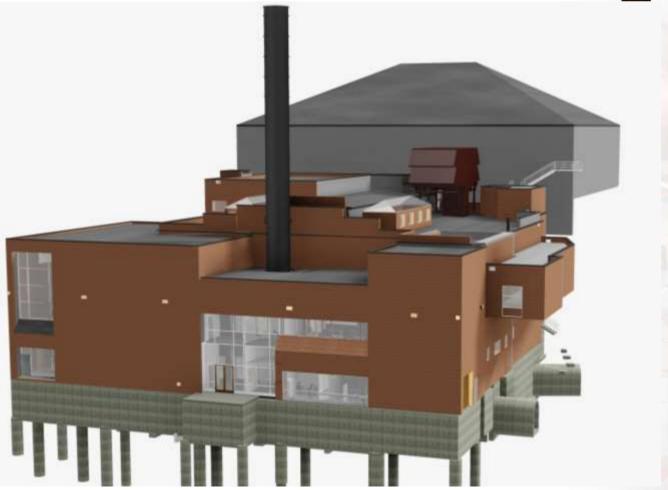
University of Minnesota

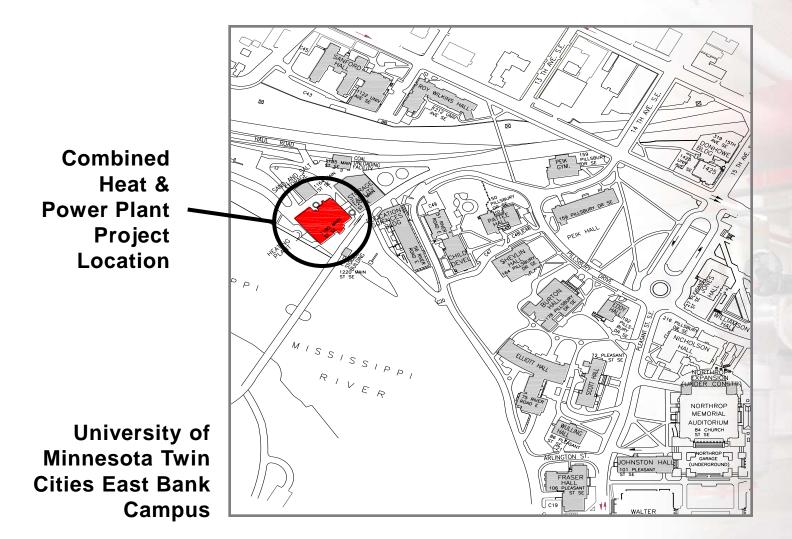




Combined Heat and Power Plant

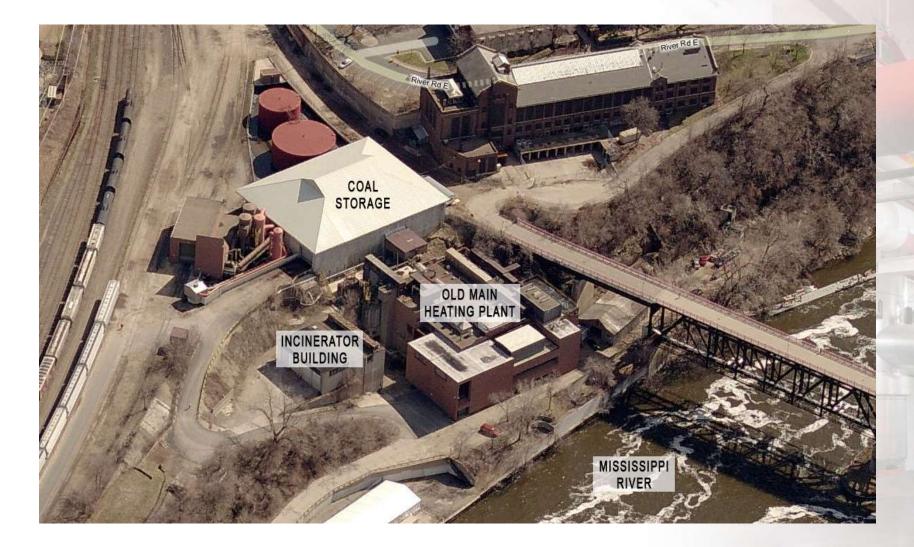


















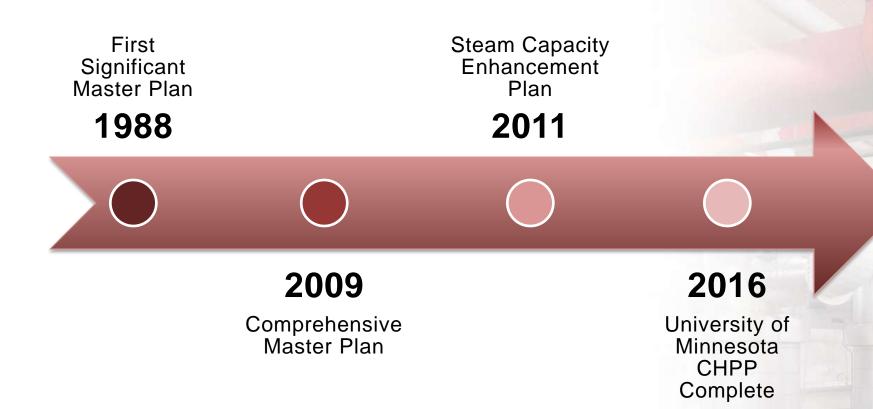








Pathway to Combined Heat and Power







CONVENTIONAL GENERATION **COMBINED HEAT & POWER** NATURAL GAS COMBUSTION TURBINE 31% 98 30 units electricity units fuel TOTAL FUEL POWER PLANT COMBINED 100 units fuel 154 units HEAT AND POWER BOILER (CHP) 56 45 units steam 80% units fuel efficiency





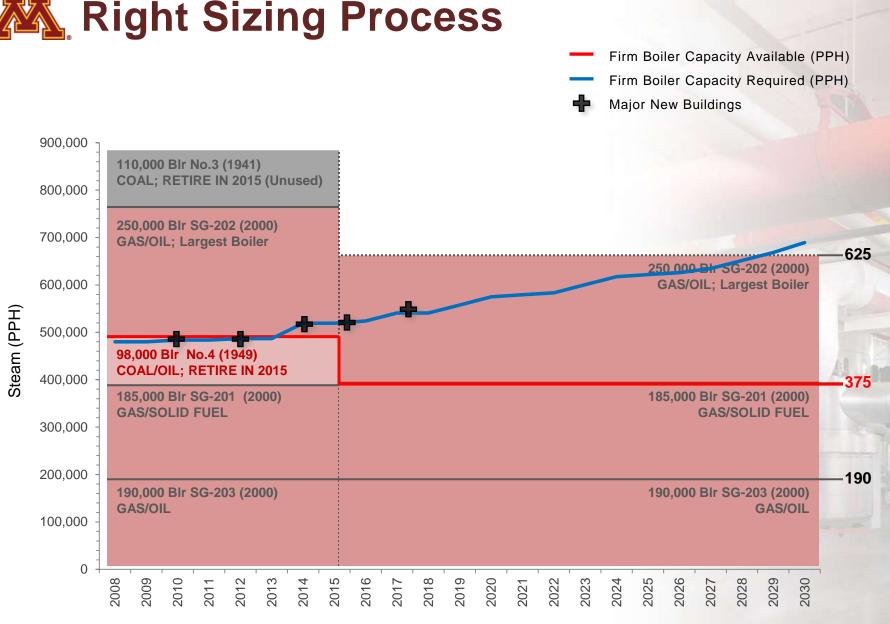


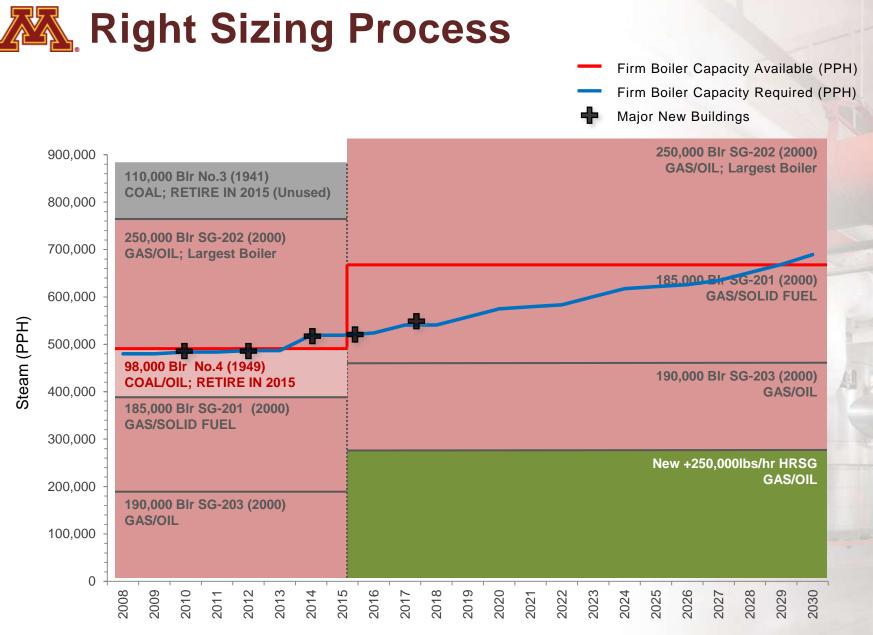




- Hourly steam demand history
- Hourly electrical demand history
- Load growth projections







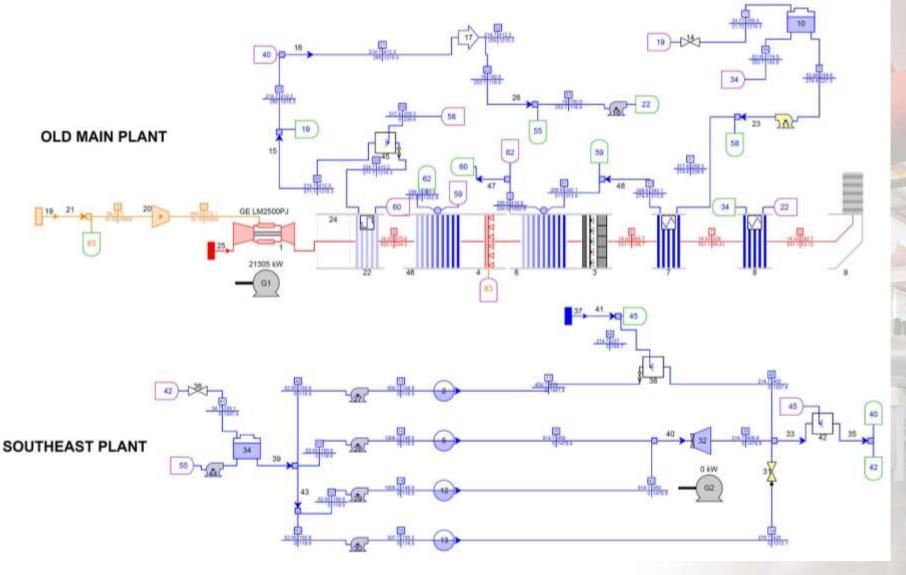




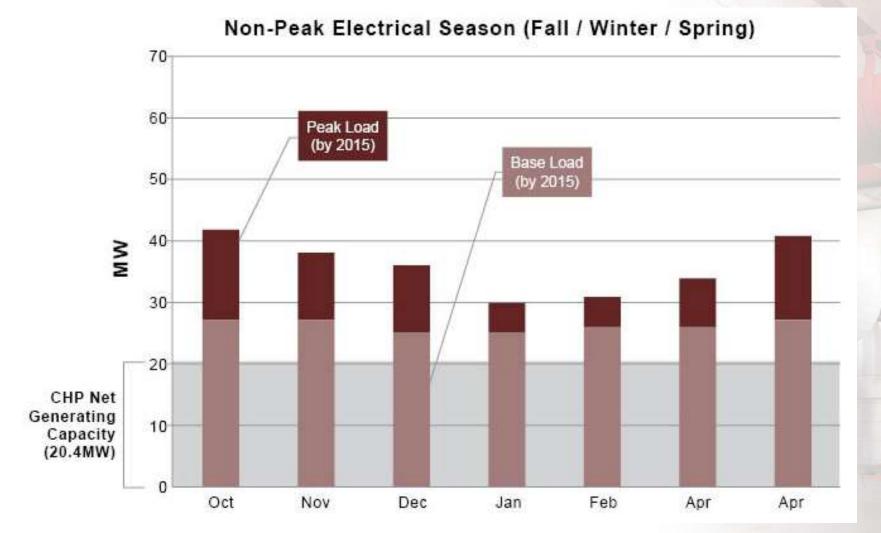
- Thermoflex graphical heat balance software coupled with high-resolution spreadsheet models
- Entire coordinated system (multiple plants) must be modeled
- Evaluate campus performance under varying load and ambient conditions



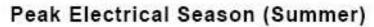
Sample Thermoflex Diagram

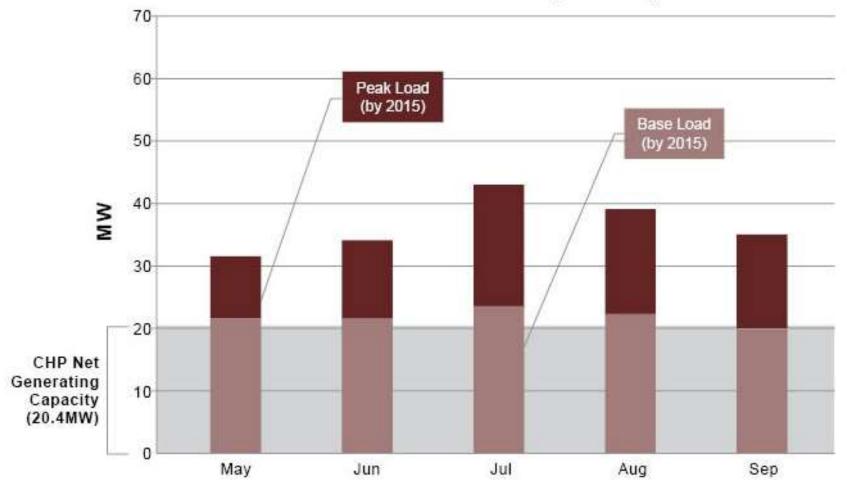


Electric Demand vs. CHP Capacity



Electric Demand vs. CHP Capacity









- Spreadsheets used to calculate total annual fuel consumption and utility costs for each option
- O&M costs calculated for each option
- Total Cost of Ownership for each option





	Traditional Boiler	Two – 7.5 MW Turbines (15 MW total)	One - 22 MW Turbine
First Cost	\$41M	\$ 80M	\$81M
Annual Purchased Utility Costs	\$ 25.7M / yr	\$ 20.5M / yr	\$ 18.9M / yr
Incremental Annual O&M Costs	\$ 656K / yr	\$ 2.26M / yr	\$ 2.12M / yr
20-Year Avoided Cost	N/A	\$69M	\$167M

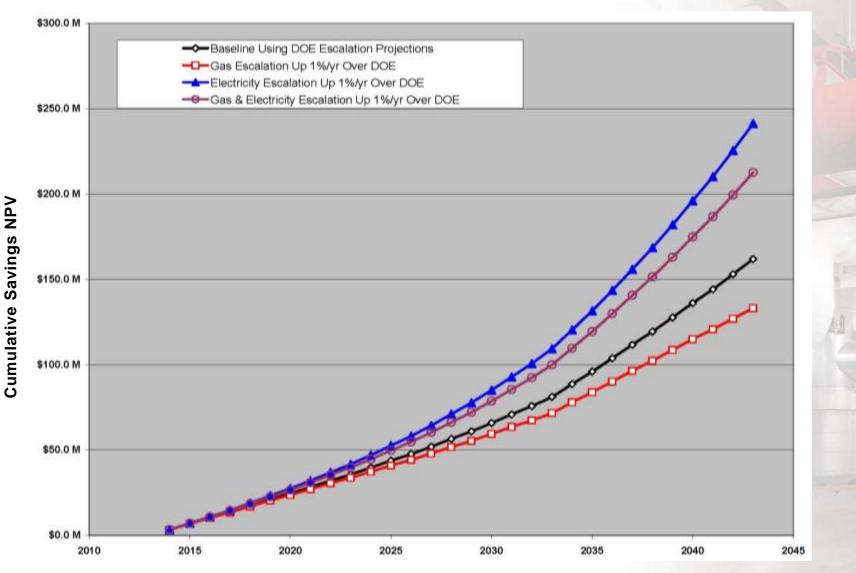




- Financial analysis based on DOE projections for utility cost escalation
- Analyzes financial performance of a proposed solution against unforeseen fluctuations in fuel gas and purchased electricity costs



Utility Rate Sensitivity Analysis

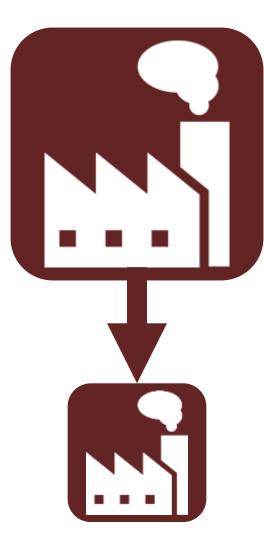




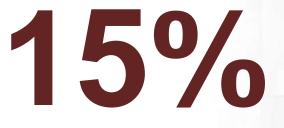
	Traditional Boiler	Two – 7.5 MW Turbines (15 MW total)	One - 22 MW Turbine
Total GHG Emissions Due to Campus Steam and Electric Demand	205,000 metric tons / year	183,000 metric tons / year	173,000 metric tons / year
Total GHG Savings	N/A	22,000 metric tons / yr	32,000 metric tons / yr
Percent Reduction	N/A	10.7%	15.8%





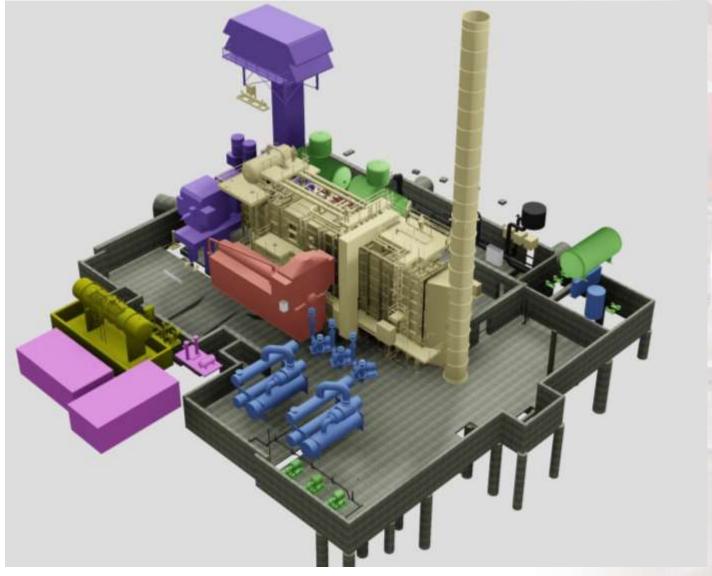


One 22MW turbine will reduce emissions by more than



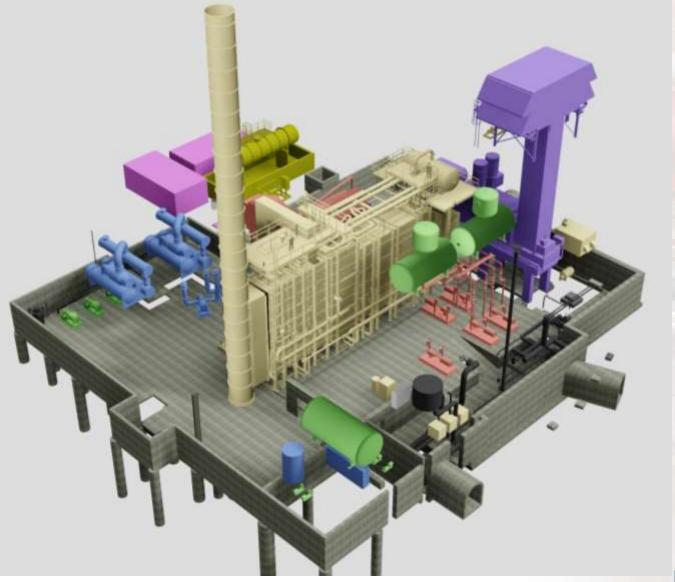


General Equipment Arrangement





General Equipment Arrangement





General Equipment Arrangement

