

# Resilience in Design

## The Persistent Path to Energy Security

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# Resilience in Energy

How do you **value** resilience?

How do you **achieve** resilience?

How do you **measure** resilience?







# Basic Understanding

# Context for Energy Infrastructure

<b>Department of Defense (DoD)</b>	Resilience is the ability to prepare for and recover from energy disruptions that impact mission assurance on military installations.
<b>National Academy of Sciences</b>	Resilience is the ability to prepare and plan for, absorb, recover from, and more successfully adapt to adverse event.
<b>Pacific Northwest National Laboratory</b>	Resilience is, “the ability to anticipate, prepare for, and adapt to changing conditions and withstand, respond to, and recover rapidly from disruptions.”



# **End Game** for System Development

**...PREPARE**

**...ABSORB**

**...RECOVER**



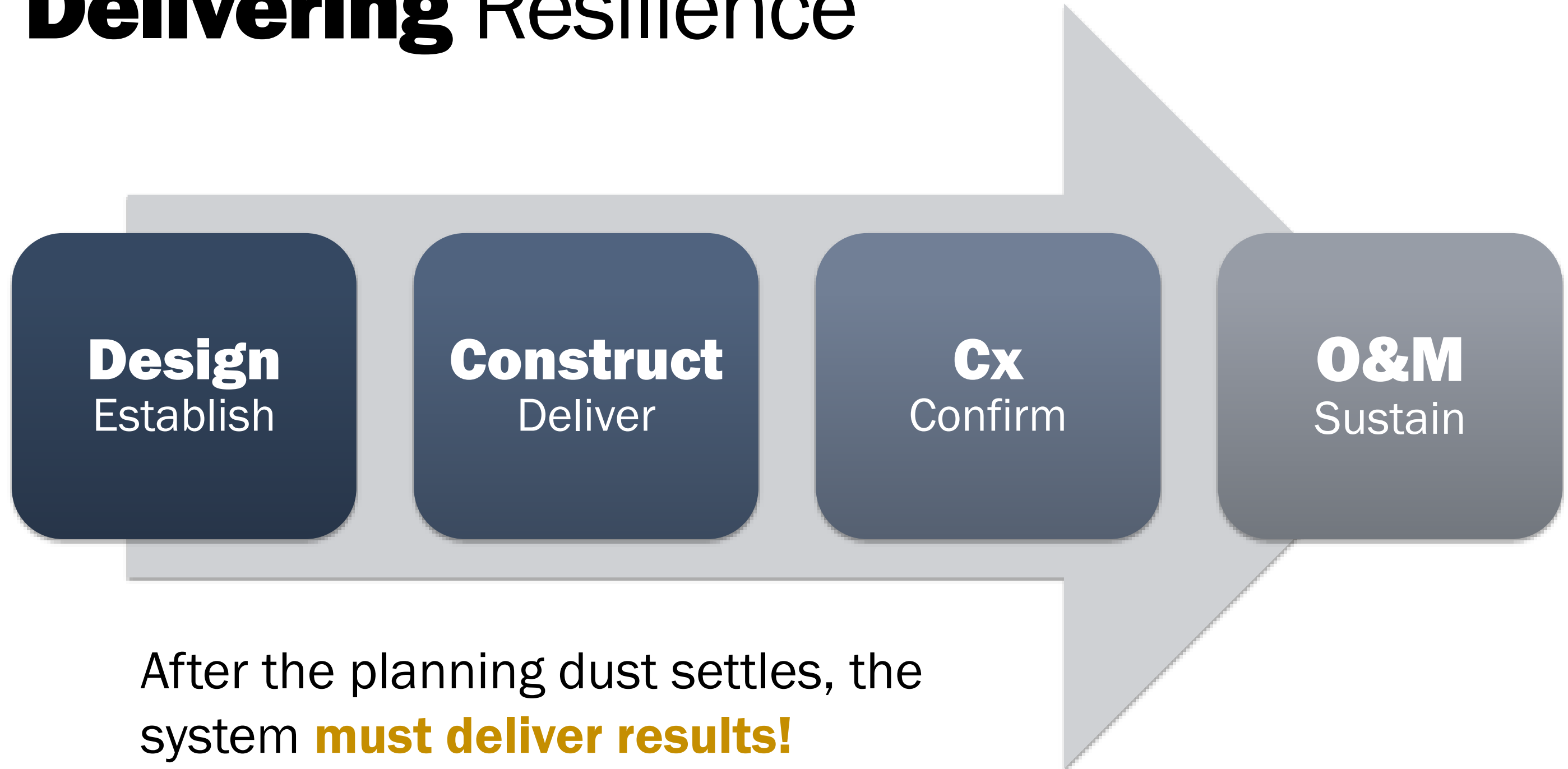


# Misconceptions...

Resilience is not delivered by **planning** alone.

Selecting a particular system does not **guarantee** resilience.

# Delivering Resilience





# Resilience in **Design**



# Imperative – **Broad Perspective**



**Reliable**



**Safe**



**Sustainable &  
Efficient**



**Maintainable**

# Addressing Resilience in **Design**

1

## **Assess Threats**



### **HazID to Find Risks**

- External
- Facility/Ops
- Health
- Project/implementation

2

## **Mitigate Risks**



### **Failure Modes/Fault Analysis**

- Loss of Service
- Loss of Availability
- Unmet Performance Standard
- Secondary Defect



# Addressing Resilience in **Design**

It is **imperative** to collaborate amongst a strong and diverse team in these two steps.

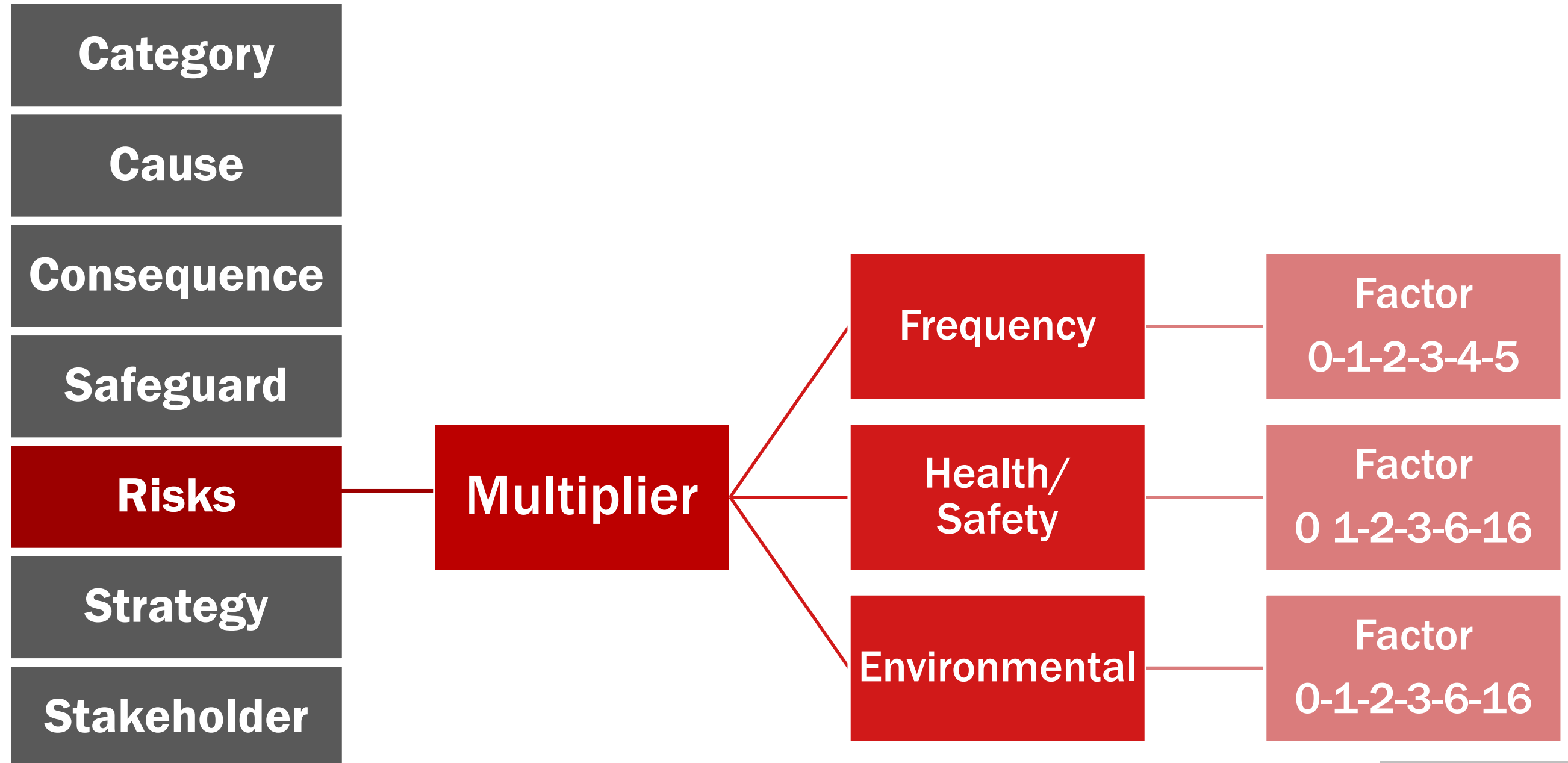
**Systems, processes and consequences**  
must be thoroughly understood!

# Assess Threats and Hazards





# Assess Threats and Hazards



# Mitigate Risks

**Review Processes Based on HazID**

**Brainstorm Failure Modes**

**Rate the Risk**

**Develop Strategy to Mitigate Risk**

**Implement Corrective Actions**

**Monitor and Reassess**

## Context

**Loss of  
Service**

**Loss of  
Availability**

**Unmet  
Performance  
Standard**

**Secondary  
Defect**



# Mitigate Risks

**Review Processes Based on HazID**

**Brainstorm Failure Modes**

**Rate the Risk**

**Develop Strategy to Mitigate Risk**

**Implement Corrective Actions**

**Monitor and Reassess**

**Risk Priority  
Number**

**Rate Severity  
of Event**

**Rate Likelihood  
of Occurrence**

**Rate Likelihood  
of Detection**



# **Example**

## Fuel Sources + Systems



# Hazard Identification

$$\text{Risk Rating} = F * \max (HS, E)$$

**F** = Frequency Factor

**HS** = Health & Safety Impact

**E** = Environmental Impact

# Hazard Identification Frequency Factor

Likelihood of Event?	Frequency	Factor
Not Possible	Never	0
Negligible	< Once in 100 years, not expected in lifetime of plant	1
Unlikely	Once in 20-100 years, could possibly occur in lifetime of plant	2
Possible	Once in 3-20 years, could occur once in lifetime of plant	3
Likely	Once in 1.5-3 years, could occur several times in lifetime of plant	4
Near Certain	More than once in 1.5 years, frequent occurrence	5

# Hazard Identification Health & Safety Impact

H&S Impact?	Frequency	Factor
No	No impact inside or outside property	0
Minor	Medical treatment, first aid	1
Moderate	Incident resulting in multiple days off work; no permanent effect	2
Serious	Serious injury, high medical treatment; possible permanent negative effects	3
Severe	1-3 fatalities on site or 1 -3 serious injuries outside facility	6
Huge	More than three fatalities in or outside plant	16



# Hazard Identification Environmental Impact


Environmental Impact?	Frequency	Factor
No	No consequences	0
Minor	Very limited impact (restitution time < 1 day)	1
Moderate	Short-term impact (restitution time < 5 days)	2
Serious	Medium-term impact (restitution time 1-3 weeks)	3
Severe	Long-term impact (restitution time 3-6 months)	6
Huge	Permanent impact (restitution time > 1 year)	16

# Hazard Identification

$$\text{Risk Rating} = F * \max(HS, E)$$

 0-2

 3-8

 >8


# Hazard Identification

Hazard	Cause	Consequence	Mitigation	F	HS	E	RR	Action
Weather	Curtailment	Outage-planned	Fuel backup	4	0	2	8	Dual fuel
Security	Hostile	Outage-unplanned	Fuel backup; harden asset	3	0	3	9	Dual fuel
Pipe Failure	Construction	Outage-unplanned	Fuel backup	1	0	3	3	Dual fuel
Explosion	Compressor	Major damage	Upgrade utility gas source	2	16	6	32	Utility, Facility



# Risk Mitigation

Hazard	Cause	Consequence	Mitigation	F	HS	E	RR	Action
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<b>Explosion</b>	<b>Compressor</b>	<b>Major damage</b>	<b>Upgrade utility gas source</b>	<b>2</b>	<b>16</b>	<b>6</b>	<b>32</b>	<b>Utility, Facility</b>



Risk	Severity	Occurrence Probability	Non-Detect Probability	RPN	Mitigation
Improperly Classified Instruments	10	2	4	80	Submittal Reviews, Cx Due Diligence
Incorrect Relief Valve Locations	10	3	2	60	Quality Control, Vendor Coordination
Internal Pipe Blockages	10	3	7	210	Strainers, Pressure Monitor, Safety Shut-off

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