



# Cold Climate Chiller Plant SOUTH DAKOTA STATE UNIVERSITY

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March 8, 2018

# Agenda

01

Evaluation

02

Construction

03

Energy Use

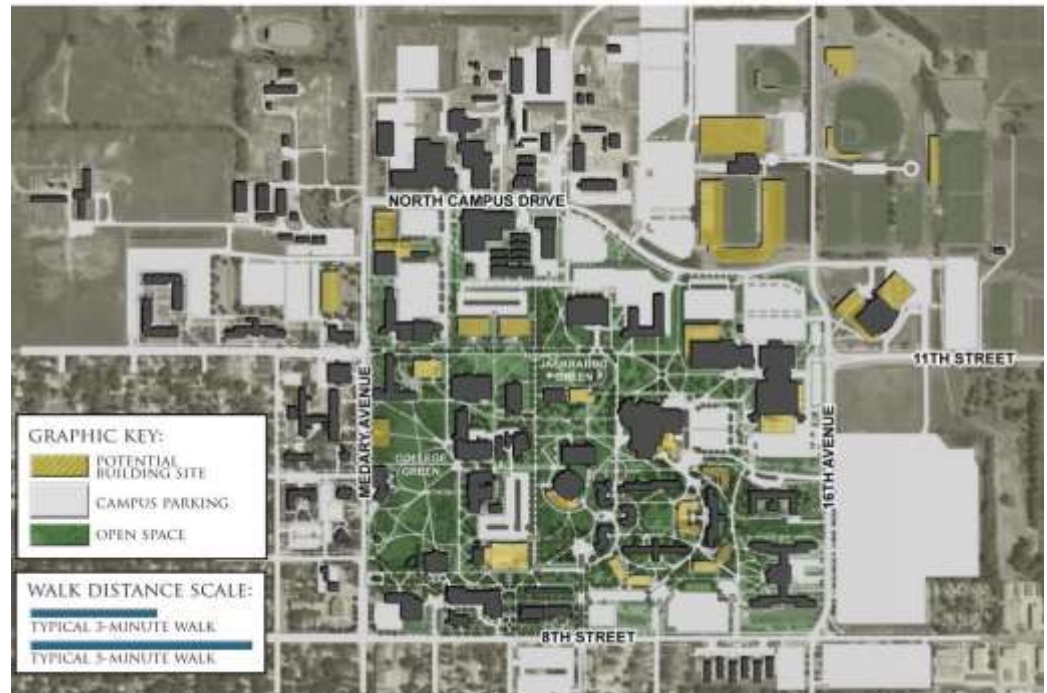
04

Lessons  
Learned

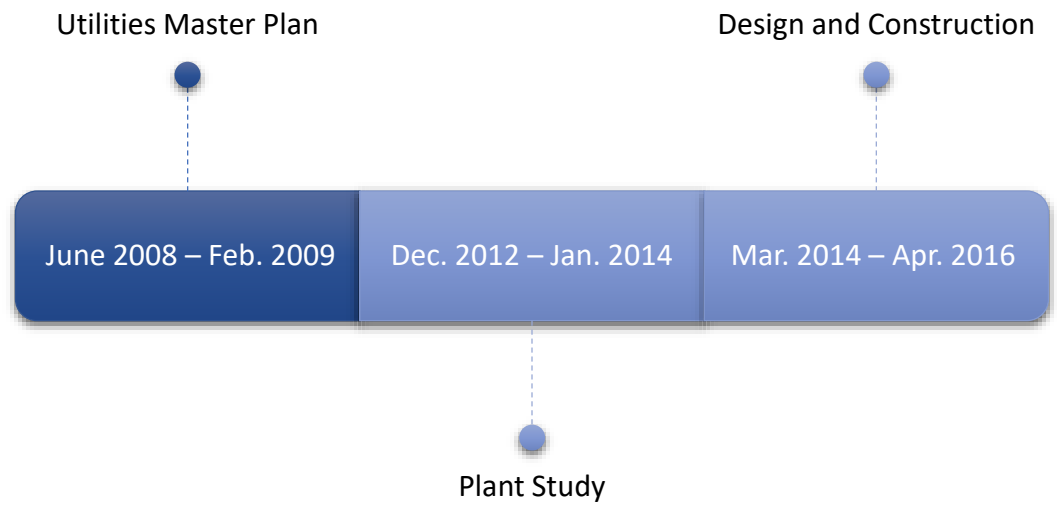


# Evaluation

Results from 2005 Campus  
Master plan for 2025.



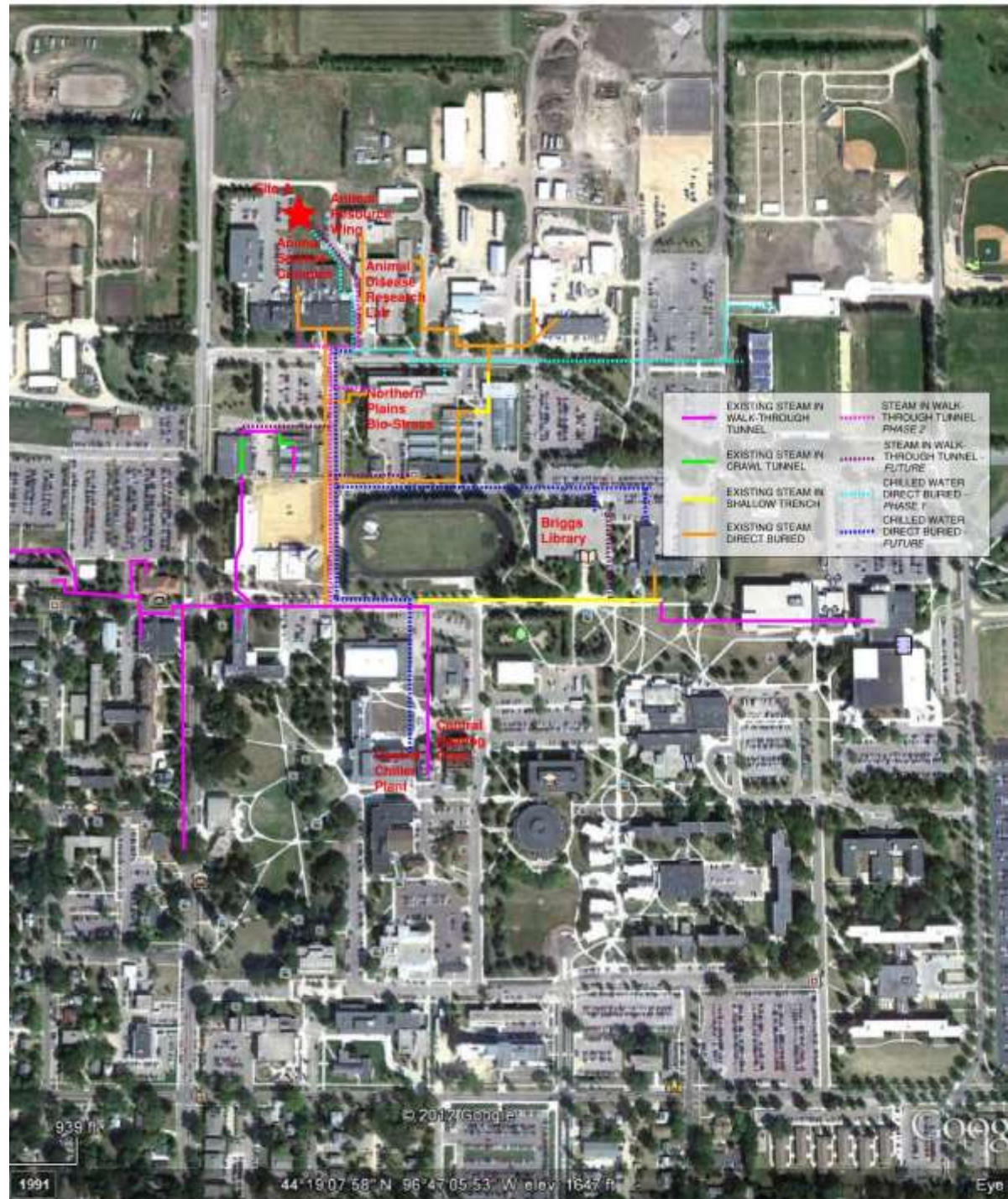
# Evaluation





# Evaluation

- Northwest Part of Campus
- Research Centers which were utilizing air cooled condensers provide base loading

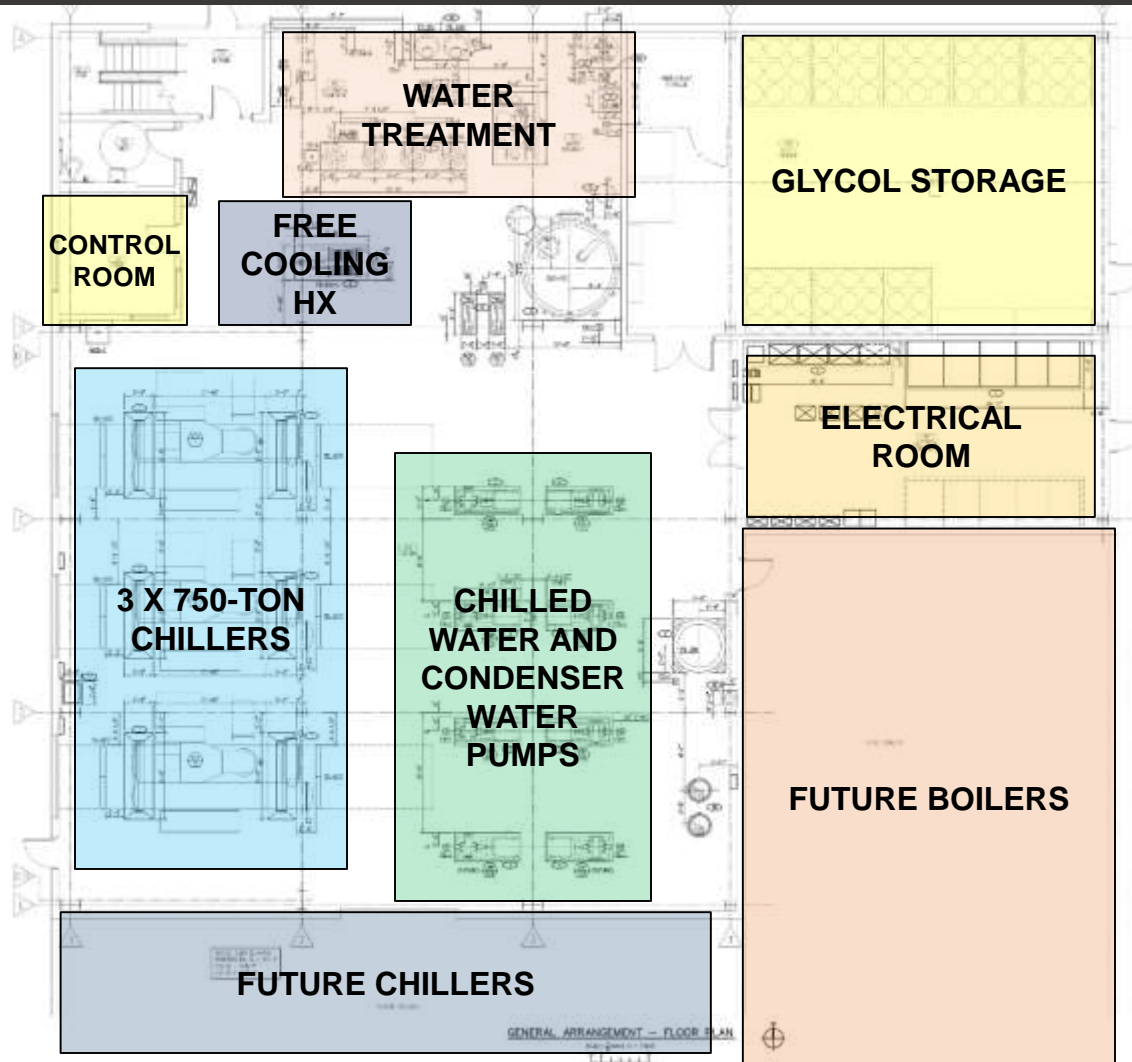


# Construction

- **Football Stadium construction moved up. Changed Distribution System installed Day 1.**
- **New Precision Ag Building announced the week prior to factory testing the chillers. Plant went from N+1 to N-all most meet peak.**



# Plant Design







# Construction







# Construction PPT Piping

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# Construction

Most of the piping was fabricated at the factory to minimize the on site fusion welding.







# Construction

Equipment connections at chillers and pumps were steel.





# Construction

Extensive filtration to maintain water quality

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# Construction

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## Free Cooling Heat Exchanger



## Cooling Tower Drain Down Tank

# Construction



# Comparison

## Cooling Degree Days

- 2015 – 526
- 2016 – 591
- 2017 – 501

## Electrical (Consumption and Demand)

## Water Use

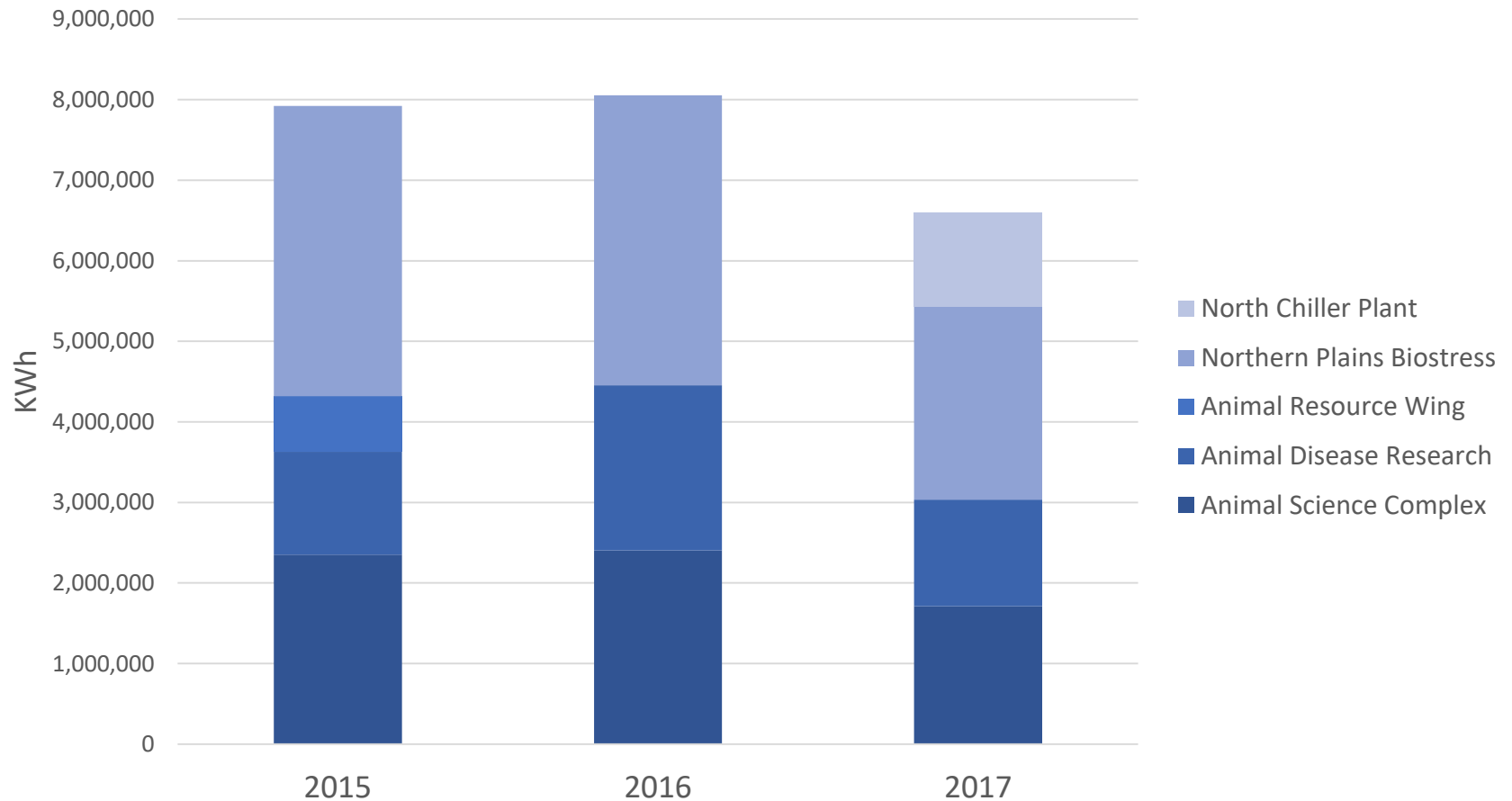
- Air cooled chillers were sprayed with water to increase capacity.

## Sewer Use

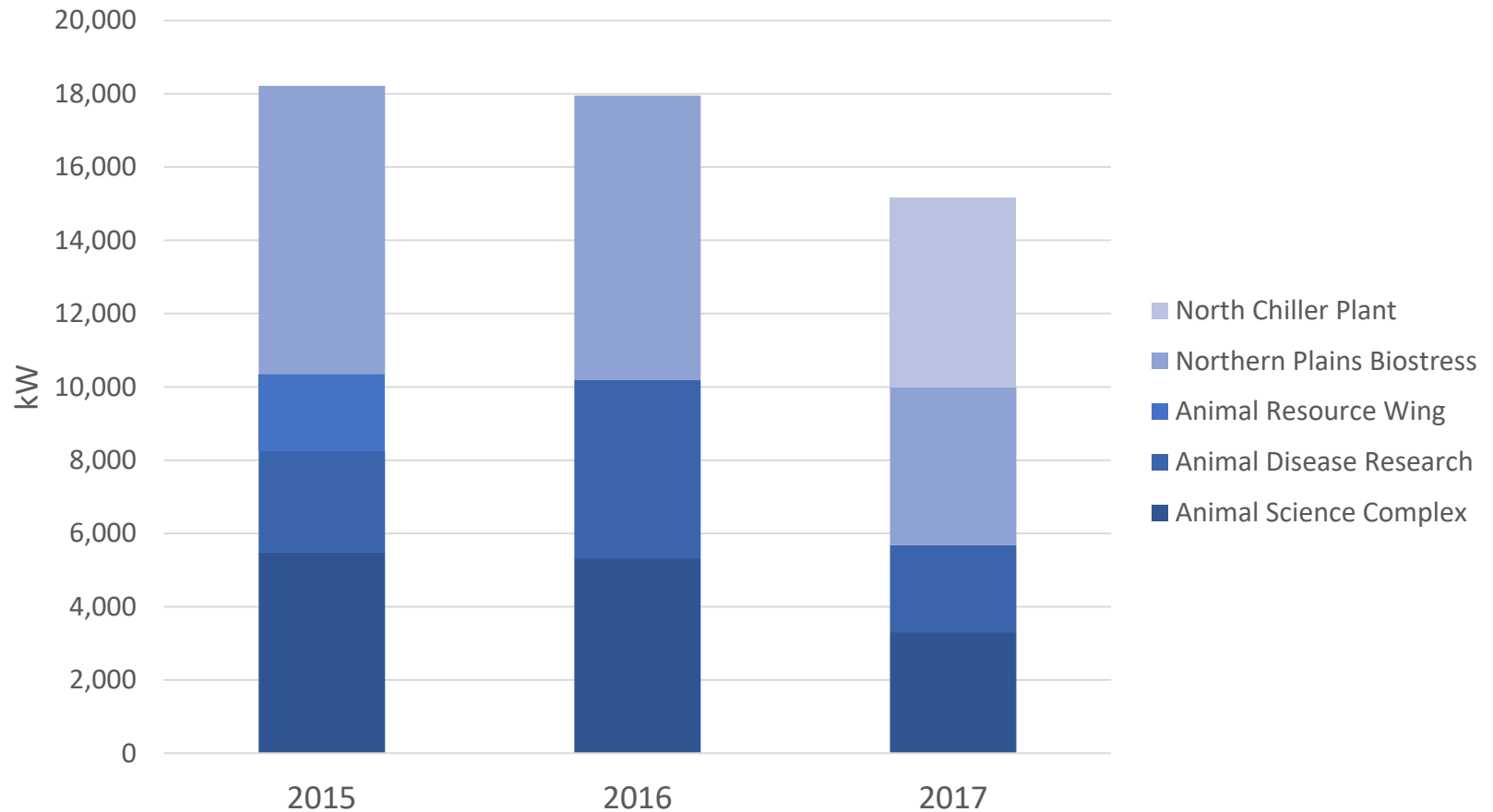
- New Plant does not pay sewer charge for evaporated tower water (Make-up minus blowdown).



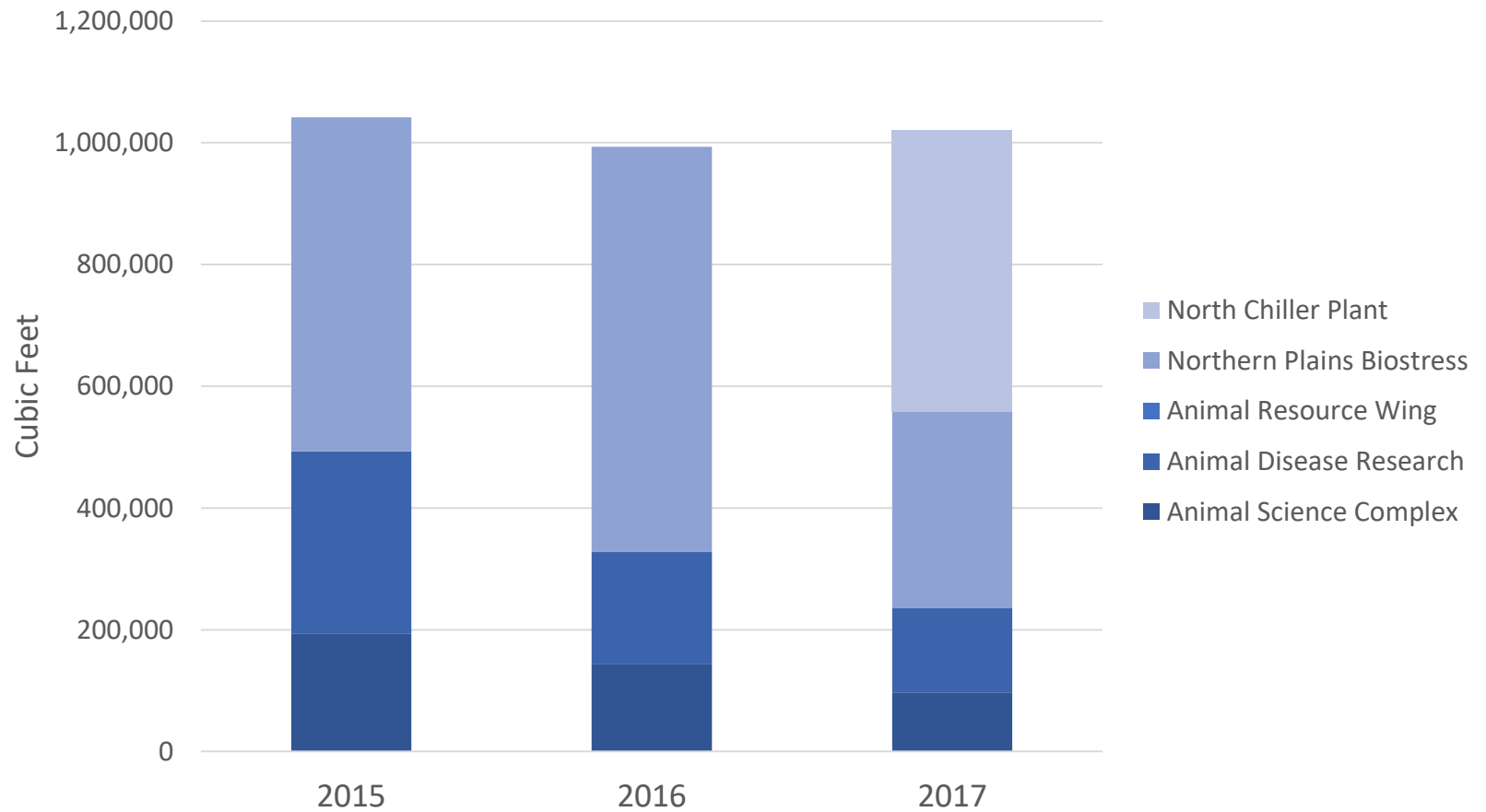
# Electrical - Consumption



# Electrical - Demand

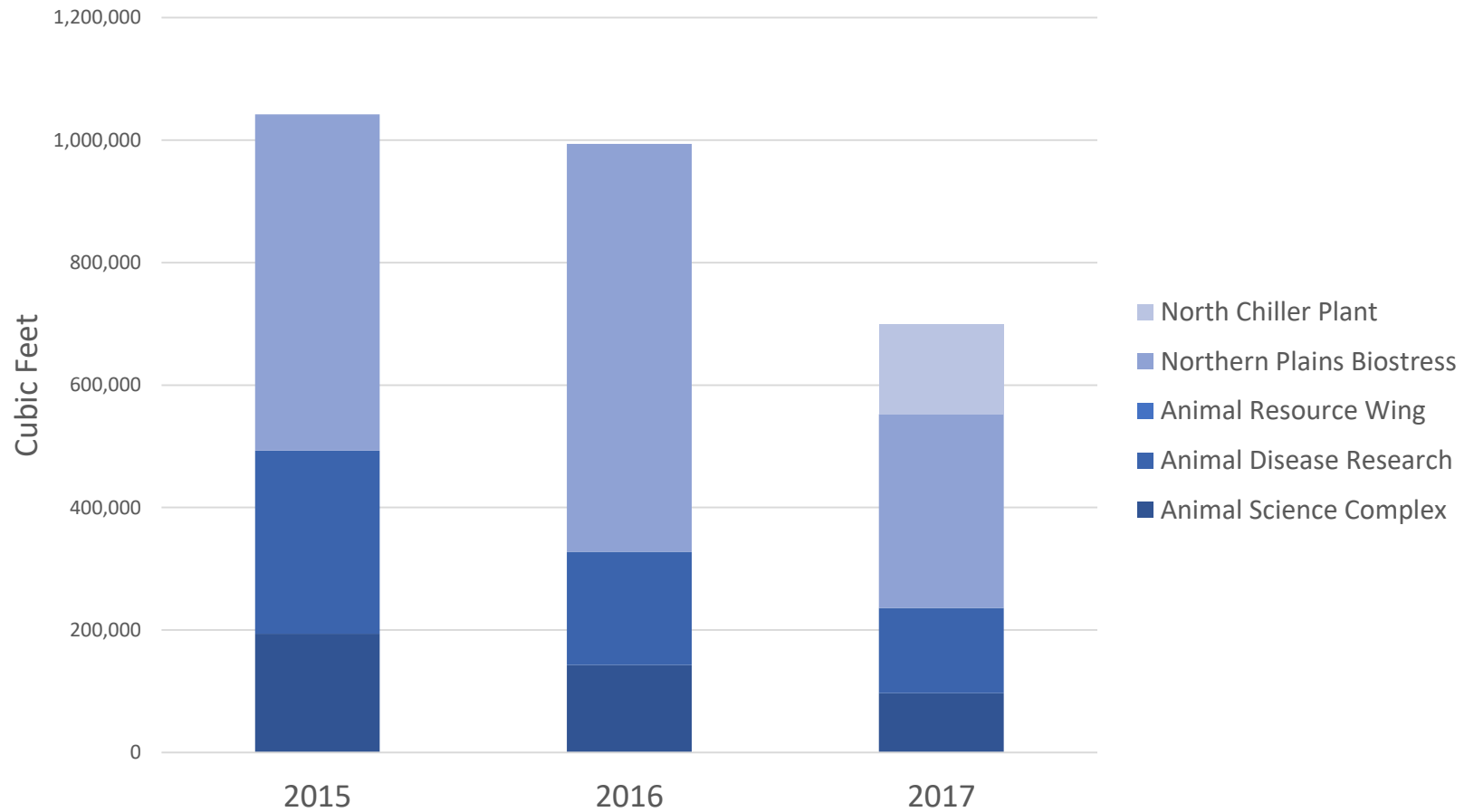


# Water Use





# Sewer Charge



## Savings Summary

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Annual Total Savings  
\$169,310

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Electrical Consumption –  
16.7%

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Electrical Demand – 16.7%

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Water Use – 2%

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Sewer Use – 32.9%

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# Total Plant Energy Use

|           | kWh       | Btu            | ton-hour  | kW/ton |
|-----------|-----------|----------------|-----------|--------|
| January   | 12,726    | 4,999,936      | 417       | 30.543 |
| February  | 24,910    | 104,000,000    | 8,667     | 2.874  |
| March     | 19,549    | 134,000,128    | 11,167    | 1.751  |
| April     | 41,656    | 489,999,872    | 40,833    | 1.020  |
| May       | 100,701   | 1,332,000,000  | 111,000   | 0.907  |
| June      | 204,360   | 3,103,000,064  | 258,583   | 0.790  |
| July      | 345,016   | 5,542,579,840  | 461,882   | 0.747  |
| August    | 259,728   | 4,388,170,176  | 365,681   | 0.710  |
| September | 219,962   | 3,430,939,584  | 285,912   | 0.769  |
| October   | 54,493    | 785,000,448    | 65,417    | 0.833  |
| November  | 10,680    | 48,000,000     | 4,000     | 2.670  |
| December  | 9,669     | 9,999,360      | 833       | 11.604 |
|           | 1,303,450 | 19,372,689,408 | 1,614,391 | 0.807  |

Peak load – 1,050 Tons instantaneous  
Sustained Peak - ~800 Ton





# FARRIS ENGINEERING

Questions