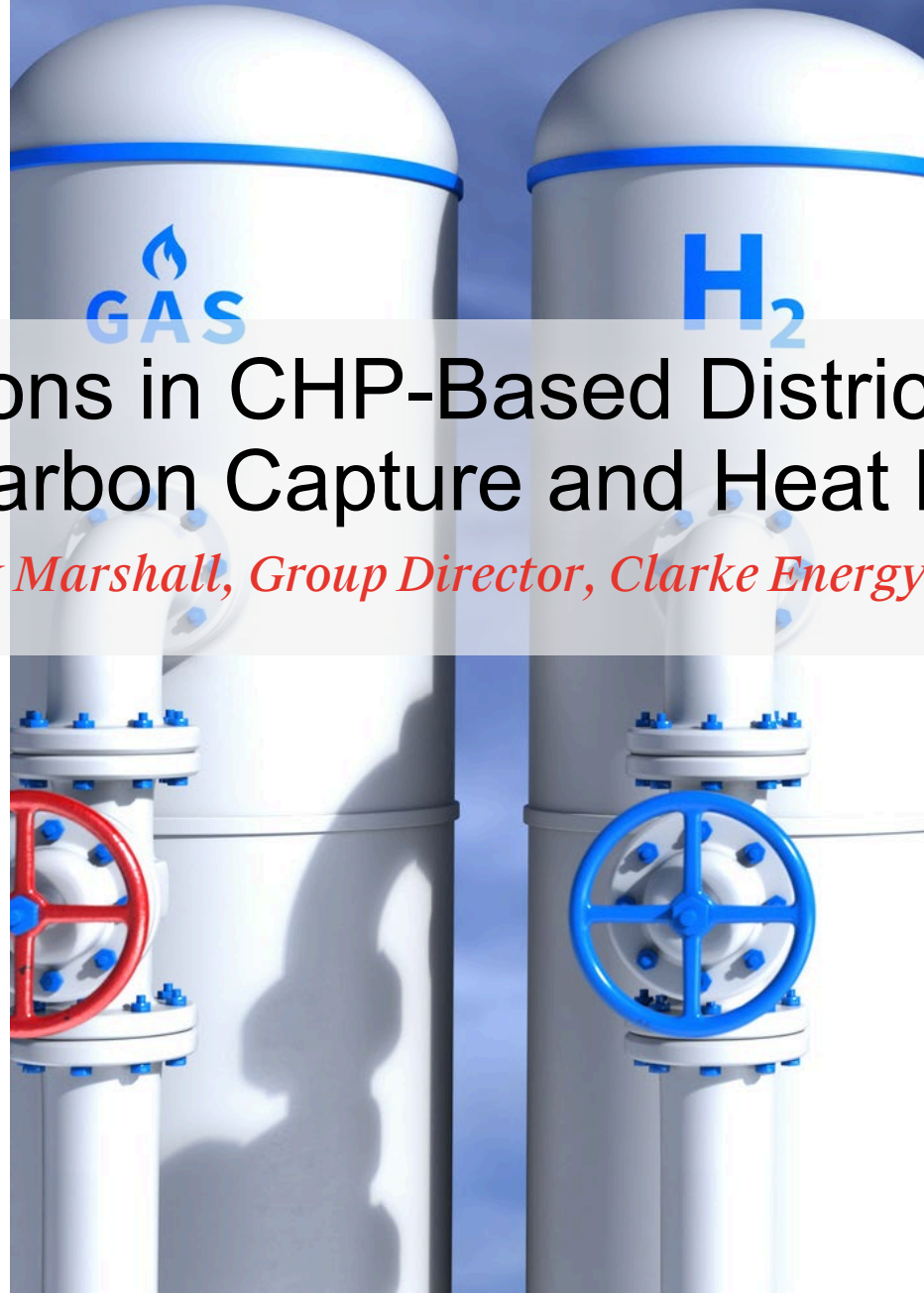


Global Innovations in CHP-Based District Energy; Hydrogen, Carbon Capture and Heat Pumps

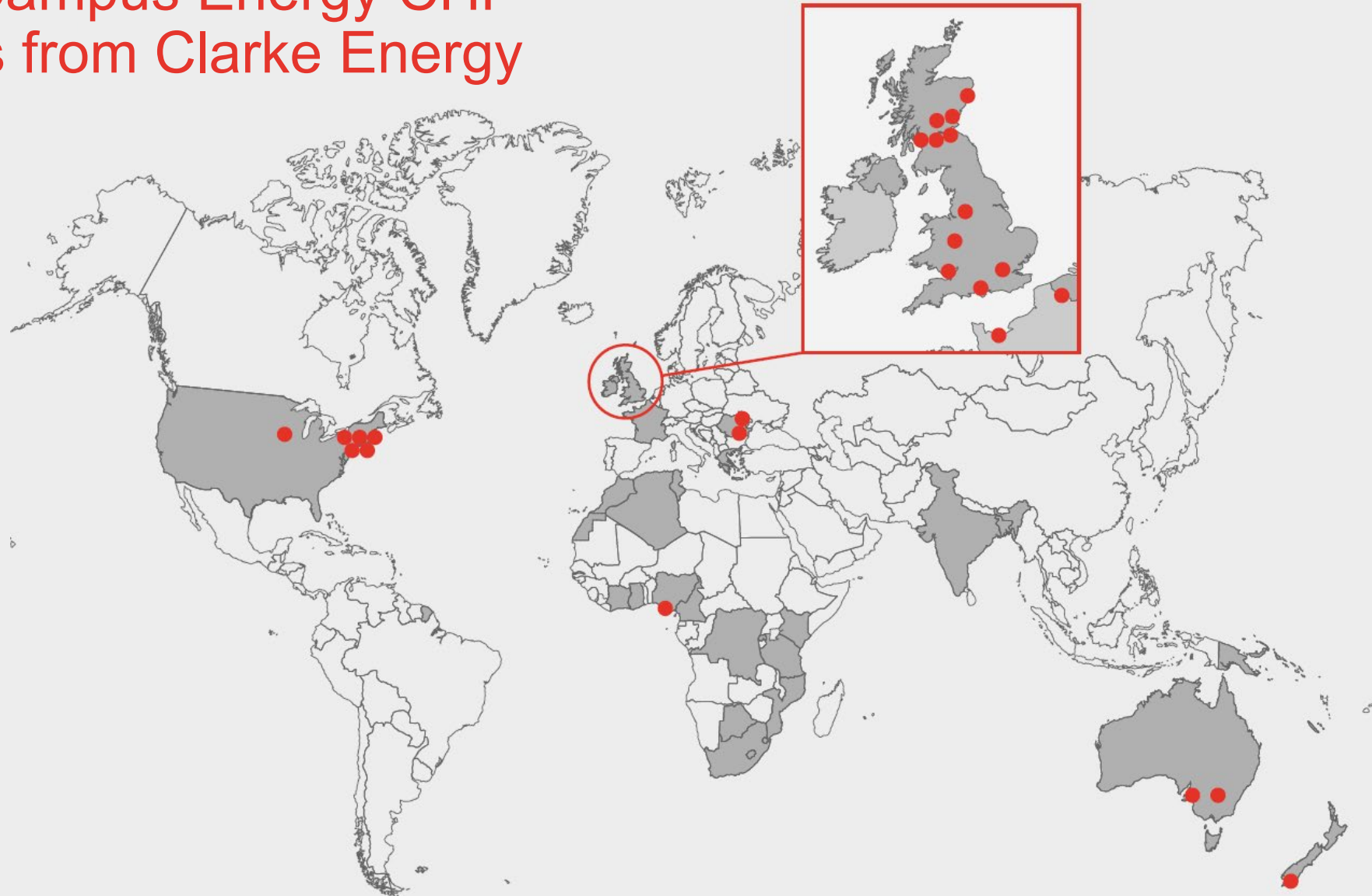
Alex Marshall, Group Director, Clarke Energy

December 6, 2022

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Global Campus Energy CHP Facilities from Clarke Energy

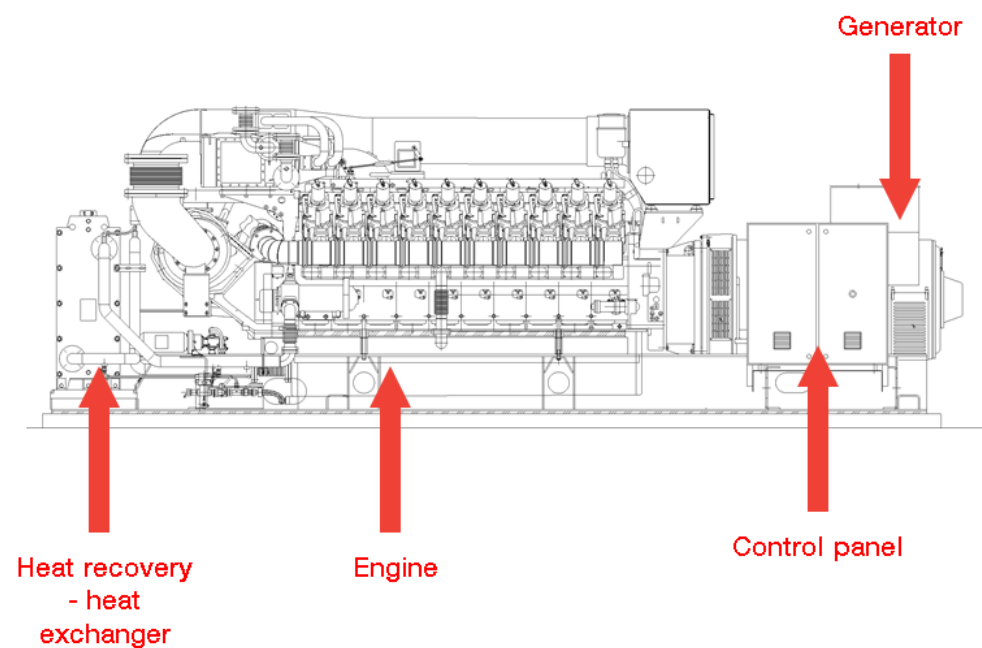


Combined Heat and Power

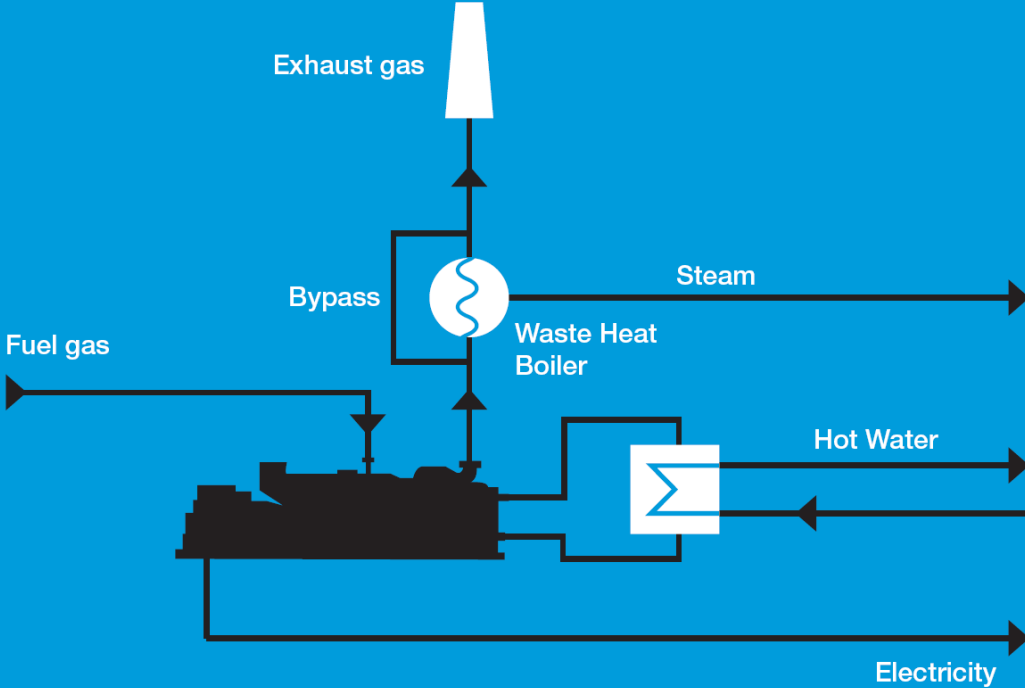


Combined Heat and Power Basics

Gas engine module

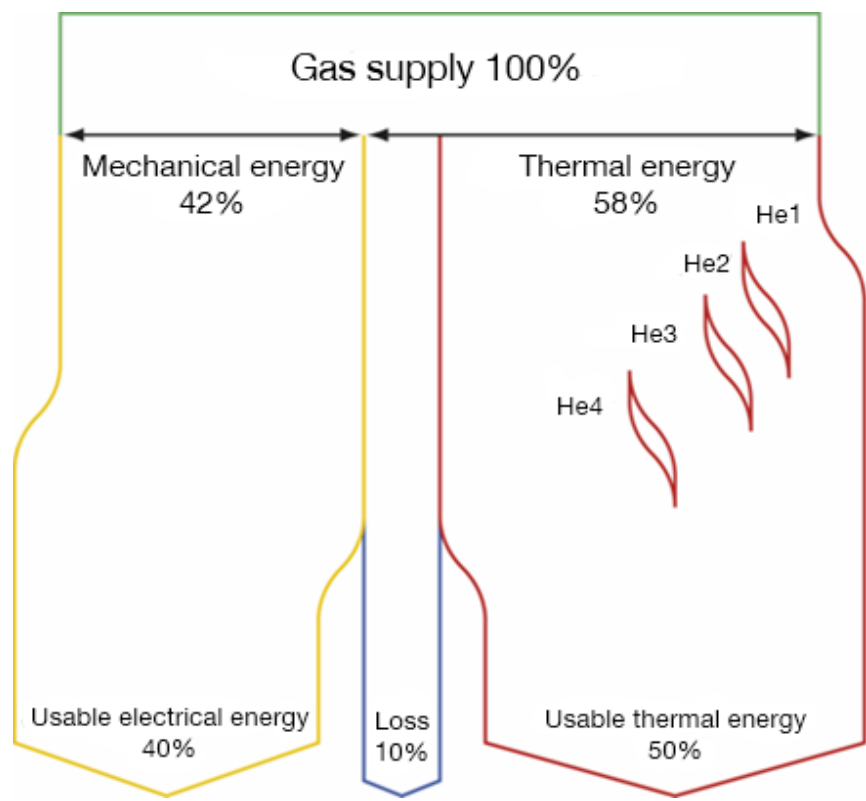


CHP Process Flow

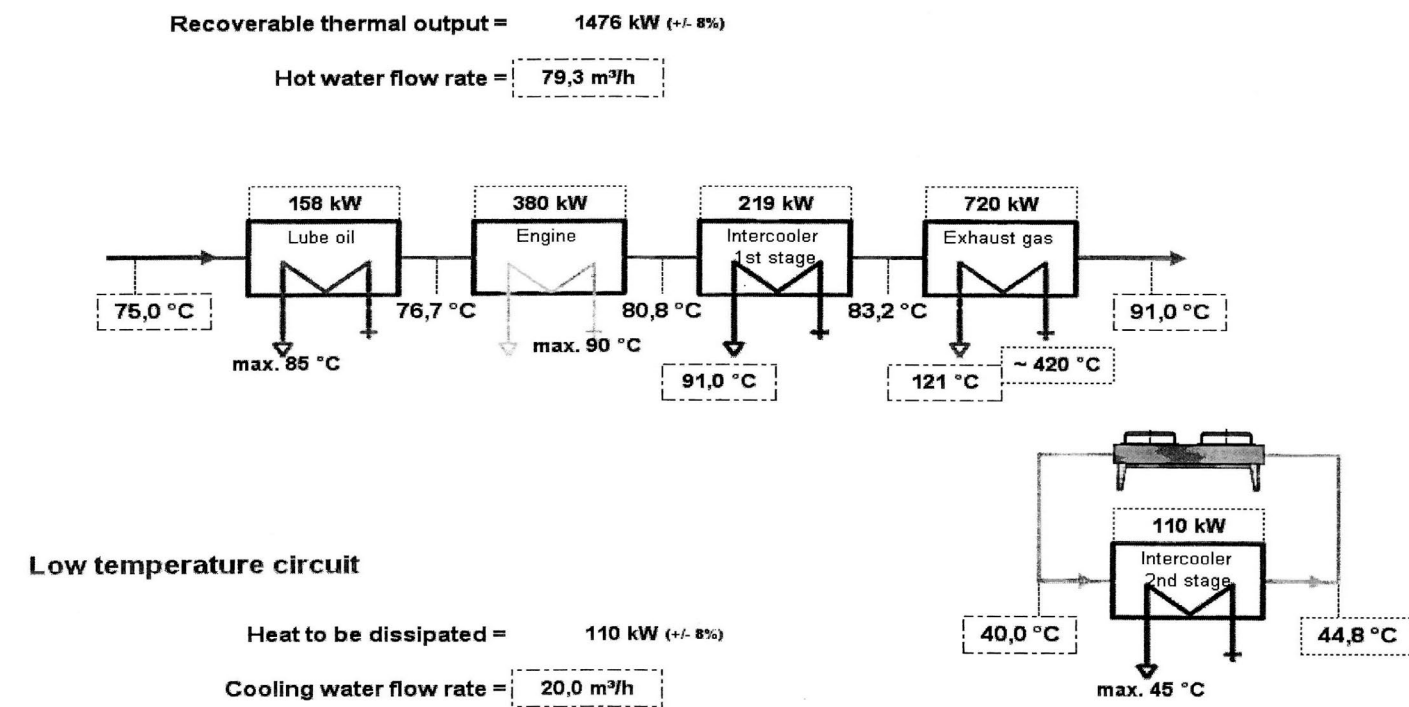


Combined Heat and Power Basics

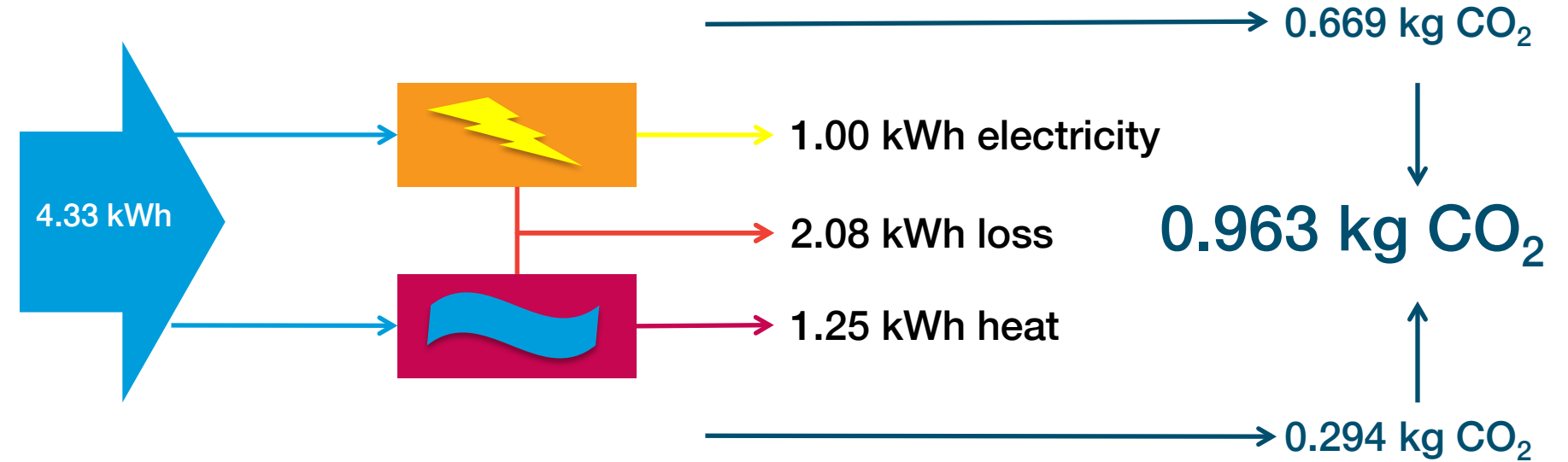
Simplified Energy Balance



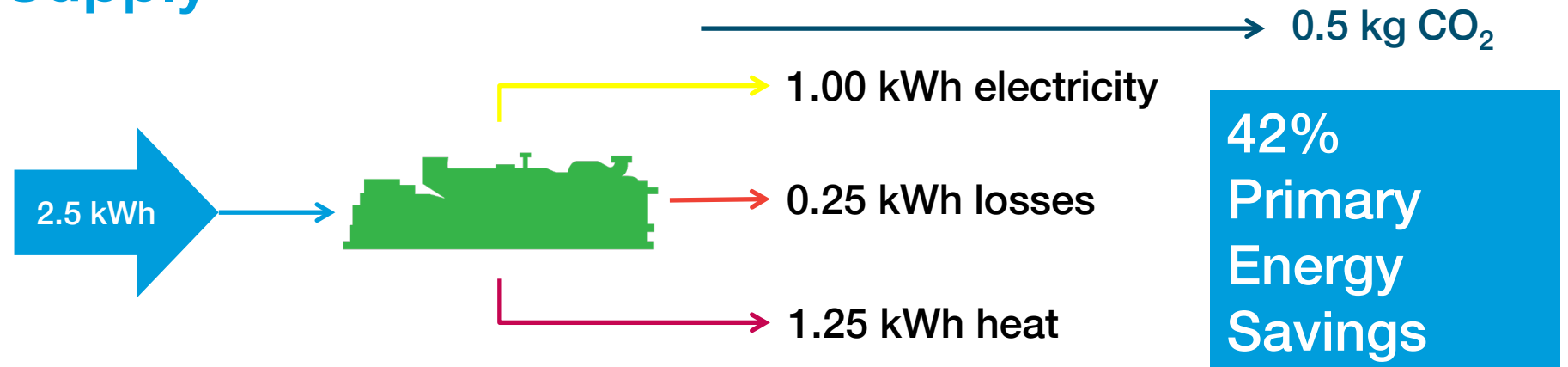
Example of CHP Thermal Recovery



Example Natural Gas CHP CO₂ Reduction



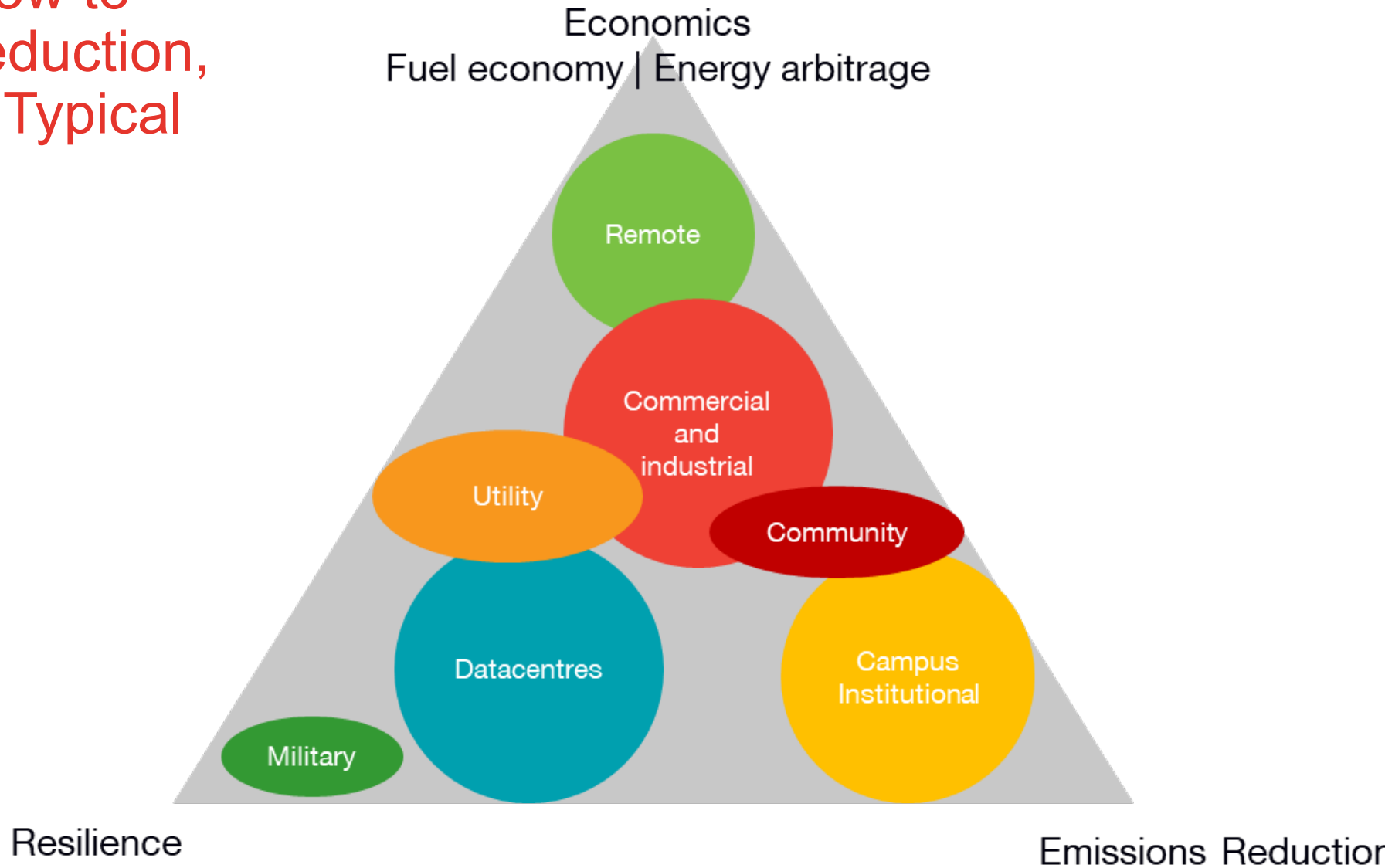
Gas Supply



42%
Primary
Energy
Savings

48% CO₂
reduction

The “Trilemma” – How to balance emission reduction, cost and resilience. Typical End User Focus.



Boston Public Schools, Boston, Massachusetts



- Combined heat and power
- 25 schools and educational facilities across Greater Boston
- 70-250kW gaseous fuel engines packaged in Upton, Massachusetts
- Pipeline natural gas fuel originally supported by local incentives
- Various sites installed 2004-2019



Glasgow Caledonian University District Energy CHP Plus Educational Facility



- Combined heat and power plus CHP teaching and demonstration facility
- Glasgow Caledonian University, Scotland
- 845kW Jenbacher CHP engine
- Pipeline natural gas fuel originally supported by local incentives
- Installed 2013
- “Highly Commended” by CHPA Awards

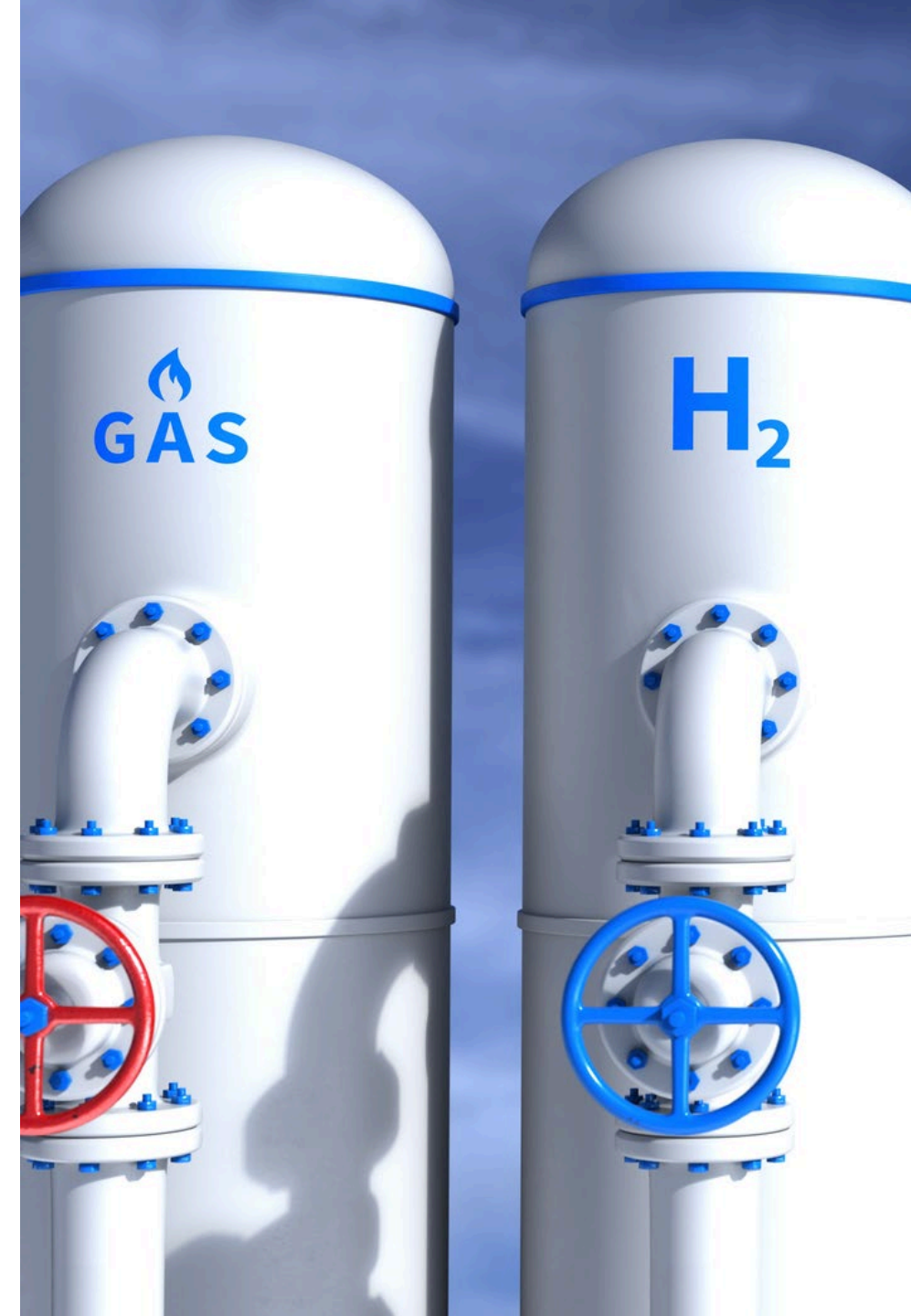


Combined Heat and Power – The Next Generation



Key Current and Future Fuel Options

- Renewable Natural Gas
- Biogas
- Hydrogen
- Natural Gas
- + Blends of the Above



Hydrogen Options for INNIO's Jenbacher Gas Engines

A

H₂ in natural gas pipeline



A-1: Low H₂ blending

Optimised for natural gas
<5% H₂ (v/v)

A-2: Medium H₂ blending

Broadband product
5-20% H₂ (v/v)

B

H₂ local admixing



B-1: Special gas engine

Operational optimized
up to ~60% H₂ (v/v)

B-2: Natural gas / H₂ engine

Dual gas engine to 100% (v/v)
Natural gas / H₂

C

Pure H₂



C: H₂ engine

Hydrogen engine (H₂)
100% H₂ (v/v)

Conventional natural gas + H₂ fuel mixture boosted system

H₂ fuel injection system

Available for existing
versions

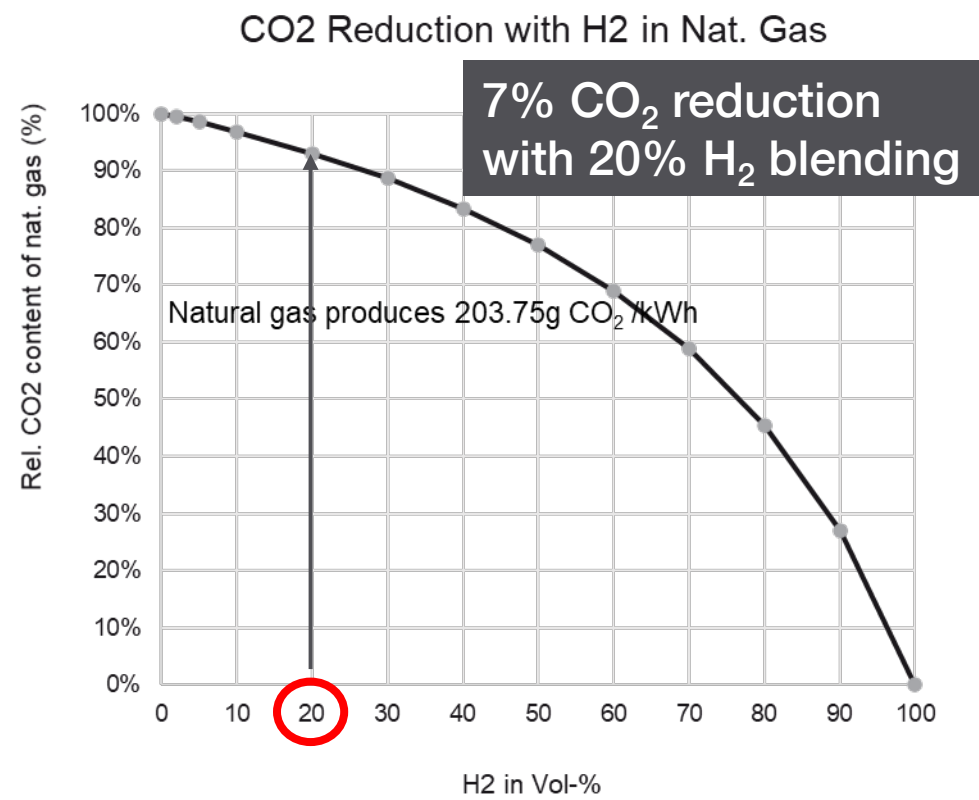
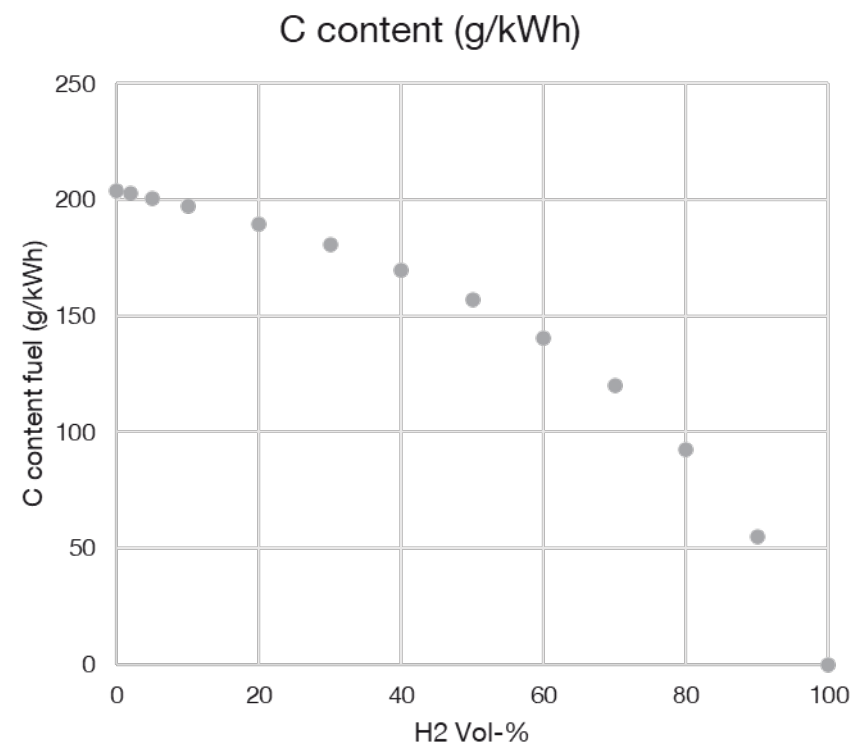
Available for existing
versions

Available for existing
versions

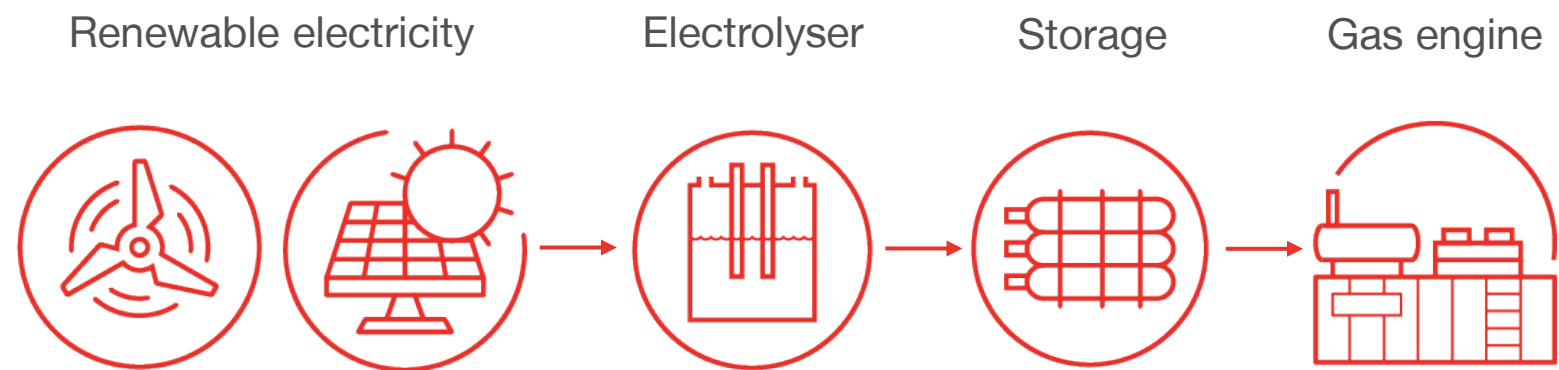
Special release
engines available

Special release
engines available

CO₂ Emission Reduction for Hydrogen / Natural Gas Blends



Potential to Link Electrolyzers with Hydrogen-Fuelled Gas Engines



H ₂ blend (%)	Renewable Electricity (MW _e)	Electrolyser (kg H ₂ / hr)	Gas engine (/MW _e)	CO ₂ saving vs 100% natural gas (%)
20%	0.25	5	1	7
50%	0.80	16	1	22
100%	3.75	75	1	100

Carbon Dioxide Recovery, Capture, and/or Conversion Options for Campus Energy

Technology	Catalyst	Amine	CCUS
Output	NO _x removal, CO ₂ enrichment	High grade CO ₂ recovery to food or beverage grade	Mineralisation of CO ₂ to high grade calcium carbonates
Typical application	Greenhouses	Soft drinks manufacturer	CHP, wastewater treatment
Typical input		Amines	Brines



Planned Carbon Negative Biogas CHP Unit, Severn Trent, United Kingdom

- Biogas CHP units at a UK, wastewater treatment site, grant awarded 2022.
- 2023 engineering and construction commencement
- Consortium including Seven Trent, Carbon Capture Machine (CCM), Clarke Energy, Scottish Water, Southern Water and United Utilities
- 800kW CHP unit plus novel carbon capture machine converting CO₂ into advanced calcium and magnesium carbonates

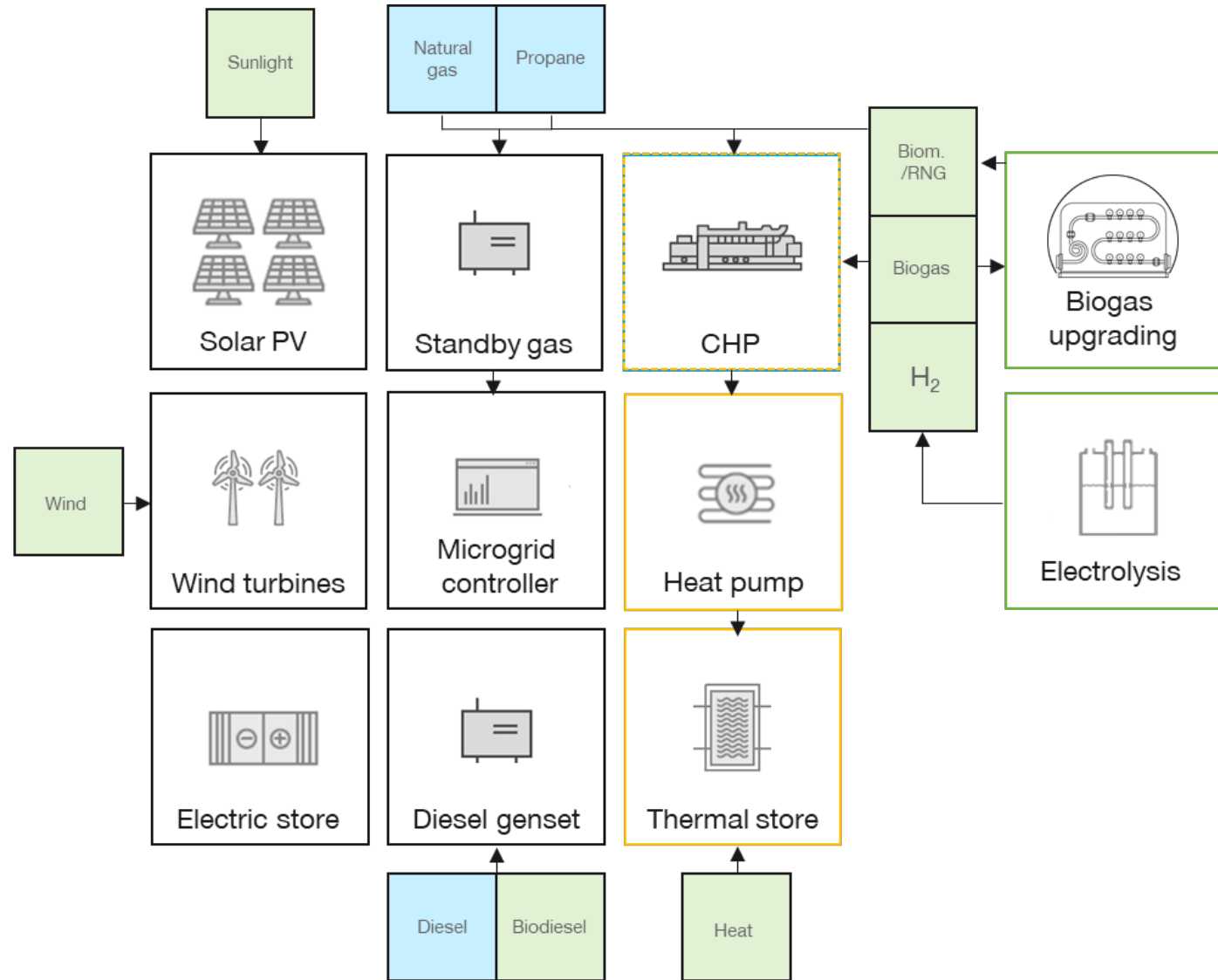


Campus Microgrid

Regional Leads



Key Building Blocks



Middletown Recreation Center Microgrid, Middletown Connecticut

- Repurposed site, previously Woodrow Wilson Middle School.
- Recreation Center Office, Gyms, Pools Dedicated Department Building.
- Heating and cooling center for homeless community during extreme weather events.
- 35kW_e, 204.1BTU/hr hot water CHP + black start capability, KOHLER KG100 back-up, gas-fueled generator, 10kW battery energy storage system, 83.3kW solar photovoltaic array, COMAP controller
- Funding X-Caliber Rural Capital



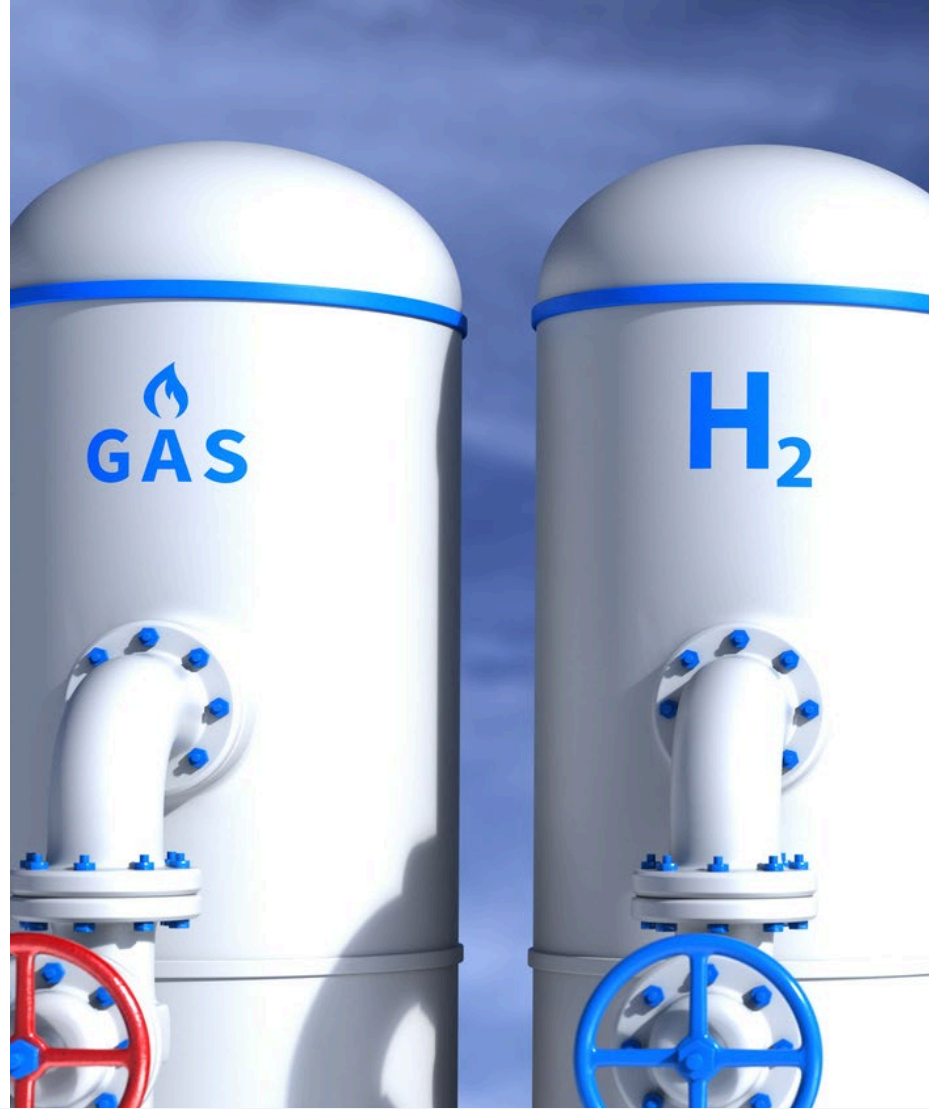
Linking CHP to Heat Pumps – Chearfarm Glasshouse, UK

- Hybrid gas engine CHP, water source heat pump plus carbon dioxide recovery (catalyst)
- Potential technological application to campus energy schemes
- 3 x gas engines, 9MW electrical output
- 33 MW thermal output from CHP engines plus water source heat pump
- 6,000m³ thermal storages



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Engineer - Install - Maintain



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