# YOUR EMISSION IN CONTROL



### Pollutioncontrol

Think of emissions levels for fine dust or NOx but also for greenhouse emissions like CO2. Array ers solutions to control various emissions.



### Odorcontrol

The sources of our odor solutions are related to industrial processes like (industrial) bakeries, nut roasting or asphalt production facilities



### Heatrecovery

Energy efficiency is a simple method to reduce the use of natural resources and the related emissions. Energy efficiency also reduces cost!



### Noise control

llowable noise emission levels are clearly ated by the government. Industrial stallations have to meet these noise levels.

# BALANCE OF PLANT SOLUTIONS

### CHP Design, Engineering, Manufacturing, Integration

### Keys to success in CHP BoP Solutions

- Be flexible
- Think creatively
- Thorough investigation of site
- Know & understand equipment required
- Minimize impact to building space
- Team partner relationship approach

## **Confined Space** CHP challenges

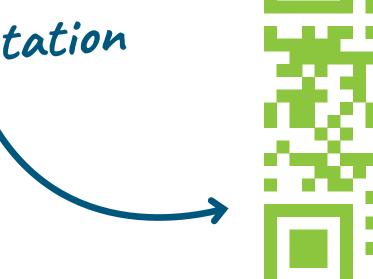
- Power density
- Back pressure
- Noise limits
- Thermal energy Pollution targets
- Ducting/stack integration
- Radiant energy

presentation

### **ARRAYINDUSTRIES.COM**

1,500+ Greenfield 100+ Brownfield/retrofit Multiple generataor exhaust flows into single pipe ORC integration

Available space







Site assistance

**Client:** Utrecht University (UU)

#### Solution:

- Balance of Plant: ► SCR's
- Tailored urea delivery system
- Rupture Disks ▶ EGHE's

**Benefits:** 

### Case study #2: Canadian Healthcare Provider

**Client:** 

# Challenge:

# Solution:

- of Plant:
- SCR & OxiCat's
- EGSB integration
- ▶ Silencers

#### **Benefits:**

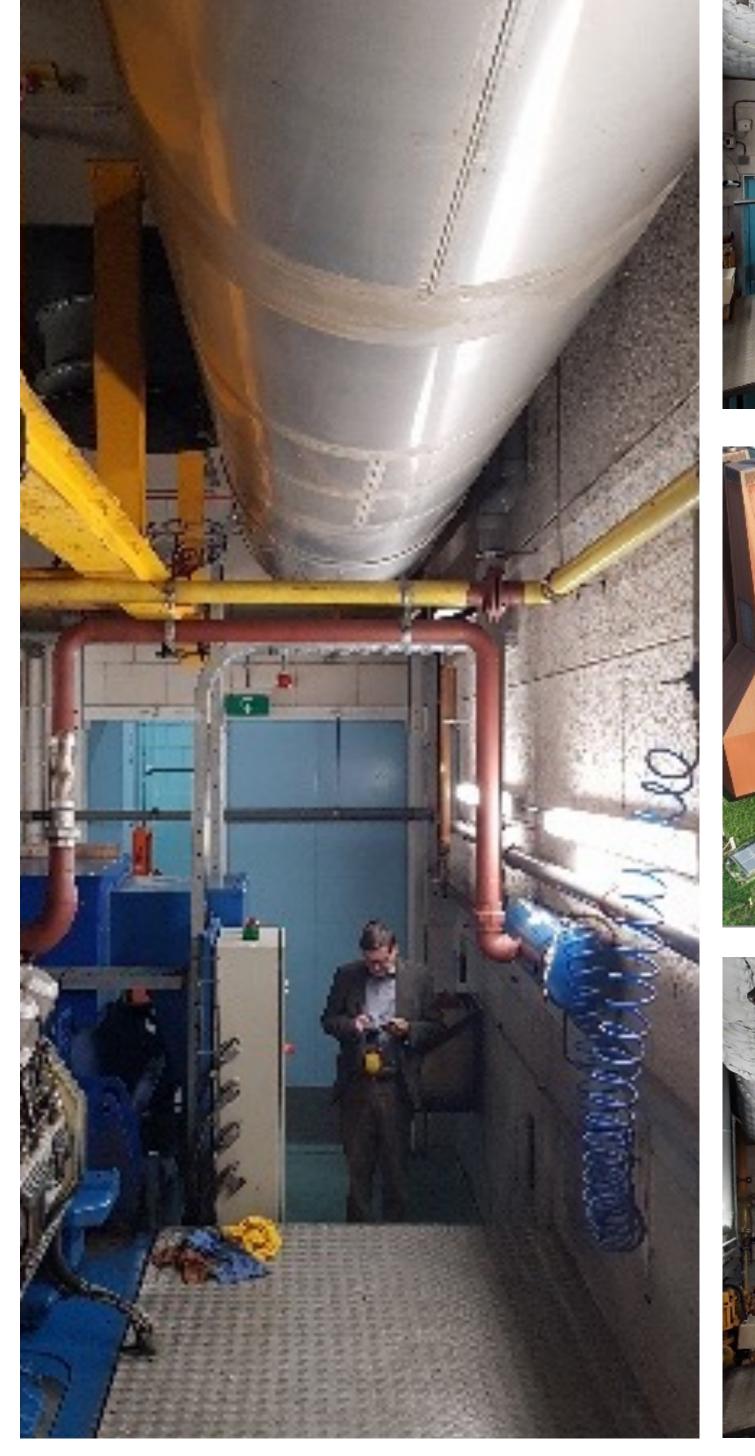
### Case study #1: **Utrecht University**

Location: Utrecht, NL

Resonance & absorption silencers Existing stack integration

Single point of contact Lower system back pressure

#### Challenge: New pollution limits lew noise limit Small concrete rooms









Location: Hamilton, ON, CAN

Canadian Health Care Provider

New CHP units (13) to comply with new pollution limits utilizing existing footprint

Design, manufacture, integration of Balance

Urea tanks & remote fill systems

Thermal insulation Piping and stack integration

Increased kWe/efficiency output Lower system back pressure Radiant heat reduction Lower carbon footprint







