



# Cold Climate Chiller Plant SOUTH DAKOTA STATE UNIVERSITY

---

March 8, 2018

# Agenda

01

Evaluation

02

Construction

03

Energy Use

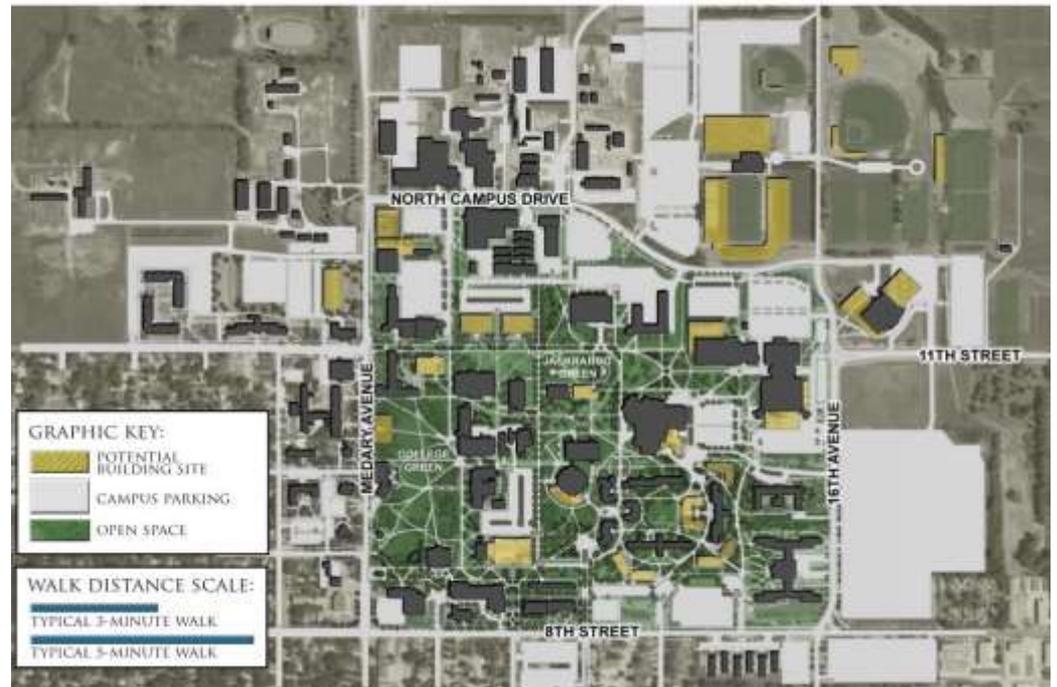
04

Lessons  
Learned

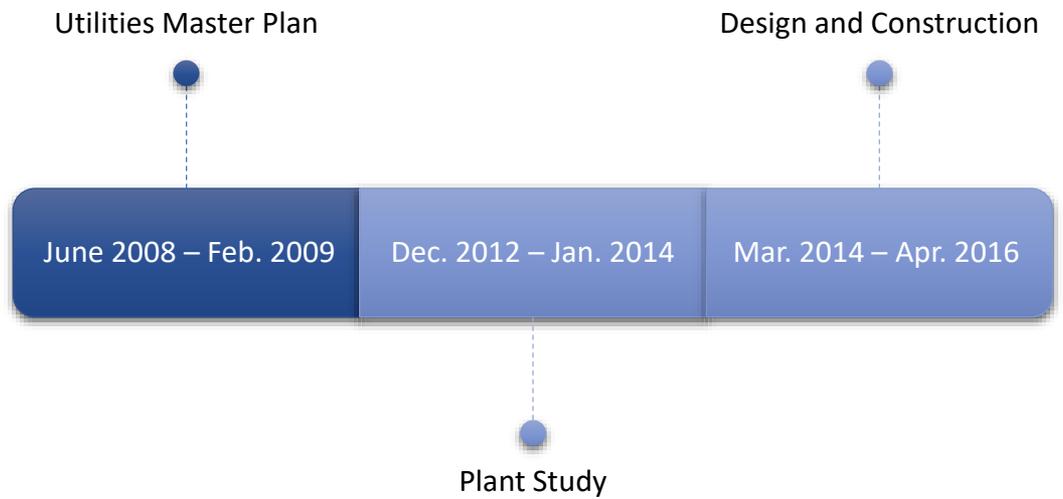


# Evaluation

Results from 2005 Campus  
Master plan for 2025.

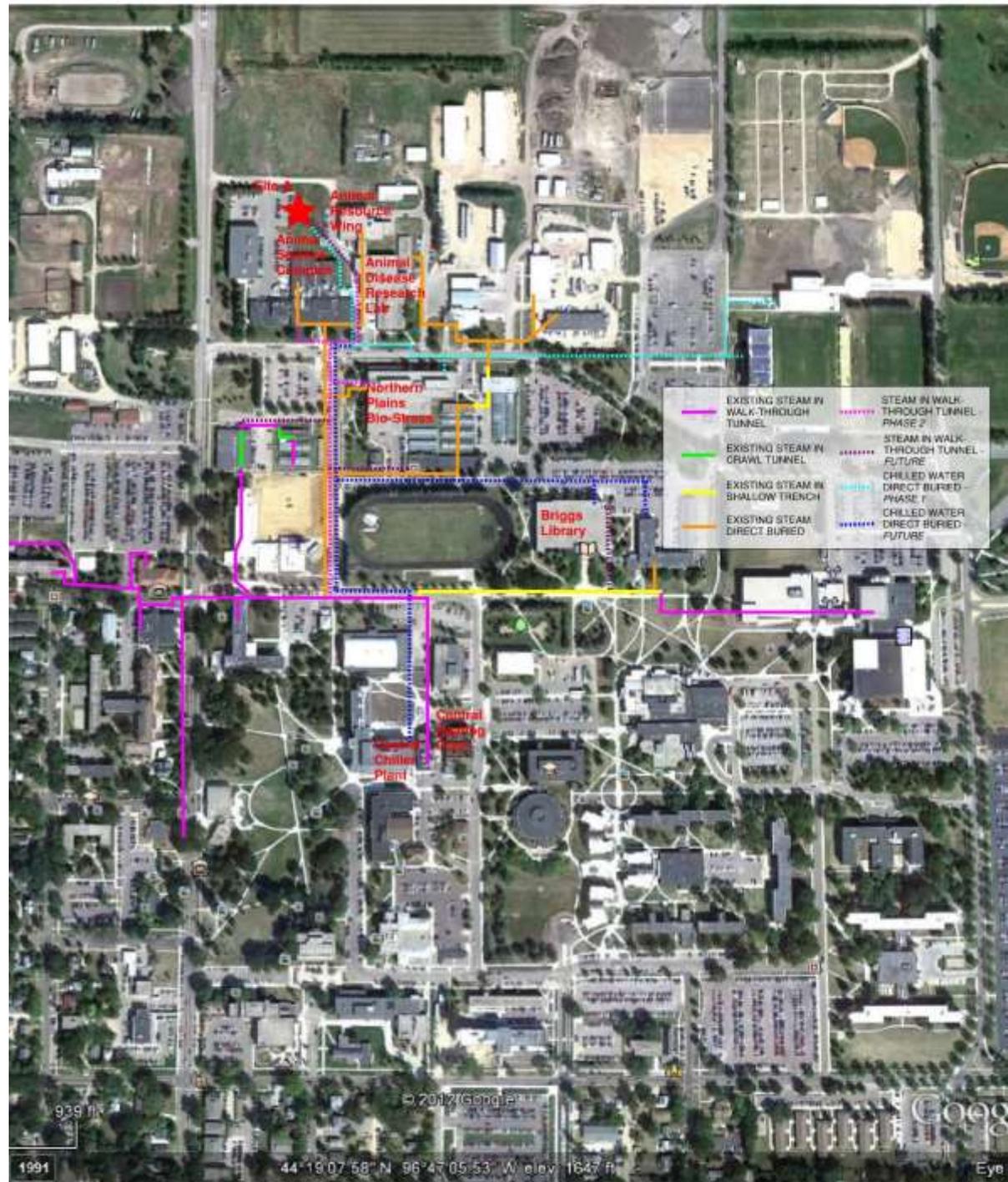


# Evaluation



# Evaluation

- Northwest Part of Campus
- Research Centers which were utilizing air cooled condensers provide base loading

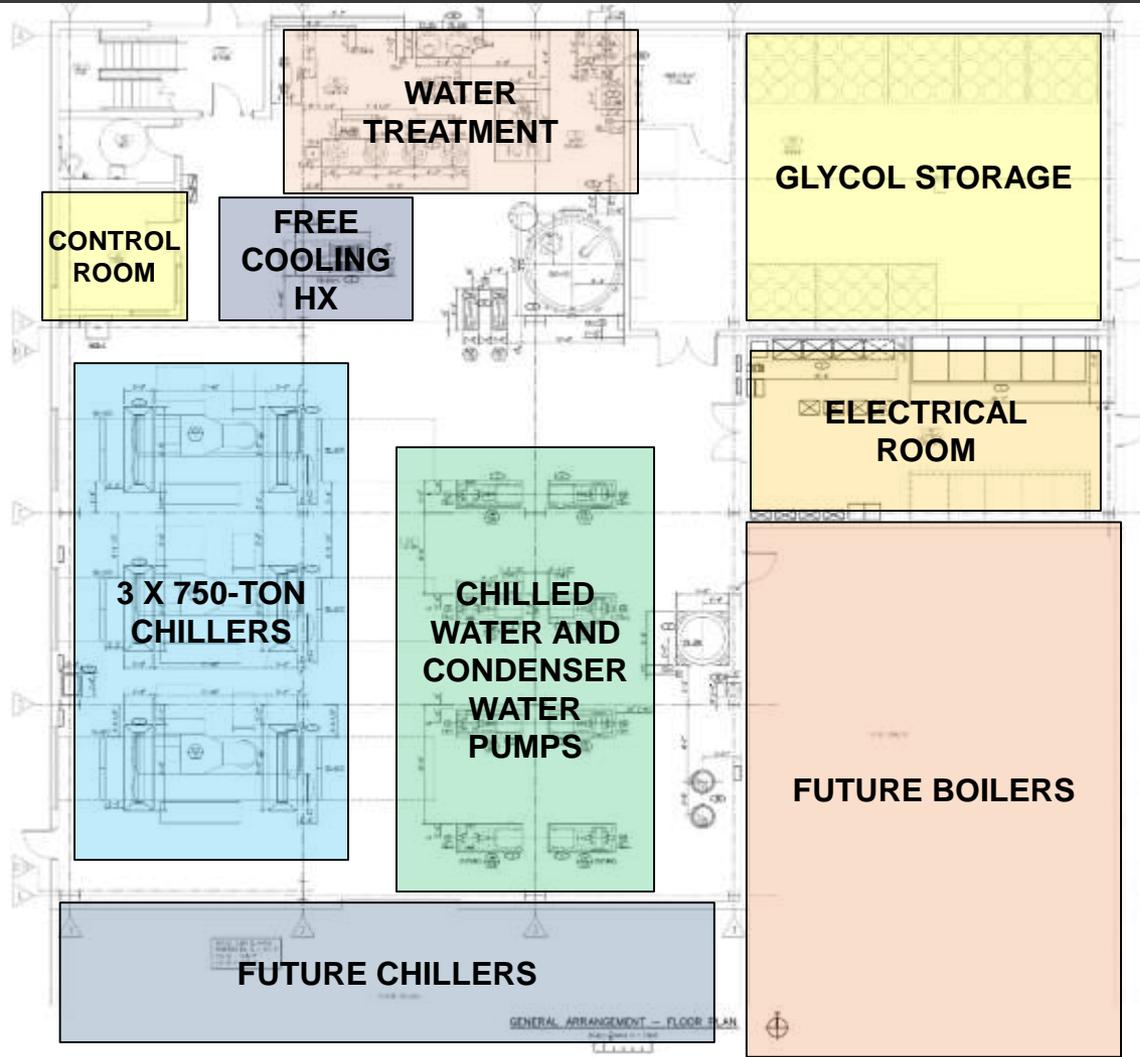


# Construction

- **Football Stadium construction moved up. Changed Distribution System installed Day 1.**
- **New Precision Ag Building announced the week prior to factory testing the chillers. Plant went from N+1 to N-all most meet peak.**



# Plant Design





# Construction





# Construction PPT Piping

---





# Construction

Most of the piping was fabricated at the factory to minimize the on site fusion welding.





# Construction

Equipment connections at chillers and pumps were steel.





# Construction

Extensive filtration to maintain water quality

---





# Construction

---



## Free Cooling Heat Exchanger



## Cooling Tower Drain Down Tank

# Construction

---



# Comparison

## Cooling Degree Days

- 2015 – 526
- 2016 – 591
- 2017 – 501

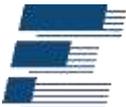
## Electrical (Consumption and Demand)

## Water Use

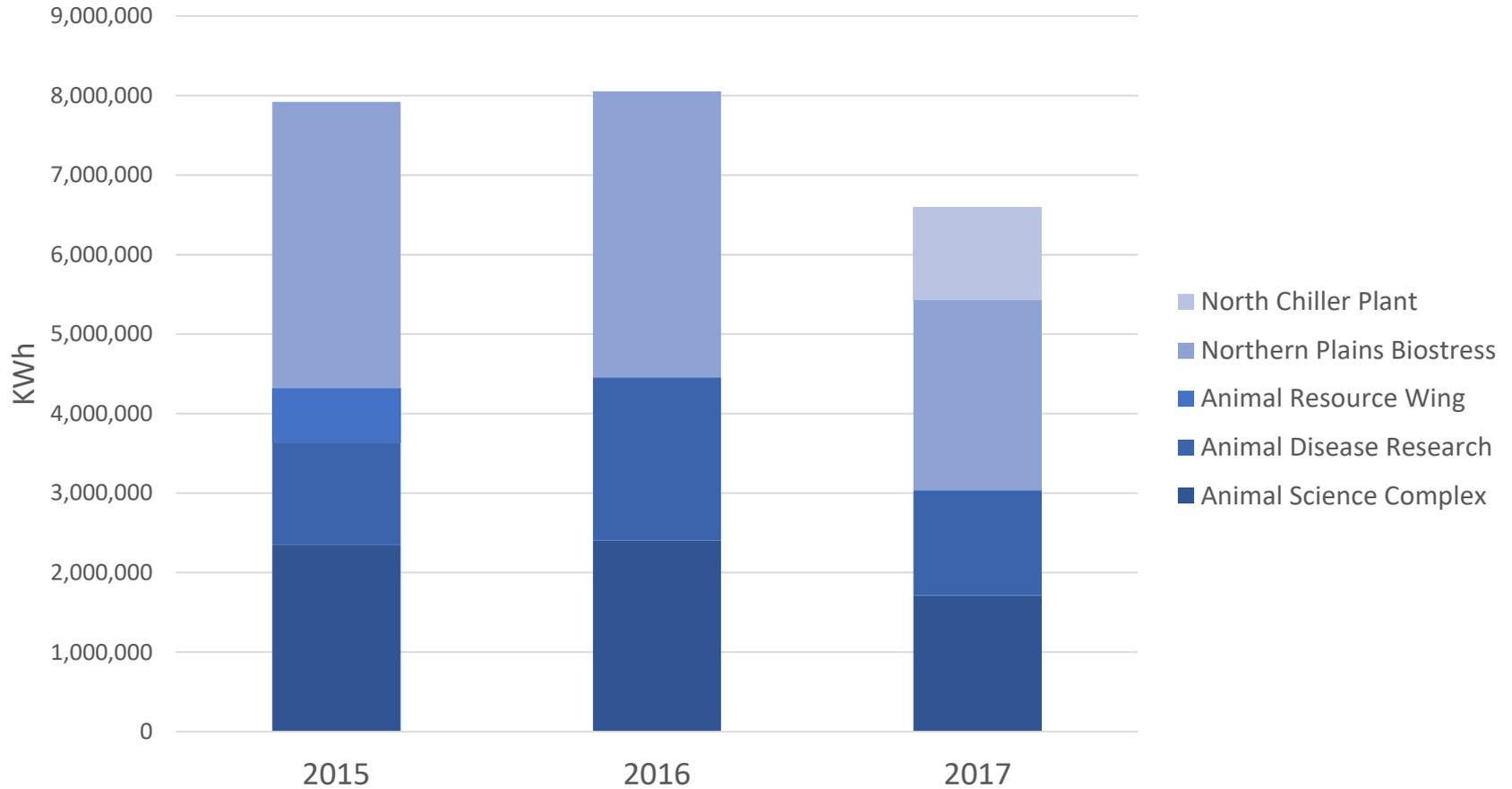
- Air cooled chillers were sprayed with water to increase capacity.

## Sewer Use

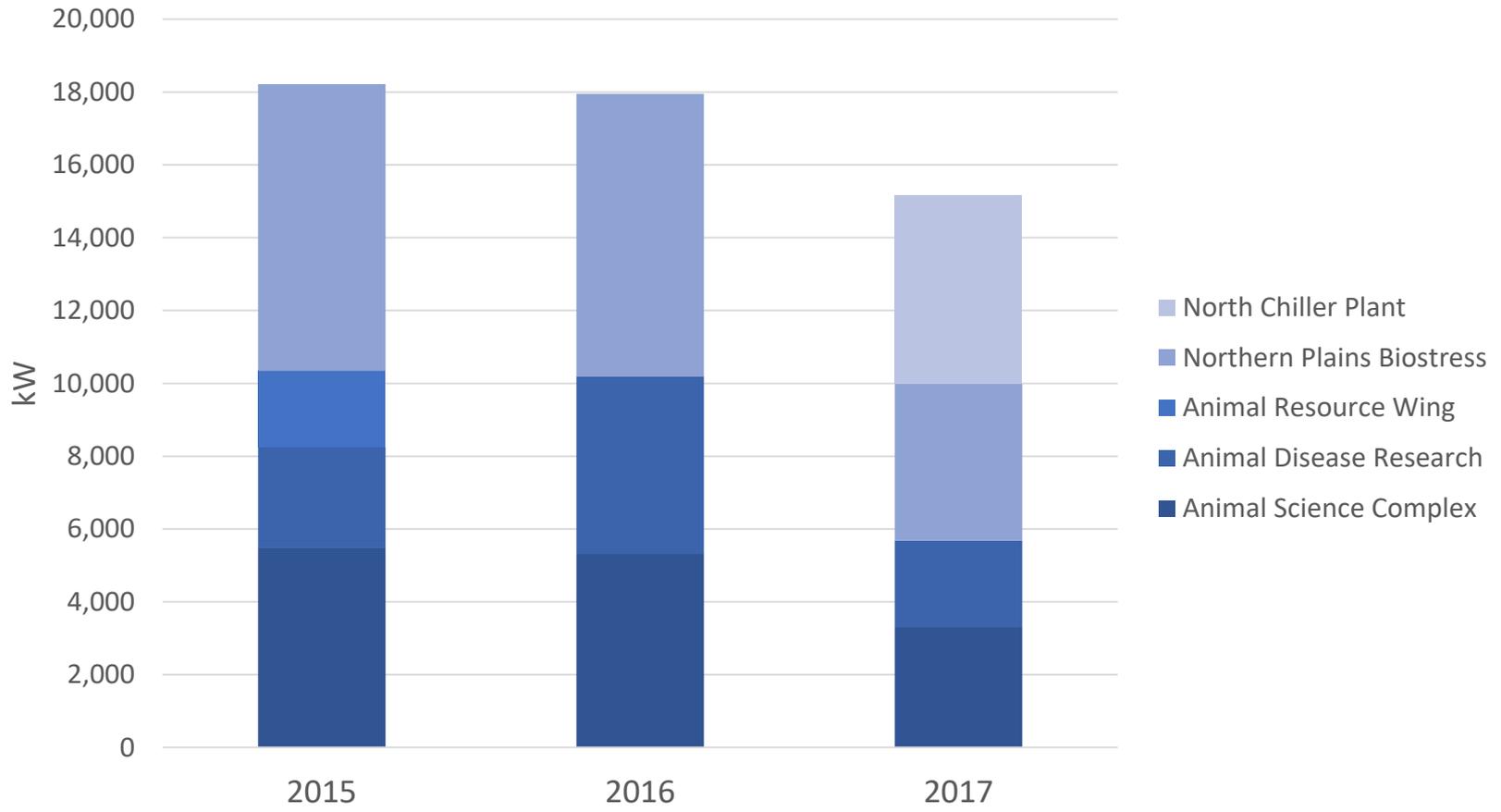
- New Plant does not pay sewer charge for evaporated tower water (Make-up minus blowdown).



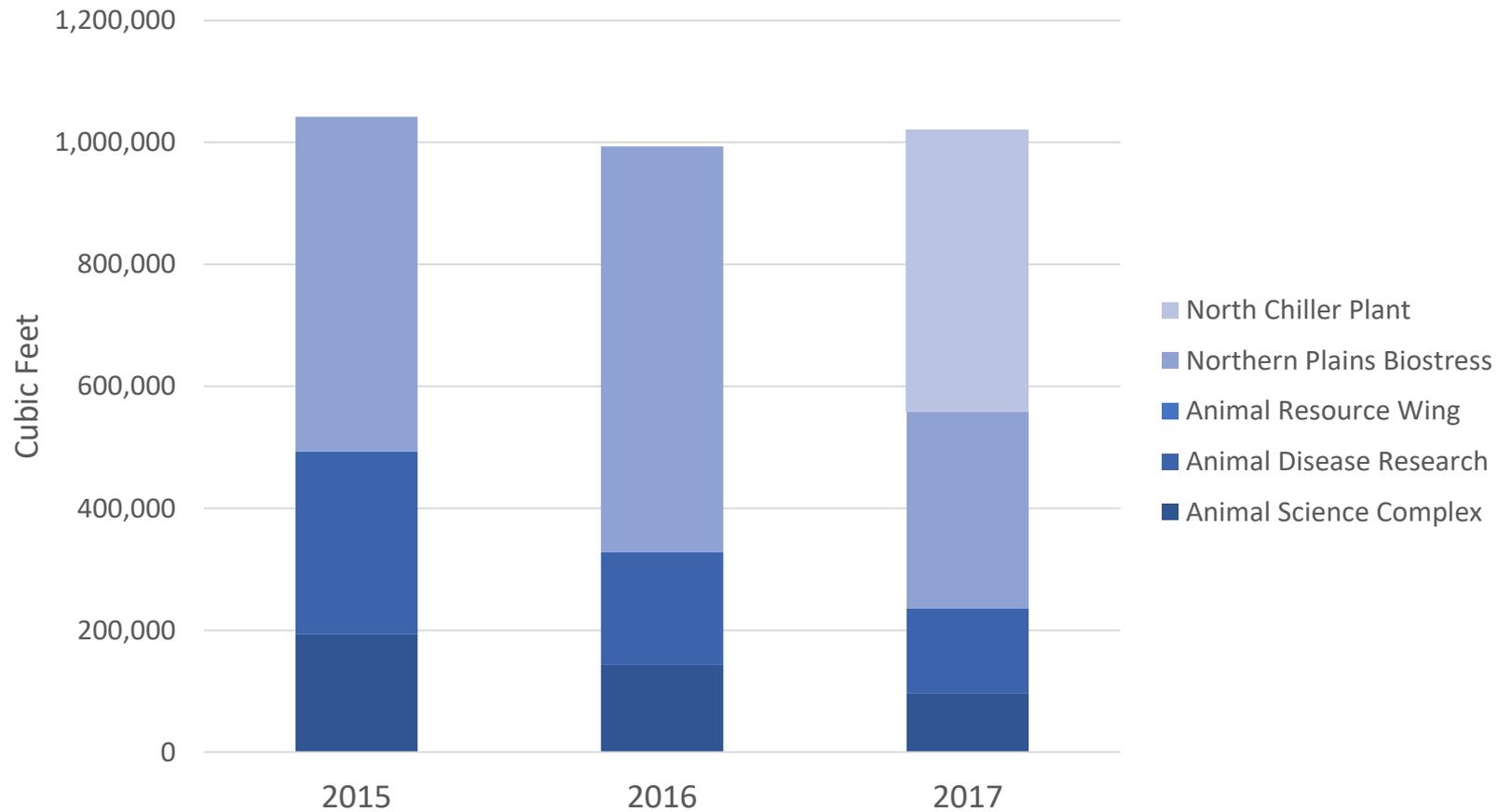
# Electrical - Consumption



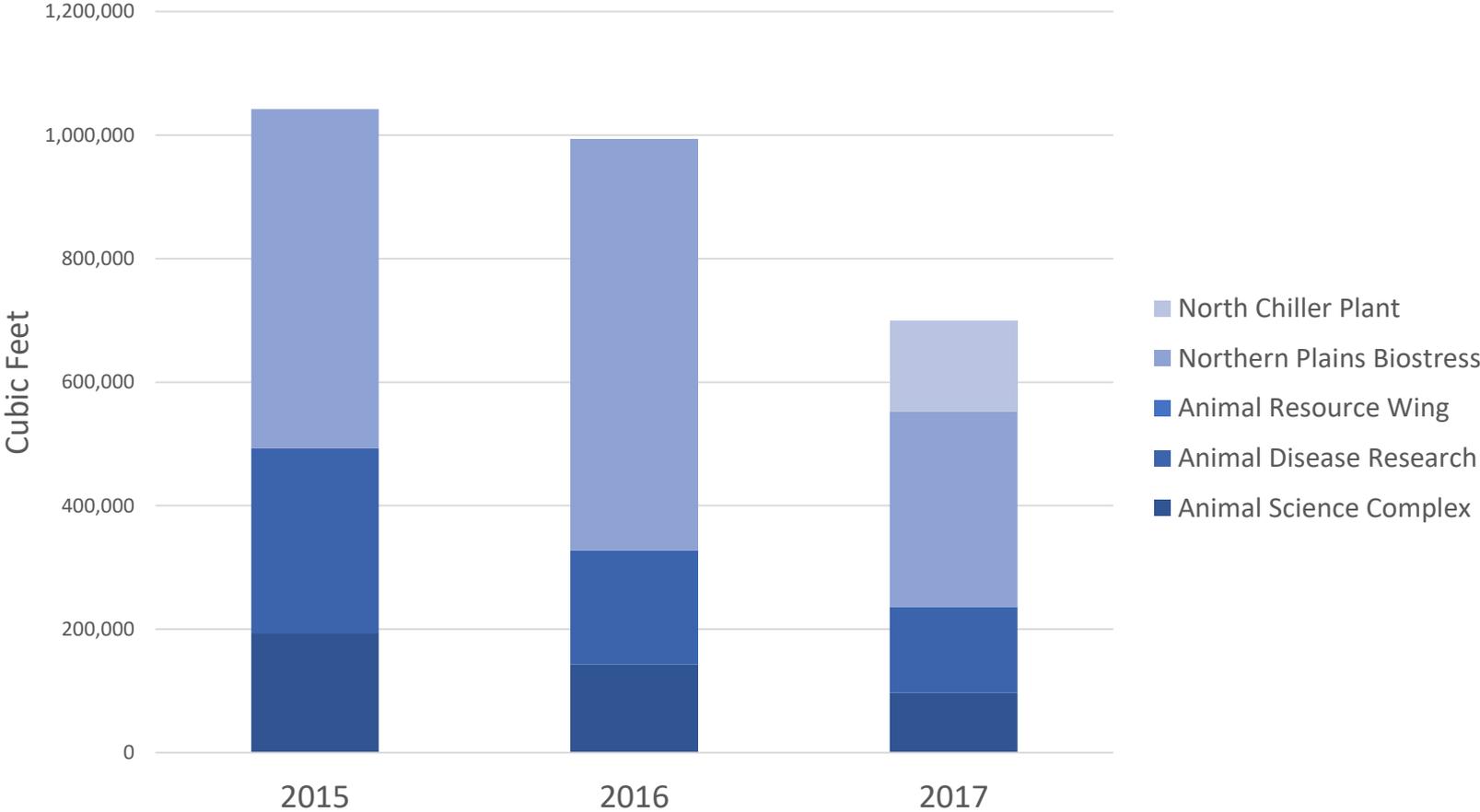
# Electrical - Demand



# Water Use



# Sewer Charge



Savings  
Summary

---

Annual Total Savings  
\$169,310

---

Electrical Consumption –  
16.7%

---

Electrical Demand – 16.7%

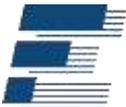
---

Water Use – 2%

---

Sewer Use – 32.9%

---



# Total Plant Energy Use

	<b>kWh</b>	<b>Btu</b>	<b>ton-hour</b>	<b>kW/ton</b>
January	12,726	4,999,936	417	30.543
February	24,910	104,000,000	8,667	2.874
March	19,549	134,000,128	11,167	1.751
April	41,656	489,999,872	40,833	1.020
May	100,701	1,332,000,000	111,000	0.907
June	204,360	3,103,000,064	258,583	0.790
July	345,016	5,542,579,840	461,882	0.747
August	259,728	4,388,170,176	365,681	0.710
September	219,962	3,430,939,584	285,912	0.769
October	54,493	785,000,448	65,417	0.833
November	10,680	48,000,000	4,000	2.670
December	9,669	9,999,360	833	11.604
	<b>1,303,450</b>	<b>19,372,689,408</b>	<b>1,614,391</b>	<b>0.807</b>

Peak load – 1,050 Tons instantaneous  
Sustained Peak - ~800 Ton





**FARRIS ENGINEERING**

Questions