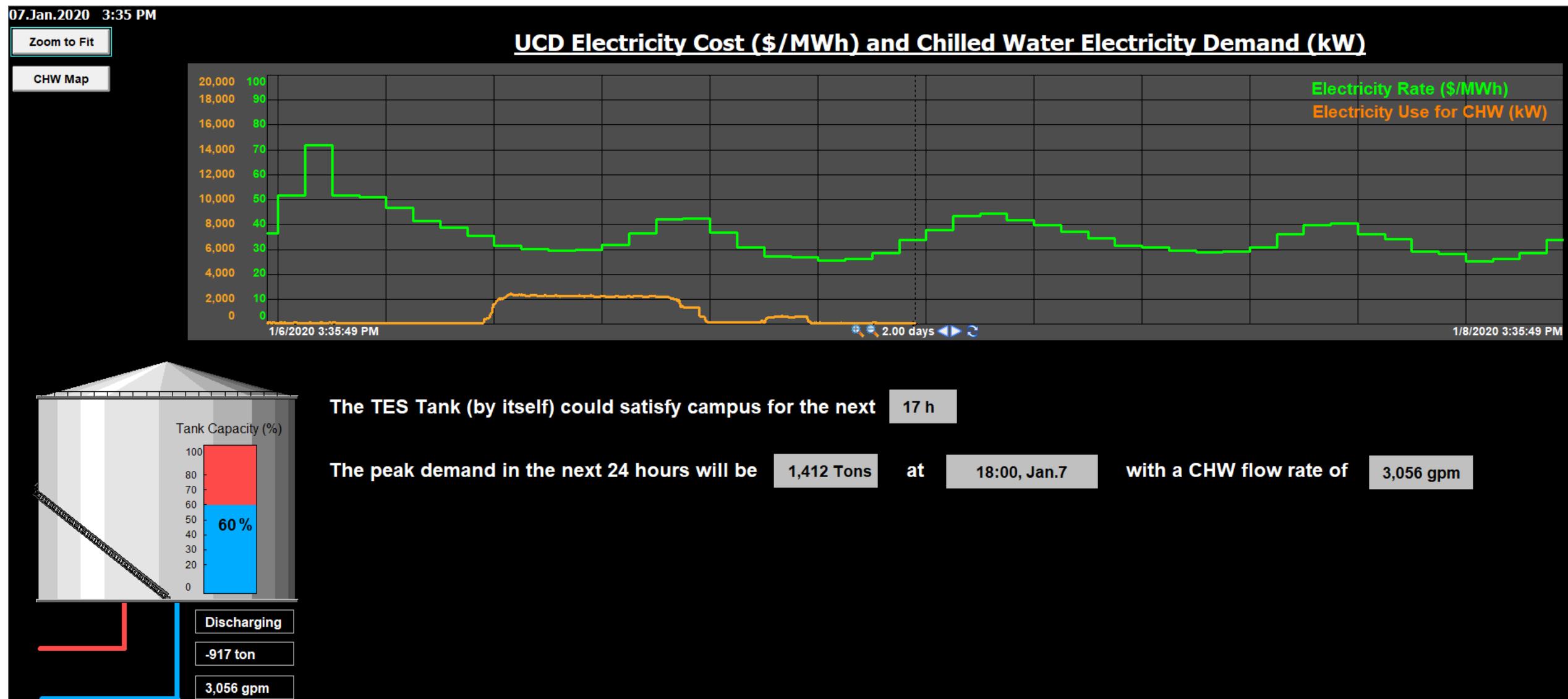
$$50 \text{ HP at } \frac{1}{2} \text{ speed} = 6.25 \text{ HP}$$



Plant Optimization: CWST

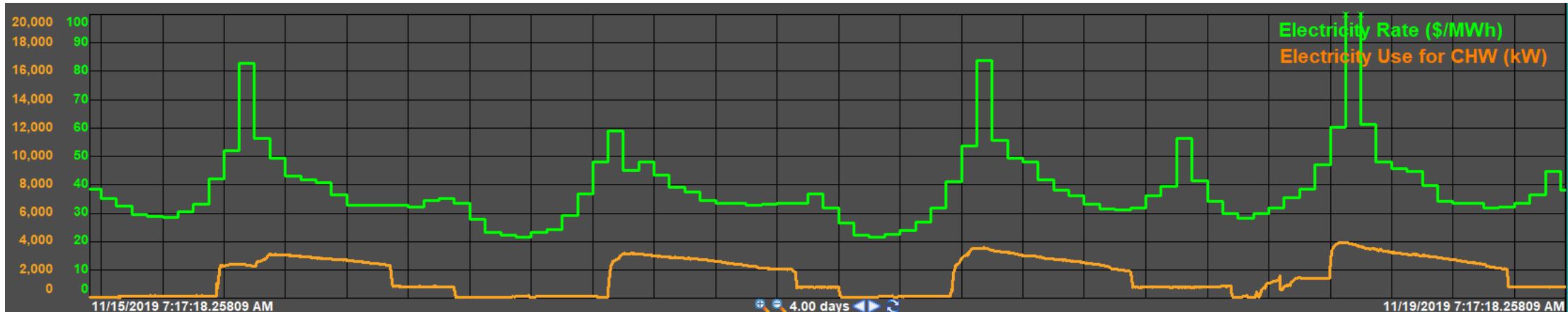


Plant Optimization: Rate-Driven TES Dispatch

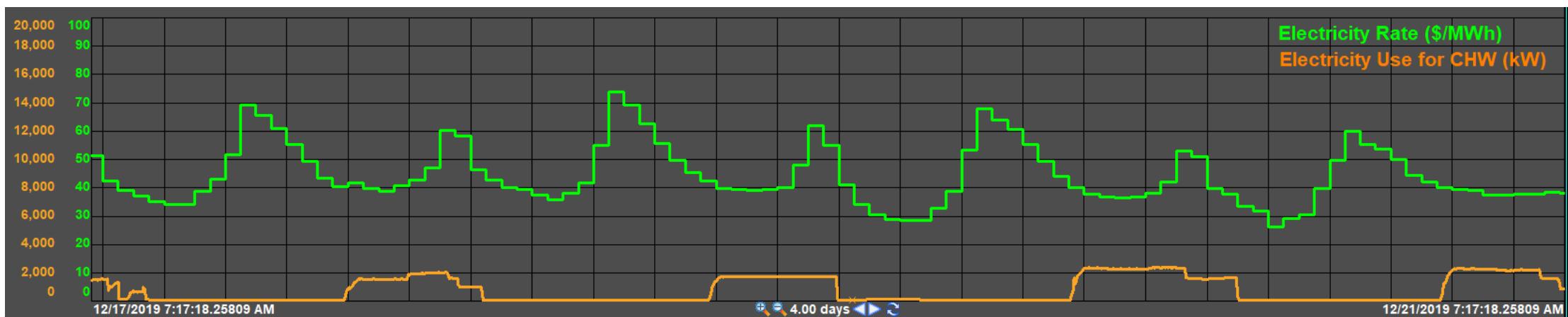


Plant Optimization: Rate-Driven TES Dispatch

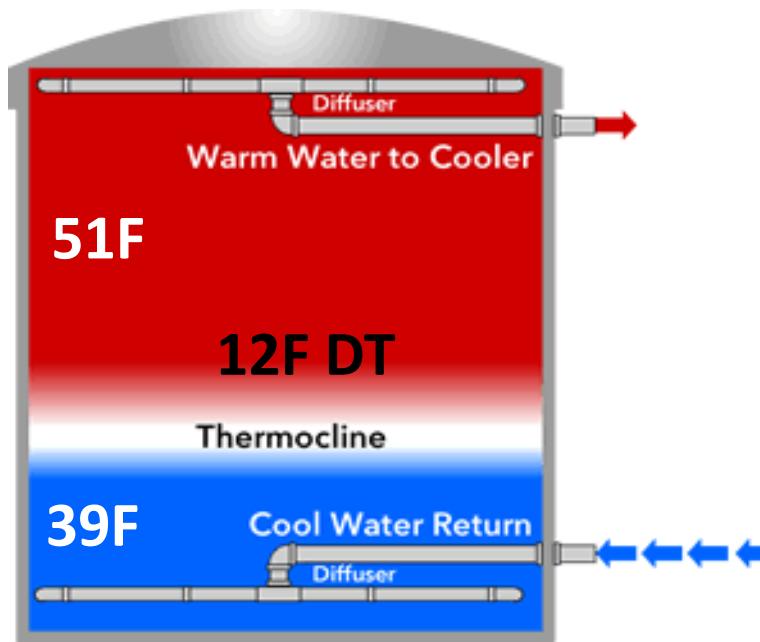
Prior to training



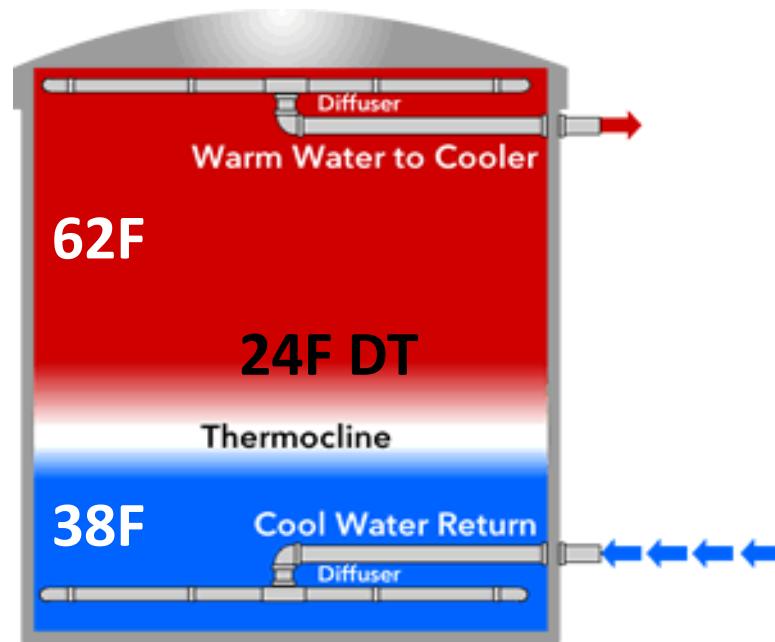
Post Training



Plant Optimization: Increase the TES Battery



- 4.8M Gallons
- 40,000 ton-hr
- 39/51 °F CHWS/R
- 12 °F ΔT



- 4.8M Gallons
- 80,000 ton-hr
- 38/60 °F CHWS/R
- 24 °F ΔT

Building Optimization: New ≠ Good



Static Pressure and SAT Reset

SIEMENS System: MIWF Building

Current System Values

57.0 DEG F
55.4 DEG F
57.2 DEG F
1.15 IN WC
45 %
0 %
0.51 in WC

Quick Links

- Campus
- Building
- System
- Floor
- Dynamic Plotter

PPCL Links

Static Pressure - Setpoints & Details

Tuning Setpoints	
<u>Min Static:</u>	0.50 in WC
<u>Max Static:</u>	1.75 in WC
<u>Max Terminal:</u>	95 PCT
<u>Stg Up Time:</u>	180 Secnds
<u>Stg Dn Times:</u>	185 Secnds
CULPRIT	
8	Mode
ON	
Decision Values	
<u>MINIMUM:</u>	17 PCT
<u>AVERAGE:</u>	48 PCT
<u>MAXIMUM:</u>	86 PCT
<u>COUNT:</u>	24 #
<u>Eff Static SP:</u>	0.50 IN WC

Box ID	Enable Reset	Damper Position
1	Enabled	33.60 PCT
2	Enabled	33.60 PCT
3	Disabled	29.60 PCT
4	Disabled	68.80 PCT
5	Enabled	70.00 PCT
6	Enabled	81.60 PCT
7	Enabled	56.80 PCT
8	Enabled	85.20 PCT
9	Enabled	61.20 PCT
10	Enabled	28.80 PCT
11	Enabled	40.40 PCT
12	Enabled	33.60 PCT
13	Disabled	100.00 PCT
14	Disabled	33.60 PCT
15	Disabled	39.60 PCT

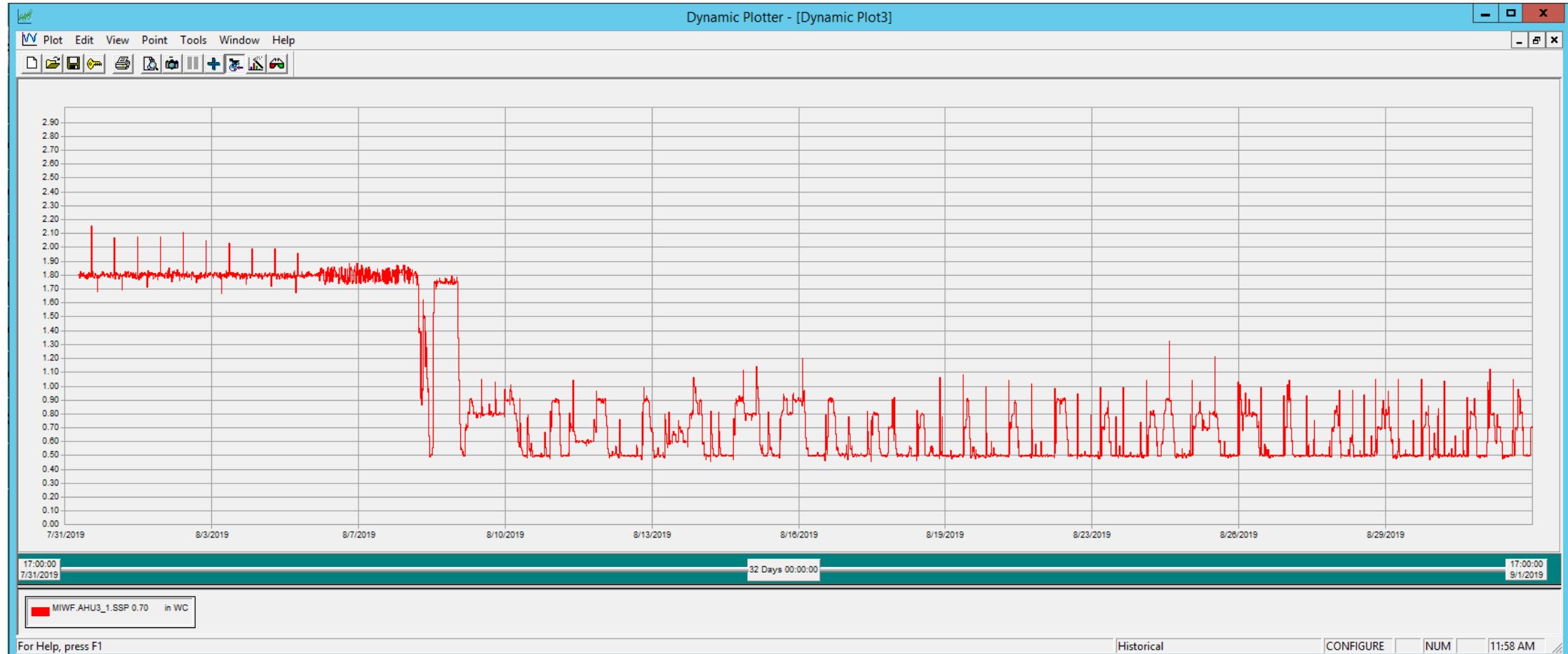
Temperature - Setpoints & Details

Tuning Setpoints	
<u>MIN SAT:</u>	55.0 Deg F
<u>MAX SAT:</u>	65.0 Deg F
<u>Max Terminal:</u>	95 PCT
<u>Stg Up Time:</u>	300 Secnds
<u>Stg Dn Time:</u>	305 Secnds
CULPRIT	
17	Mode
ON	
Decision Values	
<u>MINIMUM:</u>	0 PCT
<u>AVERAGE:</u>	15 PCT
<u>MAXIMUM:</u>	96 PCT
<u>COUNT:</u>	24 #
<u>Error Tolerance:</u>	1.50 Deg F

Box ID	Enable Reset	Input Value
1	Enabled	0.00 PCT
2	Enabled	0.00 PCT
3	Disabled	0.00 PCT
4	Disabled	0.00 PCT
5	Enabled	0.00 PCT
6	Enabled	16.67 PCT
7	Enabled	0.00 PCT
8	Enabled	0.00 PCT
9	Enabled	0.00 PCT
10	Enabled	0.00 PCT
11	Enabled	29.60 PCT
12	Enabled	0.00 PCT
13	Disabled	89.60 PCT
14	Disabled	0.00 PCT
15	Disabled	0.00 PCT

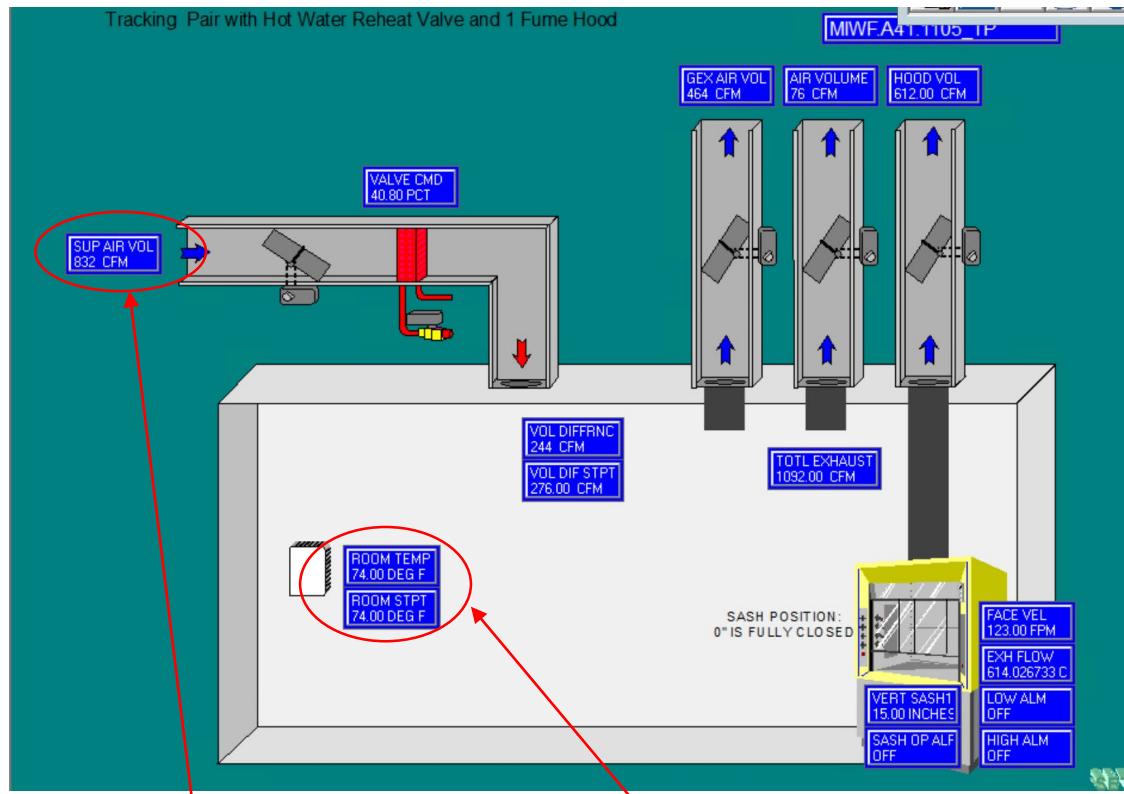


Building Optimization: Static Pressure Reset



Lab Control – Code Optimization

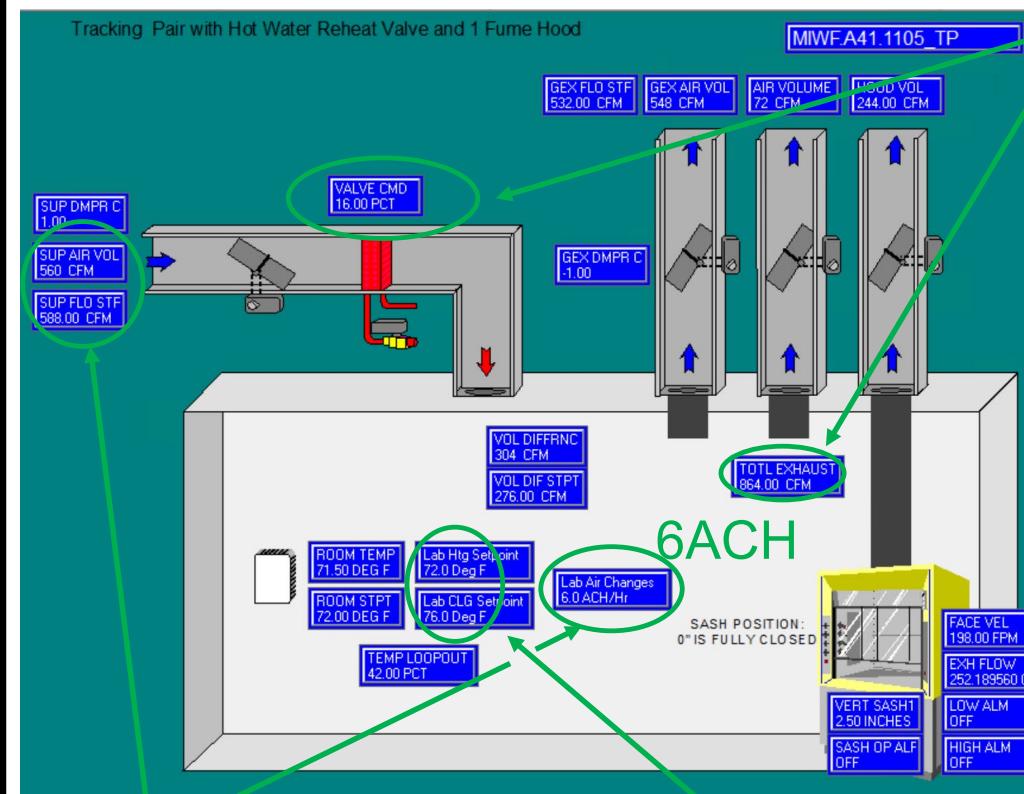
Before



Minimum does not compensate for hood airflow, over-ventilates in heating mode (7.2 ACH)

Does not allow for a heating/cooling space temp deadband

After



Displays and controls down to min ACH setpoint (6 ACH, 18% Reduction)

Less Reheat
Less EA/SA CFM

6ACH

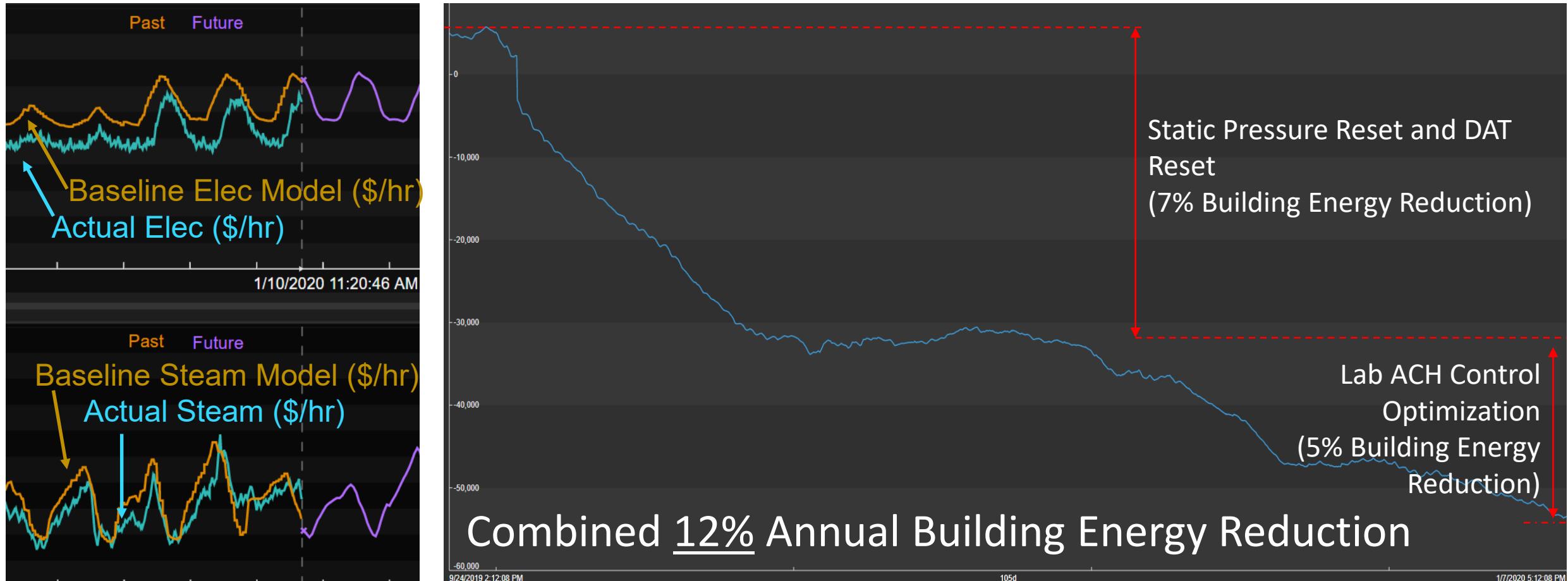
Allows for a heating/cooling space temp deadband



“Live M&V” Using Machine Learned Model



Extrapolated Annual Savings



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