JIDEA2021

Powering the Future: District Energy/CHP/Microgrids

Sept. 27-29 | Austin Convention Center | Austin, Texas

Using Hydrogen-Fueled Gas Engine Generators to Reduce the Carbon Footprint of District Energy Power Plants and Systems

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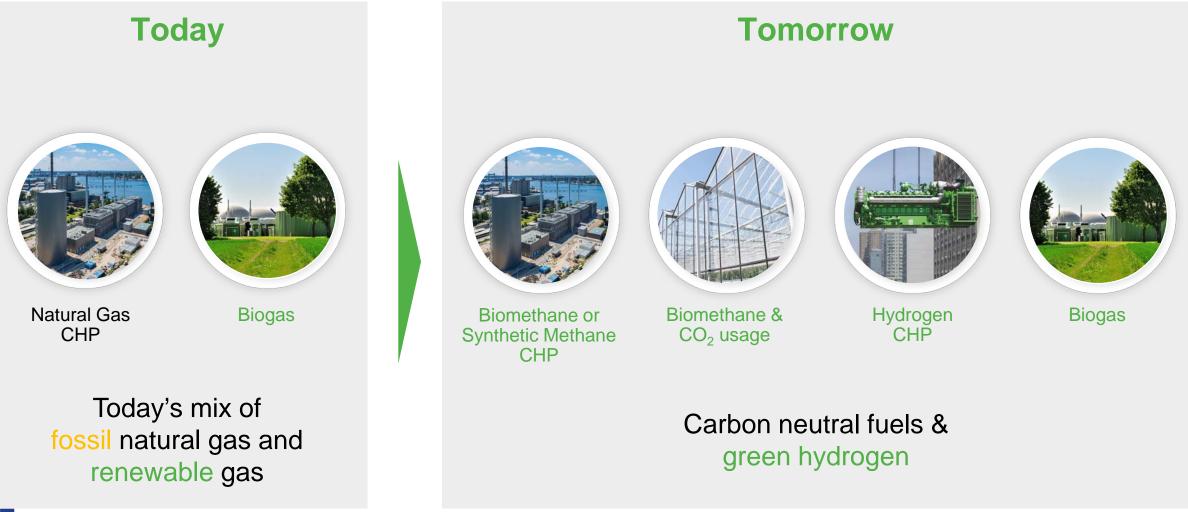
INNIO Jenbacher







Transitioning to 100% Renewable fuels





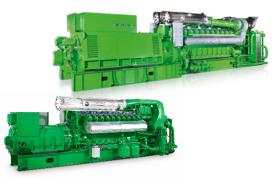


Hydrogen is not a new fuel









Coke gas (Profusa) COD 1998

H₂: ~50-70Vol% CH₄: ~20-25Vol% LHV: ~5 kWh/m³

Process gas (Krems) COD 1996

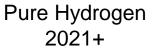
> H₂: ~15-17 Vol% CH₄: ~1.5 Vol% LHV: ~0.5 kWh/m³

Commercial operation

(challenges: gas quality variations)

Syngas (Mutsu) COD 2003

> H₂: ~30-40 Vol% CO: ~25-30 Vol% LHV: ~2.5 kWh/m³



H₂: ... 100 Vol% Nat. Gas or Inerts LHV: ~3 kWh/m³

Future

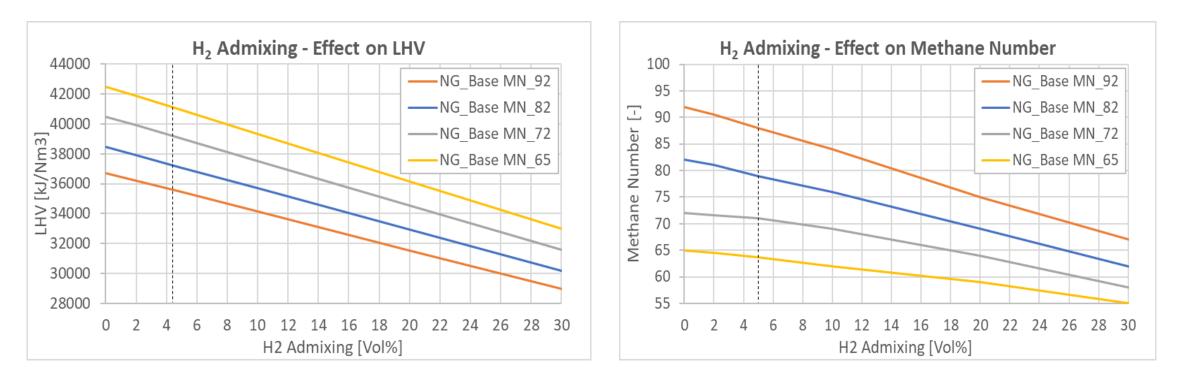




Challenge 1: Combustion properties of Hydrogen

H2 Admixing-Effect on Heating Value

H2 Admixing-Effect on Methane Number



>5%(v) H_2 in pipeline gas ... we recommend a signal to gas engines about H_2 content

Adding H₂ in pipeline gas changes the combustion properties substantially

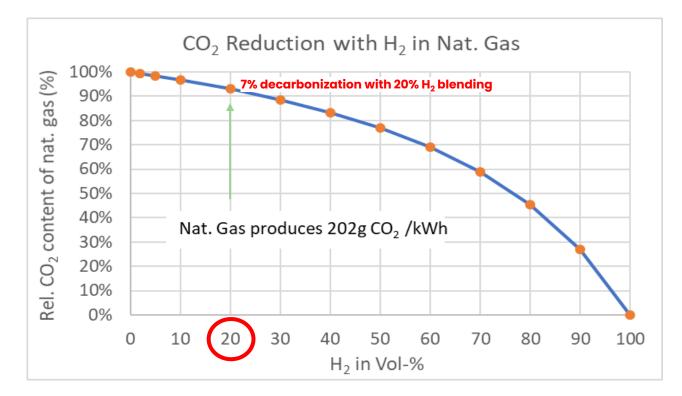




Challenge 2: Decarbonizing with H2 / Natural Gas blends

		NG example	Hydrogen
CH4	Vol-%	97.6	0
C2H6	Vol-%	2	0
C3H8	Vol-%	0.4	0
H2	Vol-%	0	100
LHV	kJ/Nm³	36 730	10 800
WI	kJ/Nm³	48 704	41 000
MN	-	92	0
Stoichiom. air requ.	Nm³/Nm³	9.7	2.4
Laminar flame speed	cm/s	30	>100

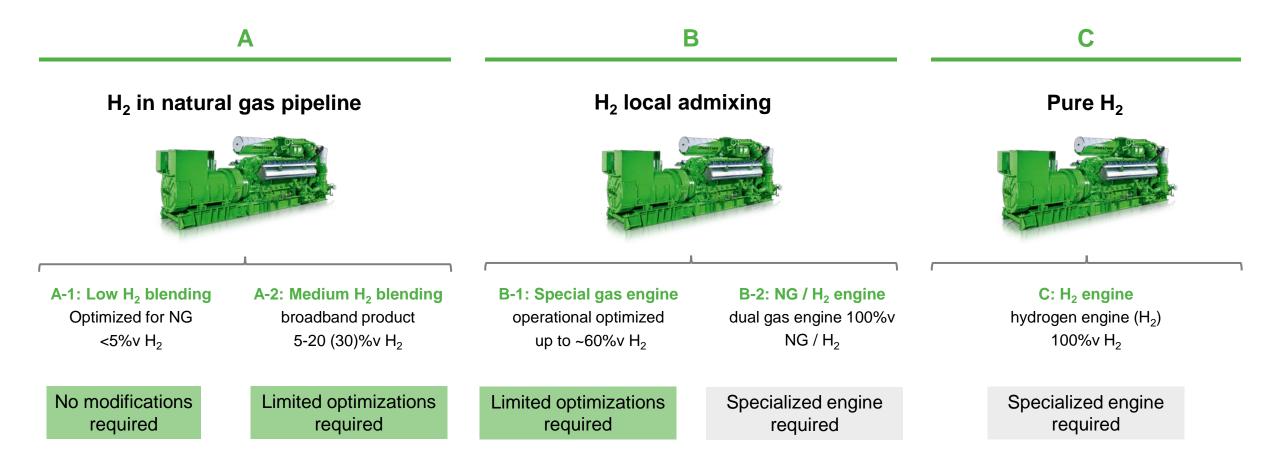
Hydrogen added to pipeline Natural Gas







Solution: Not one size fits all







Case Studies: H₂ admixing projects with Jenbacher Engines (500-1800kW) 30%v H₂

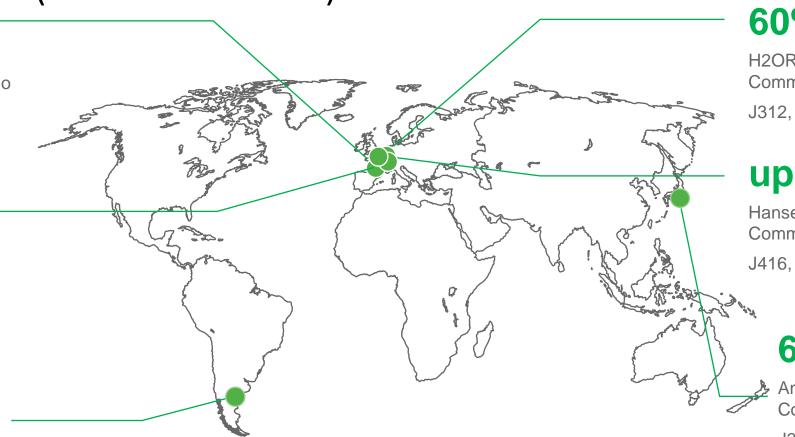
Bozen - Italy 2017, Horizon 2020 Demo J612, main fuel NG

30%v H₂

Biogas Stream-Austria 2008 Demo J312, main fuel NG

42%v H₂

Hvchico – Argentina Operating since 2008 J420, main fuel NG



60%v H₂

H2ORIZON - Stuttgart Commissioning 2020 J312, main fuel NG

up to 100% H₂

HanseWerk Natur - Hamburg Commissioning 2020 J416, main fuel NG

Ando Hasama - Japan Commissioning 2020

J312, main fuel NG





^{60%}v H₂

Hychico Project, Argentina



About the region:

Currently large oil & gas fields

2,000 GW wind power potential, compared to 600 GW global installations today Ideal place for exporting green H_2 and e-fuels in the future

Green H₂ demo :

6.3 MW wind park with 54.9% CF (2017), avg. >50%
0.8 MW of electrolyser (2 units), 120 Nm³/hr H₂
H₂ with high purity (99.998%), O₂ for local market Underground H₂ storage research

J420 converts H₂ back to power

Output $1,415 \text{ kW}_{el}$ Main Fuel:NG MN >90Operation with controlled H2 blending0-27 v% H21,415 kW28-42 v% H21,415 to 1,180 kW







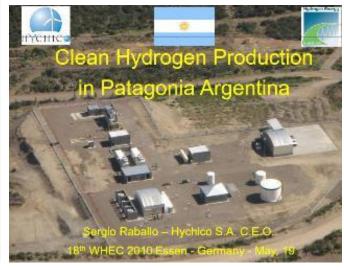
Hychico Project, Argentina

Electrolysers (2)

- Operation Pressure: 10 bar
- Total Hydrogen Flow: 120 Nm3/h
- Hydrogen apt to fuel ICE & Fuel Cells

- Suction/Discharge Pressure: 6 Bar / up to 250 Bar - Operation Flow: 120 Nm3/h







Genset (1) - Nominal Power: 1.4 MW with Natural Gas - Adapted to work with H2 and field gas mixes with no previous treatment.



Sinfonia Project, Italy



Project Sinfonia: controlled H₂ blending to existing NG CHP engine

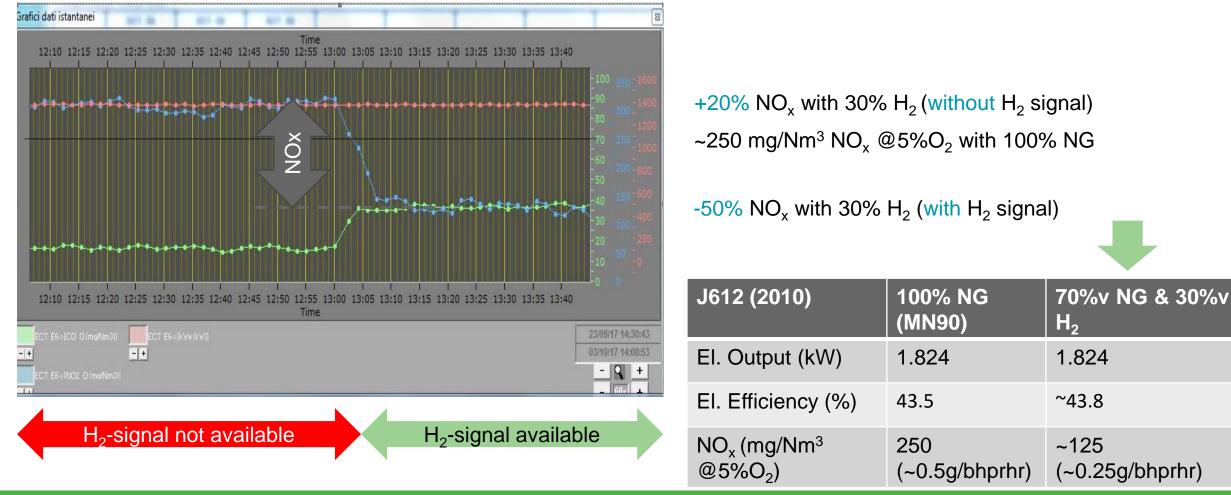
- J612 Pel=1824kWe
- Base gas: Natural gas (MN~90)
- Up to 30Vol% H2 controlled blending possible by engine specific parameter setting
- Up to 50% NOx reduction possible w/o exhaust gas aftertreatment @ >20Vol%H2 blending

Intended & controlled H₂ blending can improve combustion of gas engines Uncontrolled blending can cause emission challenges and knocking





Sinfonia Project, Italy – NOx and H₂ combustion



30Vol% H₂ blending with parameter adjustments reduce NO_x by ~50%.





Hamburg Project, Germany – 100% H₂

Engine type and version	J416 C202	J416 C202
Fuel	Natural gas	Hydrogen
Nom. output Pel*	999 kWel	>600 kWel
Elec./total eff. @ nom. output	~42%/~93.5%	40+%/~93%
Expected H ₂ content w/o derating*	-	~20 Vol%
Max H_2 content (w/ derating)*	-	100 Vol%

* Controlled H₂ blending, base gas quality MN~80

Engine designed and optimized for operation with natural gas fuel, Engine capable to run on 100% hydrogen and any mixture of natural gas and hydrogen (Dual-Fuel engine)

- 100% NG as commercial fuel achieving max. total efficiency
- Up to 100% H_2 operation possible (H_2 as demonstration fuel)



Milestones

- ✓ Factory test successful in Aug., 2020
- ✓ Site commissioning in Nov. 2020

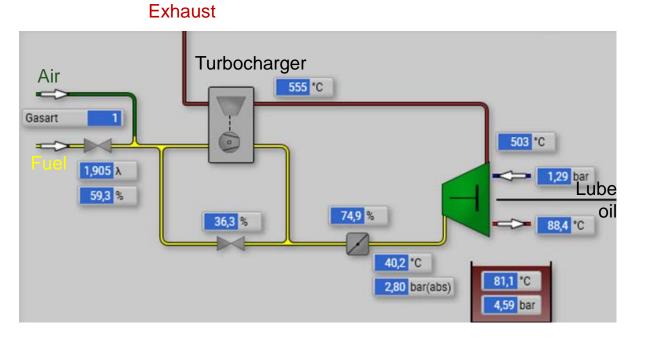
First 100% Hydrogen pilot engine in 1MW class





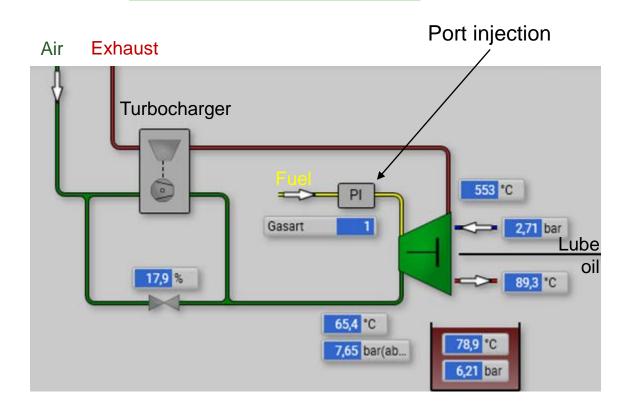
Hamburg Project, Germany – 100% H₂

NG engine



Intercooler on both pictures is not shown





H2 engine



Hamburg Project, Germany – 100% H₂





Hydrogen Fuel Supply

Proof of Technology

- 1. First to Market 1MW H2
- 2. On-site conversion of gas generator
- 3. Tested:
 - Energy efficiencies of engine & fuels
 - Variable H₂ & natural gas fuel ratios, up to 100% H₂
 - Conversion of engine hardware & software between H₂ & natural gas fuel supplies



Leasons Learned

- 1) Adding H2 to natural gas changes combustion properties and requires H2 signal for optimal performance of engine
- 2) Significant reduction of NOx emissions with increasing H2 content when engine is running with optimized controls technology such as Jenbacher LeanoxPlus
- 3) >60% H2 in fuel supply require specialized engine with port injection technology
- 4) On-site conversion of gas genset from natural gas to 100% H2 is possible. This offers flexibility to operators purchasing a natural gas genset today to convert later when H2 becomes available





Thank You!

Christian Mueller





