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Steele Hall Energy Retrofit Project

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Building :

- ♣ Built in 1920
- Major renovations in 2000 and 2007
- Earth Sciences, Environmental Studies and Chemistry research labs and offices
- Five floors (including mechanical penthouse)
- **≇** 47,495 sq. ft.

Project Goals

Capital renewal

- Replacing failing steam coils in AHUs
- Upgrade aging Laboratory air control system

Hot Water Conversion

- Replace steam coils with hydronic heating coils
- Replace ancillary steam heating equipment with hydronic equipment

Energy Efficiency Measures

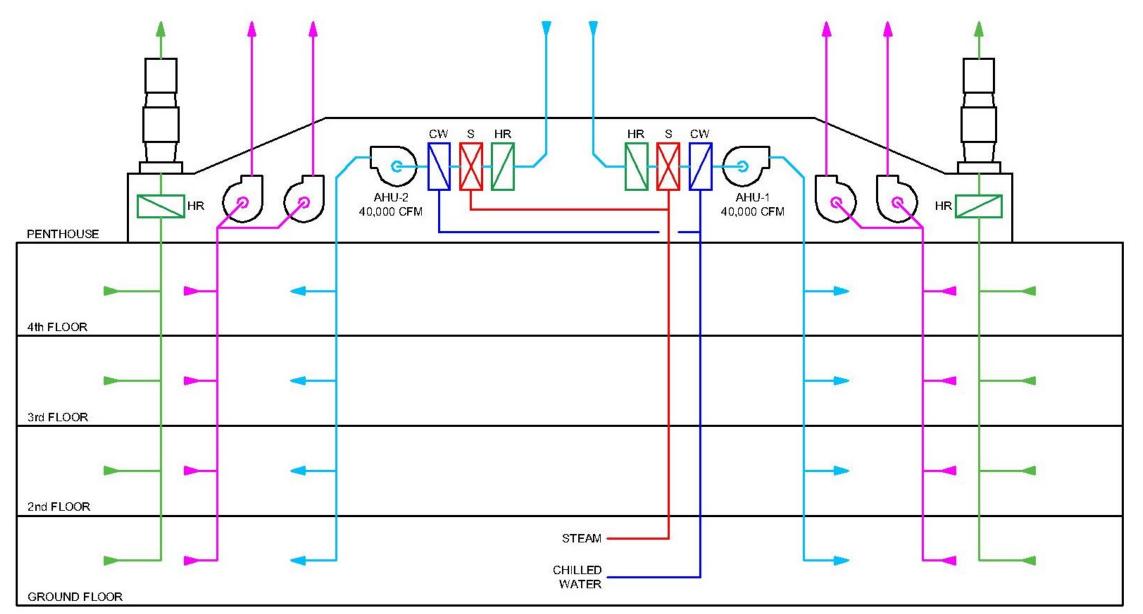
Develop cost effective Energy Efficiency and Carbon Reduction measure

Mechanical Systems Before Project

- ✤ Two 40,000 CFM, 100% OA AHUs
- AHUs equipped with run-around heat recovery, steam and CHW coils
- Two main exhaust systems of three 20,000 CFM fans c/w heat recovery coils
- Two exhaust systems of two 4,500 CFM fans w/o heat recovery
- Separate hot water heating network for air reheat and perimeter radiation
- Campus Steam and CHW networks utilization

Steele Hall Description

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Steele Hall Description

Yearly Energy Usage

- Electricity : 1,500,000 kWh
- ♣ Steam : 10,756,000 lbs
- Campus CHW : 400,000 ton-hour
- ♣ EUI : 362 kBTU/sq. ft. (106 ekWh/sq.ft.)
- ♣ Energy cost : \$430,000
- ♣ GHG emission : 1,920 MTCDE



Energy Efficiency Measures Description

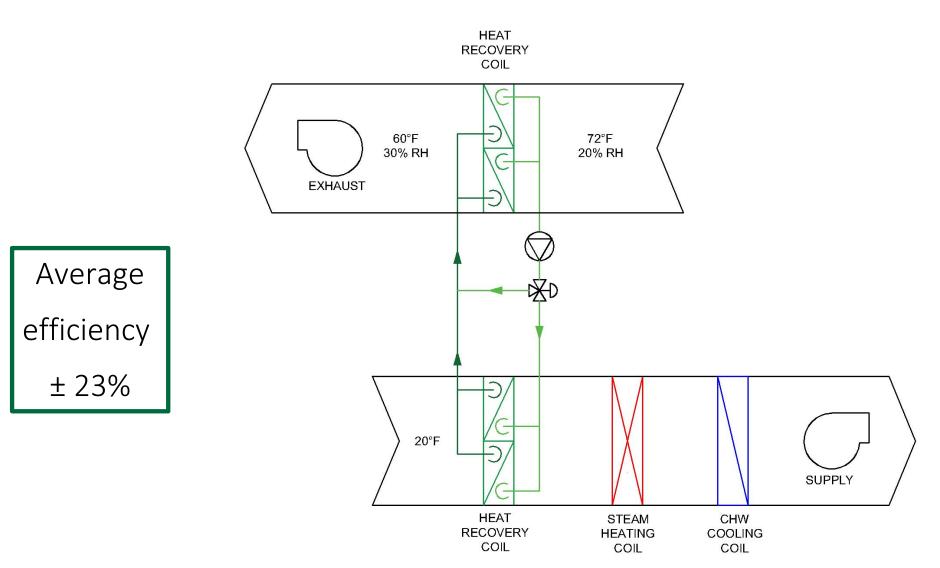
Laboratories ventilation air reduction

Laboratory Ventilation Risk Assessment realization

| AIRFLOWS | BEFORE | AFTER | REDUCTION |
|----------------------------|--------|--------|-----------|
| Average supply/exhaust CFM | 48,000 | 37,000 | 23% |

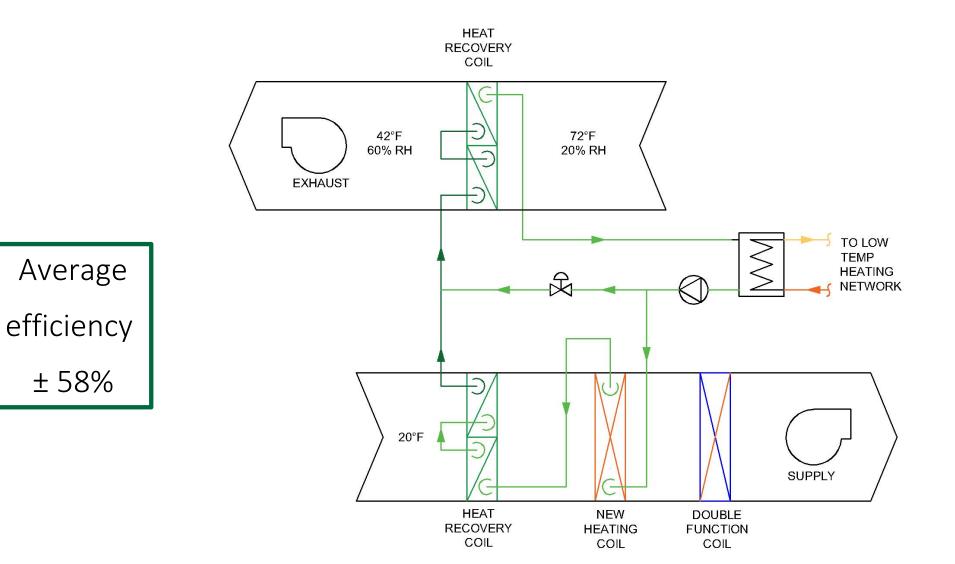


Existing heat recovery run-around system optimization – Initial arrangement



Existing heat recovery run-around system optimization – New arrangement

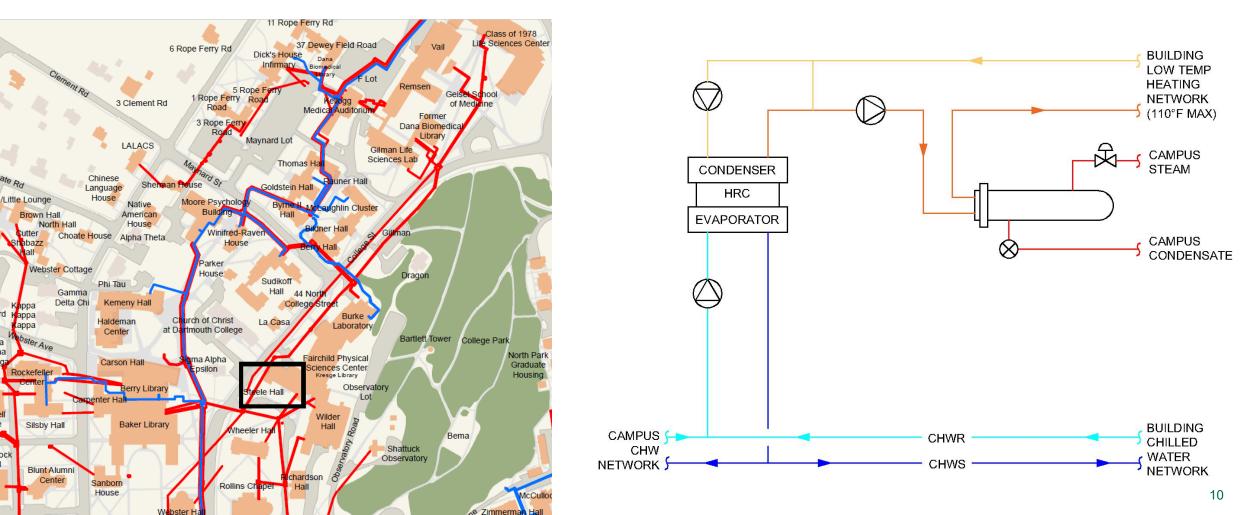
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Heat recovery chillers addition

Using the Campus chilled water network as an energy source

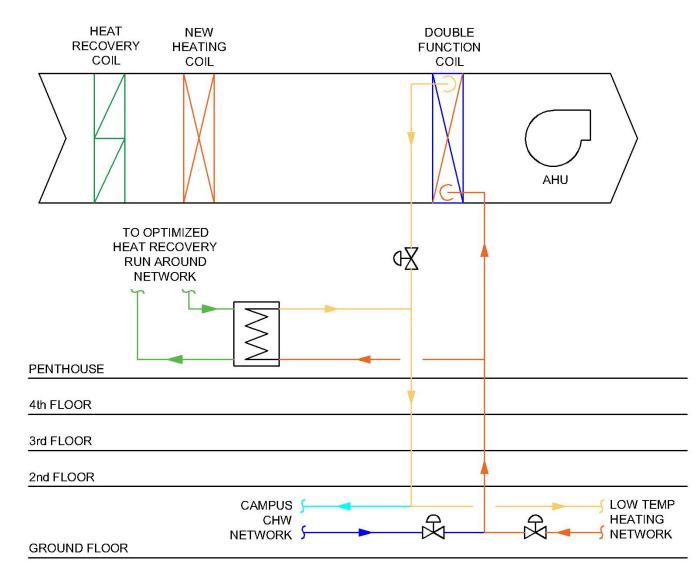


Energy Efficiency Measures Description

Low temperature heating network deployment

Replace existing VAV
reheat coils selected
at 110°F supply
water temperature

Use existing AHUs
chilled water coils as
double function coils
for heating purpose
using 110°F supply
water temperature



| ENERGY | BEFORE | AFTER | SAVINGS | SAVINGS % |
|-----------------------|------------|-----------|------------|-----------|
| STEAM (lbs) | 10,756,000 | 1,995,000 | 8,761,000* | 81% |
| ELECTRICITY (kWh) | 1,500,000 | 1,309,000 | 191,000 | 17% |
| CAMPUS CHW (ton-hour) | 400,000 | -6,100 | 406,100 | 102% |
| EUI (kBTU/sq ft) | 357 | 134 | 223 | 62% |
| GHG emission (MTCDE) | 1, 900 | 595 | 1,305 | 69% |
| ENERGY COST (\$) | \$430,000 | \$190,000 | \$240,000 | 56% |

*Equates to over 100,000 gallons of #6 fuel oil saved at the central boiler plant

Project's Results

20,000,000 18,000,000 16,000,000 Euergy Consumption (MBTU) 12,000,000 (MBTU) 12,000,000 10,000 8,000,000 6,000,000 4,000,000 4,000,000 2,000,000 0 Before project After project -2,000,000 ■ Steam ■ Electricity Campus CHW

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Place for improvement

Low temperature heating elements : 2 rows VS 4 rows reheat coils

Successful achievement

- Realize most of the building heating through air and minimize peripheral heating through radiators
- Cost effective heat recovery chiller capacity selection
- Thorough controls commissioning sessions and operational follow-up lead to a stable and efficient systems operation

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QUESTIONS ? Thank you !

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