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The University of Texas at Austin
Utilities and Energy Management

THE EVOLUTION OF THE UT AUSTIN UTILITY PLANTS

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Presentation Objectives

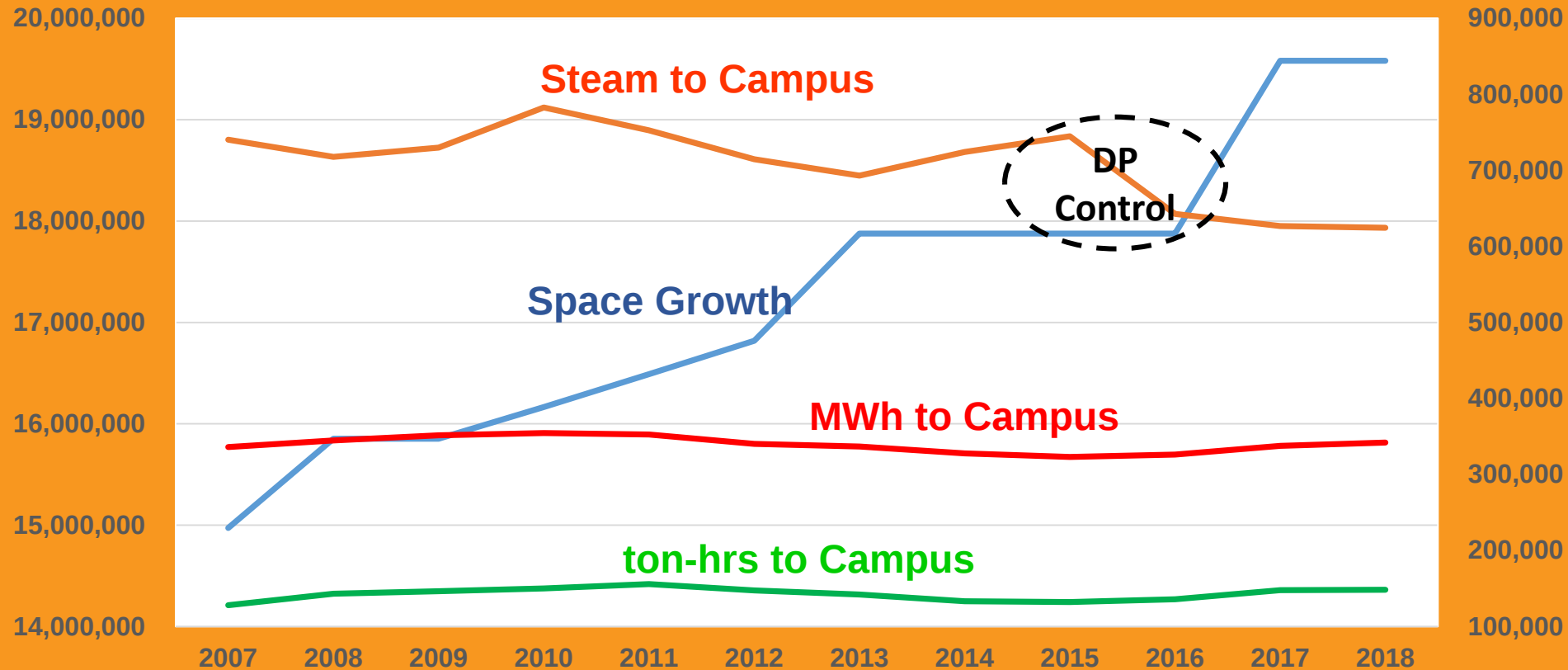
- UT Austin's Philosophy for Cooling
- UT's Actual Historical Performance
- Impact to Power Generation
- VFD vs Constant Speed
- Next Steps



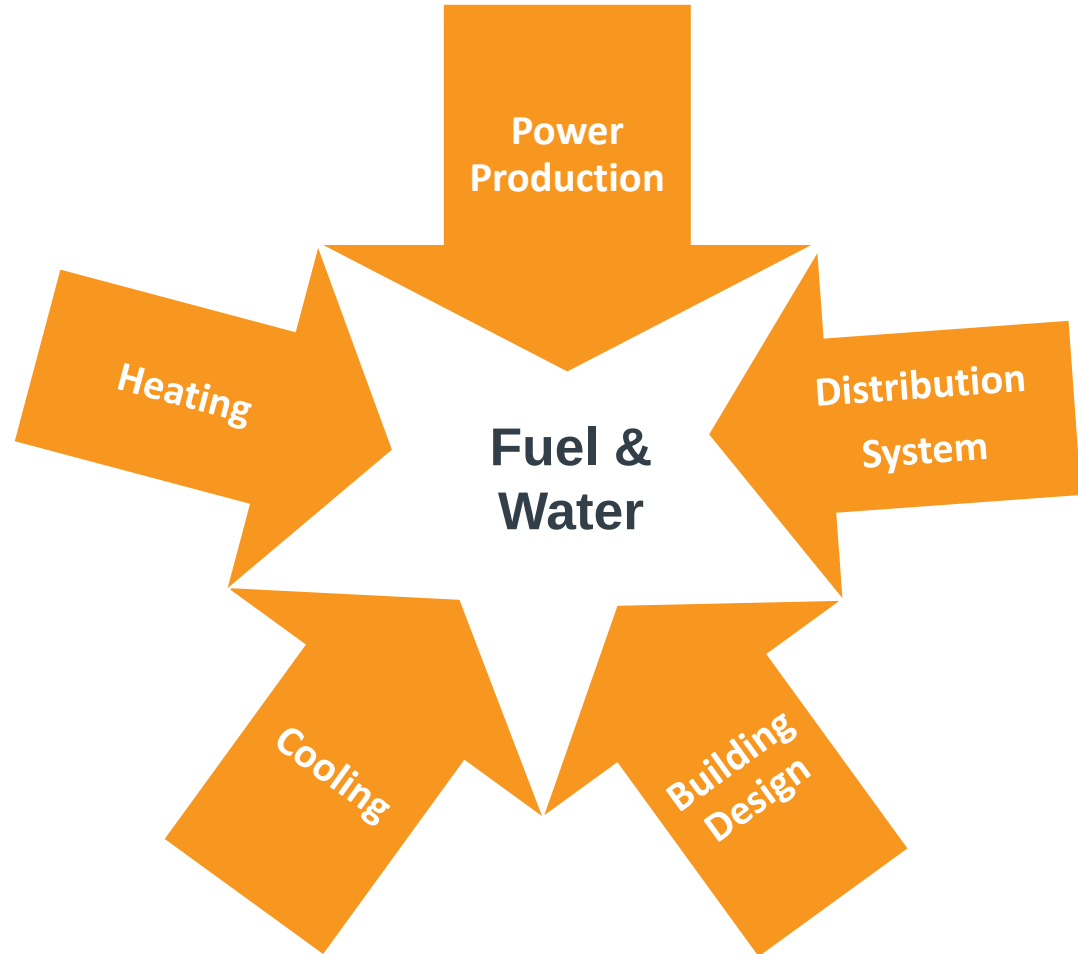
Plant Performance

GSF

X 1000



Holistic Approach to Total Energy



Evolution of Optimization

2007

45K Tons - Eliminate Steam Turbine Chillers, Add 15K Electric Chillers w/VFD's but no Optimization

Annual Average kW/ton = 0.84

15 million GSF

MW = 59, Tons = 29.3k, Steam 200k

2008

45k Tons - Start Optimizing 15K ton plant

Annual Average kW/ton = 0.80

15.9 million GSF

MW = 60, Tons = 33.1k, Steam = 190k

2009

Evaluate Distribution DP control and VFD Pumps at CS3

Annual Average kW/ton = 0.77

15.9 million GSF

MW = 62, Tons = 34k, Steam = 191k

2013

Optimize Multiple Plant Dispatch, Reduce DP to 10 to 4 psi (summer vs rest of year) (4 plants)

Annual Average kW/ton = 0.66

17.9 million GSF

MW = 61, Tons = 33.4k, Steam = 188k

2014 – 2017

Start Using 4 MG TES

4-year Average kW/ton = 0.66

18.3 million GSF

MW = 61k, Tons = 33.6k, Steam = 203k

2018 - 60k Tons

Add 15k All VFD Plant, Add VFD to 5k ton OM Chiller, Start Using 6 MG TES

Annual Average kW/ton = 0.615

19.6 million GSF

MW = 65, Tons = 38.3k, Steam = 240k

Total
Cumulative

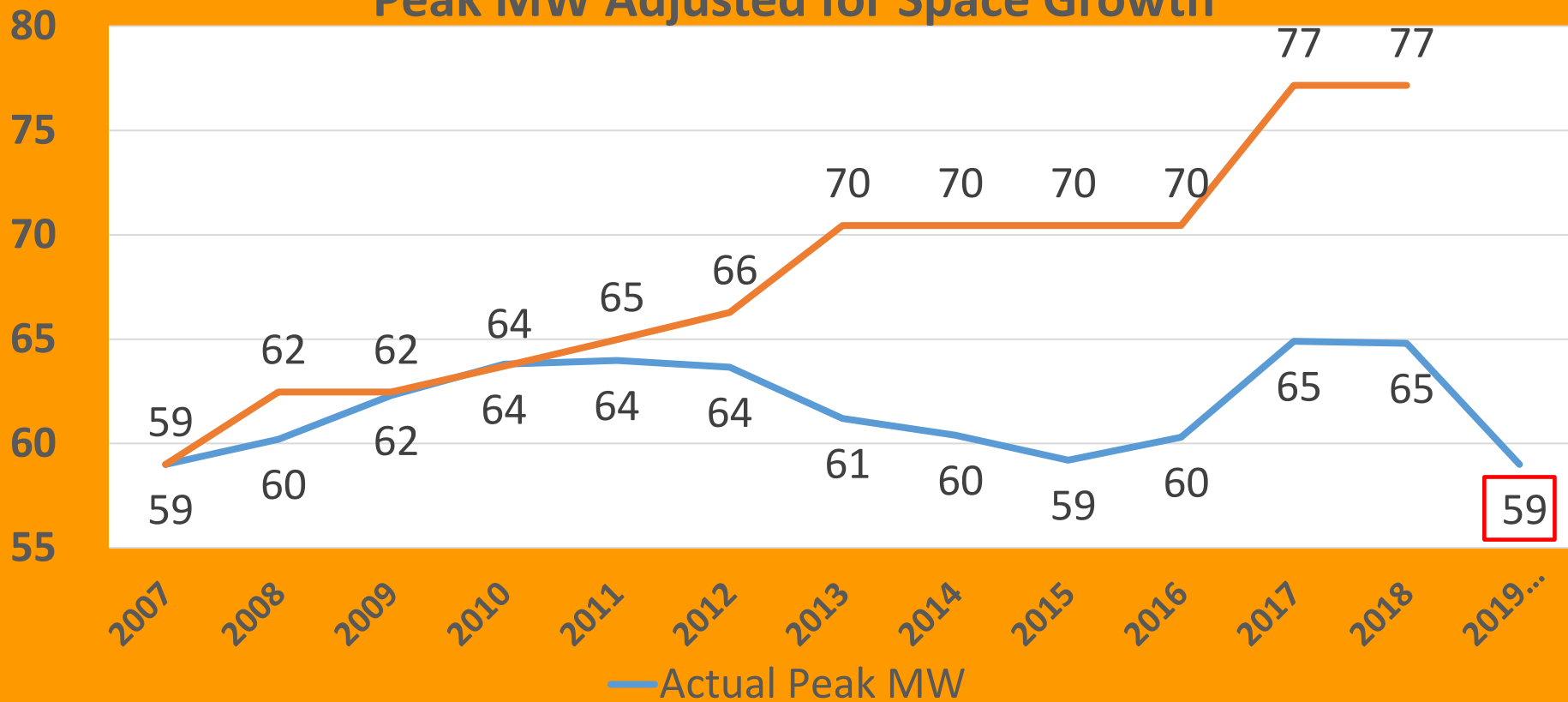
Saved:

509.6K MWh

\$21.3 Million

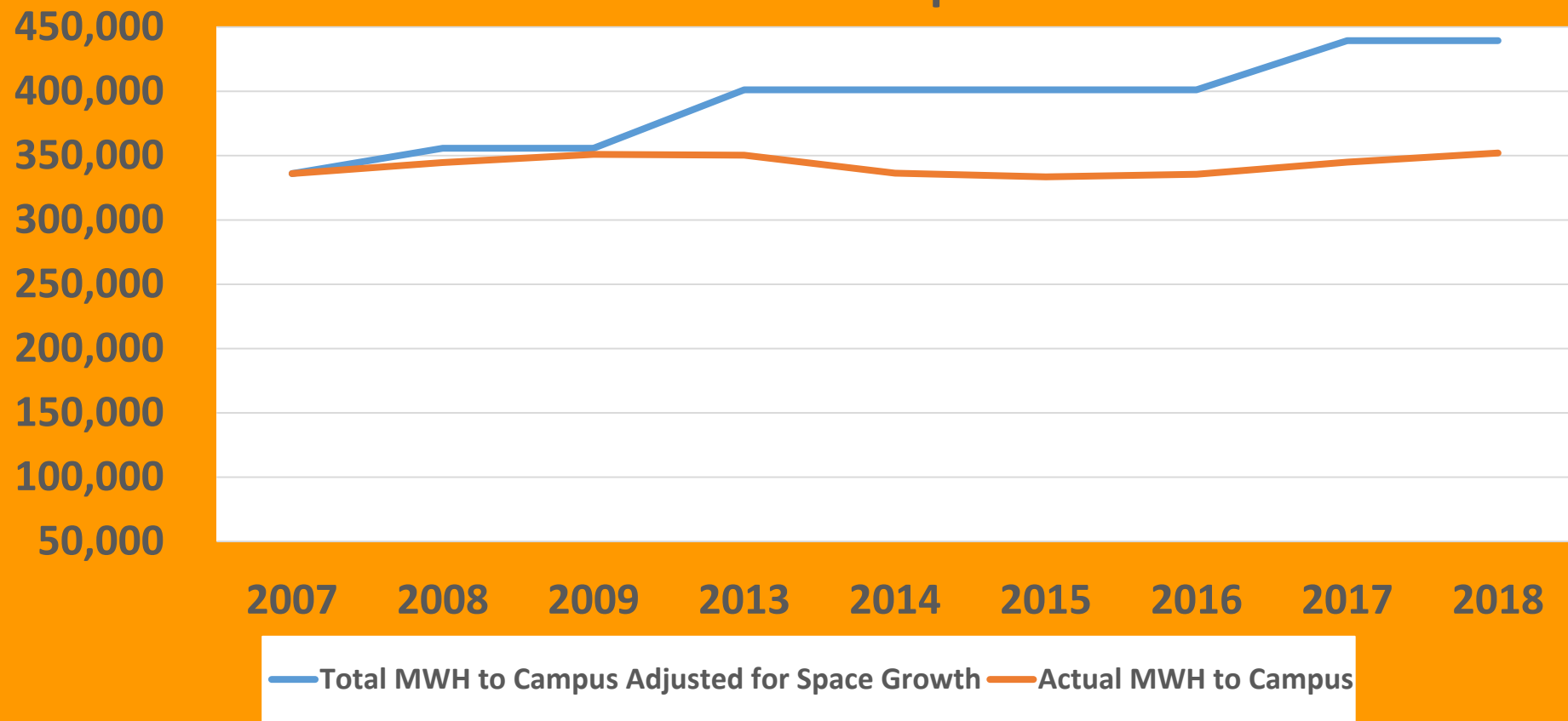


Peak MW Adjusted for Space Growth



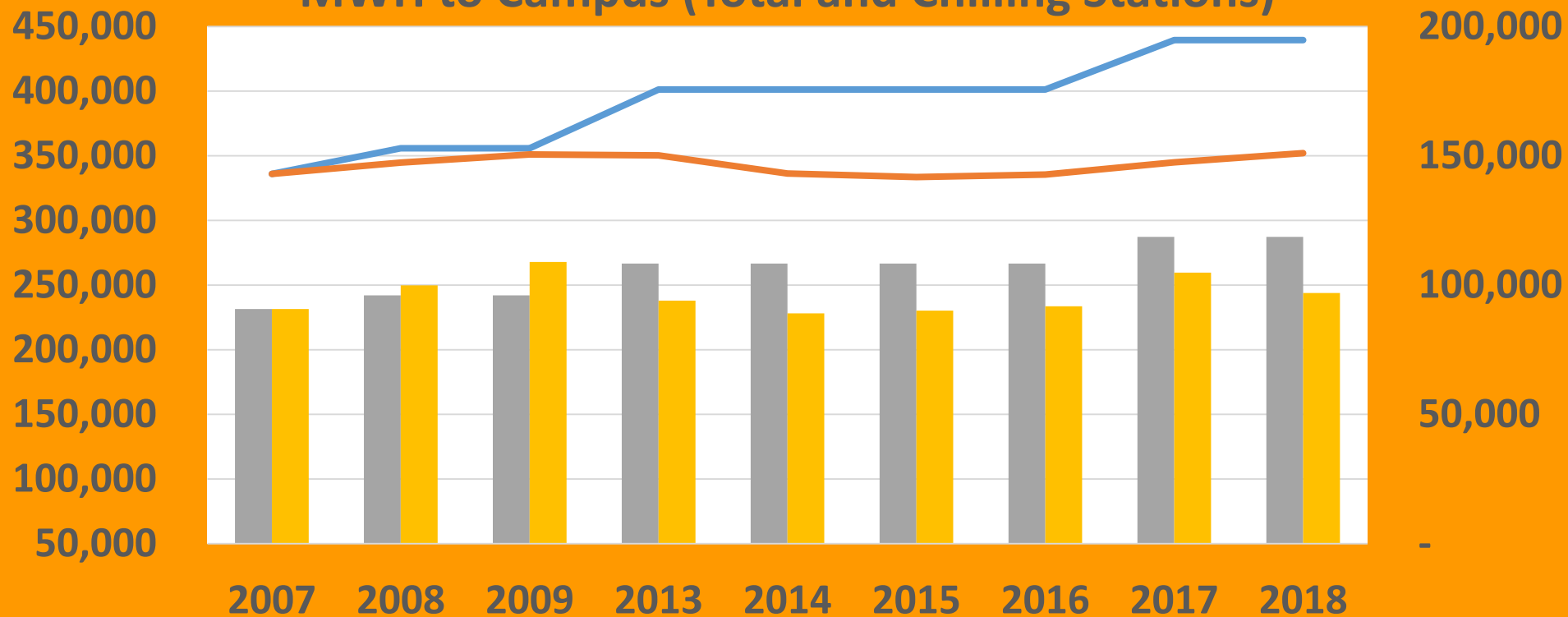


MWH to Campus





MWH to Campus (Total and Chilling Stations)



■ MWH to Chilling Stations Adjusted for Space Growth

■ Actual MWH to Chilling Stations

— Total MWH to Campus Adjusted for Space Growth

— Actual MWH to Campus

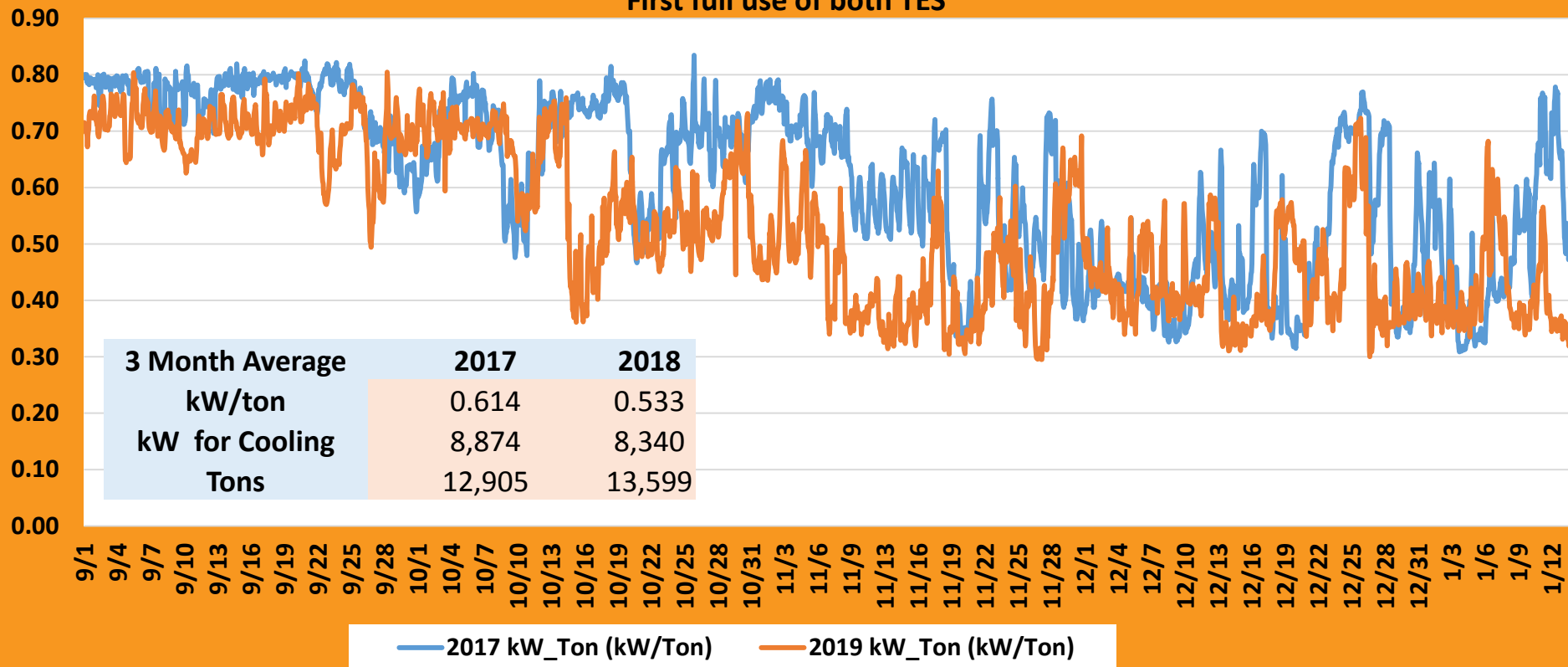
Performance To Date vs Last Year

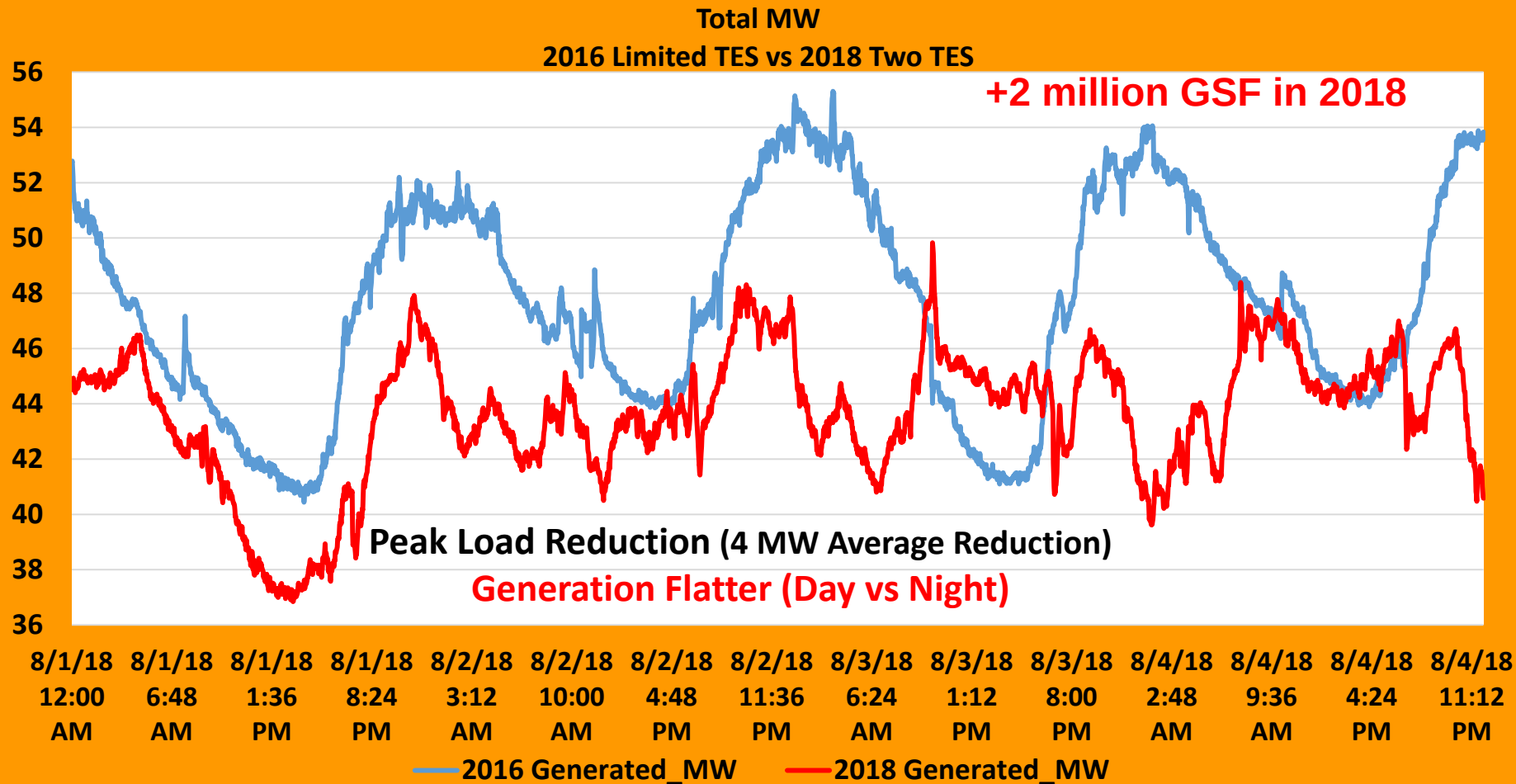
- Using Both TES for First Time (80,000 ton-hrs)
- Started TES & Chilling Station Optimization
 - Working through transitions:
 - Charging to Discharging & Vice Versa
 - Multiple Chilling Station Dispatch
 - Optimize Power Generation vs Chilled Water Production
 - Shift load to Nighttime – Increase Electrical Generation Efficiency (~3% Better)
- Peak Electrical Load and Cooling Load is August to September
 - Peak Power = 59 MW vs last year at 65 MW
 - Peak Cooling Demand = 34,118 vs last year at 38,300 (includes TES Dispatch)
 - **30,000 tons are Spare (CS3, CS4 & 5-2500 ton Chillers at CS7)**

**Goal is to
Absorb Campus
Growth With No
New Plants**



2017 vs 2019 First full use of both TES







Campus Skipping

OAT 59.8 °F

OAH 41 %

WET BULB 48.0 °F

CHLRMODE ON

LOOPMODE ON

UT Austin

UT Austin Distributed Chiller System

Campus Demand

UT CHW Demand Flow	22,136.0 gal/min
UT CHW Demand Tons	8734.5 Tons
UT CHW Chlr Tons	6661.5 Tons
UT CHW TES Tons	2073.0 Tons

Chiller Station 5

Total Plant kW	0.0 kW
Total Plant Efficiency	0.000 kW/Ton
C55 CH1 EvapTons	0.0 Tons
C55 CH1 EvapFlow	3.0 gal/min
C55 CH2 EvapTons	0.0 Tons
C55 CH2 EvapFlow	3.0 gal/min
C55 CH3 EvapTons	0.0 Tons
C55 CH3 EvapFlow	6.0 gal/min

Dashboard

Chiller Station 4

Total Plant kW	0.0 kW
Total Plant Efficiency	0.000 kW/Ton
C54 CH1 EvapTons	0.0 Tons
C54 CH1 EvapFlow	0.0 gal/min
C54 CH2 EvapTons	0.0 Tons
C54 CH2 EvapFlow	0.0 gal/min
C54 CH3 EvapTons	0.0 Tons
C54 CH3 EvapFlow	2.0 gal/min

Thermal Energy Storage Tank 1

TESMODE	2
Total Plant Energy Use	137.4 kW
TES1 Pump Efficiency	0.022
Charge Flow	0.0 gal/min
Discharge Flow	6,042.0 gal/min
Thermocline	58.0 ft

Thermal Energy Storage Tank 2

TESMODE	0
Total Plant Energy Use	0.0 kW
TES2 Pump Efficiency	0.0
Charge Flow	0.0 gal/min
Discharge Flow	0.0 gal/min
Thermocline	9.0 ft

System Totals

UT CHW Total Flow	16,106.0 gal/min
UT CHW Total kW	2,305.5 kW
UT CHW Total Ton	6661.5 Tons
UT CHW Total kW/Ton	0.346 kW/Ton
C53 Total Ton	0.0 Tons
C54 Total Ton	0.0 Tons
C55 Total Ton	0.0 Tons
C56 Total Ton	3953.0 Tons
C57 Total Ton	2708.5 Tons
HDPE CHWS Flow	-3,332.0 gal/min
HDPE CHWR Flow	-3,440.0 gal/min

Chiller Station 7

Total Plant kW	913.1 kW
Total Plant Efficiency	0.338 kW/Ton
C57 CH1 EvapTons	1355.1 Tons
C57 CH1 EvapFlow	3,285.0 gal/min
C57 CH2 EvapTons	0.0 Tons
C57 CH2 EvapFlow	1.0 gal/min
C57 CH3 EvapTons	1353.4 Tons
C57 CH3 EvapFlow	3,216.0 gal/min
C57 CH4 EvapTons	0.0 Tons
C57 CH4 EvapFlow	0.0 gal/min
C57 CH5 EvapTons	0.0 Tons
C57 CH5 EvapFlow	2.0 gal/min
C57 CH6 EvapTons	0.0 Tons
C57 CH6 EvapFlow	1.0 gal/min

Dashboard

Chiller Station 6

Total Plant kW	1,255.0 kW
Total Plant Efficiency	0.318 kW/Ton
C56 CH1 EvapTons	0.0 Tons
C56 CH1 EvapFlow	0.0 gal/min
C56 CH2 EvapTons	2010.0 Tons
C56 CH2 EvapFlow	4,795.0 gal/min
C56 CH3 EvapTons	1943.0 Tons
C56 CH3 EvapFlow	4,789.0 gal/min

Dashboard

Turbine Inlet Cooling

GT8 AIC ZI	0.0
GT8 AIC Flow	146.0 gal/min
GT10 AIC ZI	20.0
GT10 AIC Flow	188.0 gal/min

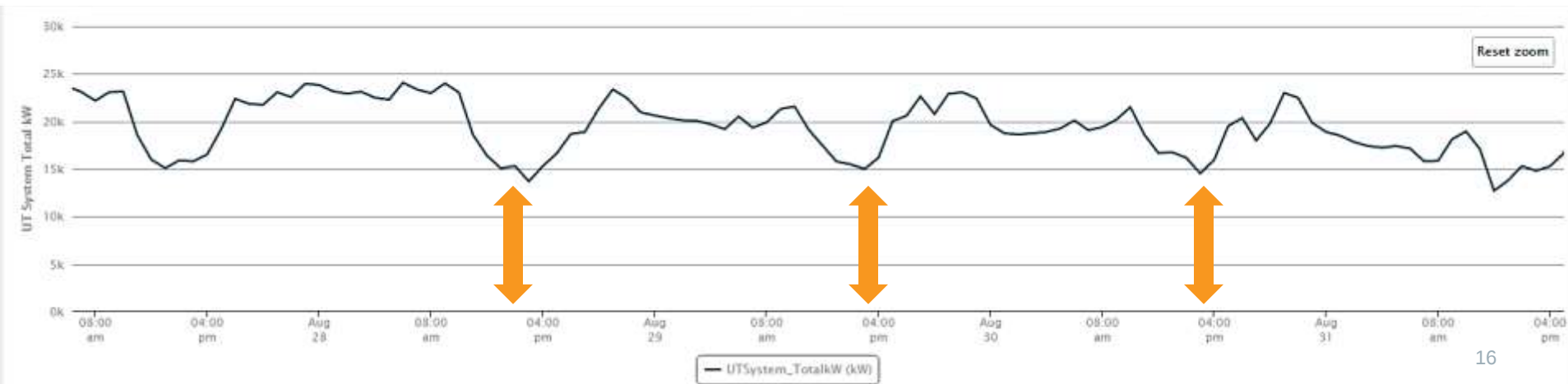
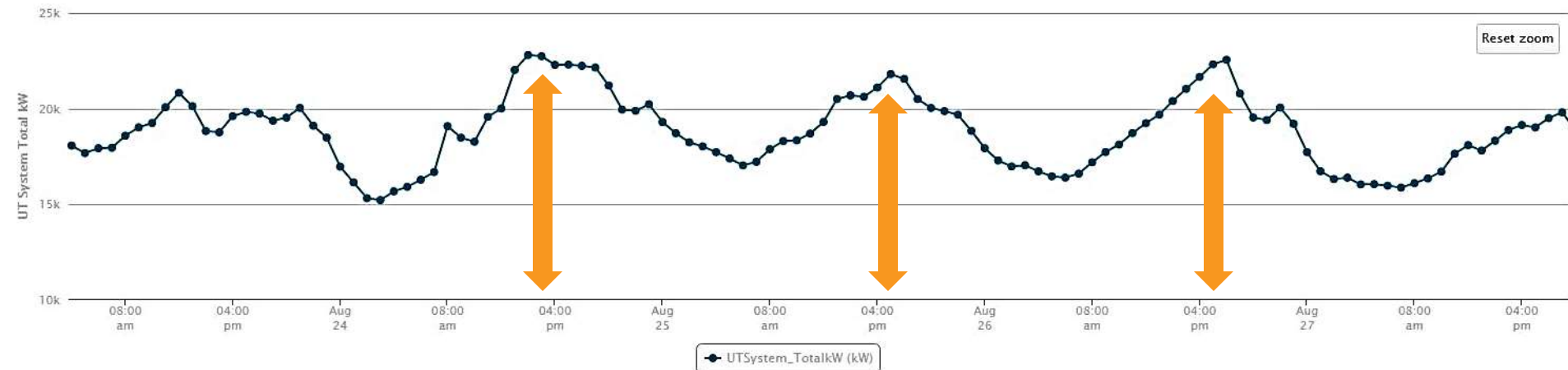
Chiller Station 3

Total Plant kW	0.0 kW
Total Plant Efficiency	0.000 kW/Ton
C53 CH1 EvapTons	0.0 Tons
C53 CH1 EvapFlow	0.0 gal/min
C53 CH2 EvapTons	0.0 Tons
C53 CH2 EvapFlow	0.0 gal/min
C53 CH3 EvapTons	0.0 Tons
C53 CH3 EvapFlow	0.0 gal/min

Dashboard

OptimumLOOP®

UTSystem_TotalkW



Perform two regressions:

Campus Base MW Use

- More time of day and day of week driven
- Less weather driven

Chiller Plant MW Use

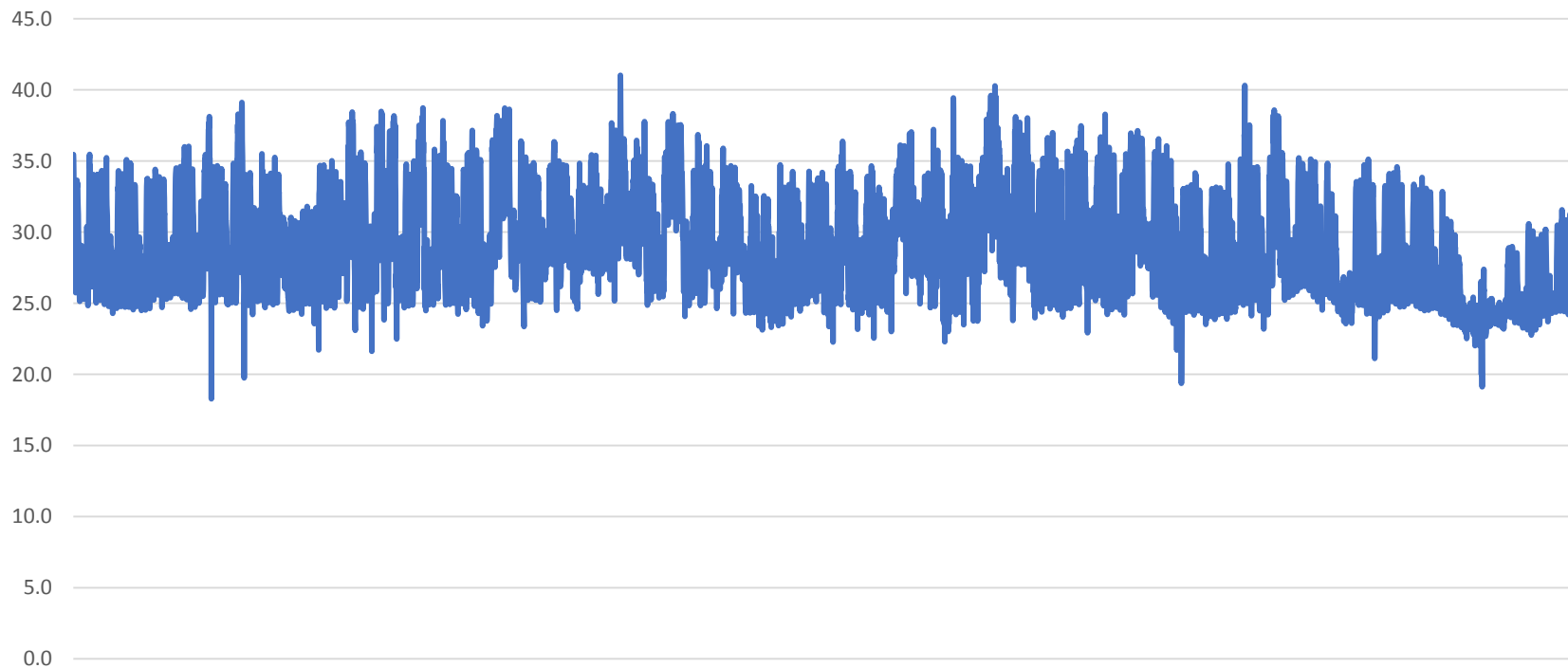
- Majority weather driven
- Less time of day and day of week driven



Sum together to get a total
predicted MW value



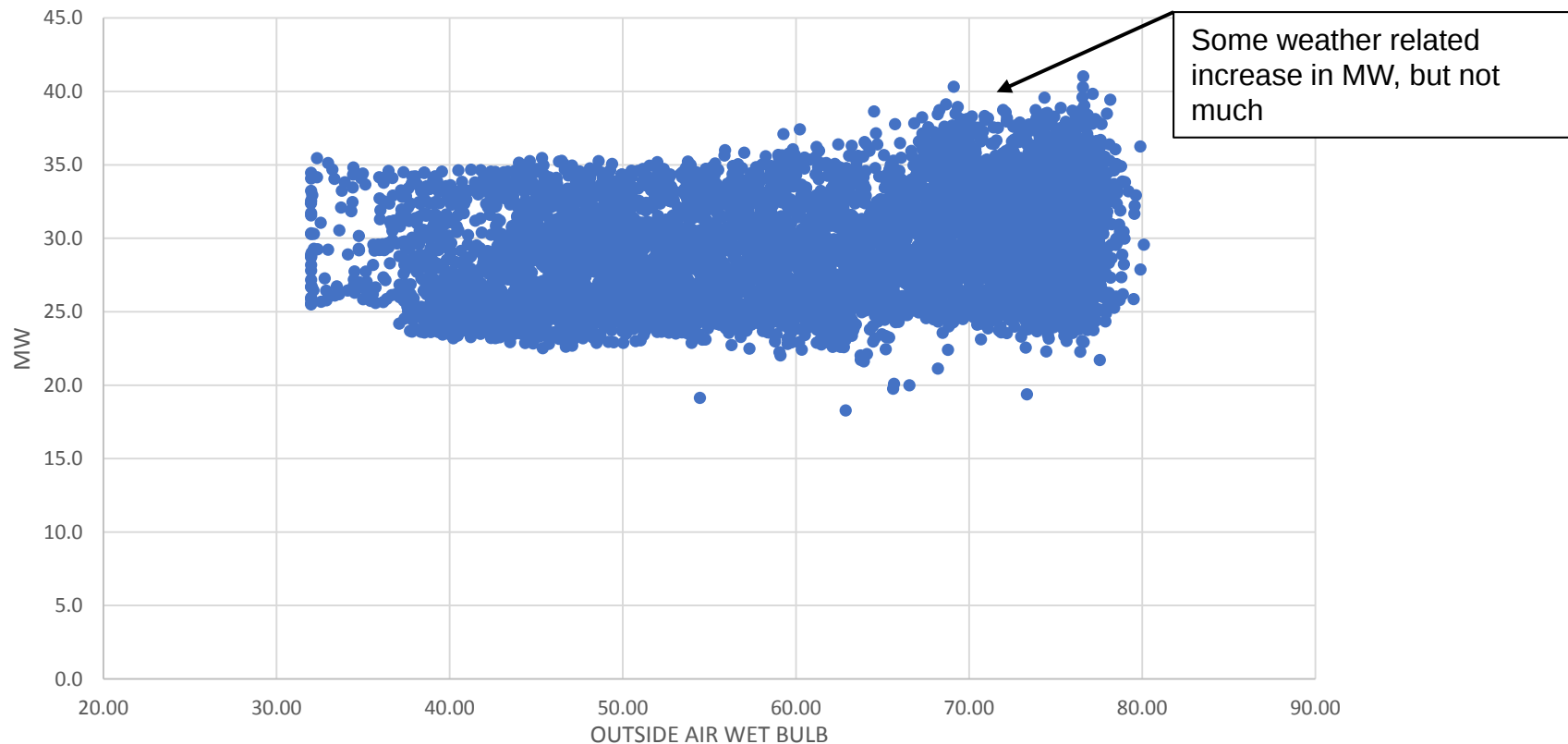
BASE MW LOAD (No chiller Plant)



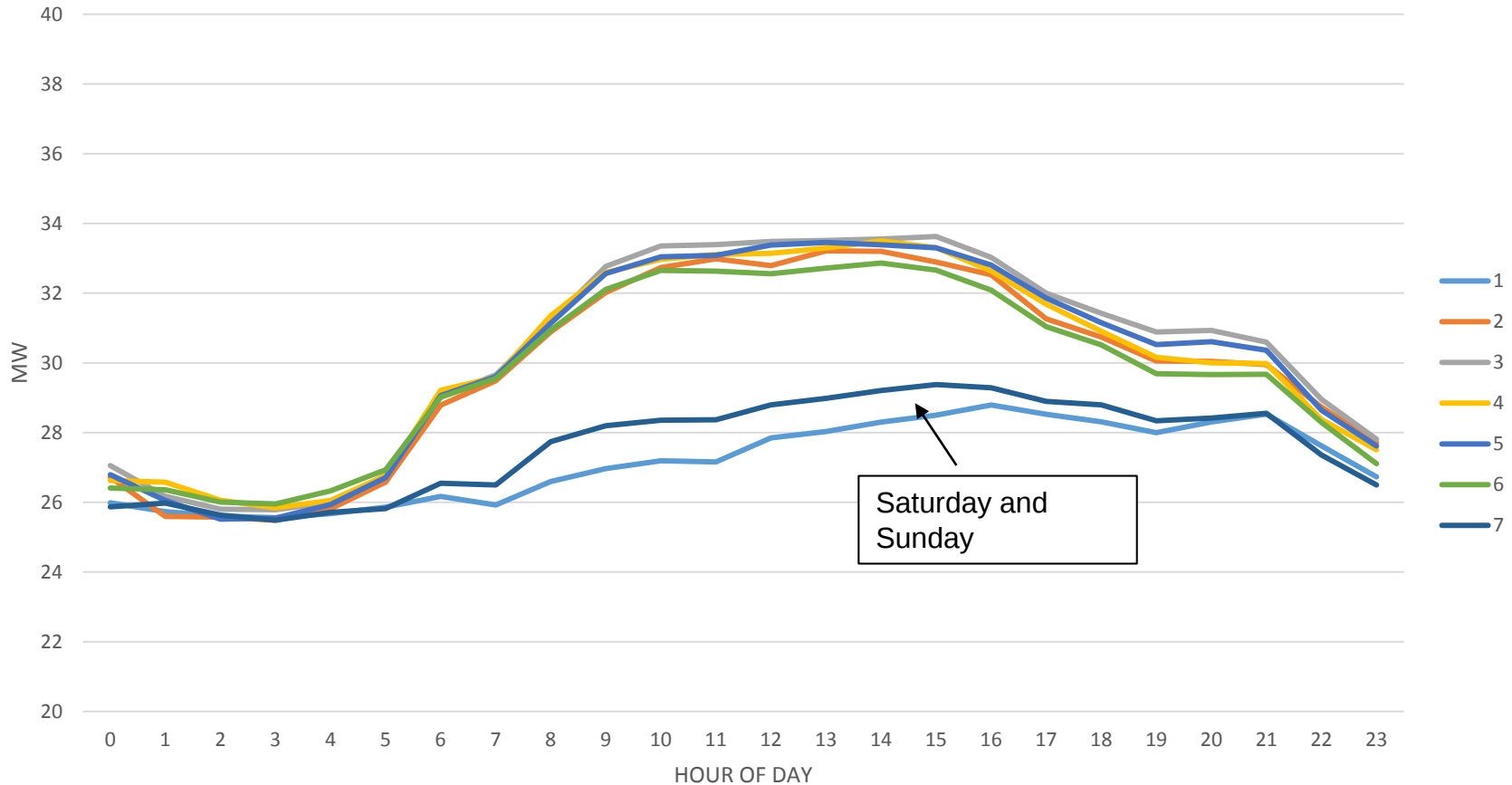
January – December



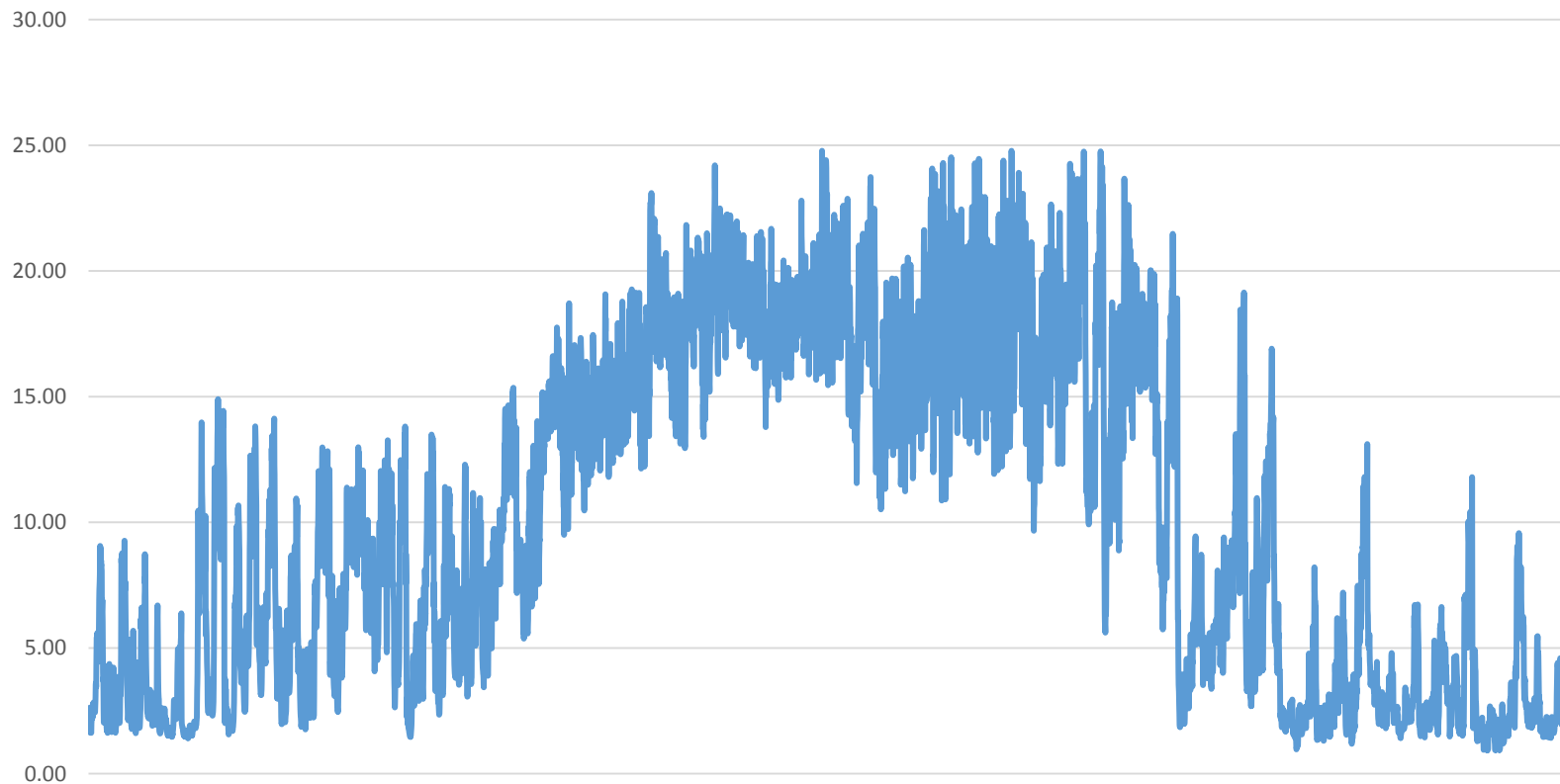
OAWB versus Base Campus MW (No Chiller Plant Load)



BASE MW LOAD – TIME AND DAY DEPENDENT



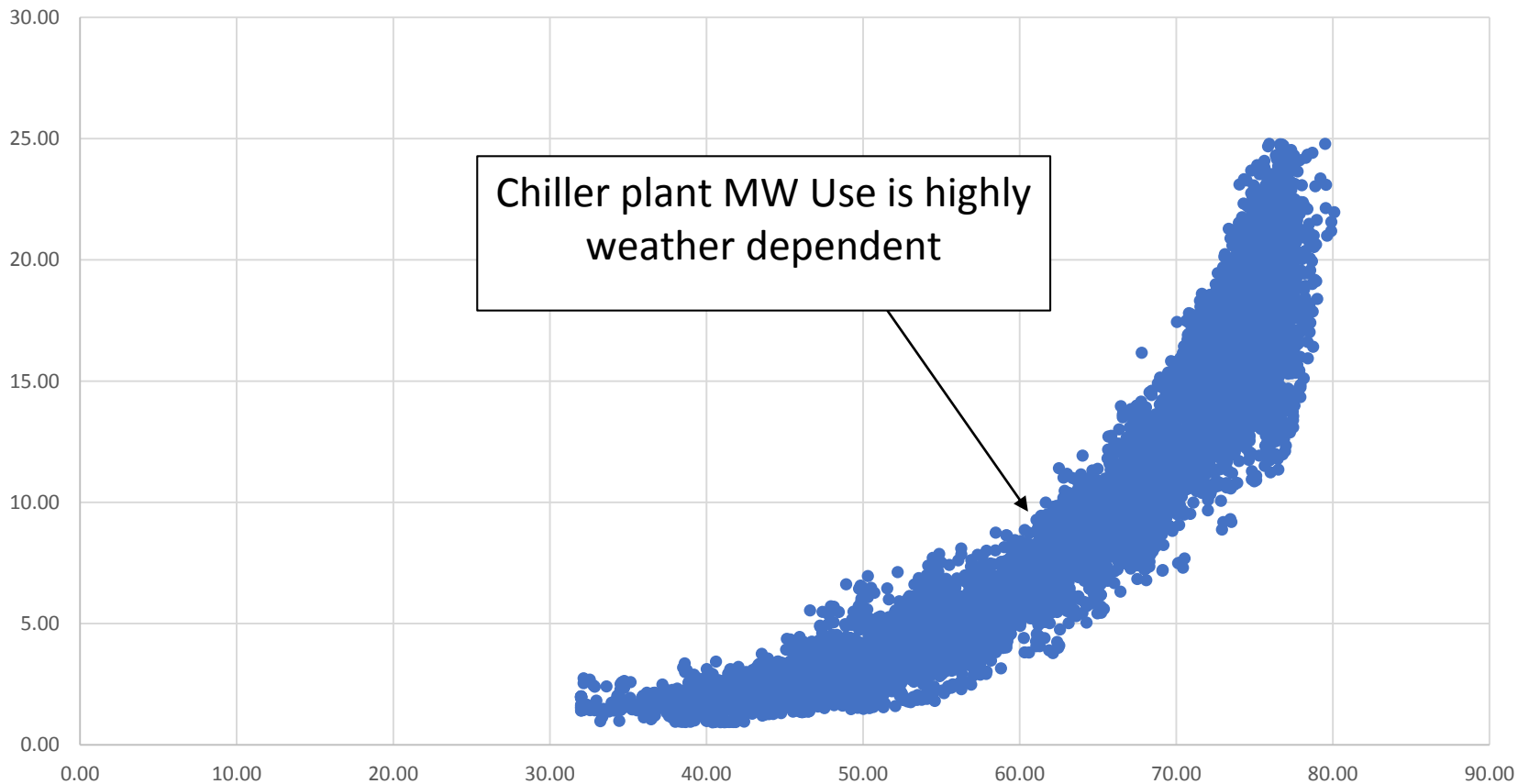
Chiller Plant MW Use - Year



January – December

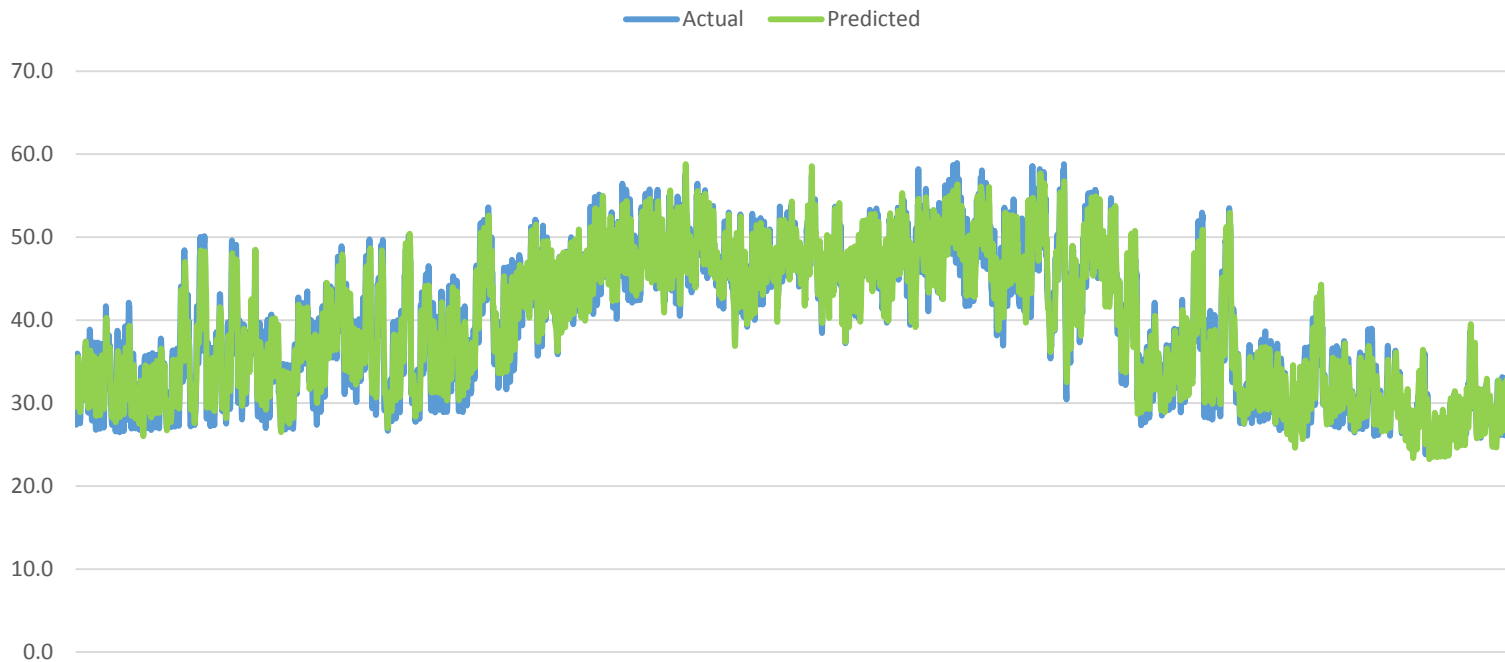


Outdoor Air Wet Bulb - CHILLER PLANT MW





UT Campus MW Actual versus Predicted



January – December

1. Accuweather offers 36 hrs of predicted Wet Bulb temperatures
2. We can forecast campus MW, Tons, number of chillers running, chiller add/shed events, TES discharge rates, TES charge rates, etc
3. From the data we can provide operators with a 36 hour look ahead for TES charging and discharging and chiller dispatch



Questions?

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