



IDEA2021

Powering the Future: District Energy/CHP/Microgrids
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Optimizing District Energy with Analytics Software

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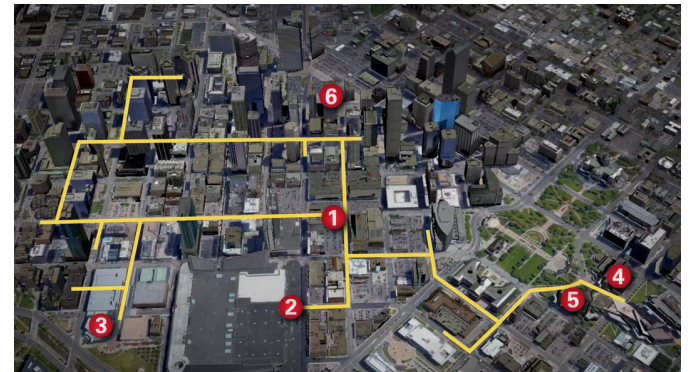
Xcel Energy District Steam Overview

- In operation since 1880
- Denver Steam Plant plus 2 satellite plants
- Steam heat exchangers in around 120 buildings for space heat, water heaters, laundries, and process loads



Xcel Energy District Chilled Water Overview

- Denver Chilled Water Plant with waterside economizer and ice storage
- 5 satellite plants
- Heat exchangers in around 40 buildings, primarily space cooling

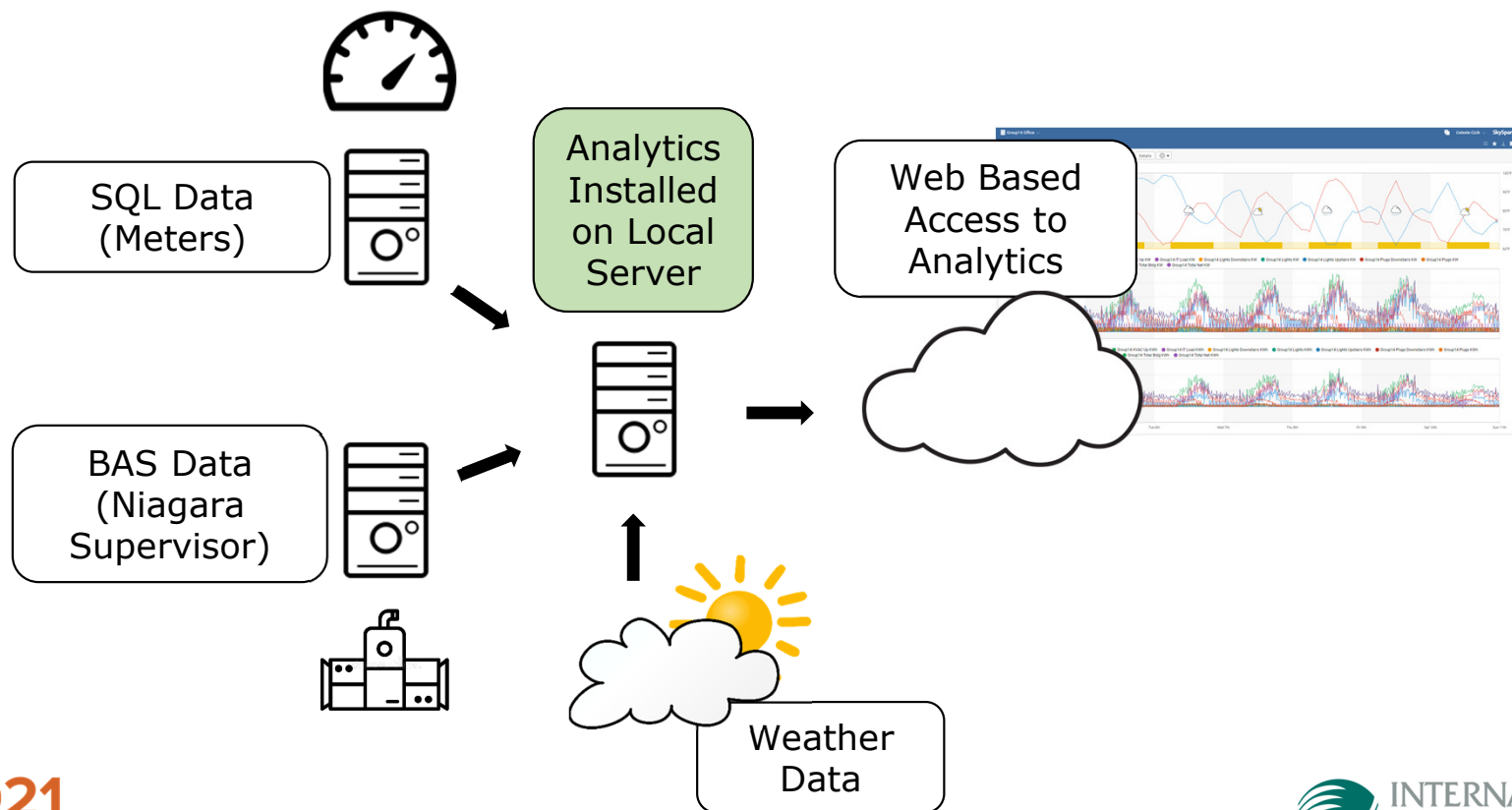


The Problem – Drivers for Analytics



- Time consuming data processing for billing
- Meter communication issues/ data loss
- Lack of real time automated dashboards for plant optimization
- Difficult to track maintenance performance metrics

Solution – Deployment of Analytics Software



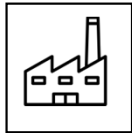
Solution – Systems Monitored



Steam heat exchangers



Chilled water heat exchangers



Five central chilled water plants

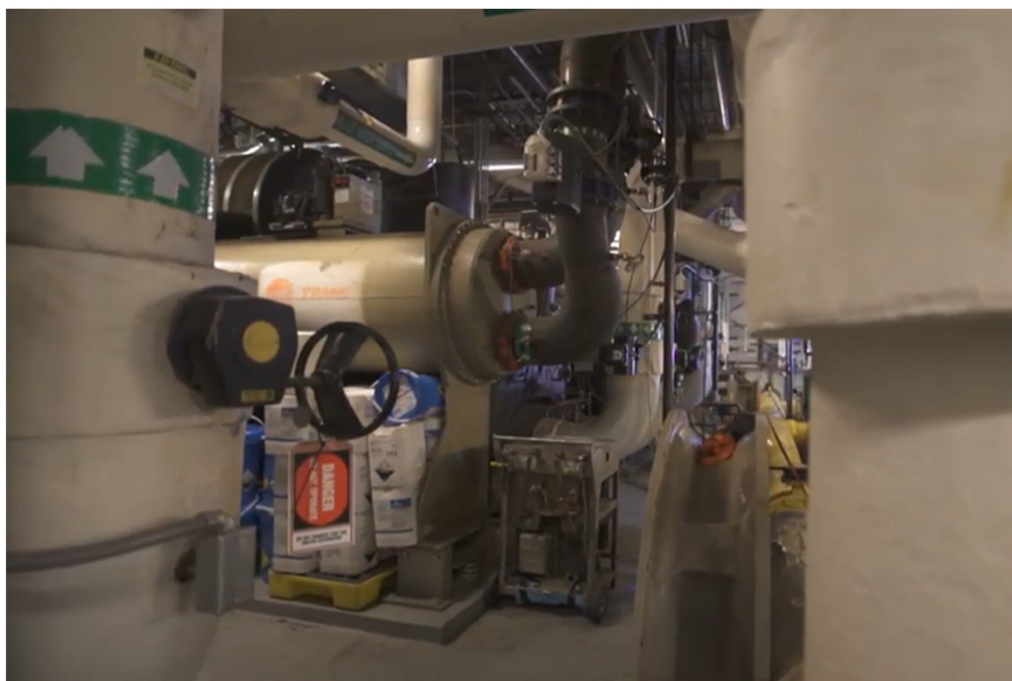




Challenges

Challenges

Getting Buy-In



Challenges

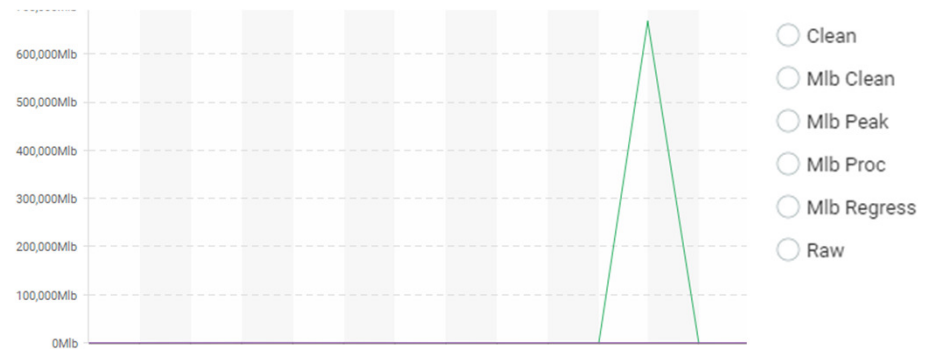
Selecting a Tool

- Cost
- Flexibility
- Scalability
- Data integration (local installation)



Challenges

- Data quality - gaps and spikes
 - Calculate “clean” data points
 - Rules to identify meter issues
- Build trust in the data and outputs



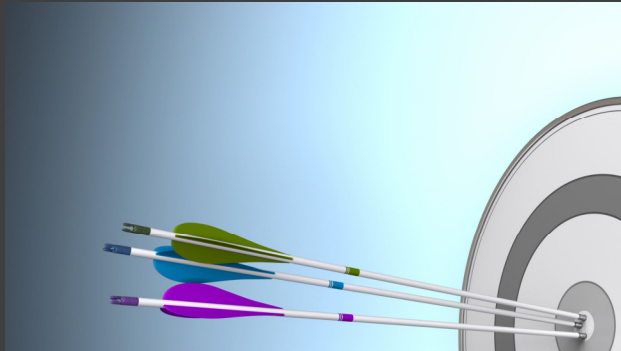
<input checked="" type="checkbox"/>	CHW Contract Tons Exceeded	<input checked="" type="checkbox"/>	Steam Data Gap
<input checked="" type="checkbox"/>	Chw Data Gap	<input checked="" type="checkbox"/>	Steam Data Not Changing
<input checked="" type="checkbox"/>	Chw Data is Not-A-Number	<input checked="" type="checkbox"/>	Steam Data Zero
<input checked="" type="checkbox"/>	Chw Excess from Prediction	<input checked="" type="checkbox"/>	Steam Excess from Prediction
<input checked="" type="checkbox"/>	Chw Large Positive Delta	<input checked="" type="checkbox"/>	Steam Large Positive Delta
<input checked="" type="checkbox"/>	Chw Negative Delta Error	<input checked="" type="checkbox"/>	Steam Leak
<input checked="" type="checkbox"/>	Chw Negative Delta Warning	<input checked="" type="checkbox"/>	Steam Negative Delta Error
<input checked="" type="checkbox"/>	Chw Tons Negative Delta	<input checked="" type="checkbox"/>	Steam Negative Delta Warning
<input checked="" type="checkbox"/>	Control Valve Open		
<input checked="" type="checkbox"/>	Elec Data Gap		
<input checked="" type="checkbox"/>	Elec Data Not Changing		

Challenges

Determining what is important

- Turn data into actionable information
- Configure tool to look at the right information
- Perform iterations to calculate and display key metrics





Triumphs

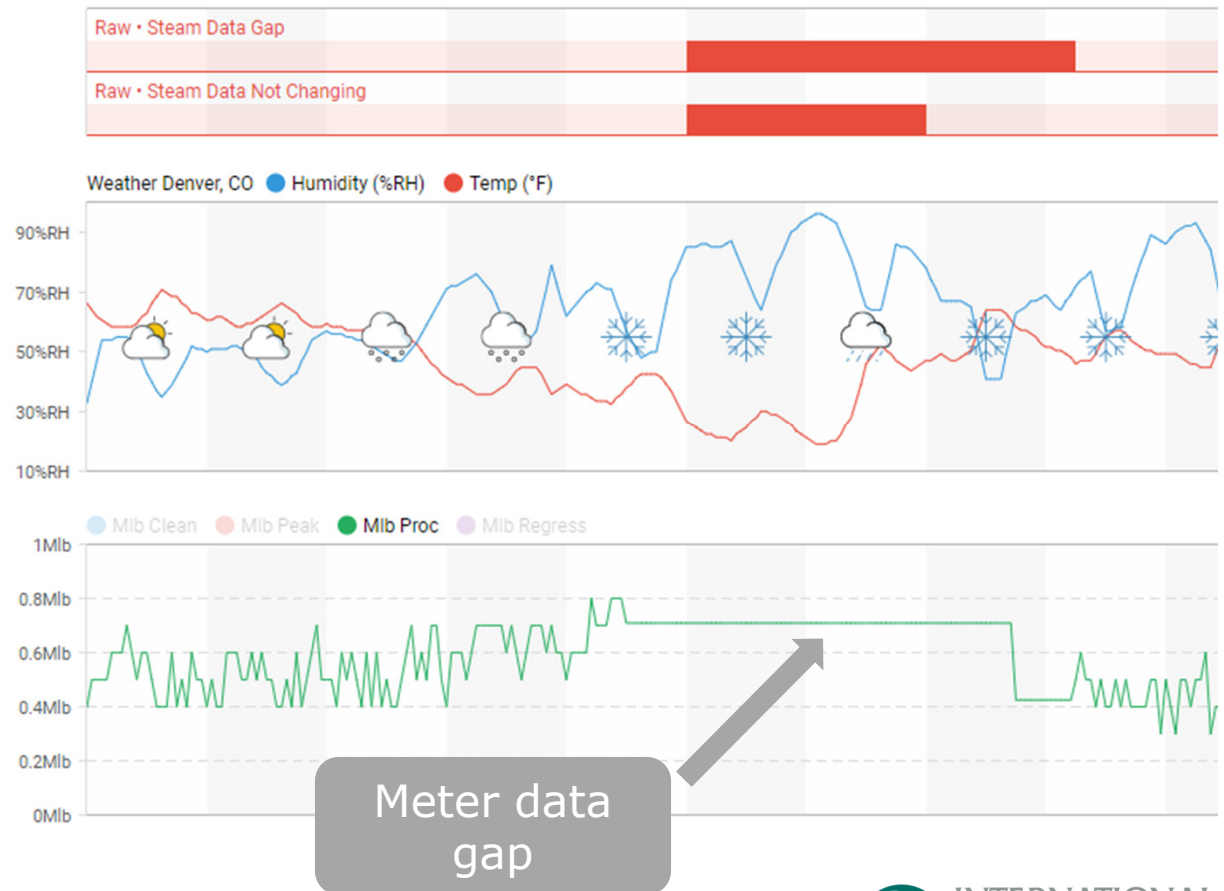
Triumphs

- Replaced a time intensive spreadsheet process for monthly billing
- Saving 20 hours per month!



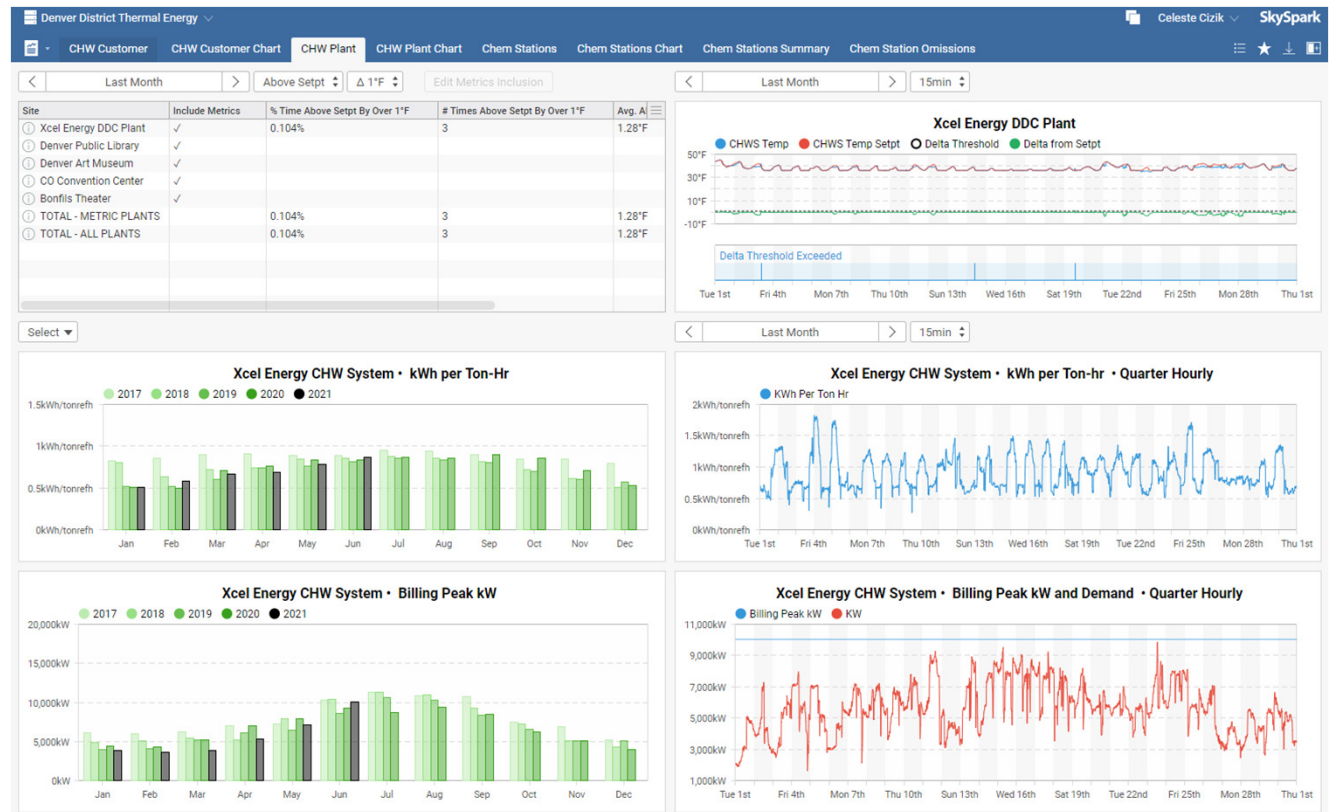
Triumphs

- Use rules to prioritize and resolve data gaps quickly
- Use regressions to fill in missing data



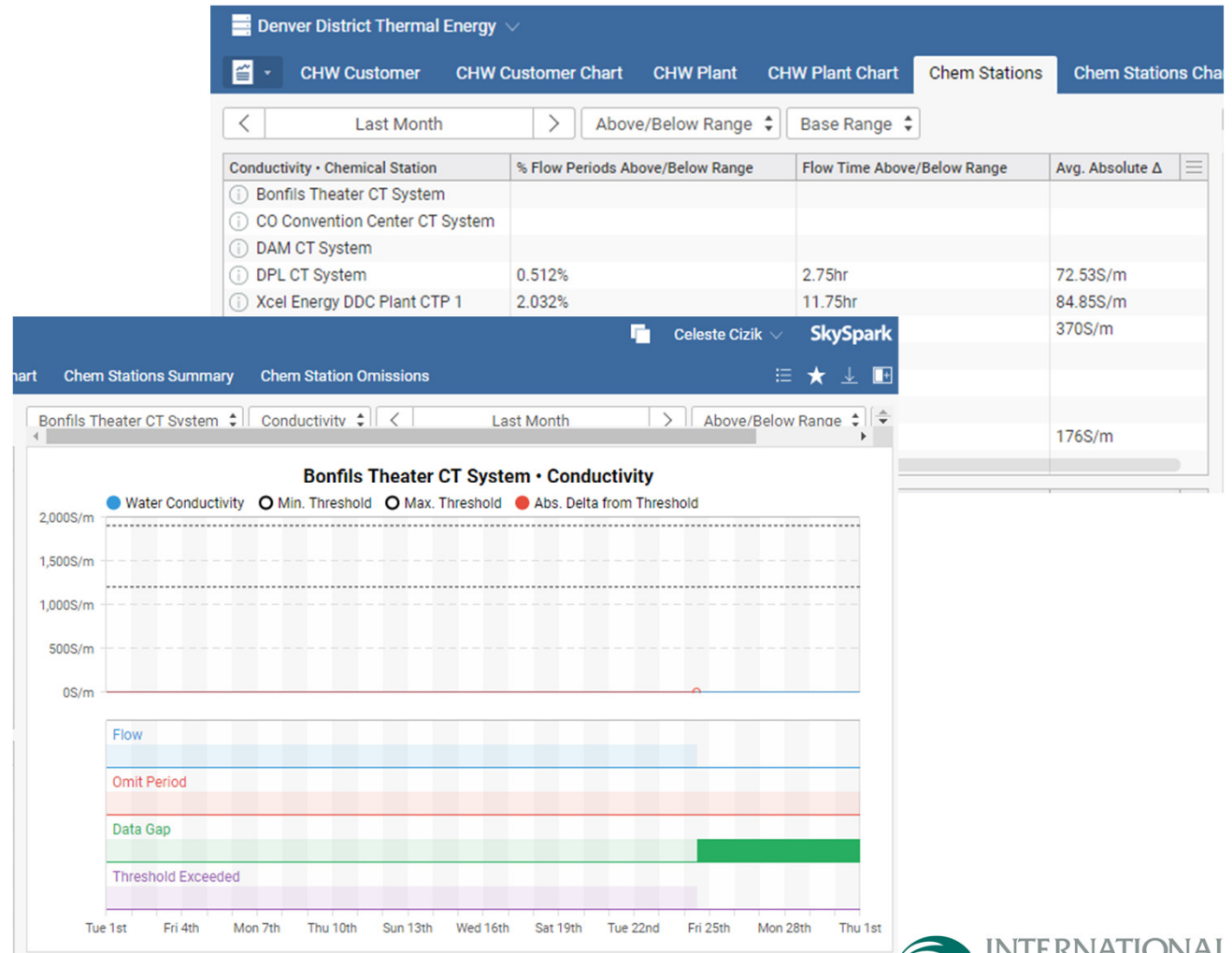
Triumphs

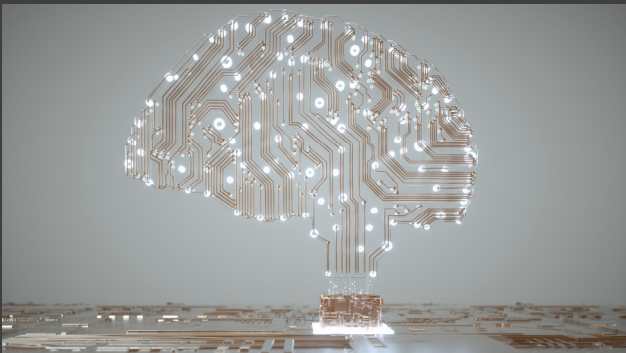
- Cooling plant optimization
- Monthly “scorecard” to evaluate system performance



Triumphs

- Manage water Service Level Agreement (SLA)
- Monitor KPIs - evaluate performance on a daily basis





The Path Forward - Lessons Learned

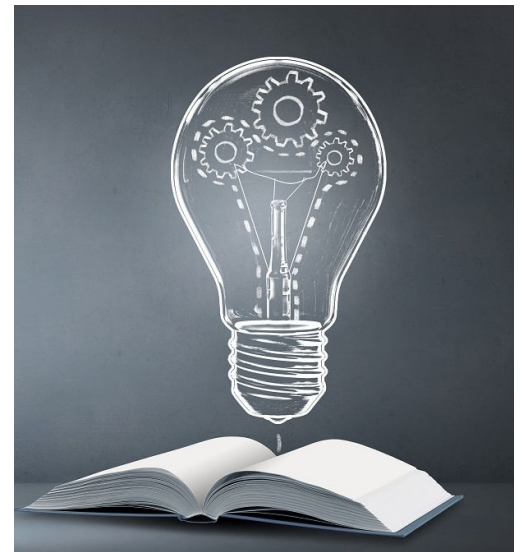
The Path Forward

- Integrate more data and equipment
- Expand contractor KPIs beyond water chemistry
- Refine data during maintenance
- Verify performance post modifications



Lessons Learned

1. Identify and engage stakeholders to get buy-in
2. Determine analytics system needs and desired outcomes
3. Start with a pilot, then expand and customize
4. Evaluate process improvements
5. Celebrate success!



Q&A

Questions?



Thank You!

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