



IDEA 2021

Powering the Future: District Energy/CHP/Microgrids
Sept. 27-29 | Austin Convention Center | Austin, Texas





**HAMILTON
COMMUNITY
ENTERPRISES**

Connecting to a better future, today.

District Energy System fueled by Industrial Waste Heat

**Ankur Mehrotra, Hamilton Community Enterprises
Richard Allen, Hamilton Community Enterprises**



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HAMILTON: WHERE INNOVATION GOES TO WORK



Hamilton, Ontario Canada is located in the centre of the most densely populated corridor of economic activity in all of Canada

Top 7 ranking Intelligent Communities in the World (*Intelligent Communities Forum: 2018 and 2020*).

The **largest steel manufacturing city in Canada** where **60%** of all the steel in Canada is produced.



HAMILTON: WHERE INNOVATION GOES TO WORK



Hamilton's largest industry sector within manufacturing is primary metals.

The city is known for its history as a steel producer, but now the industry has grown to encompass engineering, product design, steel manufacturing, fabricated metal products, and final product commercialization.



Another key industry sector in Hamilton is automotive.

Automotive, Aerospace & Defence, Machinery, chemical manufacturing, and transportation equipment comprise the remaining major sectors within advanced manufacturing.



Hamilton's high-tech manufacturing industry set the stage for going green.

A business environment built on innovation and technology has fostered an emerging clean energy sector around water and wastewater management, power generation, as well as autonomous and electrification of vehicles.



BREAKING DOWN BARRIERS
Resiliency, Sustainability



**HAMILTON
COMMUNITY
ENTERPRISES**

We connect and power our communities in bold new ways that accelerate them towards a smart, sustainable future. Engineering, implementation and operation of integrated, resilient, underlining data and energy critical network technologies.

“We break down barriers and find innovative solutions to take organizations from operational to optimal.”





ENERGY HARVESTING

Driving Change

67%

Energy Lost

Harvest Thermal Energy

33%

Energy Utilized

**“Energy Rejection
greater than Energy
Utilization”**



HELPING THE GREATER TORONTO-HAMILTON AREA BECOME CARBON NEUTRAL BY 2050

Challenge for Hamilton

Tackle GHG emissions from Industry

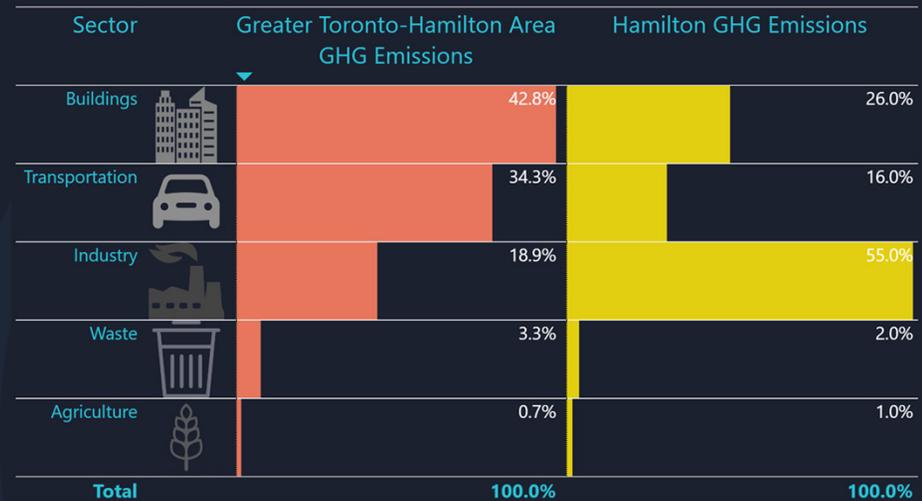
Strategy

Engage businesses and industries to develop and implement solutions

Opportunity

Unlock additional value from industrial waste heat:

- Improve efficiency
- Lower costs
- Decrease GHGs



Source: TAF





A COLLECTIVE RESPONSE TO CLIMATE CHANGE

Answering the call

a 'grand challenge' for the Hamilton Chamber of Commerce and The Atmospheric Fund (TAF) along with its allies

Mission readiness

Capitalizing on the window of opportunity:

- o City declares a climate change emergency and advances a plan
- o Manufacturers announce commitments to decarbonize
- o Federal government deploys a climate plan and associated measures

Taking action

A Collaborative Approach!



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ORGANIZING FOR SUCCESS
Project Mission, Building a great team!

- Select an area of operation
- Investigate the waste heat landscape
- Build relationships
- Seek out opportunities
- Deliver a report with recommendations
- Stay involved ...



Including local area NGOs



ORGANIZING FOR SUCCESS

Preparation, Methodology

- Individual meetings with personnel from participating companies to identify the flow of thermal energy within each Industrial Facility
- Relationship building for further planning and implementation

Collaboration with Participating Industries

Waste Heat Inventory

- Collection of process-specific thermal energy data
- Determination of quality and quantity of industrial waste heat available using a first-principles approach

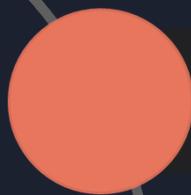
- Characterization of heat sources and heat sinks
- “Many-to-many” Area-wide Thermal Network
- Potential development nodes in the West Harbor Area

Exergy Analysis & Data Aggregation



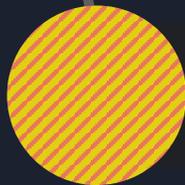
CLASSIFICATION OF WASTE HEAT

Understanding, Criteria



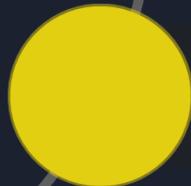
High-Temperature: > 400°C

Best applied to manufacturing processes and power generation



Medium-Temperature: 100°C – 400°C

Well suited to manufacturing processes



Low-Temperature: < 100°C

Appropriate for space heating and low-temperature thermal processes and District Energy Networks



SOURCE-SINK CHARACTERIZATION

Understanding, Criteria

WEST HARBOUR AREA

(Existing and New Developments)

Space Heat and Domestic Hot Water

- Commercial
- Industrial

PORT TENANTS

Space Heating
 Thermal Processes
 Ships at Port

MULTIPLE INDUSTRIAL WASTE HEAT SOURCES

Annealing Galvanizing
 Coke Making Heat Rolling
 Cooling Towers Refining
 Cooling
 And more...

DOWNTOWN & AREA

Space Heat and Domestic Hot Water

- Commercial
- Industrial
- Residential
- Hospitals

INDUSTRIAL NODES HEATING

- Existing Buildings
- New Buildings
- Campus

Thermal Processes

Enabling Technologies

- Transfer Stations
- Heat Pumps
- Thermal Grids
- Thermal Storage
- Energy Plants





WAY FORWARD



Current State Report

Quantification of waste heat currently available from various industrial processes

Existing practices and plans by Hamilton Industries that support GHG emission reductions

Overview of barriers and potential remedies related to waste heat recovery



Mapping Exercise Report

Methodology to match potential waste heat sources and sinks

Sample maps to visualize thermal relationships and hotspots

Conceptualization of a potential District Energy System from multiple waste heat sources to multiple users in the study area



Final Report

Data aggregation to maintain confidentiality

Overview of select waste heat recovery opportunities identified by the partnering organizations

Discussion of Thermal Distribution Networks

Overview of Enabling Resources

Policy and Advocacy Discussion

Recommendations and Next Steps



KEY TAKEAWAYS



Hamilton's Bayfront Corridor produces approximately **50%** of the GTHA's overall industrial GHG emissions



The utilization of this waste heat could result in a carbon offset of approximately **200,000 tCO₂eq/yr.**



The sampled recoverable waste heat generated by the participating companies is approximately **4 million GJ/yr.**, enough to heat roughly **45,000** homes for a year



The current scenario of **relatively inexpensive fuel costs and lower carbon pricing** has helped maintain business-as-usual energy practices



KEY INSIGHTS



Theory of Change



Shared Ownership Model



Involvement of Academia



Managing Expectations through perseverance



RISK MANAGEMENT APPROACH





POLICY RECOMMENDATIONS

Policies and supportive measures matter

Incentives and Disincentives

- Federal level
- Provincial level
- Municipal level

5 Key Recommendations

1. Keep it simple
2. Expand demand side management programs
3. Link land use planning and energy policy
4. Develop additional policies and programs that encourage industrial waste heat recovery
5. Invest in district energy infrastructure as a “build back better” initiative

Most Important: Provide carbon credits to suppliers of industrial waste heat



FINAL REPORT

Here is a publicly accessible link to the Final Report with recommendations

<https://tinyurl.com/w3nvjz4>

REPORT WITH RECOMMENDATIONS

Industrial Waste Heat Recovery Project

An Initiative of the Hamilton Chamber of Commerce

Funded by

TAF The Atmospheric Fund

hamilton chamber of commerce

HCE Energy Inc.

HOPA

ENGINEERING at McMaster University

ENBRIDGE Life Savers Energy



IMPLEMENTATION AND NEXT STEPS



Market synergies between Waste Heat Recovery and District Energy Applications



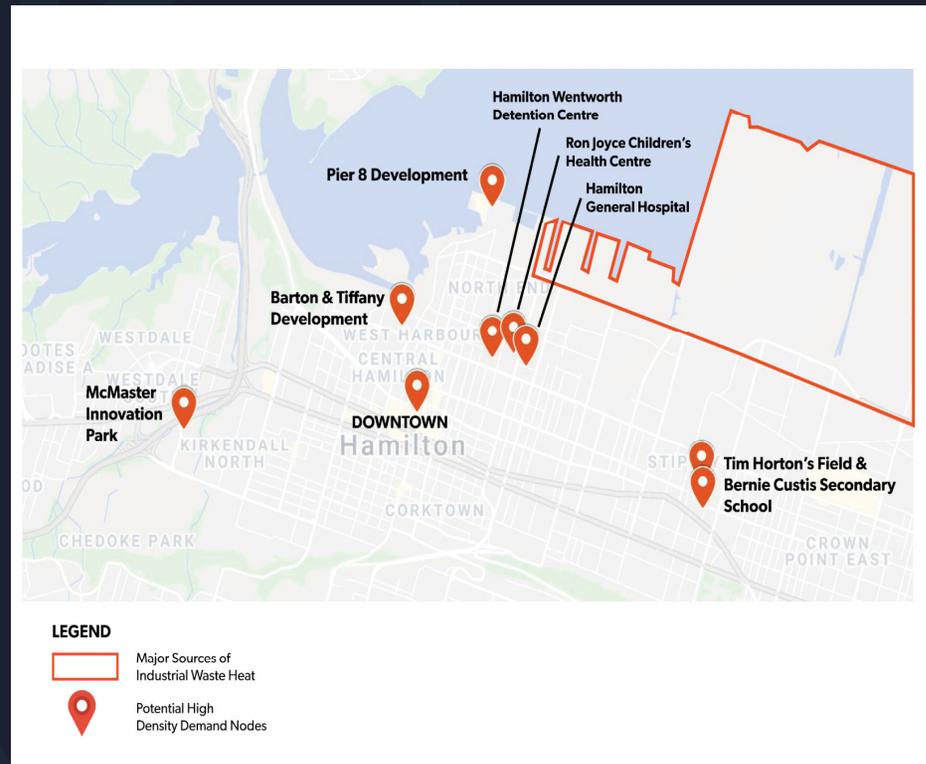
Engage with Local, Provincial and Federal Groups to establish awareness & support



Advocate for Supportive Policies and Funding Opportunities



Form a public-private sector consortium to drive the initiative





ANY QUESTIONS?



Image Source: Hamilton-Oshawa Port Authority



THANK YOU!

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Connected Technologies for a Sustainable Future

