How the Connected Plant Impacts Modern Power-Plant Operations

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PUBLIC
Rockwell Automation

Rockwell works in all phases of Power Generation and Distributed Energy

- Leading supplier of control, power, safety, & information solutions
- Domain-knowledgeable employees and extensive global partner network
- Full life cycle services: safety consultancy, engineering design services, safety and control solutions, customer support

2015 Power Mag Reinvention Award at **Colorado Energy Nations Boiler 5 Upgrade Project**

- 2015 Plant of the Year – **Kemper County**
- 2016 Power Gen Int. CHP Plant of the Year – **Eight Flags**

- CHP Microgrid Hospital, NY
- Point Technology Solutions for ACIS, SCR, TIAC
- 50 MW CSP India
- Large Scale Hydro Globally
- Remote Monitoring and Control of Wind and Solar
- 20 MW CHP 2016 CHP Plant of the Year
- 4 Simple Cycle Units, TX
- 2 6x1 CCGT 840 MW Israel
DIGITAL TRANSFORMATION

Enterprise Infrastructure

One Common Environment

Automation Infrastructure

HIERARCHICAL – HISTORICAL DATA

TRANSPARENT – LIVE DATA
Designing and Enabling for the Future

**Key trends and technologies to design for future operations and future workforce**

- The Connected Plant
- Mobility and remote access
- World of big data
- Cyber security today and future
- Integrated and intelligent packaged power

The Modern DCS is essential in the evolution of the Connected Plant as the foundation for transforming data into business value for improved asset utilization. Across all power generating assets, a Modern DCS is the source of the data with its single integrated platform to aggregate data. Historically, a plant control system provided an infrastructure that captured, analyzed, and contextualized data at its source. With the convergence of information technology (IT) and operational technology (OT) systems and the increase of intelligent devices, the *ecosystem of data is expanded exponentially*. 
Changing Environment

CHANGING WORKFORCE AND DEMANDS

The Skills Gap is Widening Bringing Unique Challenges to the Owners/Operators

Every job in manufacturing creates another 2.5 jobs in local goods and services.*

78% of manufacturing leaders believe the talent gap will hurt their ability to adopt new technologies and increase productivity.*

More than 1M new engineers are needed globally in the next 5 years.*

Over the next decade, more than 3.5M US manufacturing jobs will be needed. 2M are expected to go unfilled.*

The Way People Work and Interact with the Process Has Changed.

*Deloitte Analysis on BLS Data  *World Bank
Digital Worker / New Workforce

Safety
- Employee Health - Wearable Biometric Monitoring
- Equipment Identification - Geolocation or Scanning
- Real-time Equipment Status – Trend Overlays
- Remote SME – Face Time
- Briefings – Walkthrough Before Execution

Efficiency
- Work Management – Paper Reduction
- Operator Inspections – Real Time Entry
- Inventory Access – Part Availability in the Field
- Access to Media – Component Information

Effectiveness
- Documentation of Conditions – Work Management
- Condition Based Maintenance – Provide Feedback
- Reduce Rework - Accuracy in Repair
- Training – AR/VR in the Classroom
Improve Visibility to Energy Usage to Reduce Costs

Challenges:

- Reduce energy consumption
- Limited ability to collect WAGES process data for analysis and decision-making leading to inefficient resource usage

Solutions:

- Utilize existing automation devices and systems currently installed to gather data for Water, Air, Gas, Electricity & Steam usage
- Reduce energy costs by knowing how much, when & where you are using energy and deploying low cost / no cost operational changes

20% Energy Savings Can be Achieved Through Energy Usage Awareness
Making Intelligent Decisions

Energy information for making intelligent decisions
Analytics Real Time Optimization

Dispatch Chillers, Pumps, Boilers, Turbines and Compressors. Intelligently and Economically.

- **REDUCE** utility center energy costs.
- **OPERATE** equipment within limits.
- **FORECAST** future demand
  - Maximally **USE** free/low-cost energy
    - Graphically layout equipment
    - Automatic model updates
    - Reconcile data for accurate results
Opportunity is Knocking

Value

Knowledge Content

You are here

What happened?

Descriptive Analytics

Why did it happen?

Diagnostic Analytics

When will it happen?

Predictive Analytics

What should I do about it?

Prescriptive Analytics

Optimization

Information
Hindsight

Insight
Foresight

Action

Source: Gartner
Detecting a Problem

- Detect an emerging problem **immediately**
- Pinpoint the **cause** of the problem
- Determine remaining **time to act**

Eliminate Cost & Risk of Failure
PREVIOUSLY TO DO DIAGNOSTICS WITHOUT ANALYTICS...

>3 hours  >3 days  >1 week  >1 month

NOW IT’S DONE IN MINUTES
Combined Scalable Analytics Landscape

**ENTERPRISE**
- Which plant performed the best?
- Why is Site A throughput below plan?
- Will I meet plan today? Tomorrow?
- How can I change operations to improve Profitability? Yield? Quality?

**SYSTEM**
- Is the system running ok?
- Why is Line 1 quality affected?
- Will the process be stable?
- How do I adjust to maintain/improve process stability?

**DEVICE**
- Am I running ok?
- Why is this happening?
- What’s the likely next device state? When will it occur?
- What maintenance action is required? When?

**DESCRIPTIVE**
**DIAGNOSTIC**
**PREDICTIVE**
**PRESCRIPTIVE**
## Predictive Maintenance and Analytics

### Technology
- Historian
- CMMS
- Pattern Recognition
- Consultant
- On or Off
- Premise
- Agent
- Work Orders

### Connected Services
<table>
<thead>
<tr>
<th>Design</th>
<th>Implement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Train</td>
<td>Support</td>
</tr>
<tr>
<td>Monitor</td>
<td>Admin</td>
</tr>
<tr>
<td>Respond</td>
<td>Re-Tune</td>
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</tbody>
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### Outcomes
- **Increase Productivity**
- **Maximize Uptime**
- **Optimize Production**

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**Combining Technology and Services to Delivery Outcomes**
Smart Equipment

REAL-TIME DATA
Voltage, Kwh, Running Time, Temperature, Vibration

INFORMATION
Contextualization
Energy/Product

SCALABLE COMPUTING
Control, Edge, Cloud

TECHNOLOGY + PROCESS + PEOPLE
All within a Secure Network Infrastructure

OPTIMIZE
KNOWLEDGE
Analytics
Predict Bearing will Fail in 10 Hours
Digital Transformation and AI

Digital Transformation & AI

Engage customers
Empower employees
Optimize operations
Transform products
Digital transformation & AI

Engage customers
- Conversational agents
- Customized experiences
- Customer analytics

Enable your employees
- Employee productivity
- Business data differentiation
- Organizational knowledge

Optimize your operations
- Intelligent predictions
- Operational efficiency
- Deep insights

Transform your products
- Product innovation
- Differentiated experiences
- New scenarios
SMART GENERATION

- Highly Responsive to Market Demand
- Improve Plant Availability & Reliability
- Compliance to Regulations
- Enable Secure Access
- Reduce Operational Costs
MSU
Modern System Architecture
MSU
T.B. Simon Power Plant

- University owned/operated CHP plant supplying steam and electricity to 5200 acre campus
- 545 buildings, 22.3 million square feet, 50,000+ students
- Built in 1965, 5th in series of MSU plants
- 1.2 million lbs./hr. of steaming capacity at 900lbs
- 4 Gas fired Steam Boilers and 1 HRSG
- 100MW Electric Generation capacity
- 5 Steam Turbine Generators and 1 CTG
- 100MW grid interconnection with local utility
Summary

- Universities with their large physical infrastructure are prime to take advantage of the Connected Campus.
- The Digital Transformation bridges the intelligence gap between people and machines.
- The right approach is crucial - from the right application of technology to the right “app” to get the job done.
- The right platform and technology is critical to the future state.
- Must enhance worker safety and productivity – cannot risk situational awareness or be overly complicated.
- Employee benefit as well as utility value must be considered - field workers have to be involved in development.
Thank You For Your Time!