Using Advanced Monitoring for Leak Detection and Increased System Reliability

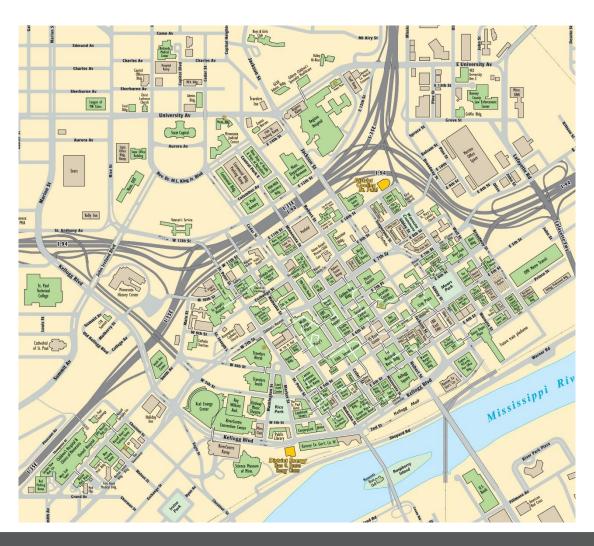


- District Energy St. Paul Overview
- Distribution System Components
- Monitoring System Components
- Leak Locating Technology
- Stateview Multi–Meter Tool & TDR Curve
- The Value of Early Detection
- Effects of City Water Main Failure
- Lessons Learned



District Energy St. Paul Pipeline

- Downtown Saint Paul and across bridge to West Saint Paul
- Monitoring system installed during steam to hot water conversion 1983
- 200 buildings for heating and 110 buildings for cooling
- 290,000 feet of pipe
- Serves critical civic operations
 - 5 hospitals including regional Level 1 trauma center
 - State, county, city government
 - Xcel Energy Center & other entertainment
 - Residential & hotels





Adding Advanced Monitoring Systems

- Design
- Construction
- Commissioning
- Staff Training

Beyond District Energy St. Paul

- Duluth Energy Systems, Duluth, MN
- Energy Park Utility Company, St. Paul Minnesota
- City of Montpelier, Vermont
- Stanford University



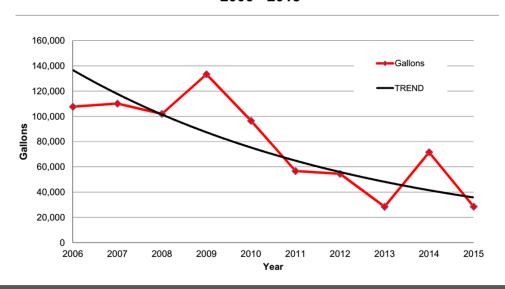
Benefits of Advanced Monitoring

- Consistent 99.99% system reliability year to year
- Reduction in number of unexpected and unplanned outages. Overall trend to reduce number of hot water pipe leak repair projects

_	Year	2008	2009	2010	2011	2012	2013	2014
_	Repairs	14	24	10	12	6	8	8

Trend toward reduction in make up water for hot water loop

HOT WATER LOOP MAKEUP TREND - Annual 2006 - 2015

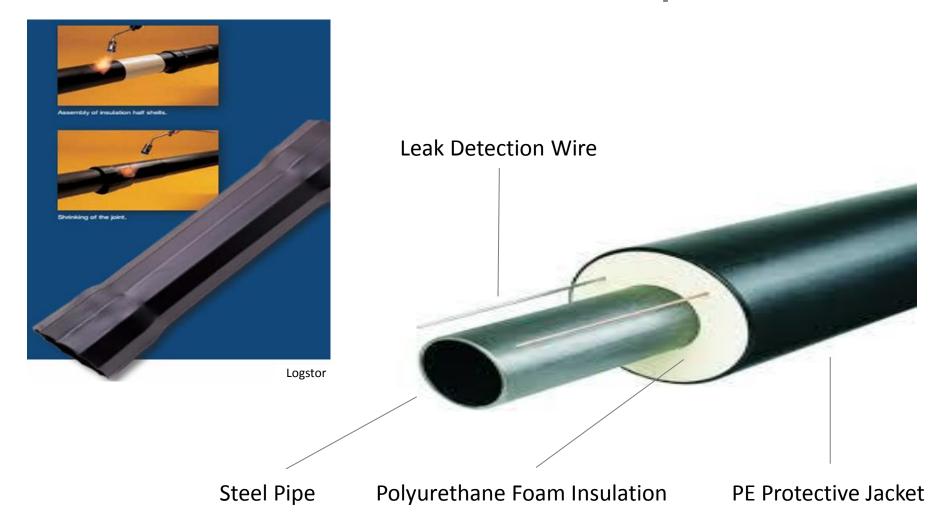




Distribution System Components



Pre-Insulated Hot Water Pipe

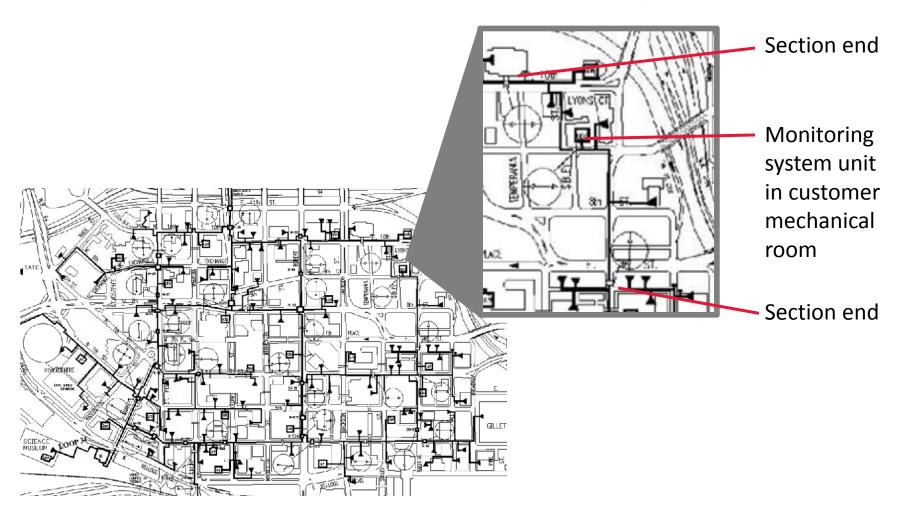




Monitoring System Components



Pipeline Leak Detection System





Hot Water Pipe Monitoring System - Pipeguard





Pipe Monitoring System Report





Leak Locating Technology



Portable Leak Locating System - Stateview







Leak Location – How it Works

- Functions similarly to sonar, but instead of sound pulses, electrical pulses are sent along the leak detection wire.
- Pulse returns reflections from several different sources:
 - a field joint
 - moisture condition
 - shorted leak detection wire to the steel pipe
 - break in the wire
 - natural deviations in the pre-insulated pipe.
- Like, sonar, we are able to read the distance to the various reflections.
- The two factors for calculating the distance to the fault or deviations, is the velocity (speed of the pulse traveling along the wire) and the time it takes the pulse to reach the fault or deviation.

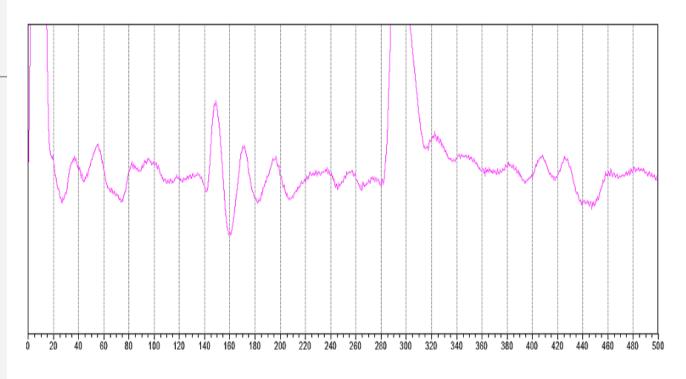


Stateview Multi-Meter Tool & TDR Curve



Status 0 & TDR Curve - Baseline

Measured 8/14 Baseline	/2012 2:16:25PM
Normal curve	
Measured by Ge	erry Gubash
Range Gain 500 13	
Loop res	4,2 <u>0</u>
Galvanic voltage	0 mV
DC res	0
AC res	99999999 <mark>kΩ</mark>
Megger	ΜΩ
Manual status	No
Status OK	0
No remarks	



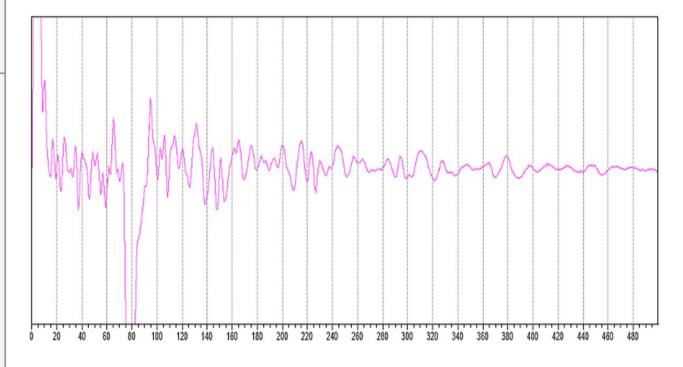
Status 20 & TDR Curve – Evidence of Pipe Leak

Measured 7/2/2008 11:32:14AM Troubleshooting Normal curve

Measured by Gerry Gubash

Range Gain Pulse Vel 20 930 500 449,0 Ω Loop res 264 mV Galvanic voltage DC res $0.30 \,\mathrm{k}\Omega$ AC res Megger MO Manual status Nο 20 Status Very clear indication of H20 (not located)

Observation



The Value of Early Detection



Early Detection – Status 11

Measured 12/17/2009 12:24:08PM Measurement after repair Normal curve

Measured by Gerry Gubash

 Range
 Gain
 Pulse
 Vel

 250
 20
 20
 930

 Loop res
 99999 Ω

Galvanic voltage 411 mV

DC res

AC res 3080 kΩ

Megger MΩ

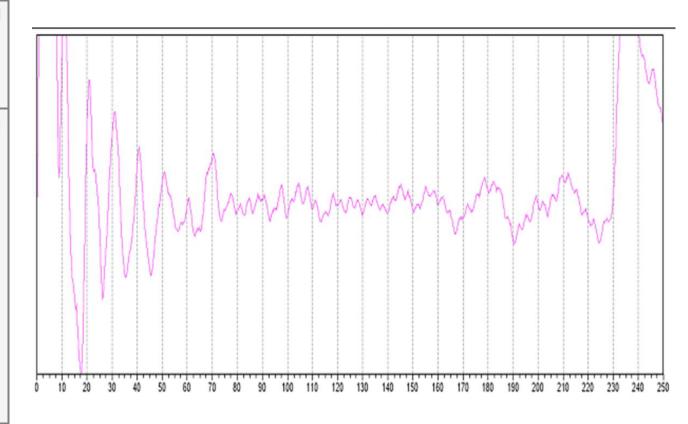
Manual status No

Status 11

lindication of H20 (not located)

Observation

Remark





Early Detection – Status 17

Measured 1/12/2011 1:21:22PM Kontroll, se anmärkning

Normal curve

Measured by Gerry Gubash

Range Gain Pulse Vel 250 20 20 930

Loop res 99999 Ω

Galvanic voltage 508 mV

DC res

AC res 203 kO

Megger MΩ

Manual status No.

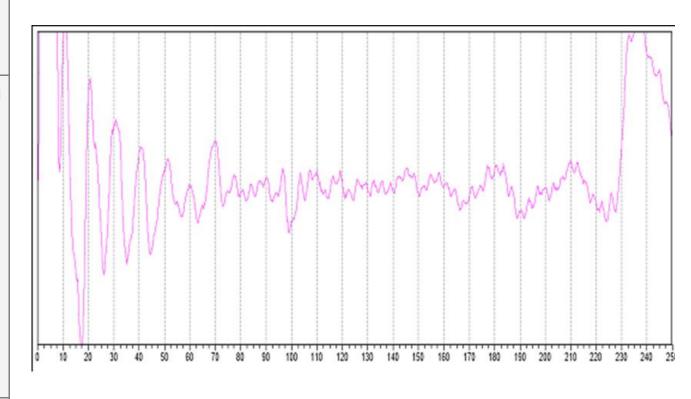
Status 17

Very clear indication of H20 (not

located)

Observation

Remark

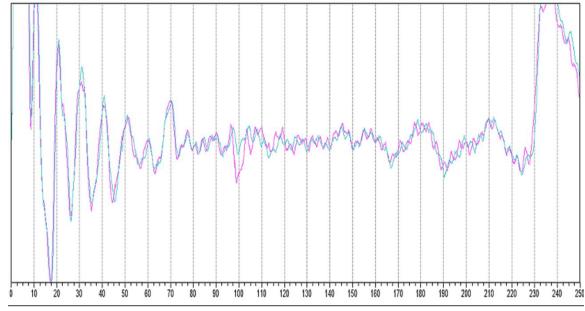




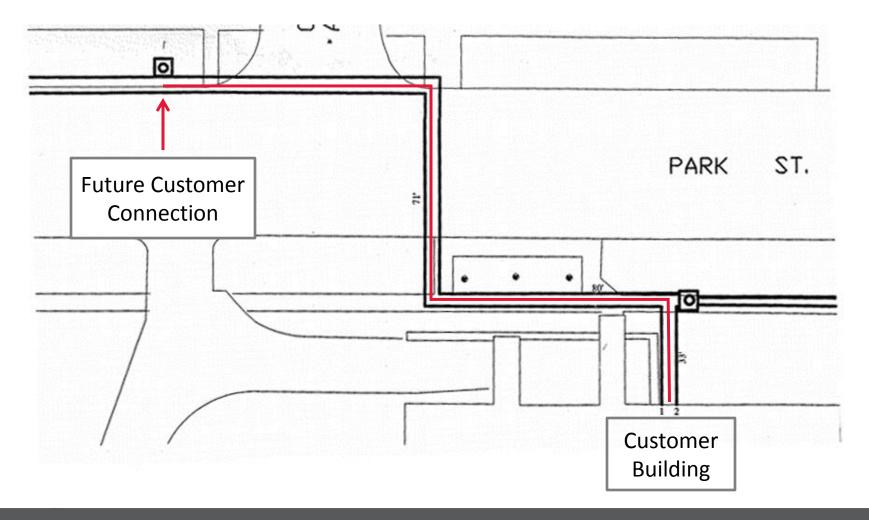
Early Detection – Comparison of Progression

Control of the Contro		
bethesda		
Loop	Pipe	
return	right	
Pipe type	Wire 1	
Direction		
Measured 12/17/2	009 12:24:0	8PM
Measurement	after repair	
Normal curve		
Measured by Ger	ry Gubash	
Range Gain 250 20	Pulse 20 93	Vel 30
Loop res	99999	Ω
Loop res Galvanic voltage	99999 411	
Galvanic voltage	411	mV
Galvanic voltage DC res	411	mV
Galvanic voltage DC res AC res	411	mV kΩ MΩ
Galvanic voltage DC res AC res Megger Manual status	411 1 3080	mV kΩ MΩ
Galvanic voltage DC res AC res Megger	411 1 3080 No	mV kΩ MΩ

Measure place	
bethesda	
Loop	Pipe
return	right
Pipe type	Wire 1
Direction	
Measured 1/12/20	011 1:21:22PM
Kontroll, se anm	närkning
Normal curve	
Measured by Gerry	/ Gubash
Range Gain Po	
250 20	20 930
Loop res	99999 Ω
Galvanic voltage	508 mV
DC res	1
AC res	203 kΩ
	МΩ
Megger	
	No
Manual status	No 17
Megger Manual status Status Very clear indication located)	17



Early Detection – TDR Curve to Drawing





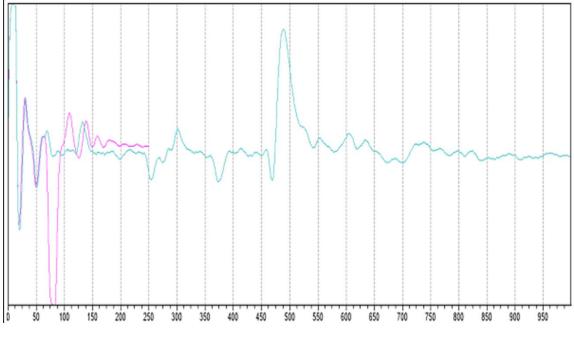
Effects of City Water Main Failure



Water Main Failure – Comparison of Progression

Straus	
Loop	Pipe
supply	left
Pipe type	Wire 1
Direction	
Measured 11/9/200 Troubleshooting	7 11:38:10AM
Close up	
Measured by Gerry	Gubash
Range Gain Pul 500 20 2	se Vel 20 930
Loop res	99999 Ω
Galvanic voltage	201mV
DC res	1
AC res	1290 kΩ
Megger	МΩ
Manual status	No
Status	12
lindication of H20 (not located)
Observation	
Remark	

Loop	Pip	
supply	lef	t
Pipe type	Wi	e
	1	
Direction		
Measured 1/23/	2009 10:0	2:43AM
Measurement	after repa	air
Normal curve		
Measured by Ge	erry Guhasi	,
William Commission	Property I	
Range Gain 250 20	Pulse 20	930 Vel
Loop res	999	99 <u>0</u>
- and -		
Galvanic voltage	4	71mV
	4	71mV 1
Galvanic voltage	4	
Galvanic voltage DC res	4	1
Galvanic voltage DC res AC res		1 6 kΩ
Galvanic voltage DC res AC res Megger		1 6 kΩ MΩ
Galvanic voltage DC res AC res Megger Manual status	1	1 6 kΩ MΩ No 20



Water Main Failure - Insulation and Jacket Repair





Lessons Learned

- Early detection directly relates to cost savings and system reliability.
- Monitoring helps with planned maintenance and avoiding emergency repairs.
- Staff training is essential.
- One dedicated distribution team member is responsible for leak detection.
- Third-party monitoring and leak detection service and training consultation.



Questions?



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Extra slides



Electro – Fusion Joint

